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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-001887	12FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151400-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855158
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

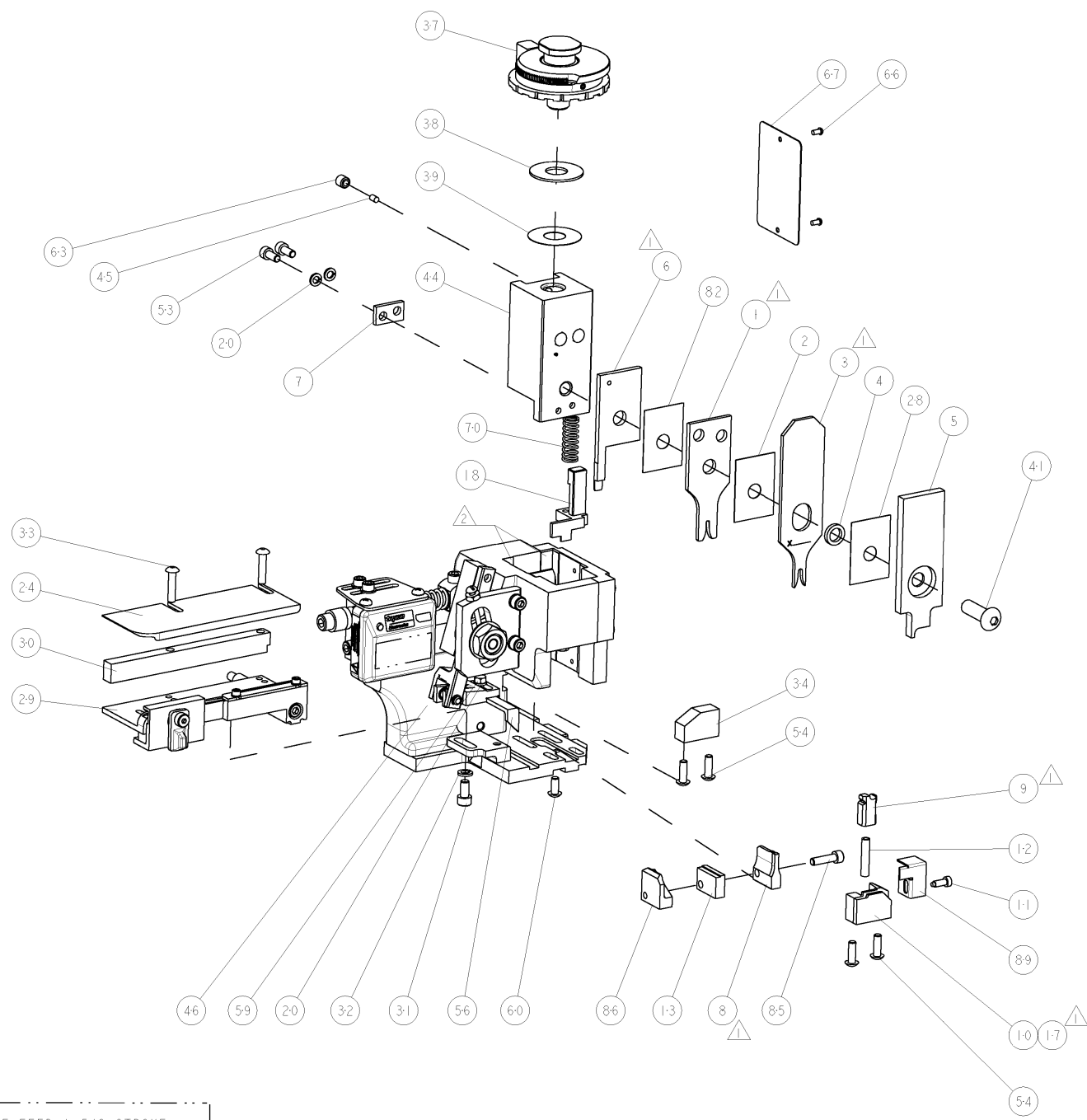
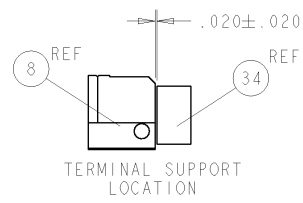
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855158

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity		
		CHK	RAGHAVENDRA				
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME		
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		RAGHAVENDRA		FINE ADJUST SIDE FEED HDM APPLICATOR	
				PRODUCT SPEC			
				APPLICATION SPEC			
				WEIGHT			
MATERIAL		FINISH		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
				A3		©- 1855158	
CUSTOMER DRAWING				SCALE	SHEET 1 OF 2	REV	A1

Diagram showing the AMP-O-LECTRIC TERM GUARD (116) and the G TERMINATOR GUARD (115). Both diagrams include a callout for dimension 3.

LOC	DIST	REVISIONS					
A	66	P	LYR	DESCRIPTION	DATE	DWN	APRD
			A	RELEASED FOR PRODUCTION	6/MAR/2007	DP	MC

*** WARNING**
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	-	-	-	-	-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	-	-	-	-	-	-	318563-1	GUARD, FRONT CHIP	89
-	-	-	-	-	-	-	1-853714-3	PLATE, REAR SHEAR	86
-	-	-	-	-	-	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	85
-	-	-	-	-	-	-	455888-1	SPACER, CRIMPER	82
-	-	-	-	-	-	-	4088040	SF APPL INST 408-8040	72
-	-	-	-	-	-	-	217238-1	GENERAL INSTRUCTION PKG	71
-	-	-	-	-	-	-	5-22282-2	SPRING, COMPRESSION	70
-	-	-	-	-	-	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	-	21017-2	SCREW, DRIVE	66
-	-	-	-	-	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	-	-	-	-	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	-	-	-	-	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	-	-	-	-	-	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	53
-	-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	-	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	-	-	-	-	-	-	459456-7	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	-	-	-	-	-	-	690191-1	PLUG, NYLON	45
-	-	-	-	-	-	-	879377-1	RAM, SIDE FEED	44
-	-	-	-	-	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	-	-	-	-	-	-	690125-1	SHIM SUB-ASSY	39
-	-	-	-	-	-	-	1-469367-1	SHIM	38
-	-	-	-	-	-	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	-	-	-	-	-	-	690786-7	TERMINAL SUPPORT	34
-	2	2	2	2	-	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	-	-	-	-	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	-	-	-	-	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	-	-	-	-	-	-	1-1320908-7	SPACER, STRIP GUIDE	30
-	-	-	-	-	-	-	1-1633091-1	ASSEMBLY, STRIP GUIDE	29
-	-	-	-	-	-	-	455888-1	SPACER, CRIMPER	28
-	-	-	-	-	-	-	1320928-3	PLATE, STRIP GUIDE	24
-	3	3	3	3	-	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	-	1633545-1	REJECTOR, ADJUSTABLE	18
△	-	-	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	-	-	-	-	-	-	1424352-1	SPACER, SHEAR	13
-	-	-	-	-	-	-	6-22279-4	SPRING, COMPRESSION	12
-	-	-	-	-	-	-	690461-1	STOP, SHEAR	11
△	-	-	-	-	-	-	468798-1	HOLDER, SHEAR, FRONT	10
△	-	-	-	-	-	-	462006-3	FLOATING SHEAR, FRONT	9
△	-	-	-	-	-	-	1424351-1	SPECIAL, ANVIL	8
-	-	-	-	-	-	-	240641-2	SPACER	7
△	-	-	-	-	-	-	1-853720-0	BLADE, SLUG	6
-	-	-	-	-	-	-	1-455889-4	DEPRESSOR, SHEAR	5
-	-	-	-	-	-	-	1-238011-0	BLOCK, CRIMPER SPACER	4
△	-	-	-	-	-	-	6-683454-4	CRIMPER, INSULATION O	3
-	-	-	-	-	-	-	455888-3	SPACER, CRIMPER	2
△	-	-	-	-	-	-	1424354-1	CRIMPER, WIRE, MODIFIED	1

[illegible]