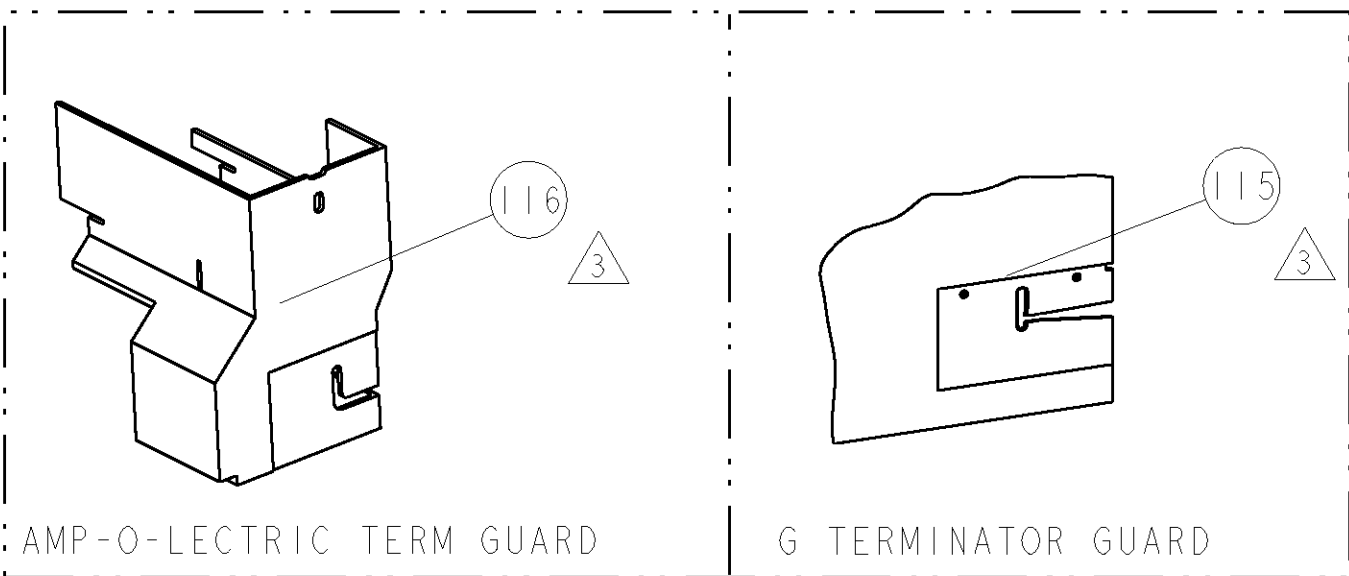


8				7			
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1855268-1	B	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1855268-2	B	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1855268-3	B	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1855268-6	B	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1855268-7	A	-	-	-	SPARE PARTS		

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TAXI				TERM F M/P 150.2 TANG						
TE PN		MFR PN		PACKARD TERMINAL - PACKARD CRIMP SPECS						
-		-		CRIMP HEIGHT			WIRE SIZE			REF SETTING
-		-		.95±0.05mm [.037±.002]			0.5mm2			B3
-		-		.85±0.05mm [.033±.002]			0.35mm2			C0
-		-		-			-			-
-		-		-			-			-
-		-		-			-			-
-		-		-			-			-
-		-		-			-			-
-		-		CRIMP		SIZE		TYPE	RANGE	
-		-		WIRE		1.78mm [.070]		F	.35-.50	
-		-		INSUL		2.54mm [1.00]		F	-	
WIRE STRIP LENGTH 3.84-4.22		TERM APPL SPEC NONE		FEED 9.91mm		APPLICATOR INSTRUCTIONS 408-8040			SET UP GAGE 458637-1	

LOC		DIST		REVISIONS					
A		66		P	LTR	DESCRIPTION	DATE	DWN	APVD
				A		RELEASED	11MAY2007	BH	BH
				B		ECR-09-005847	12MAR2009	MY	TE

3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
3	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
3	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
3	-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
3	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
3	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	458537-2	PAWL, FEED	56
3	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
3	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
3	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
	-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
3	-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
3	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
	-	1	1	1	1	-	690191-1	PLUG,NYLON	45
3	-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
3	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
	-	1	1	1	1	-	469367-7	SHIM	38
3	-	1	1	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
	-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
3	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
3	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1320908-2	SPACER, STRIP GUIDE	30
3	-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
3	-	1	1	1	1	-	1320928-4	PLATE, STRIP GUIDE	24
	-	1	-	-	1	-	690472-2	STRIPPER	22
3	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
3	-	-	1	1	-	-	691353-1	STRIPPER	19
	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
3	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	-	690461-1	STOP, SHEAR	11
3	-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
	-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
3	1	1	1	1	1	-	1-1633382-8	ANVIL, COMBINATION	8
	-	1	1	1	1	-	240641-9	SPACER	7
3	-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
	-	1	1	1	1	-	2-238011-2	BLOCK, CRIMPER SPACER	4
3	1	1	1	1	1	-	4-456134-8	CRIMPER, INSULATION F PREMIUM	3
	-	1	1	1	1	-	455888-3	SPACER, CRIMPER	2
3	1	1	1	1	1	-	3-456404-1	CRIMPER, WIRE PREMIUM	1
	-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS: INCHES		CHK B. HIGMAN	27APR2007	PRODUCT SPEC		FINE ADJUST SIDE FEED HDM APPLICATOR	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD T. ELBIN	27APR2007	APPLICATION SPEC		SHEET 3 OF 1	
9 PLC ±.01 1 PLC ±.01 3 PLC ±.001 4 PLC ±.0001		FINISH		WEIGHT		CUSTOMER DRAWING	
MATERIAL		FINISH		WEIGHT		CUSTOMER DRAWING	

