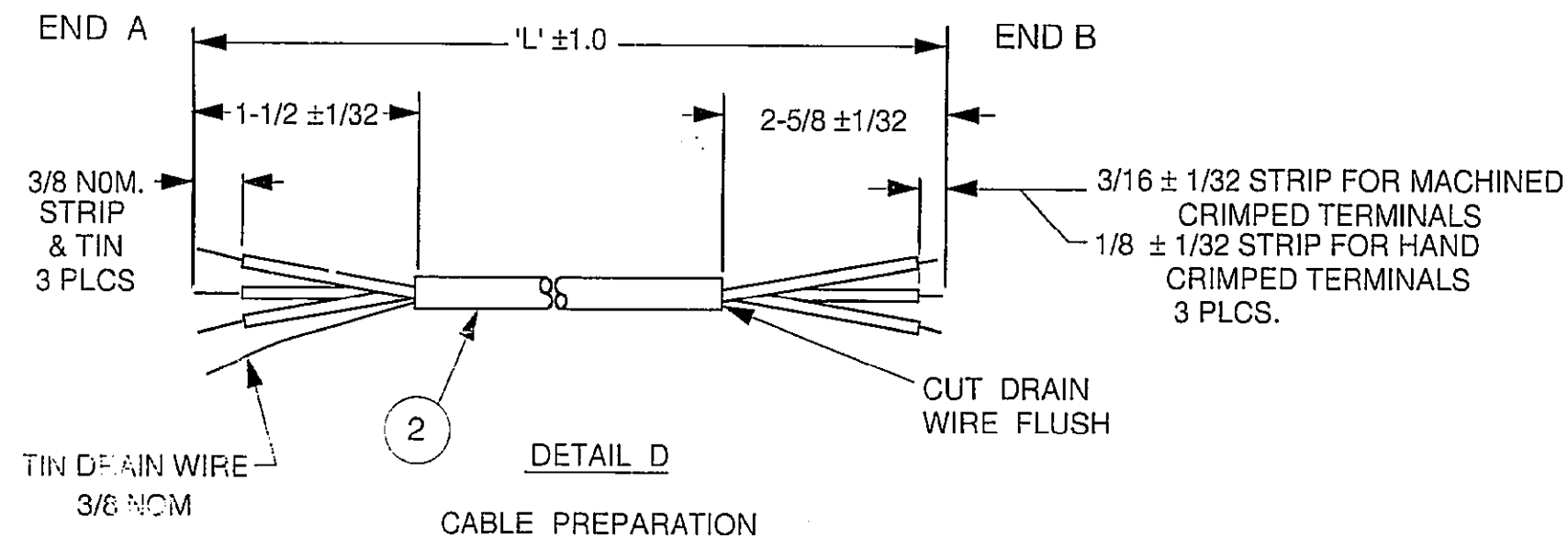
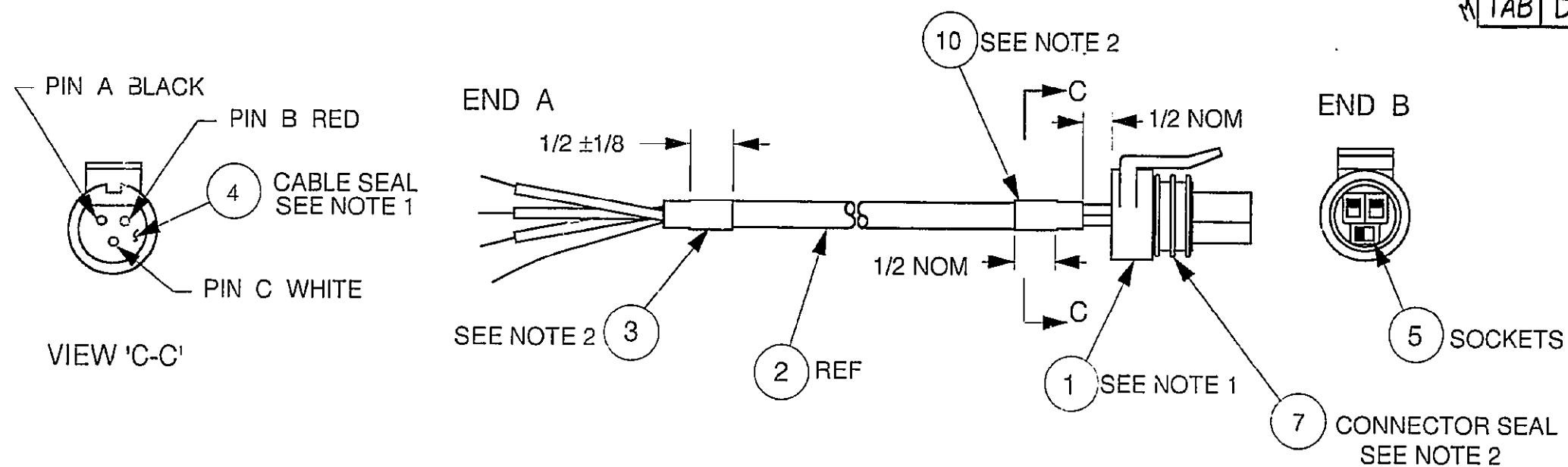


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
M TAB	PER DCN 96-289	9/12/96	<i>[Signature]</i>
M TAB	DCN 98-413	12/23/98	<i>[Signature]</i>



NOTES:

1. PLACE CABLE SEAL (ITEM 4) AND CONNECTOR (ITEM 1) OVER WIRES PRIOR TO CRIMPING TERMINALS (ITEM 5). PULL TERMINALS INTO CONNECTOR UNTIL THEY SEAT IN POSITION;SEE TERMINALS FOR ROTATION BEFORE LOCKING IN CONNECTOR.
2. SHRINK TUBING (ITEM 3 & 10) AS SHOWN & INSTALL CONNECTOR SEAL (ITEM 7).
3. CABLES TO BE INDIVIDUALLY COILED & TIED .

3685303			CUSTOMER TO SPECIFY LENGTH
3685302	G	6 DIA. SEE NOTE 3	120 INCHES
3685301	F	4 DIA. SEE NOTE 3	39 INCHES
ITEM NO.	REV.	COIL DIA.	DIM 'L'

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES: .X ± .1 FRACTIONS ± 1/64 .XX ± .01 ANGLES ± 1/2° .XXX ± .005		DRAWN CPH	DATE 8/96	 DATA INSTRUMENTS ACTON, MASSACHUSETTS, USA	
		CHK RD, lesu	8-96		
GENERAL SURFACE FINISH ✓ RMS MAX		DES. ENG. <i>[Signature]</i>	14/96	TITLE ASSEMBLY, CABLE ECLIPSE	
REMOVE ALL BURRS SHARP EDGES _____ R MAX INSIDE CORNERS _____ R MAX		MFG. ENG. <i>[Signature]</i>	9/12/96		
MATERIAL:				CODE IDENT	SIZE
FINISH:		REL <i>[Signature]</i>	10/1/96	B	DRAWING NUMBER 36853
				SCALE NTS	REV TAB
				SHEET 1	OF 1