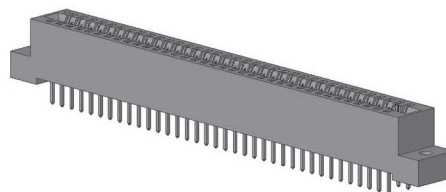




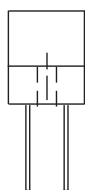
**.125" [3.18 mm] Contact Centers, .610" [15.49 mm] Insulator Height,
Dip Solder/Wire Wrap/Right Angle for .093" [2.36 mm] or .125" [3.18 mm] Mating PCB**

SPECIFICATIONS

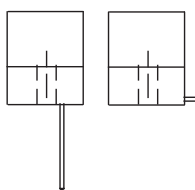
- Accommodates .093" $\pm$.008" [2.36 mm $\pm$ 0.20 mm] PC board or .125" $\pm$.008" [3.18 mm $\pm$ 0.20 mm] mating PCB
- PBT, PPS or PA9T insulator
- Molded-in key available
- 3 Amps current rating for one contact energized
- 30 milli Ohms maximum at rated current
- UL Flammability Rating: 94V-0



READOUT

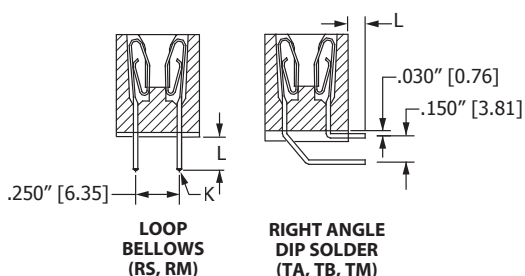


DUAL (D)



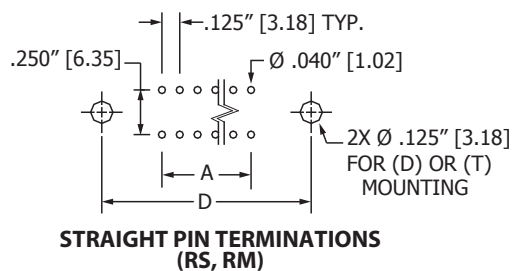
HALF LOADED (H)

TERMINATION TYPE

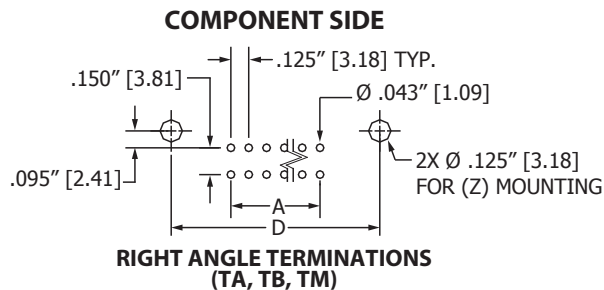


TERMINATION TYPE	POST CROSS SECTION (K)	POST LENGTH L $\pm$.025" [0.64]	FITS MIN. HOLE SIZE
RS DIP SOLDER	.025" [0.64] SQ.	.190" [4.83]	.040" [1.02]
RM WIRE WRAP	.025" [0.64] SQ.	.560" [14.20]	.040" [1.02]
TA RIGHT ANGLE	.025" [0.64] SQ.	.100" [2.54]	.043" [1.09]
TB RIGHT ANGLE	.025" [0.64] SQ.	.180" [4.57]	.043" [1.09]
TM RIGHT ANGLE	.025" [0.64] SQ.	.250" [6.35]	.043" [1.09]

PCB LAYOUT

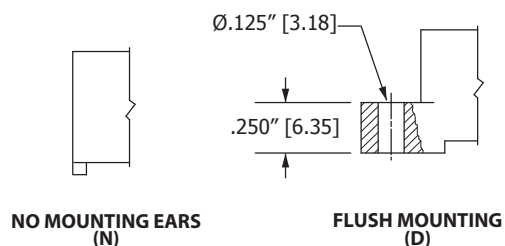


STRAIGHT PIN TERMINATIONS (RS, RM)



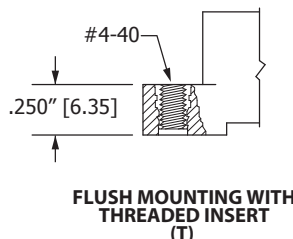
RIGHT ANGLE TERMINATIONS (TA, TB, TM)

MOUNTING STYLE

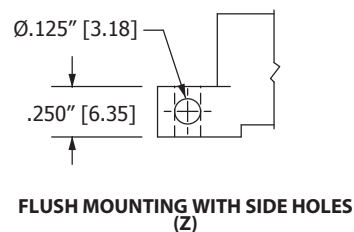


NO MOUNTING EARS (N)

FLUSH MOUNTING (D)



FLUSH MOUNTING WITH THREADED INSERT (T)



FLUSH MOUNTING WITH SIDE HOLES (Z)



**.125" [3.18 mm] Contact Centers, .610" [15.49 mm] Insulator Height,
Dip Solder/Wire Wrap/Right Angle for .093" [2.36 mm] or .125" [3.18 mm] Mating PCB**

PART NUMBER OPTIONS

MATERIALS (INSULATOR/CONTACT)

E = PBT/Phosphor Bronze(Standard)
R = PPS/Phosphor Bronze
G = PA9T/Phosphor Bronze
H = PBT & Beryllium Copper
A = PPS & Beryllium Copper
J = PA9T & Beryllium Copper
(Consult factory for other materials.)
Refer to Page 7 for Operating/Processing Temperatures

CONTACT FINISH - RoHS Compliant

All platings are Lead Free and have .000050" Nickel underplate

Contact Surface

B = .000010" Gold
C = .000030" Gold
G = .000010" Gold
Y = .000030" Gold

Contact Surface

S = .000010" Gold
M = .000030" Gold
E = .000100" Pure Tin, Matte

Termination

.000100" Pure Tin, Matte
.000100" Pure Tin, Matte
.000005" Gold
.000005" Gold

Overall Plating

.000010" Gold
.000010" Gold
.000100" Pure Tin, Matte

CONTACT CENTERS

A = .125" [3.18 mm]

E B A 50 D RM D - S273

MODIFICATION CODE (Consult Factory)

-S273 = FOR .093" ± .008" [2.36 mm ± 0.20 mm]
THICK MATING PCB
-S664 = FOR .125" ± .008" [3.18 mm ± 0.20 mm]
THICK MATING PCB

MOUNTING STYLE (Opposite Page)

N = No Mounting
D = Flush Mounting
T = Flush Mounting With Threaded Inserts
Z = Flush Mounting With Side Holes

TERMINATION TYPE (Opposite Page)

RS = .025" [0.64 mm] Square Dip Solder
RM = .025" [0.64 mm] Square Wire Wrap
TA, TB, TM = .025" [0.64 mm] Square Right Angle

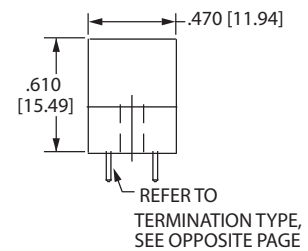
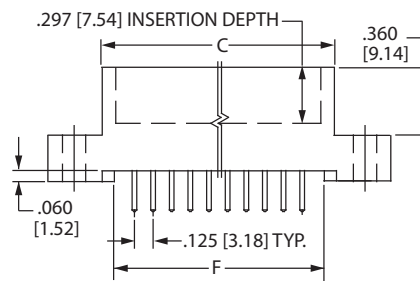
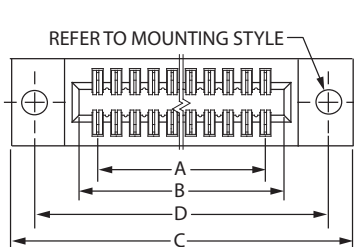
READOUT (Opposite Page)

D = Dual
H = Half Loaded

NUMBER OF CONTACT POSITIONS

See Chart Below

DIMENSIONS Dimensions in [] are in millimeters, all others are in inches.



Tolerances on non-critical dimensions may vary slightly due to shrinkage differential per insulator material; Consult factory.

POSITIONS/ CONTACTS	INCHES						MILLIMETERS					
	A±.008	B±.008	C±.015	D±.010	E±.020	F±.015	A±0.20	B±0.20	C±0.38	D±0.25	E±0.51	F±0.38
06/12*	0.625	0.875	1.035	1.295	1.555	0.915	15.88	22.23	26.29	32.89	39.50	23.24
08/16*	0.875	1.125	1.285	1.545	1.805	1.165	22.23	28.58	32.64	39.24	45.85	29.59
10/20*	1.125	1.375	1.535	1.795	2.055	1.415	28.58	34.93	38.99	45.59	52.20	35.94
14/28*	1.625	1.875	2.035	2.295	2.555	1.915	41.28	47.63	51.69	58.29	64.90	48.64
15/30*	1.750	2.000	2.160	2.420	2.680	2.040	44.45	50.80	54.86	61.47	68.07	51.82
18/36*	2.125	2.375	2.535	2.795	3.055	2.415	53.98	60.33	64.39	70.99	77.60	61.34
22/44*	2.625	2.875	3.035	3.295	3.555	2.915	66.68	73.03	77.09	83.69	90.30	74.04
24/48*	2.875	3.125	3.285	3.545	3.805	3.165	73.03	79.38	83.44	90.04	96.65	80.39
25/50	3.000	3.250	3.410	3.670	3.930	3.290	76.20	82.55	86.61	93.22	99.82	83.57
28/56*	3.375	3.625	3.785	4.045	4.305	3.665	85.73	92.08	96.14	102.74	109.35	93.09
30/60	3.625	3.875	4.035	4.295	4.555	3.915	92.08	98.43	102.49	109.09	115.70	99.44
31/62*	3.750	4.000	4.160	4.420	4.680	4.040	95.25	101.60	105.66	112.27	118.87	102.62
32/64	3.875	4.125	4.285	4.545	4.805	4.165	98.43	104.78	108.84	115.44	122.05	105.79
35/70*	4.250	4.500	4.660	4.920	5.180	4.540	107.95	114.30	118.36	124.97	131.57	115.32
36/72	4.375	4.625	4.785	5.045	5.305	4.665	111.13	117.48	121.54	128.14	134.75	118.49
40/80*	4.875	5.125	5.285	5.545	5.805	5.165	123.83	130.18	134.24	140.84	147.45	131.19
43/86*	5.250	5.500	5.660	5.920	6.180	5.540	133.35	139.70	143.76	150.37	156.97	140.72
44/88*	5.375	5.625	5.785	6.045	6.305	5.665	136.53	142.88	146.94	153.54	160.15	143.89
49/98*	6.000	6.250	6.410	6.670	6.930	6.290	152.40	158.75	162.81	169.42	176.02	159.77
50/100	6.125	6.375	6.535	6.795	7.055	6.415	155.58	161.93	165.99	172.59	179.20	162.94

* Consult factory for availability.