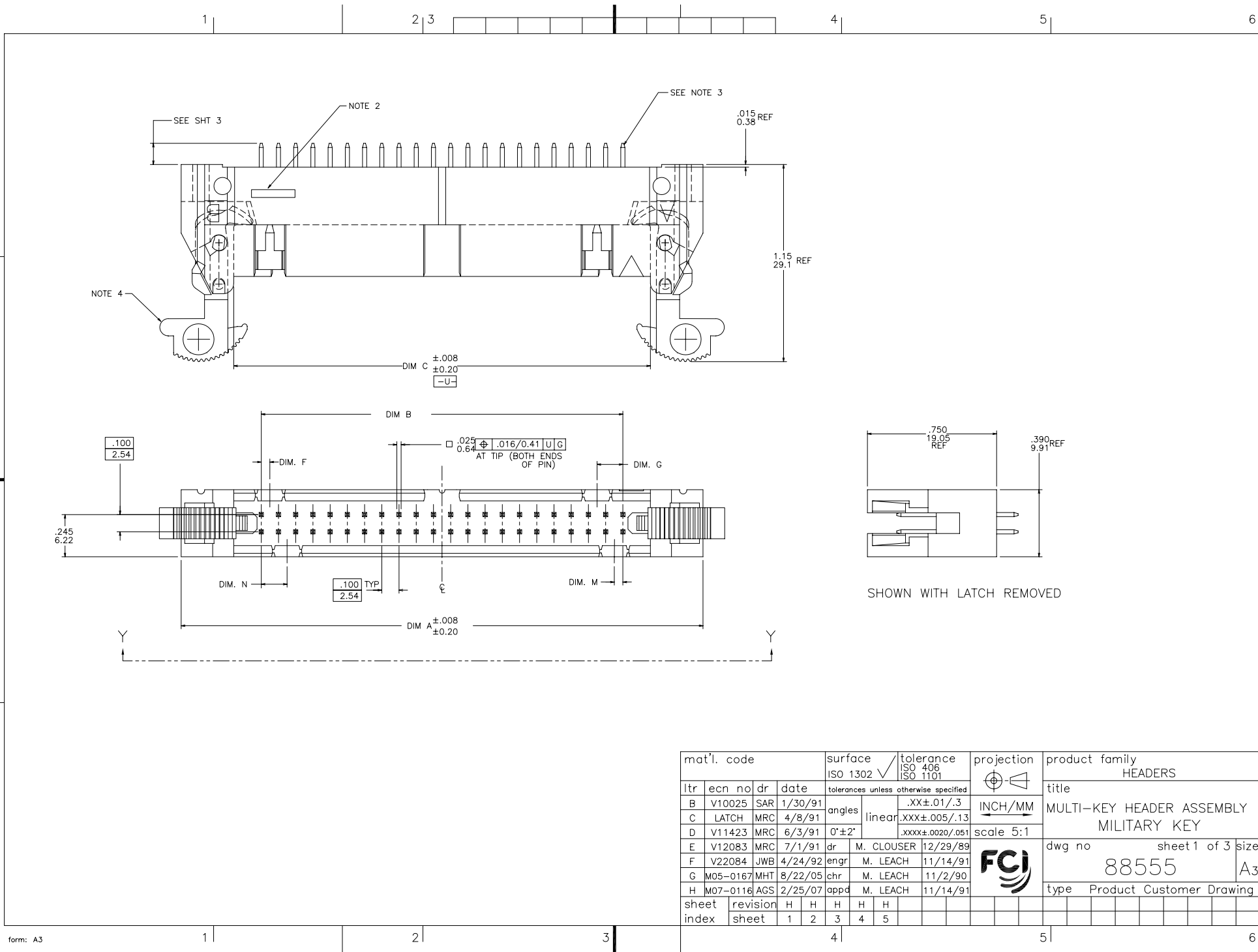




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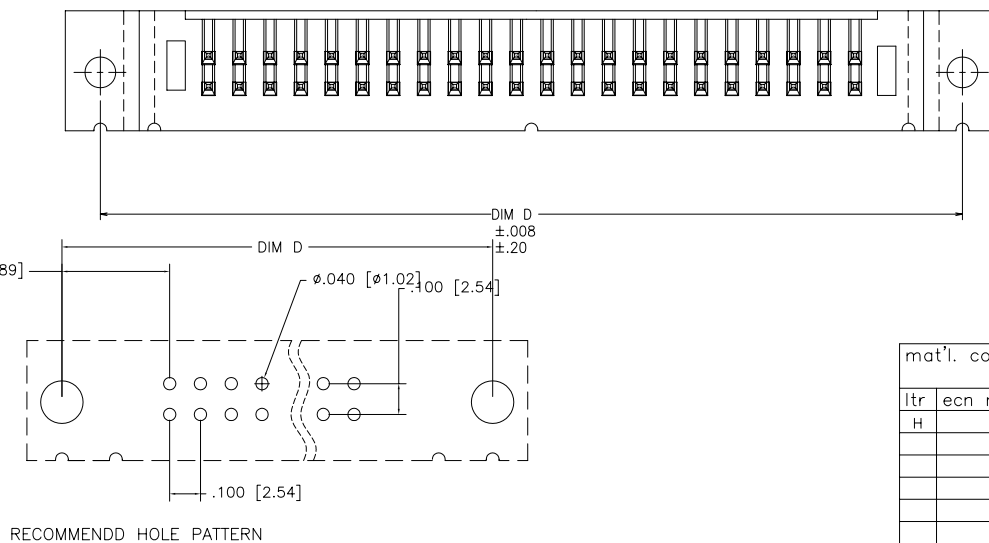
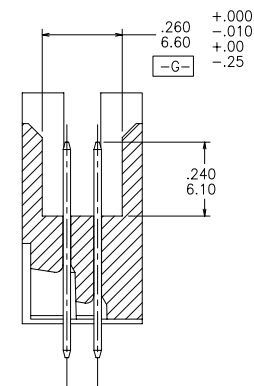
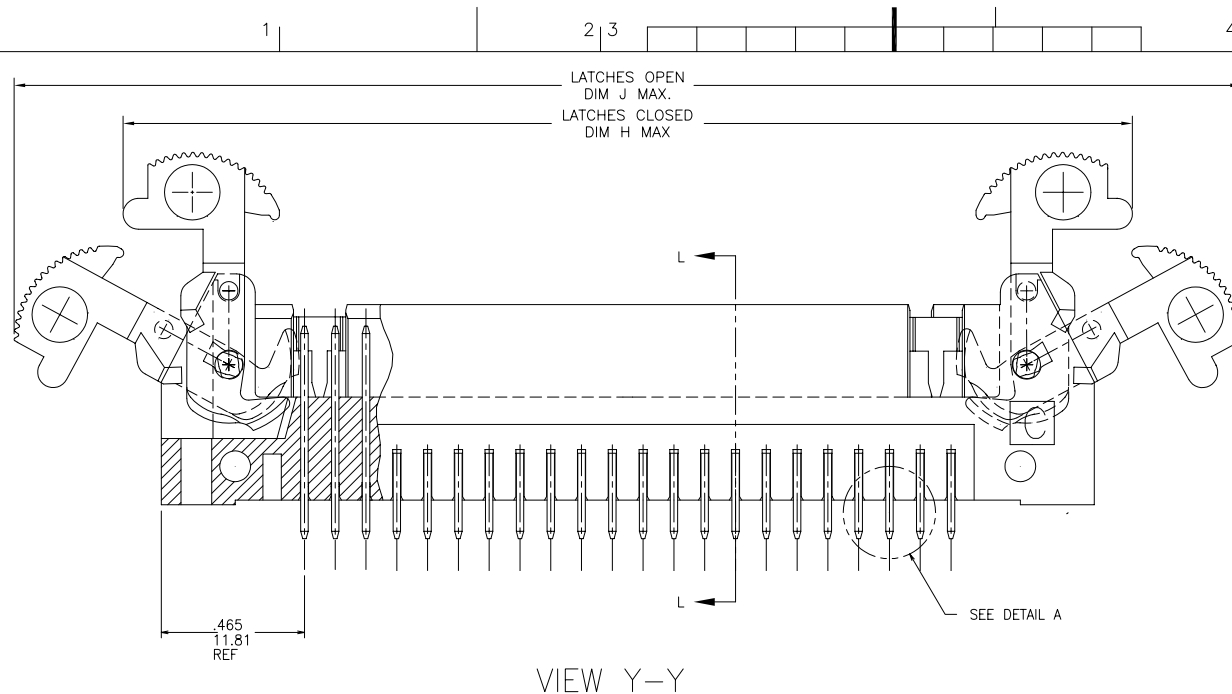
form: A3



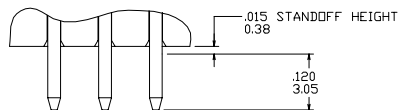
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form: A3

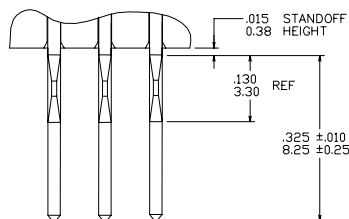


mat'l. code				surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection 	product family HEADERS
ltr	ecn	no	dr	date	tolerances unless otherwise specified		title
H					angles	$.XX \pm .01 / .3$	MULTI-KEY HEADER ASSEMBLY MILITARY KEY
					linear	$.XXX \pm .005 / .13$	
					0°±2'	$.XXXX \pm .0020 / .051$	INCH/MM
					dr	M. CLOUSER 12/29/89	scale 5:1
					enr	M. LEACH 11/14/91	FCI dwg no 88555 sheet 2 of 3 size A3
					chr	M. LEACH 11/2/90	
					appd	M. LEACH 11/14/91	type Product Customer Drawing
sheet index	revision sheet						



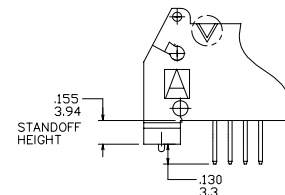
TERMINAL TYPE 1

DETAIL A
STANDARD PIN ONLY
SCALE 10/1



TERMINAL TYPE 2

DETAIL A
L.I.F. PIN ONLY
SCALE 10/1
PRESS FIT HEADER INSERTION
TOOLING AVAILABLE
SEE TA-556



TERMINAL TYPE 3

88555
91253 -X XX X XX

BASE PART NO.

HEADER STYLE NOTE 5

Ø	NOT APPLICABLE
A	STYLE A
B	STYLE B

NO. POSITIONS - EX: 2X13=26

LF LEAD FREE OPTION

PLATING		TERMINAL TYPE	
		1 STD. SQ. PIN	2 L.I.F. SQ. PIN
1	30μ"/0.76μ GOLD (CONTACT & TAIL)	NOT AVAILABLE	
7	30μ"/0.76μ GOLD (CONTACT & TAIL) 200-400μ/0.51-10.16μ Sn TAIL	AVAILABLE	

NOTES:

- MOLDING MATERIAL: LCP
FLAME RETARDANT PER UL-94V-0
COLOR: SEE TABULATION - SHEET 4
- MOLDED IN LOGO
LOCATED ON THIS SURFACE.
- MANUFACTURING SITE CODE (OPTIONAL) TO BE
LOCATED IN THIS AREA.
- MATERIAL: PHOS BRONZE
SEE P/N KEY FOR PLATING.
- PIN RETENTION - 2 LBS/.9 KG MIN.
- AVAILABLE ONLY IN CONFIGURATIONS
LISTED IN P/N TABLE AND SHOWN ON SHEET 4.
STYLE C -SEE SHEET 5
- 88555-XXXXX
2 SCREWS, P/N 77521-004, SUPPLIED PER ASSEMBLY
2 LATCHES, P/N 90366-001, SUPPLIED ASSEMBLED
TO HEADER.
PACKAGE PER BUS-14-295
91253 SPECIAL PACKAGING (CUSTOMER SPECIAL).
- 90846-XXXXX
SCREWS NOT REQUIRED
LATCHES, P/N 90366-001, NOT INCLUDED
ORDER SEPARATELY
PACKAGE PER GES-14-304
- IN PROCESS P/N, NO LATCHES.
- PIN ROTATION CONTROLLED TO 4° MAX TYP.
- ADD "LF" SUFFIX AT THE END OF PART NUMBER FOR
LEAD FREE OPTION.
- SEE GS-14-920 FOR LEAD FREE PACKAGING REQUIREMENTS.

mat'l. code				surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection ISO 1101	product family HEADERS
ltr	ecn	no	dr	date	tolerances unless otherwise specified		title
H					angles	.XX±.01/.3	MULTI-KEY HEADER ASSEMBLY MILITARY KEY
					linear	.XXX±.005/.13	
					0°±2'	.XXXX±.0020/.051	
					dr	M. CLOUSER 12/29/89	dwg no 88555 sheet 3 of 3 size A3
					enr	M. LEACH 11/14/91	
					chr	M. LEACH 11/2/90	
					appd	M. LEACH 11/14/91	type Product Customer Drawing
sheet index	revision sheet						