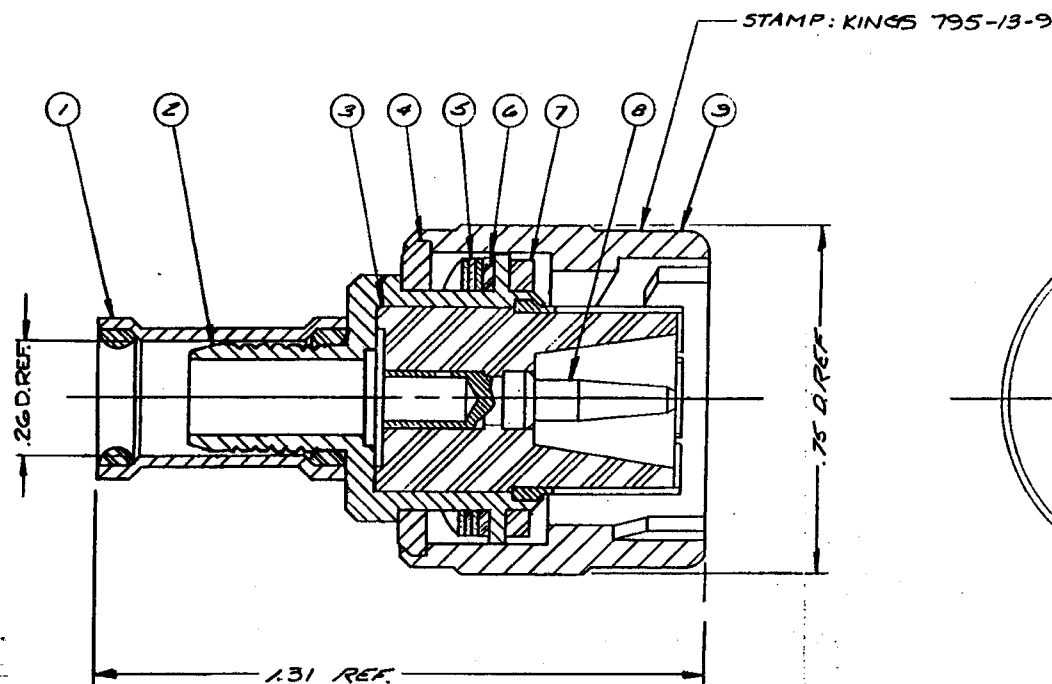


SH NO.	DESCRIPTION	MADE FROM
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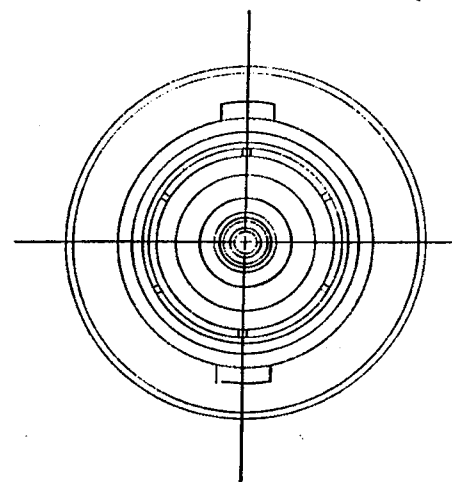


- NOTES:
1. FOR USE WITH TIMES AA-5000 CABLE.
 2. FOR CABLE TRIMMING USE KT-J-200 & KTD-271.
 3. FOR CRIMPING USE DIE SIZE 62.
 4. FOR CABLING INSTRUCTIONS SEE 3-110-2.
 5. INTERFACE PER MIL-STD-348, FIG. 302-1.
 6. ITEM ⑥ TO BE SUPPLIED UNASSEMBLED.

UNLESS OTHERWISE SPECIFIED:

TOLERANCES: FRACTIONS & 2 PLACE DECIMALS & .010
3 PLACE DECIMALS & .004
ANGLES & 0° 30'
T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT
EXCEED HALF THE SUM OF THEIR TOLERANCES.

2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 43 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.



(SHEET 1 OF 2)
795-13-9

REVISIONS		
ISSUE	CHANGES	
1	CN JT	30866 A 22 MAY 89
2	ER JCA	30860 23 MAY 89

SCALE = 4:1	
WAS: E-15710	
USED ON:	
REF:	
FINISH	
SPEC.	
MATL.	
SPEC.	
C PLUG	
DRAWN JCA	DATE 19 MAY 89
APPR JT	DATE 23 MAY 89
KINGS ELECTRONICS 40 MARLBOROUGH ROAD TUCKAHOE, N. Y. 10783	
795-13-9	

ITEM	REQ'D	DESCRIPTION	PART NO.
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(SHEET 1 OF 2)