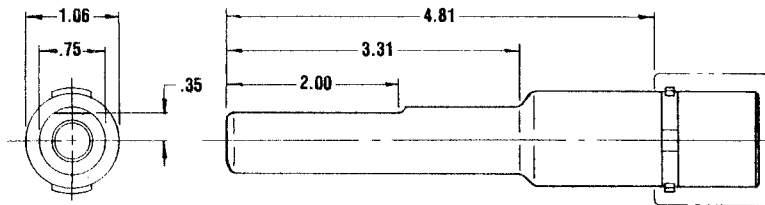
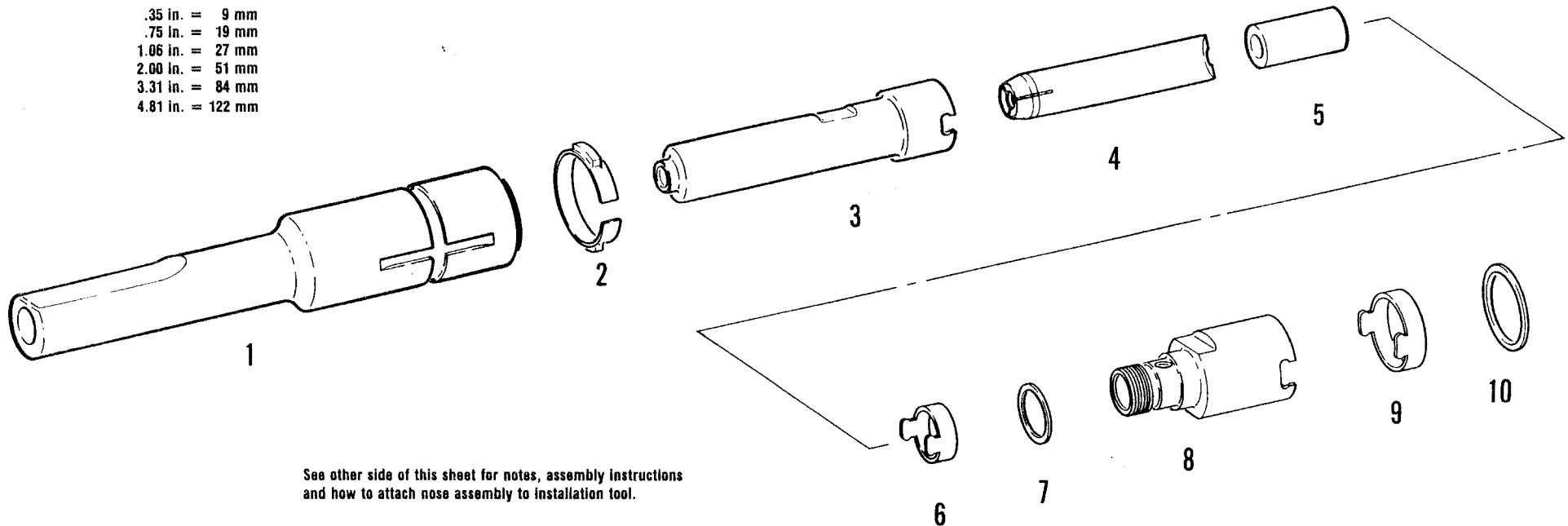


HUCK

NOSE ASSEMBLY DATA SHEET



.35 in. = 9 mm
.75 in. = 19 mm
1.06 in. = 27 mm
2.00 in. = 51 mm
3.31 in. = 84 mm
4.81 in. = 122 mm



See other side of this sheet for notes, assembly instructions
and how to attach nose assembly to installation tool.

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U.S. Patent No. 3,605,478 and Patent Pending

Huck Manufacturing Company

Installation Equipment Division
85 Grand Street • Kingston, NY 12401-0250

TYPE: Non Self-Releasing; Rotatable

FASTENER: GP Lockbolt Fastener -08

INSTALLATION TOOL: Model 225

ISSUED: 9-79

REVISED: 2-82

REPLACEMENT PARTS

REF.	PART NO.	REQ.	DESCRIPTION	REF.	PART NO.	REQ.	DESCRIPTION
1	112313	1	Anvil (includes ref. no. 2)	7	89140	1	Shim
2	112688	1	Retainer-Rotatable	8	84346	1	Extension-Spindle
3	112469	1	Collet	9	89795	1	Lock Collar
4	113727	1	UNITIZED™ Jaws marked AB	10	89298	1	Shim
5	112346	1	Spacer	--	110237	1	Key-Installation
6	89794	1	Lock Collar				

99-1114

NOSE ASSEMBLY