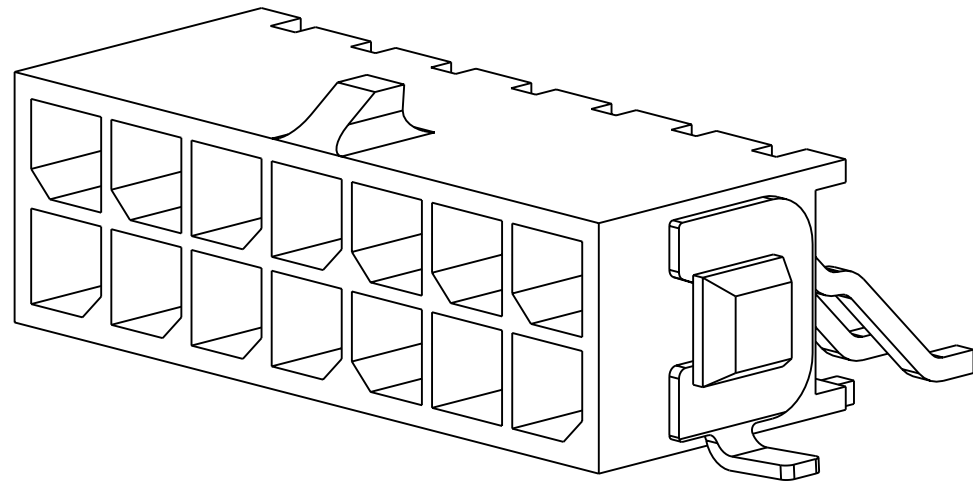
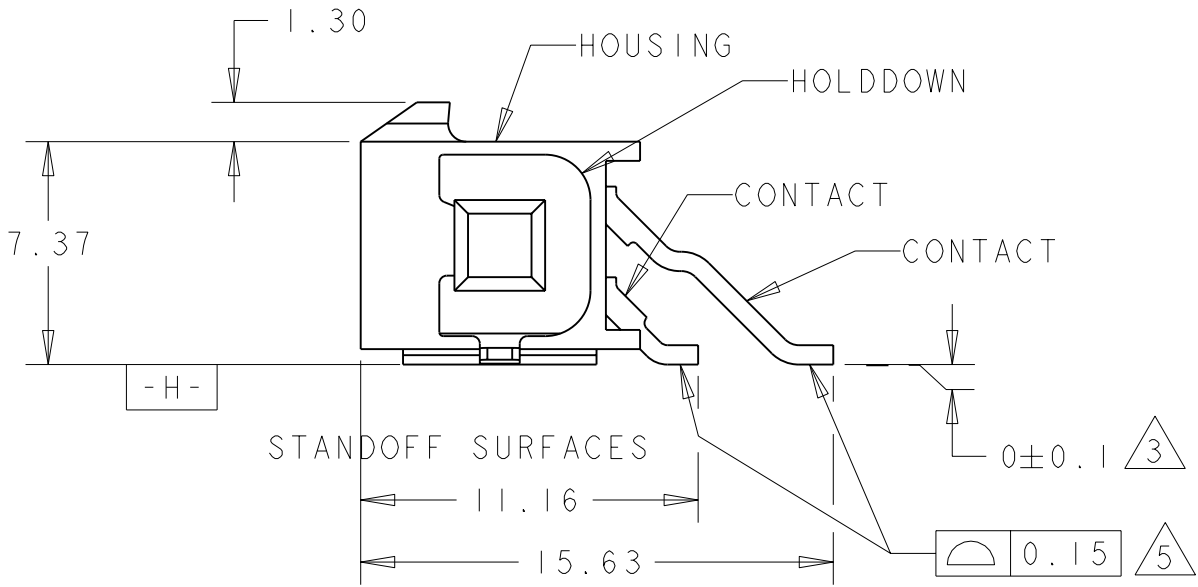
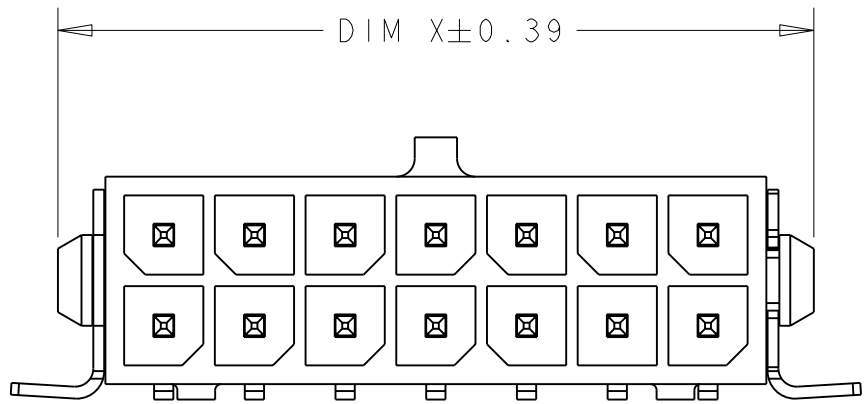
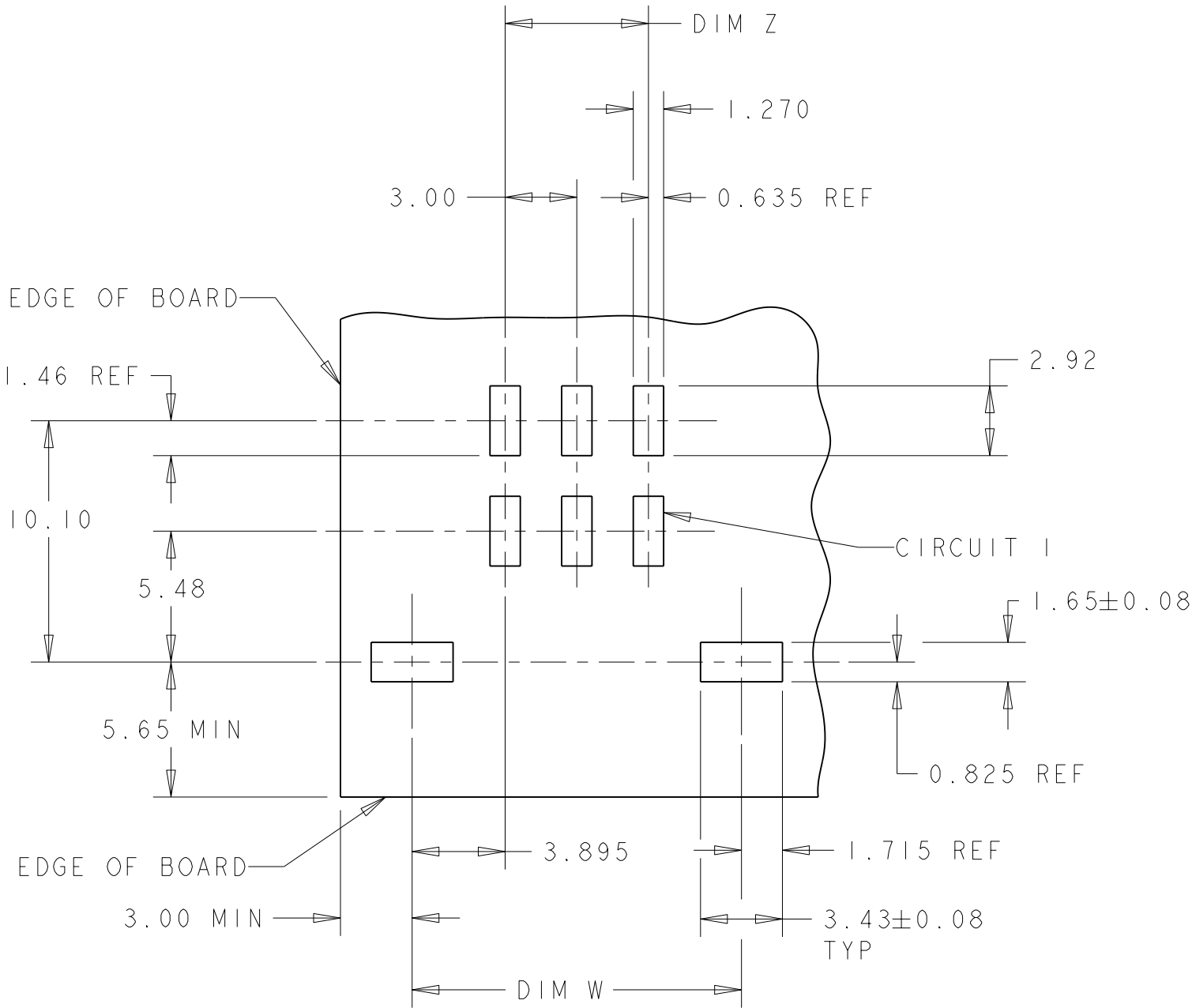
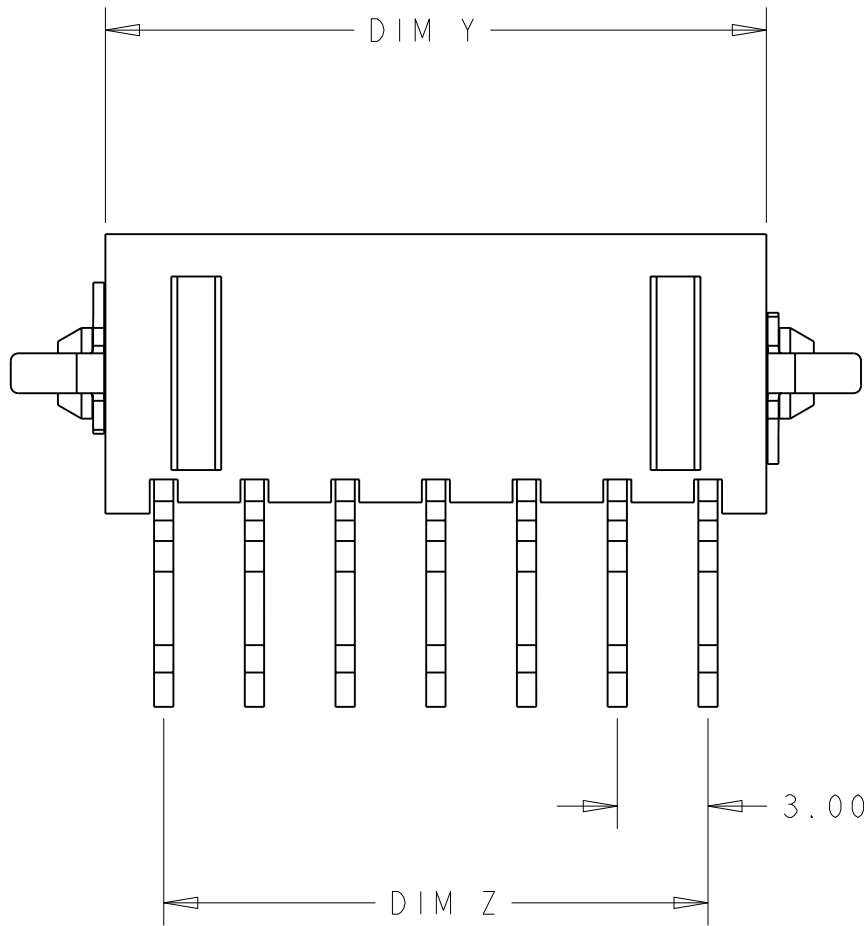


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
CM	00		G	REVISED PER 0G3B-0208-05	25APR05	KW	CJ



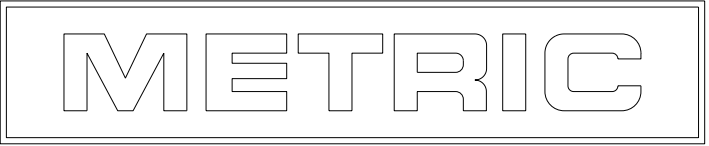
SCALE 5:1



6	36.86	40.79	33.00	40.00	24	5-794628-4
6	33.86	37.79	30.00	37.00	22	5-794628-2
6	30.86	34.79	27.00	34.00	20	5-794628-0
6	27.86	31.79	24.00	31.00	18	4-794628-8
6	24.86	28.79	21.00	28.00	16	4-794628-6
6	21.86	25.79	18.00	25.00	14	4-794628-4
6	18.86	22.79	15.00	22.00	12	4-794628-2
6	15.86	19.79	12.00	19.00	10	4-794628-0
6	12.86	16.79	9.00	16.00	8	3-794628-8
6	9.86	13.79	6.00	13.00	6	3-794628-6
6	6.86	10.79	3.00	10.00	4	3-794628-4
6	3.86	7.79	-	7.00	2	3-794628-2
2	36.86	40.79	33.00	40.00	24	2-794628-4
2	33.86	37.79	30.00	37.00	22	2-794628-2
2	30.86	34.79	27.00	34.00	20	2-794628-0
2	27.86	31.79	24.00	31.00	18	1-794628-8
2	24.86	28.79	21.00	28.00	16	1-794628-6
2	21.86	25.79	18.00	25.00	14	1-794628-4
2	18.86	22.79	15.00	22.00	12	1-794628-2
2	15.86	19.79	12.00	19.00	10	1-794628-0
2	12.86	16.79	9.00	16.00	8	794628-8
2	9.86	13.79	6.00	13.00	6	794628-6
2	6.86	10.79	3.00	10.00	4	794628-4
2	3.86	7.79	-	7.00	2	794628-2
FINISH	DIM Y	DIM W	DIM Z	DIM X	NO. OF POSN.	PART NUMBER

- 1 MATERIAL;
CONTACTS - BRASS.
HOUSING - UL 94V-0 RATED HIGH TEMP NYLON,
COLOR; BLACK.
HOLDDOWNS - PHOSPHOR BRONZE.
- 2 PLATING;
CONTACTS - 0.38µm MINIMUM GOLD OVER 2.54µm
MINIMUM NICKEL ON MATING AREA.
2.54µm TIN-LEAD MINIMUM OVER 2.54µm
NICKEL MINIMUM ON SOLDER TAIL.
HOLDDOWNS - 2.54µm TIN-LEAD.
- 3 DIMENSION APPLIES TO SOLDER TAIL SURFACES
AND STANDOFF SURFACES.
- 4 RECOMMENDED PC BOARD THICKNESS OF 1.57.
- 5 ALL SOLDER TAILS AND HOLDDOWNS.
- 6 PLATING;
CONTACTS - 0.38µm MINIMUM GOLD OVER 2.54µm
MINIMUM NICKEL ON MATING AREA.
2.54µm MATTE TIN MINIMUM OVER 2.54µm
NICKEL MINIMUM ON SOLDER TAIL.
HOLDDOWNS - 2.54µm MATTE TIN.

RECOMMENDED PCB LAYOUT
(COMPONENT SIDE)



THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.				DWN K. WHITAKER	9MAR2003	tyco <u>Electronics</u>		AMP Incorporated Harrisburg, PA 17105-3608							
				CHK C. JONES	9MAR2003										
DIMENSIONS:				TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME SURFACE MOUNT, RIGHT ANGLE, SURFACE MOUNT HOLDDOWN, ASSEMBLY, 15 GOLD HEADER, DUAL ROW, MICRO MATE-N-LOK™									
mm															
				0 PLC ±.		PRODUCT SPEC -		SIZE A2		CAGE CODE 00779		DRAWING NO C=794628		RESTRICTED TO -	
				1 PLC ±.											
				2 PLC ±0.13											
				3 PLC ±.											
				4 PLC ±.											
MATERIAL				ANGLES ±.											
				FINISH		WEIGHT -									
SEE TABLE						CUSTOMER DRAWING				SCALE 4:1		SHEET 1		OF 1	
														REV G	