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				P LTR DESCRIPTION DATE DWN APVD			
				B1	ECR-14-012854	11SEP2014	GK HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2266315-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1855063
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1855063

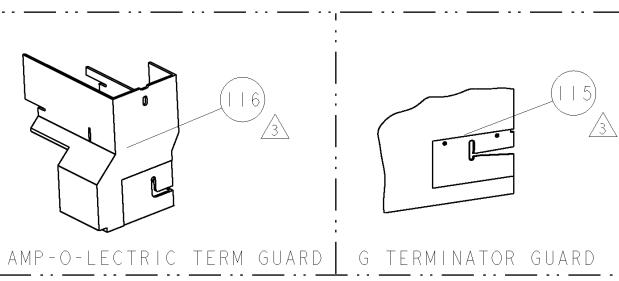
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
0 PLC ±		PRODUCT SPEC			
1 PLC ±		APPLICATION SPEC			
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		SIZE A3	
MATERIAL		FINISH		CAGE CODE	
		DRAWING NO C- 1855063		DRAWING NO	
		CUSTOMER DRAWING		SCALE	
		SHEET 1 OF 2		REV B1	

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855063-1	B	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855063-2	B	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855063-3	B	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855063-6	B	122500-1	LEADMAKER	POST FEED	CONTINIOUS CARRIER
7-1855063-7	A	-	-	-	SPARE PARTS

⚠ RECOMMENDED SPARE PARTS

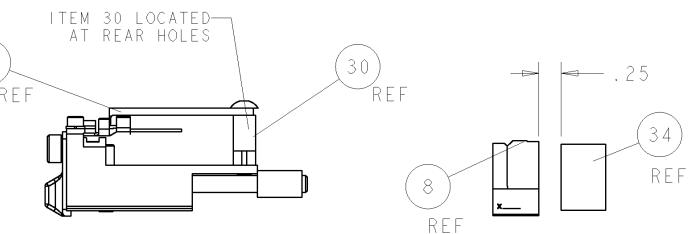
2 GREASE LIGHTLY

3 GUARD MUST BE IN PLACE WHEN OPERATING
APPLICATOR IN A BENCH MACHINE



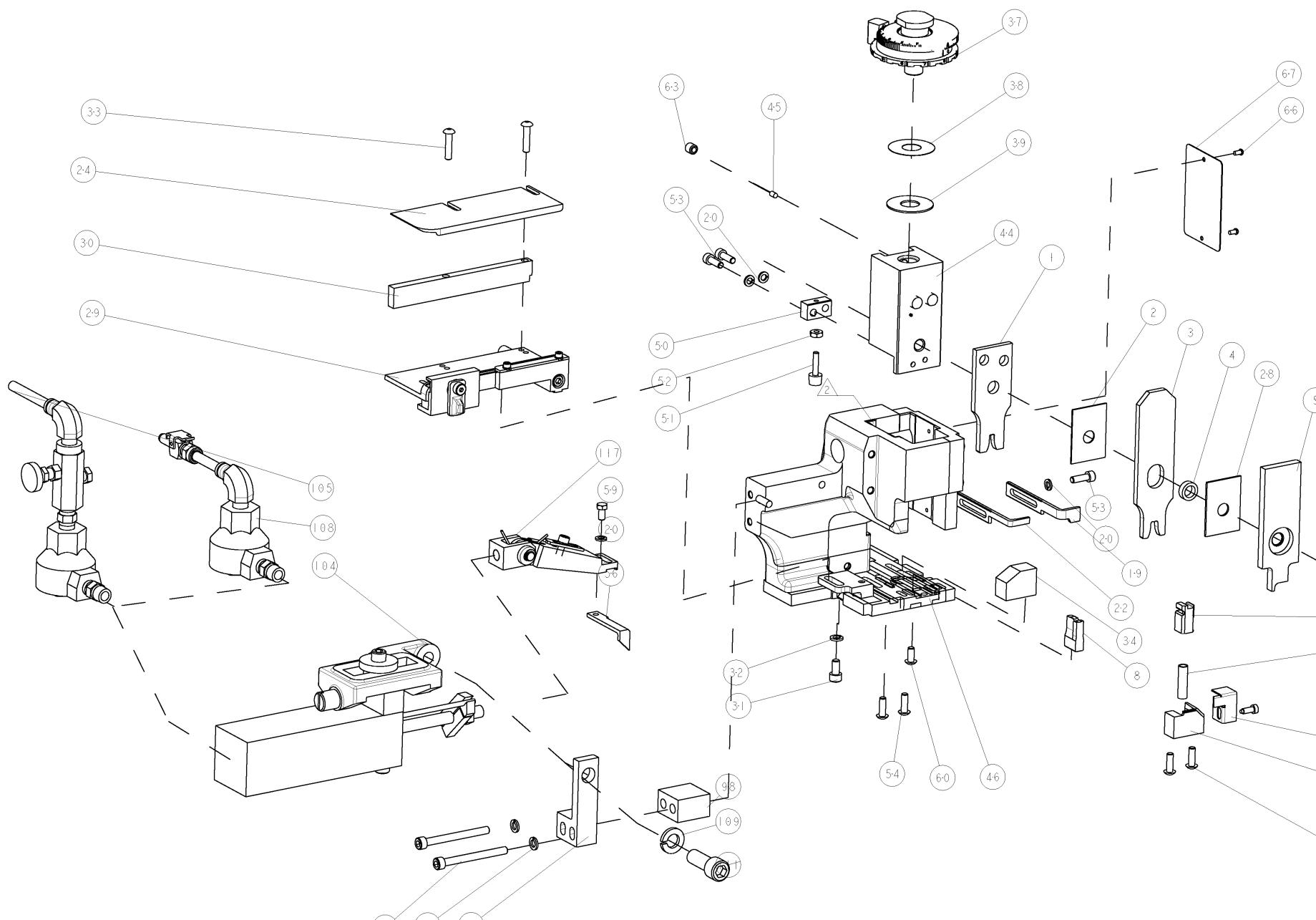
TERMINAL NAME: SPADE					
SPADE	RING	AMP TERMINAL - AMP CRIMP SPECS			
61857	61863	REF SETTINGS			
61859	61864	CRIMP HEIGHT			
-	61867	B9	.095±.002[2.41±0.05mm]	14	AWG
-	-	D0	.088±.002[2.24±0.05mm]	16	AWG
-	-	D7	.084±.002[2.13±0.05mm]	18	AWG
-	-	-	-	-	-
-	-	CRIMP		TYPE	RANGE
-	-				
-	-	WIRE		F	18-14 AWG
-	-	INSUL		F	Ø.080-.115
IRE STRIP LENGTH		TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE
196	.211	114-2084	.910	408-8040	456837-1

LOC	BIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	OWN	APV
A	66		A	REVISED	24APR2006	BH	BH
			B	ECR-09-005818	12MAR2009	MY	TE



FEED TRACK POSITION

TERMINAL SUPPORT
LOCATION



-	I	I	I	I	I	-	461062-1	FEED FINGER ASSEMBLY		I	I	I			
-	-	REF	-	-	-	.	455749-1	GUARD WINDOW		I	I	I			
-	-	REF	-	-	-	.	679532-1	INSERT, GUARD		I	I	I			
-	I	I	I	I	I	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000		I	I	I			
-	I	I	I	I	I	-	459610-3	MOUNT, FEED BRACKET		I	I	I			
-	I	I	I	I	I	-	21024-8	WASHER, SPRG LOCK, REG 3/8		I	I	I			
-	I	I	I	-	I	-	692655-7	AIR FEED VALVE ASSEMBLY		I	I	I			
-	-	-	I	-	-	.	692655-5	AIR FEED VALVE ASSEMBLY		I	I	I			
-	I	I	I	I	I	-	461065-2	ASSEMBLY, AIR FEED		I	I	I			
-	2	2	2	2	2	-	4-21000-3	SCR, SKT HD CAP 10-32 X 2.000		I	I	I			
-	I	I	I	I	I	-	461690-1	SPACER, AIR FEED		I	I	I			
-	-	I	I	I	I	-	318563-1	GUARD, FRONT CHIP		I	I	I			
-	I	I	I	I	I	-	4088040	SF APPL INST 408-8040		I	I	I			
-	I	I	I	I	I	-	217238-1	GENERAL INSTRUCTION PKG		I	I	I			
-	I	I	I	I	I	-	461264-5	PLATE, IDENTIFICATION		I	I	I			
-	2	2	2	2	2	-	21017-2	SCREW, DRIVE		I	I	I			
-	I	I	I	I	I	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250		I	I	I			
-	I	I	I	I	I	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375		I	I	I			
-	I	I	I	I	I	-	2-22603-0	SCREW, MACH, HEX HD, 8-32 x .312		I	I	I			
-	I	I	I	I	I	-	458537-2	PAWL, FEED		I	I	I			
-	4	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500		I	I	I			
-	3	3	3	3	3	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500		I	I	I			
-	I	I	I	I	I	-	21018-5	NUT, HEX, REG 6-32		I	I	I			
-	I	I	I	I	I	-	811242-2	BUMPER, HOLD DOWN		I	I	I			
-	I	I	I	I	I	-	690753-1	SPACER, TONKER		I	I	I			
-	I	I	I	I	I	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY		I	I	I			
-	I	I	I	I	I	-	690191-1	PLUG, NYLON		I	I	I			
-	I	I	I	I	I	-	1-455673-5	RAM, SIDE FEED		I	I	I			
-	I	I	I	I	I	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00		I	I	I			
-	I	I	I	I	I	-	690125-1	SHIM SUB-ASSY		I	I	I			
-	I	I	I	I	I	-	469367-7	SHIM		I	I	I			
-	I	I	I	I	I	-	879103-2	FINE ADJUST HEAD SUBASSY		I	I	I			
-	I	I	I	I	I	-	2-690786-3	TERMINAL SUPPORT		I	I	I			
-	2	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750		I	I	I			
-	3	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10		I	I	I			
-	I	I	I	I	I	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375		I	I	I			
-	I	I	I	I	I	-	1320908-3	SPACER, STRIP GUIDE		I	I	I			
-	I	I	I	I	I	-	1633091-7	ASSEMBLY, STRIP GUIDE		I	I	I			
-	I	I	I	I	I	-	1-455888-0	SPACER, CRIMPER		I	I	I			
-	I	I	I	I	I	-	1320928-3	PLATE, STRIP GUIDE		I	I	I			
-	I	-	-	I	I	-	690472-2	STRIPPER		I	I	I			
-	4	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8		I	I	I			
-	-	I	I	-	-	.	691353-1	STRIPPER		I	I	I			
-	I	-	-	-	-	.	679625-1	SHEAR HOLDER, FRONT (NO CUT)		I	I	I			
-	I	I	I	I	I	-	3-22280-3	SPRING, COMPRESSION		I	I	I			
-	I	I	I	I	I	-	690461-1	STOP, SHEAR		I	I	I			
-	-	I	I	I	I	-	690459-1	SHEAR HOLDER, FRONT		I	I	I			
-	I	I	I	I	I	-	454276-1	FLOATING SHEAR, FRONT		I	I	I			
-	I	I	I	I	I	-	9-690471-7	ANVIL, COMBINATION		I	I	I			
-	I	I	I	I	I	-	2-455889-0	DEPRESSOR, SHEAR		I	I	I			
-	I	I	I	I	I	-	238011-1	BLOCK, CRIMPER SPACER		I	I	I			
I	I	I	I	I	I	-	456134-2	CRIMPER, INSULATION F PREMIUM		I	I	I			
-	I	I	I	I	I	-	455888-7	SPACER, CRIMPER		I	I	I			
I	I	I	I	I	I	-	456411-9	CRIMPER, WIRE PREMIUM		I	I	I			
-77	-6	-3	-2	-1	U/M	PART NO		DESCRIPTION		ITEM NO					

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		CHECKED BY: B. HIGMAN 29MARCH2006			
DIMENSIONS: INCHES		TOLERANCES: UNLESS OTHERWISE SPECIFIED:			
		APVD: T. ELRIN 29MARCH2006			
		PRODUCT SPEC			
		APPLICATION SPEC			
		114-2084			
MATERIAL: -		FINISH: -		WEIGHT: -	
		CUSTOMER DRAWING		SCALE: 3:5 SHEET 1 OF 1 REV B	
CUSTOMER VIEWABLE ASSEMBLY					