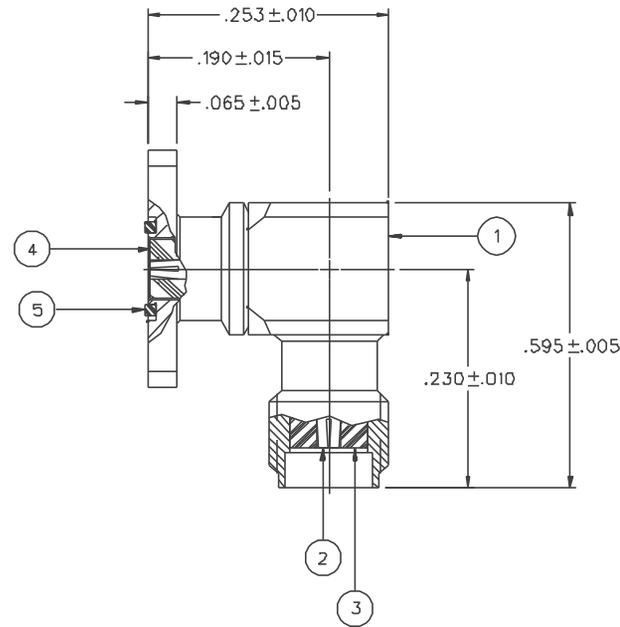
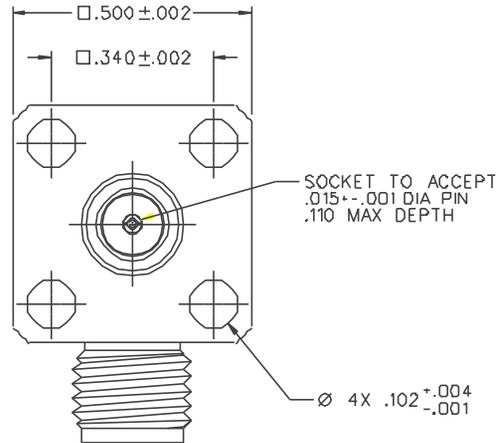


PART NUMBER	ITEM ① BODY SUBASSEMBLY	ITEM ② CONTACT - ONE PIECE	ITEM ③ FRONT INSULATOR	ITEM ④ FLANGE INSULATOR	ITEM ⑤ EMI GASKET
142-1711-511	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	TEFLON	CONDUCTIVE SILICONE PER MIL-G-83528, TYPE M
142-1711-516	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	TEFLON	CONDUCTIVE SILICONE PER MIL-G-83528, TYPE M

DRAWING NO. C - 142-1711-511/520	
0	REVISIONS
ENGINEERING RELEASE	
1	4-3-98 R H J R J ECN 453BB



NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS
 FREQUENCY RANGE: 0-18 GHz
 VSWR: DEPENDANT UPON APPLICATION, TYPICALLY < 1.1 .05F (F IN GHz)
 WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL
 DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL
 INSULATION RESISTANCE: 5000 MEGOHM MIN
 CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 6.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 8.0 MILLIOHM MAX
 OUTER CONDUCTOR - INITIAL 2.0 MILLIOHM MAX AFTER ENVIRONMENTAL NOT APPLICABLE
 BRAID TO BODY - NOT APPLICABLE
 CORONA LEVEL: 250 VOLTS MIN AT 70,000 FEET
 INSERTION LOSS: DEPENDANT UPON APPLICATION
 RF LEAKAGE: -90 dB MIN AT 2.5 GHz
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 670 VRMS MIN AT 4 AND 7 MHz

MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX
 MATING TORQUE: 7-10 INCH POUNDS
 COUPLING PROOF TORQUE: NOT APPLICABLE
 COUPLING NUT RETENTION: NOT APPLICABLE
 CONTACT RETENTION: 6 LBS MIN AXIAL FORCE
 CABLE ACCEPTABILITY: NOT APPLICABLE
 CABLE HEX CRIMP SIZE: NOT APPLICABLE
 CABLE RETENTION: NOT APPLICABLE
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B
 OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B
 SHOCK: MIL-STD-202, METHOD 213, CONDITION I
 VIBRATION: MIL-STD-202, METHOD 204, CONDITION D
 MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
 PER ANSI Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED	DRAWN BY JRK	DATE 12-22-97	299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832	
DECIMALS .XX	CHECKED BY JRK	DATE 4-8-98	TITLE ASSY, RIGHT ANGLE JACK, .500 SQ FLANGE, .015 SOCKET, FIELD REPLACEABLE SMA	
REF	APPROVED BY TAK	DATE 4-9-98		
MATL	APPROVED BY RJB	DATE 4-14-98	CODE NO. C -	DRAWING NO. C -
FINISH	RELEASE DATE		SCALE 5:1	U/M INCH SHEET 2 OF 2