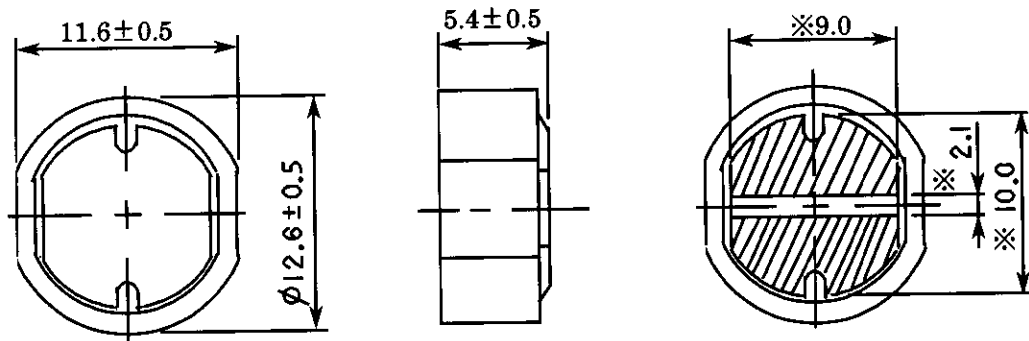


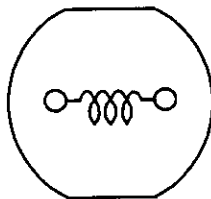
	SPECIFICATION		
	SUMIDA TYPE	CDR125	PART NO. REF. TO THE ATTACHED SHEET.

1. DIMENSION (UNIT mm)

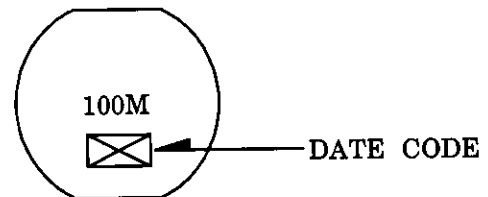


※ DIMENSION OF TERMINAL IS TYPICAL

2. CONNECTION (BOTTOM)



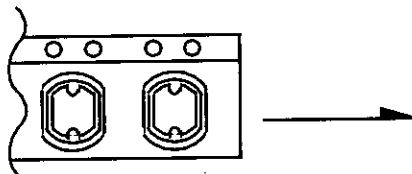
3. STAMP (Ex.)



DIRECTLY STAMP
UNFIXED THE POSITION

4. NOTE

*ENCLOSING CONDITION OF COILS.



*CARRIER TAPE PACKIING SPECIFICATION IN DETAIL.(S-074-426)

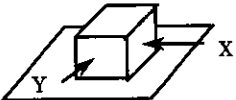
*RECOMMENDATION

DUE TO THE COIL WEIGHT, PLEASE APPLY BOND ONTO THIS COIL PARF
WHEN FIXED ONTO THE PCB.

*RECOMMENDED REFLOW CONDITIONS ARE BASED ON S-074-5003.

24 th SEP., 1993			SUMIDA CODE	4722	
CH K.	CH K.	DR G.			
O.SATO	KOMA ITA	KIKYO A			
			DRG. NO. 2/5		
			S-074-435		

GENERAL CHARACTERISTICS	TYPE CDR125
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1. OPERATIONG TEMPERATURE : $-25 \sim +70^{\circ}\text{C}$ (COIL CONTAIN HEAT)
2. EXTERNAL APPEARANCE : ON VISUAL INSPECTION, THE COIL HAS NO EXTERNAL DEFECTS.
3. TERMINAL STRENGTH : AFTER SOLDERING, BETWEEN COPPER PLATE AND TERMINAL OF COIL, PUSH IN TWO DIRECTIONS OF X, Y WITHSTANDING 20.0N(2.04kgf) FOR 10 ± 2 SECONDS. TERMINAL SHOULD NOT PEEL OFF. (REFER TO FIGURE AT RIGHT)
 
4. HEAT ENDURANCE TEST: REFER TO S-074-5002.
5. DIELECTRIC STRENGTH : NO APPARENT AT 100V D.C. FOR 1 MINUTE BETWEEN COIL-CORE.
6. INSULATING RESISTANCE : OVER 100 M Ω AT 100V D.C. BETWEEN COIL-CORE.
7. INDUCTANCE TEMPERATURE COEFFICIENT : $(0 \sim 2000) \times 10^{-6}/^{\circ}\text{C}$ ($-25 \sim +70^{\circ}\text{C}$)
8. HUMIDITY TEST : INDUCTANCE DEVIATION WITHIN $\pm 5.0 \%$

AFTER 96 HOURS IN 90 ~ 95 % RELATIVE HUMIDITY AT $40 \pm 2^{\circ}\text{C}$ AND 1 HOUR DRYING UNDER NORMAL CONDITION.
9. VIBRATION TEST : INDUCTANCE DEVIATION WITHIN $\pm 3.0 \%$ AFTER VIBRATION FOR 2 HOUR.
IN EACH OF THREE ORIENTATIONS AT SWEEP VIBRATION (10~55~10 Hz) WITH 1.5 mm P-P AMPLITUDE.
10. SHOCK TEST : INDUCTANCE DEVIATION WITHIN $\pm 3.0 \%$
AFTER DROP DOWN WITH 981m/s²(100G) SHOCK ATTITUDE UPON A RUBBER BLOCK METHOD SHOCK TESTING MACHINE, FOR 1 TIME, IN EACH OF THREE ORIENTATIONS.

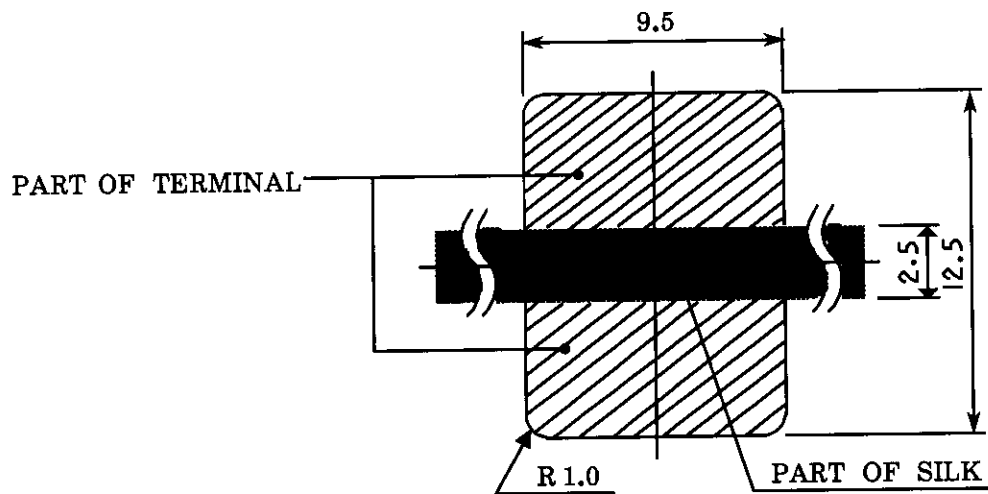
24 th SEP., 1993

C H K.	C H K.	D R G.
O.SATO	KOMA ITA	KIKYO A

DRG. NO.	3/5
S-074-435	

SPECIFICATION	TYPE CDR125
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DIMENSION RECOMMENDED (mm)



PLEASE COAT WITH SILK BETWEEN TERMINAL.

THICKNESS OF METALMASK RECOMMENDED 0.2 t

24 th SEP., 1993

C H K.	C H K.	D R G.
O.SATO	KOMA ITA	KIKYO A

DRG. NO.	5/5
S-074-435	