

Spirax Sarco Engineering Group

solenoid valves



The ultimate Technology for fluid control

COMPANY WITH QUALITY SYSTEM CERTIFIED BY DNV =ISO 9001/2000=



European Community Conformity



Underwriters Laboratories Quality Certificate



The ultimate Technology for fluid control



means:

- Working with a staff of qualified professionals
- Enjoying the benefits of the most advanced technological research
- Quality at competitive price
- Warranty of a company conforming to the rigorous ISO 9001/2000 requirements
- Reliability of a 30-years experience on international markets
- To partner with a company belonging to a multinational group

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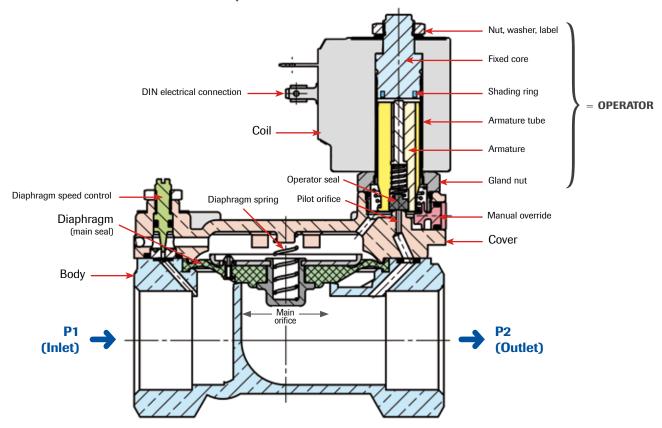


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M&M INTERNATIONAL SOLENOID VALVES

Scheme of components of M&M International solenoid valves



Benefits of M&M International solenoid valves

Robust construction for industrial use Stainless steel orifice

High reliability Long life

Stainless steel operators with low residual magnetism according to 1.4105 EN 10088 (AISI 430F)

Corrosion resistance
High performance

High quality seal materials NBR, FKM, EPDM, PTFE, Sigodur (filled PTFE), Ruby, Kalrez®

Maximum compatibility with fluids

Fully interchangeable coils with a wide range of AC and DC voltages

High flexibility with reduced stock

Coils orientability at 360°

Easy and quick installation

Coils tested 100% in compliance with the current EC directives Compliance to RoHS directive and to relevant international standards upon request





Development and execution of special projects

Customer oriented solutions



2/2 WAY PILOT OPERATED SOLENOID VALVE, G 1 1/4" \div G 2"



normally closed

TYPE: D223/224/225

TECHNICAL SPECIFICATIONS

Media: water, oil, air

Media temperature: $-10^{\circ}\text{C} \div +90^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Operator material: stainless steel Operator seal material: NBR Seal and diaphragm material: NBR Coil power: AC 18vA (holding)

AC 36va (inrush)

DC 14w

Protection class: IP 65 (with connector) Speed control screw as standard

OPTIONS

Normally open (e.g. code $\underline{R}D224DBK$) with coils class "H" only Manual override (e.g. code $D223DBK\underline{M}$)

EPDM seal for air and hot water MAX 120°C (e.g. code D223DEK)

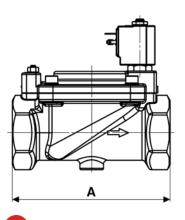
FKM seal for air, water, oil MAX 130°C (e.g. code D223D<u>V</u>K) EEX proof version (please see page 43 for more information)

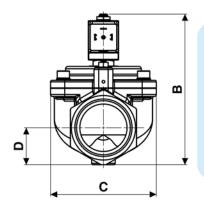


SELECTION TABLE

VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
D223DBK	1 1/4″	40	370	0.5	16	16
D224DBK	1 1/2"	40	400	0.5	16	16
D225DBJ	2″	50	540	0.5	16	16

	COILS
code	[Volts/Hz]
7250	24v DC
7200	24v 50/60Hz
7400	110v 50Hz - 120v 60Hz
7600	200v 50Hz - 220v 60Hz
7700	230v 50Hz - 240v 60Hz





G connection	A	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1 1/4″	140	140	96	31	2.8
1 1/2″	140	140	96	31	2.8
2″	168	158	112	39	3.9



2/2 WAY PILOT OPERATED SOLENOID VALVE, G $1/4" \div G 1"$



normally closed

TYPE: B203/204/205/206/222

TECHNICAL SPECIFICATIONS

Media: water, oil, air

Media temperature: $-10^{\circ}\text{C} \div +90^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Operator material: stainless steel Operator seal material: NBR Seal and diaphragm material: NBR Coil power: AC 10va (holding)

AC 16va (inrush)

DC 7w

Protection class: IP 65 (with connector)

OPTIONS

Normally open (e.g. code <u>RB206DBY</u>) Manual override (e.g. code <u>B204DBZM</u>)

Speed control screw (only for B206DBYV and B222DBYV)

EPDM seal for air and hot water MAX 120°C (e.g. code B204DEZ)
FKM seal for air, water, oil MAX 130°C (e.g. code B204DVZ)
Version with operator Ø 14,5 and coil type 7000 available

upon request (e.g. code <u>D</u>205DBZ)

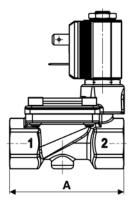
Version for vacuum only operator ø 14,5 (e.g. code D203DBZL)

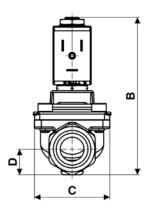


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VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max AC	max dc
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
B203DBZ	1/4″	13	26	0.3	16	16
B204DBZ	3/8″	13	55	0.3	16	16
B205DBZ	1/2″	13	63	0.3	16	16
B206DBX compact	3/4"	21	100	0.3	16	16
B206DBY	3/4"	25	140	0.3	16	16
B222DBY	1″	25	160	0.3	16	16

	COILS
code	[Volts/Hz]
2250	24v DC
2200	24v 50/60Hz
2400	110v 50Hz - 120v 60Hz
2600	200v 50Hz - 220v 60Hz
2700	230v 50Hz - 240v 60Hz





G connection	A	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/4″	67	90	45.6	15	0.4
3/8″	67	90	45.6	15	0.4
1/2″	67	90	45.6	15	0.4
3/4 " compact	82	105	51.6	20.25	0.6
3/4″	96	115	72	23	1.2
1″	96	115	72	23	1.2



2/2 WAY PILOT OPERATED SOLENOID VALVE, G 1/2" \div G 1" - MANUAL RESET

To open the valve you have to push manually the reset push-button. The closure of the valve is operated by a short electric impulse. The valve works with a standard DC coil. In case 230Vac is applied, it is necessary to add a connector with half-wave rectifier with reverse polarity (please refer to the wiring diagram).



normally closed

TECHNICAL SPECIFICATIONS

Media: water, oil, air

Media temperature: $-10^{\circ}\text{C} \div +80^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

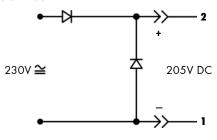
Operator material: stainless steel Operator seal material: FKM Seal and diaphragm material: FKM

Coil power: DC 14w

Protection class: IP 65 (with connector)

CONNECTOR - WIRING DIAGRAM -

Connector with half-wave rectifier with reverse polarity code **600 042 00-**





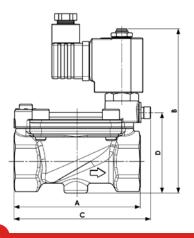
TYPE: D505/506/522

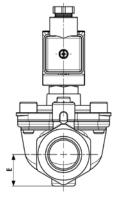
MANUAL RESET PUSH-BUTTON (opening)



VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
D505DVZ	1/2″	13	63	0.3	-	16
D506DVY	3/4″	25	140	0.3	-	16
D522DVY	1″	25	160	0.3	-	16

	COILS
code	[Volts/Hz]
7250	24v DC
7S51	205v DC





& WEIGHTS	G connection	A	В	С	D	E	weight
Ĭ	[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[mm]	[kg]
> ⊗	1/2″	67	102	75	38	15	1.1
S	3/4″	96	125	104	61.1	24	1.3
<u> </u>	1″	96	125	104	61.1	24	1.5
DIMENSIONS							
Σ							



2/2 WAY PILOT OPERATED SOLENOID VALVE, G $1/4" \div G 1/2"$



normally closed

TYPE: D264/265/266

TECHNICAL SPECIFICATIONS

Media: water, oil, air

Media temperature: $-10^{\circ}\text{C} \div +90^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Operator material: stainless steel Operator seal material: NBR Diaphragm material: NBR

Coil power: AC 18vA (holding)

AC 36va (inrush)

DC 14w

Protection class: IP 65 (with connector)

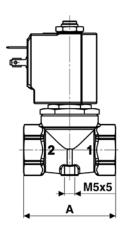
OPTIONS

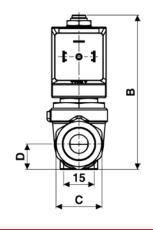
EPDM seal for air and hot water MAX 120°C (e.g. code D266D<u>E</u>U) FKM seal for air, water, oil MAX 130°C (e.g. code D266D<u>V</u>U)



VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max dc
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
D264DBU	1/4″	10.5	21	0.1	16	7
D265DBU	3/8″	10.5	24	0.1	16	7
D266DBU	1/2″	10.5	25	0.1	16	7

	COILS
code	[Volts/Hz]
7250	24v DC
7200	24v 50/60Hz
7400	110v 50Hz - 120v 60Hz
7600	200v 50Hz - 220v 60Hz
7700	230v 50Hz - 240v 60Hz





WEIGHTS	
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G connection	A	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/4″	54	89	Hex 27	15	0.4
3/8″	54	89	Hex 27	15	0.4
1/2″	54	89	Hex 27	15	0.4



2/2 WAY PILOT OPERATED VALVE WITH ASSISTED LIFT, G 1/4" \div G 1"



normally closed

TYPE: D187/188/189/190/192/293

TECHNICAL SPECIFICATIONS

Media: water, oil, air

Media temperature: $-10^{\circ}\text{C} \div +90^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Operator material: stainless steel Operator seal material: FKM Seal and diaphragm material: NBR Coil power: AC 18va (holding)

AC 36va (inrush)

DC 14w

Protection class: IP 65 (with connector)

OPTIONS

EPDM seal for air and hot water MAX 120°C (e.g. code D188D<u>E</u>W) FKM seal for air, water, oil MAX 130°C (e.g. code D187D<u>V</u>W)

- DC MAX 6 barg for D187 ÷ 192 (e.g. code <u>C</u> D187DBW)
- \bullet DC MAX 5 barg for D293 (e.g. code \underline{C} D293DBY)

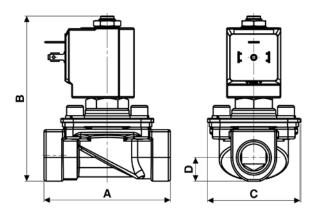
(*) Speed control screw as standard for type "D293"



SELECTION TABLE

VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
D187DBW	1/4″	15	50	0	16	•
D188DBW	3/8″	15	60	0	16	•
D189DBW	1/2″	15	65	0	16	•
D190DBW	3/4"	15	80	0	16	•
D192DBW compact	1″	15	85	0	16	•
D293DBY (*)	1″	25	140	0	16	•

	COILS
code	[Volts/Hz]
7250	24v DC
7200	24v 50/60Hz
7400	110v 50Hz - 120v 60Hz
7600	200v 50Hz - 220v 60Hz
7700	230v 50Hz - 240v 60Hz



DIMENSIONS & WEIGHTS	G connection	A	В	С	D	,
Ĭ.	[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	
≥	1/4″	75	108	55	14	
SS	3/8″	75	108	55	14	
<u>Ö</u>	1/2″	75	108	55	14	
Ë	3/4"	85	108	55	21.5	
Ξ	1 " compact	85	108	55	21.5	
	1″	100	113	70	21.5	

weight

[kg] **0.5**

0.5 0.5 0.8 0.7



2/2 WAY PILOT OPERATED VALVE WITH ASSISTED LIFT, G 1/4" \div G 1/2"



normally closed

TYPE: D884/885/886

TECHNICAL SPECIFICATIONS

Media: water, oil, air

Media temperature: $-10^{\circ}\text{C} \div +90^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Operator material: stainless steel Operator seal material: FKM Seal and diaphragm material: FKM Coil power: AC 18vA (holding)

AC 36va (inrush)

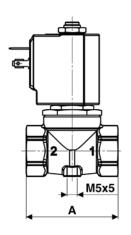
DC 14w

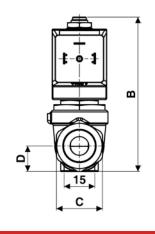
Protection class: IP 65 (with connector)



VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
D884DVU	1/4″	10.5	21	0	16	6
D885DVU	3/8″	10.5	24	0	16	6
D886DVU	1/2″	10.5	25	0	16	6

	COILS
code	[Volts/Hz]
7250	24v DC
7200	24v 50/60Hz
7400	110v 50Hz - 120v 60Hz
7600	200v 50Hz - 220v 60Hz
7700	230v 50Hz - 240v 60Hz





DIMENSIONS & WEIGHTS

G connection	A	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/4″	54	89	Hex 27	15	0.45
3/8″	54	89	Hex 27	15	0.4
1/2″	54	89	Hex 27	15	0.4



2/2 WAY DIRECT ACTING SOLENOID VALVE, G 1/4" \div G 1/2"



normally closed

TYPE: D237/238/239

TECHNICAL SPECIFICATIONS

Media: water, oil, air

Media temperature: $-10^{\circ}\text{C} \div +130^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Pilot material: stainless steel

Seal material: FKM

Coil power: AC 18va (holding)

AC 36va (inrush)

DC 14w

Protection class: IP 65 (with connector)

OPTIONS

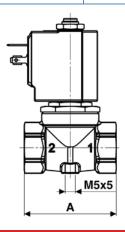
EPDM seal for air and hot water MAX 120°C (e.g. code D239D<u>E</u>U) NBR seal for air, water, oil MAX 90°C (e.g. code D237D<u>B</u>U)

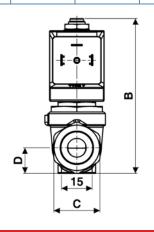


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VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
D237DVU	1/4″	10.5	21	0	0.4	0.2
D238DVL	3/8″	4.0	6	0	8	5
D238DVN	3/8″	5.0	7.5	0	5	2
D238DVP	3/8″	6.0	8.5	0	3.5	1.1
D238DVU	3/8″	10.5	24	0	0.4	0.2
D239DVL	1/2″	4.0	6	0	8	5
D239DVN	1/2″	5.0	7.5	0	5	2
D239DVP	1/2″	6.0	8.5	0	3.5	1.1
D239DVU	1/2″	10.5	25	0	0.4	0.2

	COILS
code	[Volts/Hz]
7250	24v DC
7200	24v 50/60Hz
7400	110v 50Hz - 120v 60Hz
7600	200v 50Hz - 220v 60Hz
7700	230v 50Hz - 240v 60Hz





G connect	ion A	В	С	D	weight
[ISO 228	G] [mn	n] [mm]] [mm]	[mm]	[kg]
1/4″	54	89	Hex 27	7 15	0.45
3/8″	54	89	Hex 27	7 15	0.4
1/2″	54	89	Hex 27	7 15	0.4



2/2 WAY DIRECT ACTING SOLENOID VALVE, G 1/8" - G 1/4"



normally closed

TYPE: D262/263

TECHNICAL SPECIFICATIONS

Media: water, oil, air

Media temperature: $-10^{\circ}\text{C} \div +130^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Orifice material: stainless steel (1.4305 EN 10088/AISI 303)

Operator: stainless steel

Seal material: foodgrade FKM A80 Coil power: AC 18vA (holding) AC 36vA (inrush)

DC 14w

Protection class: IP 65 (with connector)

OPTIONS

Normally open with class "H" coils only (e.g. code RD263DVG 7701) Manual override (e.g. code D262DVH \underline{M}) only up to Ø 3 mm orifice EPDM seal for air and hot water MAX 120°C (e.g. code D262DEH) Ruby seal -10°C +180°C for high temperature with class "H" coils only (e.g. code D262DRC 7201)

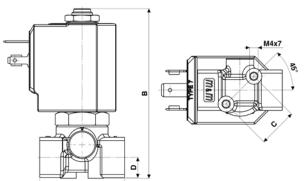
EEX proof version (please see page 43 for more information)



VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
D262DVA	1/8″	1.0	0.5	0	30	30
D262DVC	1/8″	1.5	1.3	0	24	24
D262DVG	1/8″	2.5	3.4	0	18	16
D262DVH	1/8″	3.0	4.5	0	15	8
D263DVC	1/4″	1.5	1.3	0	24	24
D263DVG	1/4″	2.5	3.4	0	18	16
D263DVH	1/4″	3.0	4.5	0	15	8
D263DVL*	1/4″	4.0	6.0	0	8	5
D263DVN*	1/4″	5.0	7.5	0	5	2.5
D263DVP*	1/4″	6.0	8.5	0	3	1

COILS			
code	[Volts/Hz]		
7250	24v DC		
7200	24v 50/60Hz		
7400	110v 50Hz - 120v 60Hz		
7600	200v 50Hz - 220v 60Hz		
7700	230v 50Hz - 240v 60Hz		

^{*} NO, manual override and ruby seal versions not available



G connection	Α	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/8″ - 1/4″	40	77.5	18.5	9.5	0.26

DIMENSIONS & WEIGHTS



2/2 WAY DIRECT ACTING SOLENOID VALVE, G 1/8"



normally closed

TECHNICAL SPECIFICATIONS

Media 1: water, oil, air

Media temperature: - $10^{\circ}\text{C} \div + 130^{\circ}\text{C}$ Ambient temperature: - $10^{\circ}\text{C} \div + 50^{\circ}\text{C}$

Body material: brass (CW719R EN 12165) low lead content Orifice material: stainless steel (1.4305 EN 10088/AISI 303)

Operator material: stainless steel
Seal material: foodgrade FKM A80
Coil power: AC 10vA (holding)
AC 16vA (inrush)

DC 7w

Protection class: IP 65 (with connector)

OPTIONS

Normally open (e.g. code RB297DVC)

Manual override (e.g. code B297DVCM)

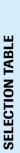
EPDM seal for air and hot water MAX 120°C (e.g. code B297DEC)

TEA® electroless nickel plating treatment (e.g. code B297DVEY)

NPT connection upon request (e.g. code B297DVEN)

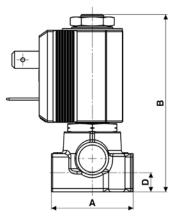
NOTES

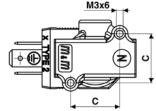
• Valve suitable for contact with food media as per the CEE Directives and Regulations. For more specific information, please contact M&M Sales Department.



VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
B297DVA	1/8″	1.0	0.5	0	30	28
B297DVB	1/8″	1.2	0.7	0	25	22
B297DVC	1/8″	1.5	1.0	0	22	18
B297DVE	1/8″	2.0	1.7	0	18	9
B297DVG	1/8″	2.5	2.3	0	13	3
B297DVH	1/8″	3.0	3.0	0	8	1

COILS				
code	[Volts/Hz]			
2250	24v DC			
2200	24v 50/60Hz			
2400	110v 50Hz - 120v 60Hz			
2600	200v 50Hz - 220v 60Hz			
2700	230v 50Hz - 240v 60Hz			





DIMENSIONS & WEIGHTS

Flow direction overseat $1 \rightarrow 2$

G connection	A	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/8″	30	65	18	7	0.15



TYPE: B297



2/2 WAY DIRECT ACTING SOLENOID VALVE, G 1/8"



normally closed

TECHNICAL SPECIFICATIONS

Media: water, oil, air

Media temperature: - $10^{\circ}\text{C} \div + 130^{\circ}\text{C}$ Ambient temperature: - $10^{\circ}\text{C} \div + 50^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Operator material: stainless steel Seal material: foodgrade FKM A80

Coil power: DC 7w

Protection class: IP 65 (with connector)

OPTIONS

EPDM seal for air and hot water MAX 120°C (e.g. code C 242BEE)



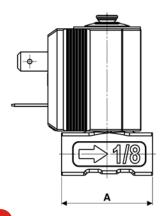
TYPE: C 242

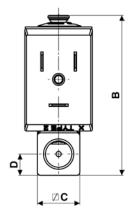
SELECTION TABLE

VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max oc
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
C 242BVE	1/8″	2.0	1.5	0	-	9
C 242BVG	1/8″	2.5	2.5	0	-	2 *

COILS				
code	[Volts/Hz]			
2150	12v DC			
2250	24v DC			

^{*} The performance may increase up to max 4 barg. For more information, please contact M&M Sales Department





G connection	А	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/8″	30	52.7	14	7	0.12



3/2 WAY DIRECT ACTING SOLENOID VALVE FOR MANIFOLDING, G 1/8"



normally closed

TECHNICAL SPECIFICATIONS

Media: water, oil, air

Media temperature: $-10^{\circ}\text{C} \div +130^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Orifice material: stainless steel (1.4305 EN 10088/AISI 303)

Operator material: stainless steel
Seal material: foodgrade FKM A80
Coil power: AC 10vA (holding)
AC 16vA (inrush)

DC 7w

Protection class: IP 65 (with connector)

OPTIONS

Normally open (e.g. code RB919CVC)

Assembly plug with silicone O-RING code 883 026 00-Version 2/2 ways w/o manual override (e.g. code B919DVC)

Pre-assembled manifolds with max 4 valves will be

delivered upon request

Manual override (e.g. code B919CVCM)



TYPE: B919/920/921

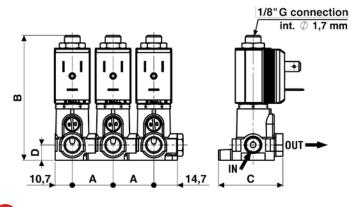
OPTION 2/2 WAY



SELECTION TABLE

VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
B919CVC	1/8″	1.5	1.0	0	10	10
B920CVC	1/8″	1.5	1.0	0	10	10
B921CVC	1/8″	1.5	1.0	0	10	10

COILS				
code	[Volts/Hz]			
2250	24v DC			
2200	24v 50/60Hz			
2400	110v 50Hz - 120v 60Hz			
2600	200v 50Hz - 220v 60Hz			
2700	230v 50Hz - 240v 60Hz			



G connection	Α	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/8″	25.4	77.7	40.1	9.5	0.18



3/2 WAY DIRECT ACTING SOLENOID VALVE, FLANGE 32x32



normally closed

TECHNICAL SPECIFICATIONS

Media: water, oil, air

Media temperature: $-10^{\circ}\text{C} \div +130^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Orifice material: stainless steel (1.4305 EN 10088/AISI 303)

Operator material: stainless steel
Seal material: foodgrade FKM A80
Coil power: AC 18vA (holding)
AC 36vA (inrush)

DC 14w

Protection class: IP 65 (with connector)

OPTIONS

Normally open with class "H" coils only (e.g. code $\underline{R}D301CVG$) Manual override (e.g. code $D301AVC\underline{M}$)

EPDM seal for air and hot water MAX 120°C (e.g. code D301CEC)

Ruby seal -10° C $+180^{\circ}$ C for high temperature with class "H" coils only (e.g. code D301ARB 7201)

Armature tube with spherical 1/8" G connection (e.g. code D301AVC) Armature tube with hose tail Ø 6 mm (e.g. code D301EVE)

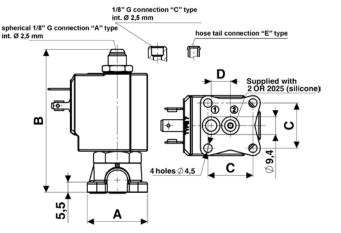


TYPE: D301

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VALVE	square base	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[mm]	[mm]	[l/min]	[barg]	[barg]	[barg]
D301CVC	32x32	1.5	1.3	0	18	18
D301CVE	32x32	2.0	2.2	0	10	10
D301CVG	32x32	2.5	3.4	0	7	7

COILS					
code	[Volts/Hz]				
7250	24v DC				
7200	24v 50/60Hz				
7400	110v 50Hz - 120v 60Hz				
7600	200v 50Hz - 220v 60Hz				
7700	230v 50Hz - 240v 60Hz				



Valve	A	В	С	D	weight
[mm]	[mm]	[mm]	[mm]	[mm]	[kg]
D301	32	77	24	10.25	0.25



3/2 WAY DIRECT ACTING SOLENOID VALVE, G 1/8" - G 1/4"



normally closed

TECHNICAL SPECIFICATIONS

Media: water, oil, air

Media temperature: $-10^{\circ}\text{C} \div +130^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Orifice material: stainless steel (1.4305 EN 10088/AISI 303)

Operator material: stainless steel

Seal material: FKM

Coil power: AC 18vA (holding)

AC 36va (inrush)

DC 14w

Protection class: IP 65 (with connector)

OPTIONS

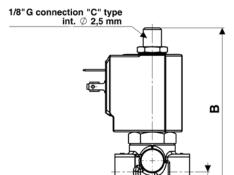
Normally open with class "H" coils only (e.g. code RD362CVC) Manual override (e.g. code D362CVGM) only up to Ø 3 mm orifice EPDM seal for air and hot water MAX 120°C (e.g. code D363CEC) Ruby seal -10°C +180°C for high temperature with class "H" coils only (e.g. code D363ARB 7201) only up to Ø 3 mm orifice Armature tube with spherical 1/8" G connection (e.g. code D362AVC) EEX proof version (please see page 43 for more information)



TYPE: D362/363

VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
		ulailletei	IVS	111111	IIIAA AC	
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
D362CVC	1/8″	1.5	1.3	0	18	18
D362CVE	1/8″	2.0	2.2	0	10	10
D362CVG	1/8″	2.5	3.4	0	7	7
D363CVC	1/4″	1.5	1.3	0	18	18
D363CVE	1/4″	2.0	2.2	0	10	10
D363CVG	1/4″	2.5	3.4	0	7	7
D363CVH	1/4″	3.0	4.5	0	5	5
D363CVL *	1/4″	4.0	6.0	0	3.5	3.5
D363CVN *	1/4″	5.0	7.5	0	2.5	2.5
D363CVP *	1/4″	6.0	8.5	0	1.5	1.5

COILS					
code	[Volts/Hz]				
7250	24v DC				
7200	24v 50/60Hz				
7400	110v 50Hz - 120v 60Hz				
7600	200v 50Hz - 220v 60Hz				
7700	230v 50Hz - 240v 60Hz				



spherical 1/8" G connection "A" type int. Ø 2.5 mm

M4x7

M4x7

SUBJECT

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* NO, manual override and Ruby seal versions not available

G connection	A	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/8" - 1/4"	40	87	13	9.5	0.25

Flow direction underseat 2 → 1



3/2 WAY DIRECT ACTING SOLENOID VALVE, G 1/8"



normally closed

TECHNICAL SPECIFICATIONS

Media 1: water, oil, air

Media temperature: $-10^{\circ}\text{C} \div +130^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Orifice material: stainless steel (1.4305 EN 10088/AISI 303)

Operator material: stainless steel Seal material: foodgrade FKM A80 Coil power: AC 10vA (holding)

AC 16va (inrush)

DC 7w

Protection class: IP 65 (with connector)

OPTIONS

Normally open (e.g. code $\underline{R}B397CVE$)

Manual override (e.g. code B397CVBM)

EPDM seal for air and hot water MAX 120°C (e.g. code B397CEC)

Armature tube with hose tail \emptyset 6 mm (e.g. code B397<u>E</u>VE)

Electroless nickel plating treatment (e.g. code B397CVC \underline{K})

TEA® electroless nickel plating treatment (e.g. code B397CVCY)

NOTES

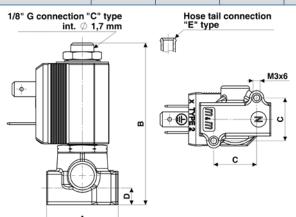
• Valve suitable for contact with food media as per the CEE Directives and Regulations. For more specific information, please contact M&M Sales Department.



TYPE: B397

VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max dc
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
B397CVA	1/8″	1.0	0.5	0	18	18
B397CVB	1/8″	1.2	0.7	0	15	15
B397CVC	1/8″	1.5	1.0	0	10	10
B397CVE	1/8″	2.0	1.9	0	5	5
B397CVH	1/8″	3.0	3.5	0	2	2

COILS					
code	[Volts/Hz]				
2250	24v DC				
2200	24v 50/60Hz				
2400	110v 50Hz - 120v 60Hz				
2600	200v 50Hz - 220v 60Hz				
2700	230v 50Hz - 240v 60Hz				



G connection	Α	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/8″	30	67.8	18	7	0.15

DIMENSIONS & WEIGHTS



2/2 WAY DIRECT ACTING SOLENOID VALVE, G 1/4"



normally open

TYPE: RD236

TECHNICAL SPECIFICATIONS

Media: water, oil, air

Media temperature: $-10^{\circ}\text{C} \div +130^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Orifice material: stainless steel (1.4305 EN 10088/AISI 303)

Operator material: stainless steel
Main seal material: foodgrade FKM A80
Coil power: AC 18vA (holding)

AC 36vA (inrush)

DC 14w

Protection class: IP 65 (with connector)

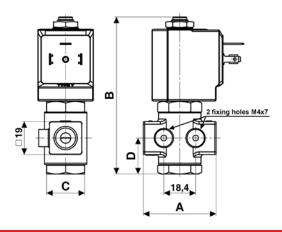
OPTIONS

EPDM seal for air and hot water MAX 120°C (e.g. code RD236D<u>E</u>C)
Ruby seal (for liquids only) -10°C +180°C for high temperature
and for high pressure with coils class "H" only:
RD236D<u>R</u>H 720<u>1</u> max OPD AC/DC 30 barg,
RD236D<u>R</u>A 770<u>1</u> max OPD AC/DC 150 barg



VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
RD236DVA	1/4″	1.0	0.5	0	30	30
RD236DVC	1/4″	1.5	1.3	0	20	20
RD236DVG	1/4″	2.5	2.8	0	15	15
RD236DVH	1/4″	3.0	3.5	0	12	12
RD236DVM	1/4″	4.5	5.5	0	5	5

COILS					
code	[Volts/Hz]				
7250	24v DC				
7200	24v 50/60Hz				
7400	110v 50Hz - 120v 60Hz				
7600	200v 50Hz - 220v 60Hz				
7700	230v 50Hz - 240v 60Hz				



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G connection	Α	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/4″	42	91	Hex 22	20.75	0.25



2/2 WAY DIRECT ACTING SOLENOID VALVE, G 1/8"



normally open

TYPE: RD213

TECHNICAL SPECIFICATIONS

Media: water, oil, air

Media temperature: $-10^{\circ}\text{C} \div +130^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Operator material: stainless steel
Main seal material: foodgrade FKM A80
Coil power: AC 18vA (holding)

AC 36va (inrush)

DC 14w

Protection class: IP 65 (with connector)

OPTIONS

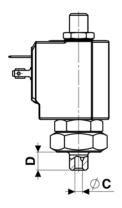
EPDM seal for air and hot water MAX 120°C (e.g. code RD213CEG)
Armature tube with hose tail Ø 6 mm (e.g. code RD213AVG)

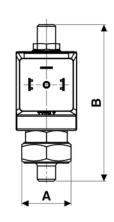


SELECTION TABLE

VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max dc
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
RD213CVG	1/8″	2.5	2.4	0	16	16

COILS					
code	[Volts/Hz]				
7250	24v DC				
7200	24v 50/60Hz				
7400	110v 50Hz - 120v 60Hz				
7600	200v 50Hz - 220v 60Hz				
7700	230v 50Hz - 240v 60Hz				





G connection	A	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/8″	Hex 26	82.5	4	9.5	



2/2 WAY DIRECT ACTING SOLENOID VALVE, G 1/8"



normally open

TYPE: RB214

TECHNICAL SPECIFICATIONS

Media: water, oil, air

Media temperature: $-10^{\circ}\text{C} \div +130^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Operator material: stainless steel
Main seal material: foodgrade FKM A80
Coil power: AC 10vA (holding)

AC 16va (inrush)

DC 7w

Protection class: IP 65 (with connector)



OPTIONS

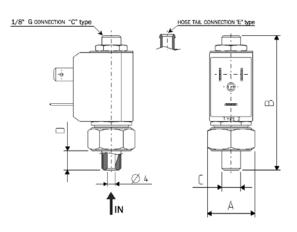
EPDM seal for air and hot water MAX 120°C (e.g. code RB214CED)

Armature tube with hose tail Ø 6 mm (e.g. code RB214EVD)

NC version available upon request (e.g. code B214EVB)

VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
RB214CVD	1/8″	1.7	1.2	0	14	14

COILS				
code	[Volts/Hz]			
2250	24v DC			
2200	24v 50/60Hz			
2400	110v 50Hz - 120v 60Hz			
2600	200v 50Hz - 220v 60Hz			
2700	230v 50Hz - 240v 60Hz			



G connection	А	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/8″	21	65.7	1/8	9.5	

DIMENSIONS & WEIGHTS



2/2 WAY DIRECT ACTING SOLENOID VALVE, FLANGE 32x32



normally closed

TECHNICAL SPECIFICATIONS

Media: water, oil, air

Media temperature: $-10^{\circ}\text{C} \div +130^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Orifice material: stainless steel (1.4305 EN 10088/AISI 303)

Operator material: stainless steel Seal material: foodgrade FKM A80 Coil power: AC 18va (holding)

AC 36va (inrush)

DC 14w

Protection class: IP 65 (with connector)

OPTIONS

Normally open with class "H" coils only (e.g. code <u>RD201DVC</u>) Manual override (e.g. code <u>D201DVGM</u>)

EPDM seal for air and hot water MAX 120°C (e.g. code D201D<u>E</u>C)

Ruby seal -10°C +180°C for high temperature with class "H" coils only (e.g. code D201DRG 7201)

Available with brass body, \emptyset 2 mm machined orifice only, Kalrez seal, PTFE O-Ring (please see the drawing below).

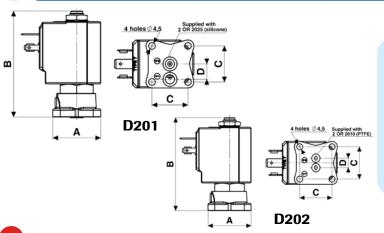
For more information, please contact M&M Sales Department.



TYPE: D201

VALVE	square base	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[mm]	[mm]	[l/min]	[barg]	[barg]	[barg]
D201DVC	32x32	1.5	1.3	0	24	24
D201DVE	32x32	2.0	2.2	0	20	20
D201DVG	32x32	2.5	3.4	0	18	18

COILS					
code	[Volts/Hz]				
7250	24v DC				
7200	24v 50/60Hz				
7400	110v 50Hz - 120v 60Hz				
7600	200v 50Hz - 220v 60Hz				
7700	230v 50Hz - 240v 60Hz				



code	A	В	С	D	weight
[mm]	[mm]	[mm]	[mm]	[mm]	[kg]
D201	32	70.6	24	10.25	0.25
D202	32	70	24	7	0.2

DIMENSIONS & WEIGHTS



2/2 WAY DIRECT ACTING SOLENOID VALVE, G 1/4"



normally closed

TYPE: D249

TECHNICAL SPECIFICATIONS

Media: water, oil, air

Media temperature: $-10^{\circ}\text{C} \div +130^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Operator material: stainless steel

Seal material: FKM

Coil power: AC 18va (holding)

AC 36va (inrush)

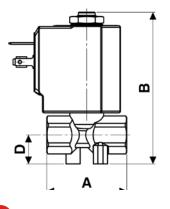
DC 14w

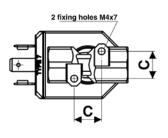
Protection class: IP 65 (with connector)



VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
D249DVD	1/4″	1.7	1.5	0	25	24
D249DVF	1/4″	2.2	2.4	0	18	16
D249DVH	1/4″	3.0	4.5	0	10	6

COILS					
code	[Volts/Hz]				
7250	24v DC				
7200	24v 50/60Hz				
7400	110v 50/60Hz				
7600	200v 50Hz - 220v 60Hz				
7700	230v 50Hz - 240v 60Hz				





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G connection	A	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/4″	38	72.1	13	13.8	0.18



AUTOMATIC DRAIN VALVE SYSTEMS

Preassembled systems consisting of solenoid valve, timer and connector for time adjusted condensate discharge of tanks with compressed air, separators, mains drainage, dryers and filters.

TECHNICAL SPECIFICATIONS

Media: water, oil, air and inert gases Media temperature: $-10^{\circ}\text{C} \div +130^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$

Seal material: FKM

Coil power: AC 18va (holding)

AC 36va (inrush)

DC 14w

Protection class: IP 65 (with connector)

Discharge time: 0,5 to 10 sec; Interval time: 30 sec to 45 min;

Test switch: manual

OPTIONS

UL approved timers and coils

Valve with NPT connection upon request (e.g. code D249DVFN) Available with analog and digital timers (see page 46) For more detailed information about the various components (solenoid valve/timer/connector), please refer to each standard datasheet



USER BENEFITS:

- variable to suit your system needs
- → indoor / outdoor installations
- → reliable, long life
- → easy on the pocket
- visual indication of operation
- manual override test button

ADV	Valve	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC	Supply
code	code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]	[Volts/Hz]
	W	TH <u>DIRECT AC</u>	TING SOLENO	ID VALVES				SERIES 7000 COILS
888 120 00-					0	18	-	110v 50Hz - 120v 60Hz
888 121 00-	D249DVF	1/4"	2.2	2.4	0	18	-	230v 50Hz - 240v 60Hz
888 122 00-					0	-	16	24v DC
WITH <u>PILOT OPERATED</u> SOLENOID VALVES					SERIES 7000 COILS			
888 123 00-					0.1	16	-	110v 50Hz - 120v 60Hz
888 124 00-	D264DVU	1/4"	10.5	21	0.1	16	-	230v 50Hz - 240v 60Hz
888 125 00-					0.1	-	7	24v DC
888 126 00-					0.1	16	-	110v 50Hz - 120v 60Hz
888 127 00-	D265DVU	3/8"	10.5	24	0.1	16	-	230v 50Hz - 240v 60Hz
888 128 00-					0.1	-	7	24v DC
888 129 00-					0.1	16	-	110v 50Hz - 120v 60Hz
888 130 00-	D266DVU	1/2"	10.5	25	0.1	16	-	230v 50Hz - 240v 60Hz
888 131 00-					0.1	-	7	24v DC

spirax /sarco

SELECTION TABLE



STRAINER FOR CONDENSATE DRAIN

Strainer consisting of a ball valve with filter to be used together with the automatic drain valve. In order to clean and check the filter it is enough to close the valve to isolate it and then unscrew the plug.

TECHNICAL SPECIFICATIONS

Media: water, oil, air, inert gases Media temperature: $-10^{\circ}\text{C} \div +130^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$ Strainer material: brass (CW617N EN 12165) Ball valve material: chromed brass (EN 5705-65)

Filter material: stainless steel (1.4305 EN 10088/AISI 304)

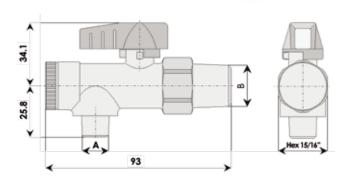
Seal material: PTFE

Strainer MAX working pressure: 50 barg

Cap for inspection and cleaning

STRAINER	A	В	weight
code	[thread]	[thread]	[kg]
887 052 00-	1/2" NPT	1/2" NPT	
887 053 00-	3/8" NPT	1/2" NPT	
887 054 00-	1/4" NPT	1/2" NPT	0.23
887 057 00-	1/2" GAS	1/2" GAS	0.23
887 058 00-	3/8" GAS	1/2" GAS	
887 059 00-	1/4" GAS	1/2" GAS	





AUTOMATIC DRAIN VALVE SYSTEMS WITH AIR ACTUATED VALVES

Compressed air systems must be engineered to allow condensate to collect at low points, where automatic drainage should be provided.

Condensate is a mixture of: water, oil and dirt, its "thickness" or viscosity increasing with low temperatures. Operating drain valves manually is time consuming and costly, and those awkward positions often get forgotten. The ADV overcomes all these problems allowing you to "tune" its operation, through the variable timers, to suit specific system conditions.

USER BENEFITS:

- no maintenance!
- design studied for severe conditions
- reliable, long life
- no minimum pressure required
- \rightarrow waterhammer-free desing (flow direction 2 \rightarrow 1)





2/2 WAY DIRECT ACTING SOLENOID VALVE, G 1/8" - G 1/4"



normally closed

HIGH PRESSURE

TYPE: D262/263

TECHNICAL SPECIFICATIONS

Media: water, liquids

Media temperature: $-10^{\circ}\text{C} \div +130^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Orifice material: stainless steel (1.4305 EN 10088/AISI 303)

Operator: stainless steel

Seal material: Ruby

Coil power: AC 18vA (holding)

AC 36va (inrush)

DC 14w

Protection class: IP 65 (with connector)

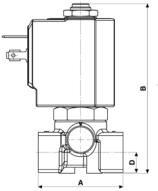
OPTIONS

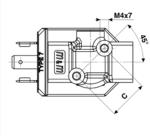
NBR seal available up to 80 barg. For more information please contact M&M Sales Department.



VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
D262DRA1	1/8″	1.0	0.5	0	200	200
D262DRB1	1/8″	1.2	0.7	0	150	70
D262DRC1	1/8″	1.5	1.3	0	150	40
D263DRA1	1/4″	1.0	0.5	0	200	200
D263DRB1	1/4″	1.2	0.7	0	150	70
D263DRC1	1/4″	1.5	1.3	0	150	40

COILS				
code	[Volts/Hz]			
7250	24v DC			
7200	24v 50/60Hz			
7400	110v 50Hz - 120v 60Hz			
7600	200v 50Hz - 220v 60Hz			
7700	230v 50Hz - 240v 60Hz			





DIMENSIONS & WEIGHTS

Flow direction overseat $1 \rightarrow 2$

G connection	А	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/8" - 1/4"	40	77.5	18.5	9.5	0.26



2/2 WAY PILOT OPERATED PISTON VALVE, G 1/4" \div G 1/2"



normally closed

HIGH PRESSURE

TYPE: D634/635/636DTT1

TECHNICAL SPECIFICATIONS

Media: water, air, oil

Media temperature: $+10^{\circ}\text{C} \div +130^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +70^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Orifice material: stainless steel (1.4305 EN 10088/AISI 303)

Operator material: stainless steel

Seal material: PTFE

Coil power: AC 25vA (holding)

AC 50va (inrush)

DC 22w

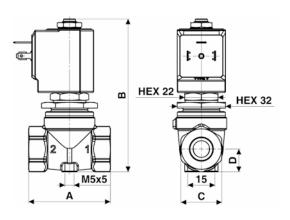
Protection class: IP 65 (with connector)



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VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
D634DTT1	1/4″	10	21	0.3	100	60
D635DTT1	3/8″	10	24	0.3	100	60
D636DTT1	1/2″	10	25	0.3	100	60

COILS class "H" only				
code	[Volts/Hz]			
72Z1	24v DC			
72K1	24v 50/60Hz			
74K1	110v 50Hz - 120v 60Hz			
77K1	230v 50Hz - 240v 60Hz			



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G connection	A	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/4″	54	100	HEX 27	15	0.5
3/8″	54	100	Hex 27	15	0.45
1/2″	54	100	HEX 27	15	0.45



2/2 WAY PILOT OPERATED SOLENOID VALVE, G 3/8" ÷ G 3/4"



normally closed

HIGH PRESSURE

TECHNICAL SPECIFICATIONS

Media: water, oil, air

Media temperature: $-10^{\circ}\text{C} \div +130^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Orifice material: stainless steel (1.4305 EN 10088/AISI 303)

Operator material: stainless steel Operator seal material: Ruby Diaphragm material: FKM Main seal material: PTFE

Coil power: AC 18vA (holding)

AC 36vA (inrush)

DC 14w

Protection class: IP 65 (with connector)

OPTIONS

Normally open (e.g. code $\underline{R}D232DTW$) with coils class "H" only FKM seal for air, water, oil MAX 130°C (e.g. code D233D $\underline{V}W$) MAX OPD: 25 barg AC / DC



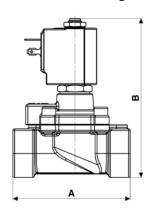
TYPE: D232/233/234

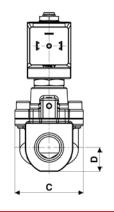
VALVE	G connection	nominal diameter	flow rate Kvs **	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
D232DTW	3/8″	16.5	48 ①	1	50	50
D233DTW	1/2″	16.5	62 2	1	50	50
D234DTW	3/4"	16.5	64 ⑤	1	50	50

	COILS
code	[Volts/Hz]
7250	24v DC
7200	24v 50/60Hz
7400	110v 50Hz - 120v 60Hz
7600	200v 50Hz - 220v 60Hz
7700	230v 50Hz - 240v 60Hz

NEW internal design! Kv increased: ● + 54% (was 31), **②** + 77% (was 35), **⑤** + 73% (was 37).

DIMENSIONS & WEIGHTS





G connection	Α	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
3/8″	86	116.5	50.2	17.5	1
1/2″	86	116.5	50.2	17.5	0.9
3/4"	86	116.5	50.2	17.5	0.9

SELECTION TABLE



2/2 WAY PILOT OPERATED SOLENOID VALVE, G 3/4" - G 1"



normally closed

STEAM VERSION

TYPE: D606/622

TECHNICAL SPECIFICATIONS

Media: water, steam

Media temperature: $+60^{\circ}$ C • $\div +180^{\circ}$ C Ambient temperature: -10° C $\div +70^{\circ}$ C Body material: brass (CW617N EN 12165)

Orifice material: stainless steel (1.4305 EN 10088/AISI 303)

Operator material: stainless steel Diaphragm and seal material: PTFE Coil power: AC 18vA (holding)

AC 36va (inrush)

DC 14w

Protection class: IP 65 (with connector)

OPTIONS

Speed control screw ⇒ waterhammer free design (e. g. code D622DTY<u>V</u>)

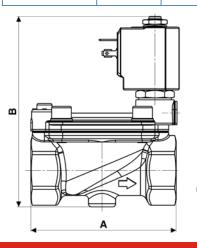
NOTES

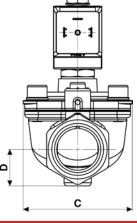
• For a correct functioning, the minimum working temperature of the solenoid valve cannot be below 60°C.



VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
D606DTY	3/4"	24	120	1	9	9
D622DTY	1″	24	120	1	9	9

COILS class "H" only				
code	[Volts/Hz]			
7151	12v DC			
7251	24v DC			
7201	24v 50/60Hz			
7401	110v 50Hz - 120v 60Hz			
7601	200v 50Hz - 220v 60Hz			
7701	230v 50Hz - 240v 60Hz			





G connection	A	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
3/4" - 1"	96	126	72	24	1.3



2/2 WAY PILOT OPERATED SOLENOID VALVE, G 1/4" \div G 1"



normally closed

STEAM VERSION

TYPE: D887/888/889/890/892

TECHNICAL SPECIFICATIONS

Media: hot water, steam

Media temperature: $-10^{\circ}\text{C} \div +150^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +70^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Orifice material: stainless steel (1.4305 EN 10088/AISI 303)

Operator material: stainless steel Operator seal material: EPM PX 70/80

Diaphragm material: PTFE
Coil power: AC 18vA (holding)
AC 36vA (inrush)

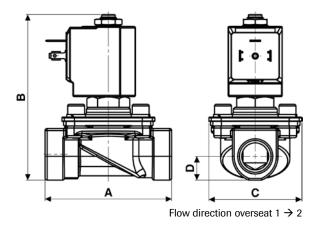
DC 22w

Protection class: IP 65 (with connector)



VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
D887DPV	1/4″	11.5	35	0.3	4.5	4.5
D888DPV	3/8″	11.5	50	0.3	4.5	4.5
D889DPV	1/2″	11.5	55	0.3	4.5	4.5
D890DPV	3/4″	11.5	70	0.3	4.5	4.5
D892DPV	1″	11.5	75	0.3	4.5	4.5

COILS class "H" only				
code	[Volts/Hz]			
72Z1	24v DC			
7201	24v 50/60Hz			
7401	110v 50Hz - 120v 60Hz			
7601	200v 50Hz - 220v 60Hz			
7701	230v 50Hz - 240v 60Hz			



G connection	Α	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/4″	75	108	55	14	0.55
3/8″	75	108	55	14	0.5
1/2″	75	108	55	14	0.5
3/4"	85	108	55	21.5	8.0
1″	85	108	55	21.5	0.8

DIMENSIONS & WEIGHTS

SELECTION TABLE



2/2 WAY PILOT OPERATED PISTON VALVE, G $1/4" \div G 1/2"$



normally closed

STEAM VERSION

TYPE: D634/635/636

TECHNICAL SPECIFICATIONS

Media: water, steam

Media temperature: $+80^{\circ}$ C • $\div +180^{\circ}$ C Ambient temperature: -10° C $\div +70^{\circ}$ C Body material: brass (CW617N EN 12165)

Orifice material: stainless steel (1.4305 EN 10088/AISI 303)

Operator material: stainless steel

Seal material: PTFE

Coil power: AC 18va (holding)

AC 36va (inrush)

DC 14w

Protection class: IP 65 (with connector)

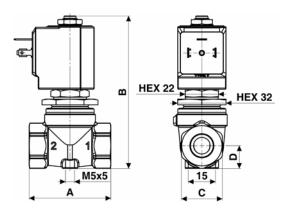
NOTES

• For a correct functioning, the minimum working temperature of the solenoid valve cannot be below 80°C.



VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
D634DTT	1/4″	10	21	0.3	9	9
D635DTT	3/8″	10	24	0.3	9	9
D636DTT	1/2″	10	25	0.3	9	9

COILS class "H" only			
code	[Volts/Hz]		
7251	24v DC		
7201	24v 50/60Hz		
7401	110v 50Hz - 120v 60Hz		
7601	200v 50Hz - 220v 60Hz		
7701	230v 50Hz - 240v 60Hz		



G connection	A	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/4″	54	100	HEX 27	15	0.5
3/8″	54	100	Hex 27	15	0.45
1/2″	54	100	HEX 27	15	0.45



2/2 WAY DIRECT ACTING SOLENOID VALVE, G 1/8" - G 1/4"



normally closed

STEAM VERSION

TECHNICAL SPECIFICATIONS

Media: steam

Media temperature: $-10^{\circ}\text{C} \div +180^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +70^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Orifice material: stainless steel (1.4305 EN 10088/AISI 303)

Operator: stainless steel

Main seal material: Sigodur (filled PTFE)
Coil power: AC 18vA (holding)

AC 18va (holding) AC 36va (inrush)

DC 14w

Protection class: IP 65 (with connector)

OPTIONS

Kalrez[®] seal for use with acids, steam and aggressive chemicals and at high temperatures (depending on the limits indicated for the coil isolation class)

Also available with \emptyset 4 mm orifice (e.g. D262DLL), \emptyset 5 mm orifice (e.g. D262DLN), \emptyset 5,5 mm orifice (e.g. D262DLO)



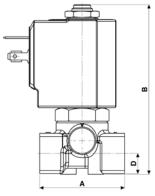
TYPE: D262/263

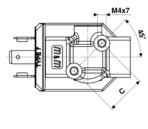
For water, oil, air see page 11.

SELECTION TABLE

VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
D262DLA	1/8″	1.0	0.5	0	9	9
D262DLC	1/8″	1.5	1.3	0	9	9
D262DLG	1/8″	2.0	3.4	0	9	9
D262DLH	1/8″	3.0	4.5	0	9	8
D263DLA	1/4″	1.0	0.5	0	9	9
D263DLC	1/4″	1.5	1.3	0	9	9
D263DLG	1/4″	2.0	3.4	0	9	9
D263DLH	1/4″	3.0	4.5	0	9	8

COILS class "H" only			
code	[Volts/Hz]		
7251	24v DC		
7201	24v 50/60Hz		
7401	110v 50Hz - 120v 60Hz		
7601	200v 50Hz - 220v 60Hz		
7701	230v 50Hz - 240v 60Hz		





DIMENSIONS & WEIGHTS

Flow direction overseat $1 \rightarrow 2$

G connection	A	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/8″ - 1/4″	40	77.5	18.5	9.5	0.26

SELECTION TABLE



2/2 WAY DIRECT ACTING SOLENOID VALVE, G 1/4" - G 3/8"



WITH FLOW REGULATION - STEAM VERSION -

normally closed

TECHNICAL SPECIFICATIONS

Media: water, steam

Media temperature: -10°C ÷ +180°C Ambient temperature: -10°C ÷ +70°C Body material: brass (CW617N EN 12165)

Orifice material: stainless steel (1.4305 EN 10088/AISI 303)

Operator material: stainless steel Seal material: Sigodur (filled PTFE) Coil power: AC 18va (holding)

AC 36va (inrush) DC 14w

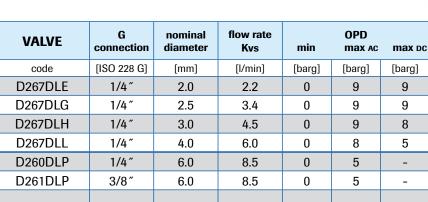
Protection class: IP 65 (with connector)

OPTIONS

Kalrez® seal for use with acids, steam and aggressive chemicals and at high temperatures (depending on the limits indicated for the coil isolation class)

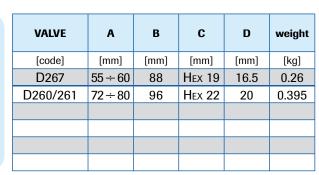
NOTES

D260/D261 not RoHS compliant



]]	[barg]	[barg]	
	9	9	
	9	9	
	9	8	
	8	5	
	5	-	
	5	-	

DIMENSIONS & WEIGHTS





TYPE: D260/261



code

7251

7201

7401

7601

7701

COILS

class "H" only

[Volts/Hz]

24v DC

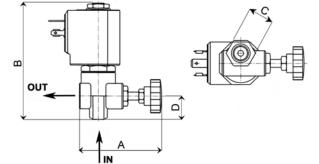
24v 50/60Hz

110v 50Hz - 120v 60Hz

200v 50Hz - 220v 60Hz

230v 50Hz - 240v 60Hz







2/2 WAY DIRECT ACTING SOLENOID VALVE, G 1/4"



normally open

STEAM VERSION

TECHNICAL SPECIFICATIONS

Media: steam

Media temperature: $-10^{\circ}\text{C} \div +180^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +70^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Orifice material: stainless steel (1.4305 EN 10088/AISI 303)

Operator material: stainless steel Main seal material: Sigodur (filled PTFE) Coil power: AC 18vA (holding)

AC 36va (inrush)

DC 14w

Protection class: IP 65 (with connector)

OPTIONS

Kalrez[®] seal for use with acids, steam and aggressive chemicals and at high temperatures (depending on the limits indicated for the coil isolation class)

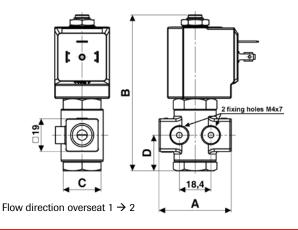


TYPE: RD236

For water, oil, air see page 18.

VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
RD236DLA	1/4″	1.0	0.5	0	9	9
RD236DLC	1/4″	1.5	1.3	0	9	9
RD236DLE	1/4″	2.0	2.0	0	9	9
RD236DLH	1/4″	3.0	3.5	0	9	9

COILS class "H" only			
code	[Volts/Hz]		
7251	24v DC		
7201	24v 50/60Hz		
7401	110v 50Hz - 120v 60Hz		
7601	200v 50Hz - 220v 60Hz		
7701	230v 50Hz - 240v 60Hz		



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G connection	A	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/4″	42	91	Hex 22	20.75	0.25

SELECTION TABLE



2/2 WAY DIRECT ACTING SOLENOID VALVE, G 1/8"



normally closed

TECHNICAL SPECIFICATIONS

Media: water, oil, air, aggressive fluids Media temperature: - 10° C ÷ + 130° C Ambient temperature: - 10° C ÷ + 50° C

Body material: stainless steel (1.4305 EN 10088/AISI 303)
Orifice material: stainless steel (1.4305 EN 10088/AISI 303)

Operator material: stainless steel Seal material: foodgrade FKM A80 Coil power: AC 10va (holding)

AC 16va (inrush)

DC 7w

Protection class: IP 65 (with connector)

OPTIONS

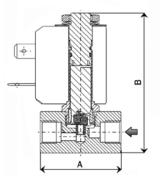
Kalrez® seal for use with acids, steam and aggressive chemicals and at high temperatures (depending on the limits indicated for the coil isolation class)

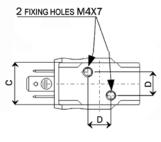


TYPE: B298

VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
B298DVC	1/8″	1.5	1.0	0	18	15
B298DVE	1/8″	2.0	1.9	0	12	9
B298DVG	1/8″	2.5	2.7	0	8	3
B298DVH	1/8″	3.0	3.5	0	3	1

COILS			
code	[Volts/Hz]		
2250	24v DC		
2200	24v 50/60Hz		
2400	110v 50Hz - 120v 60Hz		
2600	200v 50Hz - 220v 60Hz		
2700	230v 50Hz - 240v 60Hz		





G connection	Α	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/8″	35	60.6	18	10	0.1



2/2 WAY DIRECT ACTING SOLENOID VALVE, G 1/8" - G 1/4"



normally closed

TECHNICAL SPECIFICATIONS

Media: water, oil, air, aggressive fluids Media temperature: $-10^{\circ}\text{C} \div +130^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$

Body material: stainless steel (1.4305 EN 10088/AISI 303) Orifice material: stainless steel (1.4305 EN 10088/AISI 303)

Operator material: stainless steel Seal material: foodgrade FKM A80 Coil power: AC 18va (holding)

AC 36va (inrush) DC 14w

Protection class: IP 65 (with connector)

OPTIONS

Normally open with class "H" coils only (e.g. code RD298DVG) Silver shading ring (e.g. code D298DVCA)

Kalrez[®] seal for use with acids, steam and aggressive chemicals and at high temperatures (depending on the limits indicated for the coil isolation class)

Steam version available (e. g. code D299DLH)

High pressure version available (e. g. code D299DRH1)

EEX proof version (please see page 43 for more information)

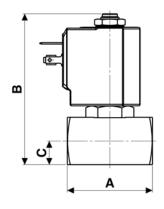


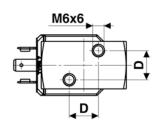
TYPE: D298/299

VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max Do
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
D298DVC	1/8″	1.5	1.3	0	24	24
D298DVG	1/8″	2.5	3.4	0	18	16
D298DVH	1/8″	3.0	4.5	0	15	8
D299DVC	1/4″	1.5	1.3	0	24	24
D299DVG	1/4″	2.5	3.4	0	18	16
D299DVH	1/4″	3.0	4.5	0	15	8
D299DVL *	1/4″	4.0	6.0	0	8	5
D299DVN *	1/4″	5.0	7.5	0	5	2

COILS			
code	[Volts/Hz]		
7250	24v DC		
7200	24v 50/60Hz		
7400 110v 50Hz - 120v 60h			
7600	200v 50Hz - 220v 60Hz		
7700	230v 50Hz - 240v 60Hz		

^{*} NO version not available





DIMENSIONS & WEIGHTS

G connection	Α	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/8" - 1/4"	45	80	12.5	15.4	0.36

SELECTION TABLE



3/2 WAY DIRECT ACTING SOLENOID VALVE, G 1/8"



normally closed

TECHNICAL SPECIFICATIONS

Media: water, oil, air, aggressive fluids Media temperature: $-10^{\circ}\text{C} \div +130^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$

Body material: stainless steel (1.4305 EN 10088/AISI 303)
Orifice material: stainless steel (1.4305 EN 10088/AISI 303)

Operator material: stainless steel Seal material: foodgrade FKM A80 Coil power: AC 10vA (holding)

AC 16va (inrush)

DC 7w

Protection class: IP 65 (with connector)

OPTIONS

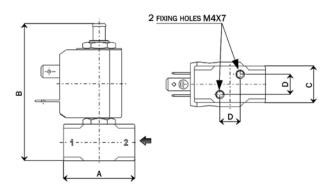
Kalrez® seal for use with acids, steam and aggressive chemicals and at high temperatures (depending on the limits indicated for the coil isolation class)



TYPE: B398

VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max dc
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
B398EVB	1/8″	1.2	0.7	0	15	15
B398EVC	1/8″	1.5	1.0	0	10	10
B398EVE	1/8″	2.0	1.9	0	5	5
B398EVG	1/8″	2.5	2.7	0	3	3

COILS			
code	[Volts/Hz]		
2250	24v DC		
2200	24v 50/60Hz		
2400	110v 50Hz - 120v 60Hz		
2600	200v 50Hz - 220v 60Hz		
2700	230v 50Hz - 240v 60Hz		



G connection	A	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/8″	35	68	18	10	0.1

DIMENSIONS & WEIGHTS



3/2 WAY DIRECT ACTING SOLENOID VALVE, G 1/8" - G 1/4"



normally closed

TECHNICAL SPECIFICATIONS

Media: water, oil, air, aggressive fluids Media temperature: $-10^{\circ}\text{C} \div +130^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$

Body material: stainless steel (1.4305 EN 10088/AISI 303) Orifice material: stainless steel (1.4305 EN 10088/AISI 303)

Operator material: stainless steel
Seal material: foodgrade FKM A80
Coil power: AC 18va (holding)
AC 36va (inrush)

DC 14w

Protection class: IP 65 (with connector)

OPTIONS

Normally open with class "H" coils only (e.g. code RD399CVH) Armature tube with spherical 1/8" G connection (e.g. code D398AVC) Kalrez® seal for use with acids, steam and aggressive chemicals and at high temperatures (depending on the limits indicated for the coil isolation class)

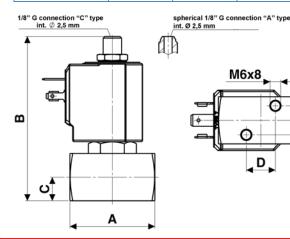
Also available with \emptyset 4 mm orifice (e.g. code D399CVL), \emptyset 5,5 mm (e.g. code D399CVQ)



TYPE: D398/399

VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
D398CVC	1/8″	1.5	1.3	0	18	18
D398CVE	1/8″	2.0	2.2	0	10	10
D398CVG	1/8″	2.5	3.4	0	7	7
D399CVC	1/4″	1.5	1.3	0	18	18
D399CVE	1/4″	2.0	2.2	0	10	10
D399CVG	1/4″	2.5	3.4	0	7	7
D399CVH	1/4″	3.0	4.5	0	5	5

COILS				
code	[Volts/Hz]			
7250	24v DC			
7200	24v 50/60Hz			
7400	110v 50Hz - 120v 60Hz			
7600	200v 50Hz - 220v 60Hz			
7700	230v 50Hz - 240v 60Hz			



6x8	
D.	

DIMENSIONS & WEIGHTS

G connection	A	В	С	D	weight
[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
1/8" - 1/4"	45	87	12.5	15.4	0.35

SELECTION TABLE



2/2 WAY PILOT OPERATED SOLENOID VALVE, G 3/8" ÷ G 1"



normally closed

TYPE: D204/205/206/222

TECHNICAL SPECIFICATIONS

Media: water, oil, air

Media temperature: $-10^{\circ}\text{C} \div +130^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$

Body material: AISI 316L (ASME SA351/351M GRADE CF3M)

Operator material: stainless steel Operator seal material: FKM

Seamless tube as standard, suitable for steam

Seal and diaphragm material: FKM

Silver shading ring

Coil power: AC 18va (holding)

AC 36vA (inrush)

DC 14w

Protection class: IP 65 (with connector)

OPTIONS

Normally open with coil with insulation class "H" (e.g. code $\underline{RD205DVZI}$ 7251)

Manual override (e. g. code D205DBZIM)

EPDM seal for air and hot water MAX 120° C (e. g. code D204D<u>E</u>ZI)

NBR seal for air, water, oil MAX 90° C (e. g. code D206D<u>B</u>YI)

NPT connection available upon request; please contact M&M Sales Department

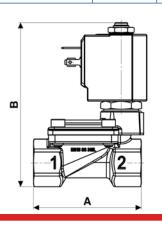
La UL coil upon request (e.g. code 770R)

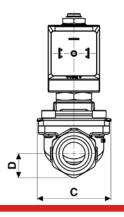
EEX proof version (please see page 43 for more information)



VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
D204DVZI	3/8″	13	55	0.3	16	16
D205DVZI	1/2″	13	63	0.3	16	16
D206DVYI	3/4"	25	140	0.3	16	16
D222DVYI	1″	25	216	0.3	16	16

COILS				
code	[Volts/Hz]			
7250	24v DC			
7200	24v 50/60Hz			
7400	110v 50Hz - 120v 60Hz			
7600	200v 50Hz - 220v 60Hz			
7700	230v 50Hz - 240v 60Hz			





DIMENSIONS & WEIGHTS	G connection	A	В	С	D	weigh
Ĕ	[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
≫	3/8″	67	102	45.6	15	0.49
SS	1/2″	67	102	45.6	15	0.49
<u>S</u>	3/4″	96	125.1	72	24	1.1
Ä	1″	96	125.1	72	24	1.1
Ξ						



2/2 WAY DIRECT ACTING "DRY ARMATURE" SOLENOID VALVE

TOTAL SEPARATION BETWEEN INTERNAL PARTS AND MEDIUM



normally closed

TECHNICAL SPECIFICATIONS

Media: water and beverages Media temperature: $-10^{\circ}\text{C} \div +95^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$

Body material: Natural Polysulphone FDA listed

Operator material: stainless steel Seal material: silicone FDA listed Coil power: AC 10vA (holding)

AC 16va (inrush)

DC 10w

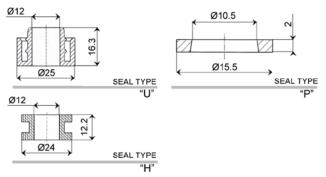
Protection class: IP 65 (with connector)

Nominal diameter: 9.0 mm Standard flow regulation screw

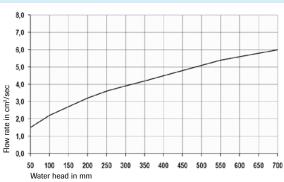


TYPE: WB251

OPTIONS



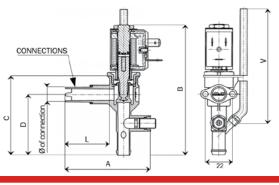
FLOW RATE CHART



VALVE	type of connection	seal type	length of the vent pipe (V)	min	OPD max AC	max do
code	[mm]	-	[mm]	[barg]	[barg]	[barg]
WB251DSS	Ø 12 x L=35	"P"	95			
WB251DSS1	Ø 12 x L=35	"P"	235			
WB251DSS01	Ø 11 x L=25	"P"	95			
WB251DSSA1	Ø 12 x L=35	"U"	95			
WB251DSSA2	Ø 12 x L=48	"U"	95			
WB251DSSB1	Ø 12 x L=35	"H"	95	0	0.07	0.05
WB251DSSB2	Ø 12 x L=48	"H"	95			
WB251DSS11	Ø 11 x L=15.2	"P"	95			
WB251DSS12	Ø 11 x L=25	"P"	195			
WB251DSS13	Ø 12 x L=48	"H"	215			
WB251DSSVE	Ø 11 x L=10.5	"P"	95			

DIMENSIONS & WEIGHTS

	COILS
code	[Volts/Hz]
22V0	24v DC
2200	24v 50/60Hz
2400	110v 50Hz - 120v 60Hz
2600	200v 50Hz - 220v 60Hz
2700	230v 50Hz - 240v 60Hz



VALVE TYPE	A	В	С	D	weight
[mm]	[mm]	[mm]	[mm]	[mm]	[kg]
WB251DSS/1	70	108	65.5	50.2	0.175
WB251DSS11	49.7	108	65.5	50.2	0.175
WB251DSS01/12	59.5	108	65.5	50.2	0.175
WB251DSSA2/B2/13	82.5	108	65.5	50.2	0.175
WB251DSSA1/B1	70	108	65.5	50.2	0.175
WB251DSSVE	45	108	65.5	50.2	0.175

spirax /sarco

SELECTION TABLE



2/2 WAY DIRECT ACTING "DRY ARMATURE" SOLENOID VALVE

TOTAL SEPARATION BETWEEN INTERNAL PARTS AND MEDIUM



normally closed

TECHNICAL SPECIFICATIONS

Media: water, food and beverages Media temperature: $-10^{\circ}\text{C} \div +130^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$

Body material: 246DSR brass (CW617N EN 12165)

246DSQ natural hostaform (C13021)

Operator material: stainless steel Seal material: silicone FDA listed Coil power: AC 10vA (holding)

AC 16va (inrush)

DC 10w

Protection class: IP 65 (with connector)

Length of the vent pipe: 85 mm Standard flow regulation screw

OPTIONS

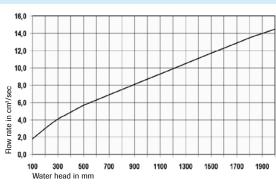
Brass body with electroless nickel plating treatment

(e.g. code 246DSK0E)

Brass fittings available upon request

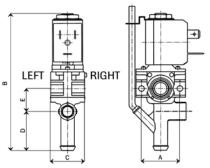


FLOW RATE CHART



VALVE	left hole	rigth hole	nominal diameter	min	OPD max AC	max do
code	-	-	[mm]	[barg]	[barg]	[barg]
246DSRDE	fast connection	cap				
246DSRED	cap	fast connection				
246DSREP	cap	hose tail				
246DSRE0	cap	1/4" threaded	8.0			
246DSR0E	1/4" threaded	cap				
246DSR00	1/4" threaded	1/4" threaded				
246DSRPE	hose tail	cap		0	0.2	0.1
246DSQAA	open without threads	open without threads				
246DSQDG	fast connection	closed				
246DSQGD	closed	fast connection	7.5			
246DSQG0	closed	1/4" threaded	7.0			
246DSQ0G	1/4" threaded	closed				
246DSQ00	1/4" threaded	1/4" threaded				

	COILS
code	[Volts/Hz]
22V0	24v DC
2200	24v 50/60Hz
2400	110v 50Hz - 120v 60Hz
2600	200v 50Hz - 220v 60Hz
2700	230v 50Hz - 240v 60Hz



DIMENSIONS & WEIGHTS

	VALVE TYPE	A	В	С	D	E	weight
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[kg]
	246DSR	28	101	25	29	17	0.2
	246DSQ	28	101	25	29	17	0.125
Γ							
Г							



2/2 WAY DIRECT ACTING "DRY ARMATURE" SOLENOID VALVE, G 3/8"

TOTAL SEPARATION BETWEEN INTERNAL PARTS AND MEDIUM



normally closed

TYPE: D211

TECHNICAL SPECIFICATIONS

Media: water and beverages Media temperature: $-10^{\circ}\text{C} \div +95^{\circ}\text{C}$ Ambient temperature: $-10^{\circ}\text{C} \div +50^{\circ}\text{C}$ Body material: brass (CW617N EN 12165)

Operator material: stainless steel Seal material: silicone FDA listed Coil power: AC 18va (holding) AC 36va (inrush)

DC 14w

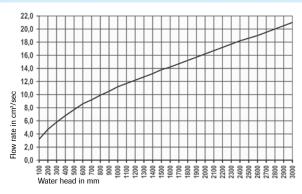
Protection class: IP 65 (with connector)

OPTIONS

Electroless nickel plating treatment (e.g. code D211DSUK)



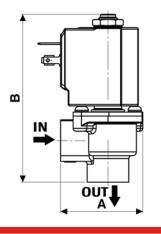
FLOW RATE CHART *

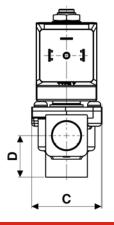


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VALVE	G connection	nominal diameter	flow rate Kvs	min	OPD max ac	max DC
code	[ISO 228 G]	[mm]	[l/min]	[barg]	[barg]	[barg]
D211DSU	3/8″	11	*	0	0.3	-
C D211DSU	3/8″	11	*	0	-	0.2

COILS				
code	[Volts/Hz]			
7250	24v DC			
7200	24v 50/60Hz			
7400	110v 50Hz - 120v 60Hz			
7600	200v 50Hz - 220v 60Hz			
7700	230v 50Hz - 240v 60Hz			





DIMENSIONS & WEIGHTS	G connection	A	В	С	D	weight
Ĕ	[ISO 228 G]	[mm]	[mm]	[mm]	[mm]	[kg]
~ ~	3/8″	43.4	88.8	36	22	0.340
S						
<u>Ö</u>						
Ä						
Σ						





BESPOKEN PRODUCTS

M&M is a company in continuous evolution, able to develop and offer new products to a more and more demanding and competitive market. For years, M&M has been operating in diversified industrial sectors and therefore has acquired a vast experience in innumerable applications: this consolidated know-how allows M&M to understand positively the manufacturing and design requirements of each customer.

M&M is able to offer and develop new customized solenoid valve models according to the customer's technical requirements and needs, integrating them with more functions and optimizing space use and costs of existing applications.

Please find below some examples:



CAR AIR CONDITIONING REFILLER



STERILIZERS

NAME

INDUSTRIAL AUTOMATION

COMPRESSED AIR TREATMENT



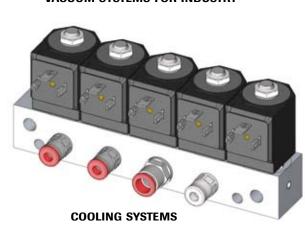
PACKAGING WITH VACUUM SYSTEMS FOR INDUSTRY







FIREFIGHTING SYSTEMS





SOLENOID VALVE FOR USE IN HAZARDOUS LOCATIONS (ATEX)

SERIES: N (Ex

The following M&M valves can be fitted with explosion-proof operator, class EEX m II 2GD T4.

D223 - D224 - D225	⇒ see page 05
D262/263	⇒ see page 10
D362/363	⇒ see page 12
D298/D299	⇒ see page 35
D204 ÷ D222 (SS and brass)	⇒ see page 38
D326 ⇒ see M&M Piston V	alves Catalogue

- Assisted lift version not available
- Manual override and NO version not available
- MAX orifice available Ø 3 mm
- The ATEX pilot performance is restricted to a maximum of 10 barg

OPERATOR TECHNICAL SPECIFICATIONS

Operator material: stainless steel

Seal material: FKM

COILS TECHNICAL SPECIFICATIONS

Coils are supplied with a 3 m power cable only, wired on a

non-removable plug

Cable type : H05V2V2-F 3G1 Protection class: IP 65 Insulation class: "F" EN 60730 Voltage tolerance: $-10\% \div +10\%$

Operation: continuous

Protection class: EEx m II 2GD T4



e. g. code D262DVC 24v DC (OPD 24 bar MAX) with ATEX pilot ⇒ N262DVC N253 (OPD 10 bar MAX)

	CODE	voltage	power holding	insulation class	roo tempe min		me tempe min		ED	fuse (1)
TABLE	N253	24v DC	10,1 w	F	-20°C	+50°C	-20°C	+80°C	100%	800
₹	N203	24v 50/60Hz	7,2 VA							800
Z	N403	110∨ - 50Hz	9,1 va							200
CTION	NK03	120∨ - 60Hz	8,6 VA							200
ELEC	N703	230v - 50Hz	8,5 va							100
SE										

SAFETY WARNINGS

- (1) A mains fuse or equivalent means of protection (breaking value shown on the table for each coil) shall be installed on the mains supplyline. Absence of mains protection is a non conformity to safety standards (EC Directives 94/9/CE and 1999/92/CE) and is a possible cause of explosion.
- (2) Valves for potentially explosive atmospheres are available from factory only.

USE OF COIL OR OPERATOR ONLY DOESN'T MAKE THE VALVE EXPLOSION-PROOF.

SPECIAL VERSIONS AVAILABLE UPON REQUEST. PLEASE CONTACT M&M FOR MORE DETAILED INFORMATION.



COILS FOR M&M INTERNATIONAL SOLENOID VALVES

Coils manufactured by M&M International are designed for continuous duty in conformity to the EN60730 safety standards. They are encapsulated in a self-extinguishing synthetic material and offer high mechanical protection and excellent thermal dissipation. They are fully interchangeable on all M&M International solenoid valves, thereby reducing warehouse inventories.

TECHNICAL DATA

Series 2000: connection to DIN 46244

Electrical connection: fast on connection 6.3x0.8

Series **7000/8000**: connection to DIN EN 175301-803 form A

(ex DIN 43650-A)

Protection class: IP 65 (CEI EN60529) - NEMA 4 (UL 50)

with connector and gasket

Insulation class (compliant with EN60730): "F" and "H"

Operation: continuous

Voltage tolerance:	AC	DC		
SERIES 2000/7000/8000	$+10\% \div -15\%$	$+10\% \div -5\%$		
Coil power:	AC	DC		
SERIES 2000	10VA (holding) 16VA (inrush)	7W		
SERIES 7000	18VA (holding) 36VA (inrush)	14W		
SERIES 8000	12VA (holding) 24VA (inrush)	10W		

OPTIONS

Class "H" insulation coils series 2000/7000: e.g. coil 7251 UL Approved coils series 2000/7000: e.g. coil 240 \underline{R} Impregnated coils for use with applications in specially damp /humid environments: e.g. coil \underline{B} 400 for series 2000, \underline{D} 700 for series 7000 and \underline{E} 250 for series 8000. To be used absolutely with connector and gasket (see page 45 for more information)

SERIES: 2000 - 7000 - 8000



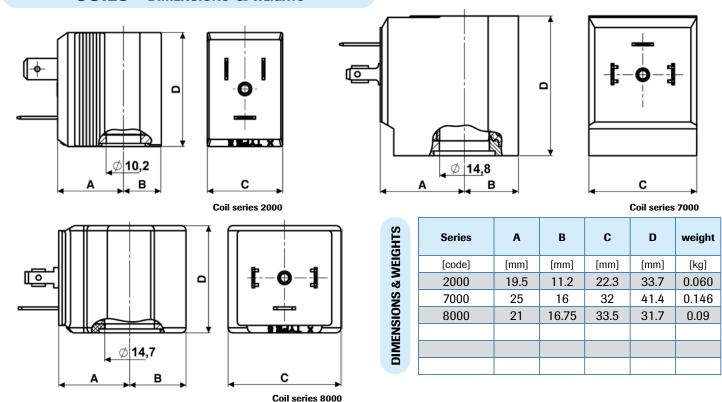


CODE	voltage	power holding inrush		class	class ambient temp.		media temp. min max		ED
2250	24V DC	7W	_						
2200	24V 50/60Hz	10VA	16VA	"F" 155°C	-10°C	+50°C	-10°C	+130°C	100%
2400	110V 50Hz - 120V 60Hz	10VA	16VA						
2600	200V 50Hz - 220V 60Hz	10VA	16VA						
2700	230V 50Hz - 240V 60Hz	10VA	16VA						
7250	24V DC	14W	_						
7200	24V 50/60Hz	18VA	36VA						
7400	110V 50Hz - 120V 60Hz	18VA	36VA						
7600	200V 50Hz - 220V 60Hz	18VA	36VA						
7700	230V 50Hz - 240V 60Hz	18VA	36VA						
8250	24V DC	10W	_						
8200	0 24V 50/60Hz		24VA						
8400	110V 50Hz - 120V 60Hz	12VA 24VA							
8600	200V 50Hz - 220V 60Hz	12VA	24VA						
8700	230V 50Hz - 240V 60Hz	12VA	24VA						

Custom voltages and low power consumption available: please contact M&M Sales Department.



COILS - DIMENSIONS & WEIGHTS



DIN CONNECTORS FOR SOLENOID VALVES

Coil connectors provide the safest flexible system for connecting M&M International solenoid valves and give a protection class of IP65. They are designed and made of synthetic material offering a high level of electrical insulation. Compliance with UL 1977 and VDE Regulations.

TECHNICAL DATA

Rated voltage (Max.):	250V AC / 300V DC				
Nominal current:	10 A (Rated) / 16A (Max.)				
Wire cross-section:	1.5 mm² (Max.)				
Cable entry:	PG9 (6 – 8 mm)				
Protection class:	IP 65 (only with gasket)				
Insulation class:	group C - VDE 0110				
Housing colour:	black				

OPTIONS

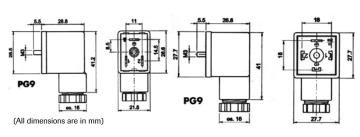
Connectors with protection circuits
Connectors with LED
Connectors with flying leads

NOTES

Connectors are supplied with thermoplastic rubber bordered gasket, fixing screw and preinstalled position with ground H 12 (the connector can be spinned when connected)

SERIES: 600 001 00- / 600 011 00-





For **coil series 2000, connector code 600 001 00-**, weight: 0.019 Kg

For **coil series 7000, connector code 600 011 00-,** weight: 0.020 Kg

Other versions available upon request and depending on quantity: please contact M&M Sales Department.



ANALOG AND DIGITAL ELECTRONIC TIMERS

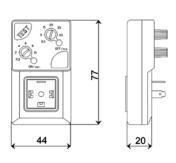
Ideal for: Automatic Drain Valves - Sampling Valves - Lubrication Systems - Air Dryers.

ANALOG TIMER TECHNICAL SPECIFICATIONS

Supply voltage	120 ÷ 240V AC/DC - 50/60Hz					
	forc sus and CE o approved timer					
	(Code AT2000C02I *)					
Absorption:	4 mA Max					
Operating temperature:	- 10° C ÷ + 50° C					
Class protection:	IP 65 - EN 60529 (with connector and gasket)					
Switch holding voltage:	400V Max					
Switch capacity:	1A					
Inrush current:	10A for 10 ms					
Duty cycle:	100% ED					
Switch life:	3•08"					
Repeat accuracy:	± 1%					
Timing temperature coefficient:	± 0.005% - C°					
Time ON:	■ from 0.5 to 10 s.					
Time OFF:	■ from 30 s. to 45 min.					
Set/Reset/Test:	Membrane key					
Circuit:	UL 94 V0					
Indicators:	GREEN LED for "power ON"					
	RED LED for "valve open"					
Manual override:	Test					

SERIES: AT2000 **(**





All dimensions in mm

((

DIGITAL TIMER TECHNICAL SPECIFICATIONS

Black

Supply voltage	120 ÷ 240V AC/DC - 50/60Hz				
	for and CE • approved timer				
	(Code DT3000C12I *)				
Absorption:	4 mA Max				
Operating temperature:	$-10^{\circ} \text{ C} \div +50^{\circ} \text{ C}$				
Class protection:	IP 65 - EN 60529 (with connector and gasket)				
Switch holding voltage:	400V Max				
Switch capacity:	1A				
Inrush current:	10A for 10 ms				
Duty cycle:	100% ED				
Switch life:	3•08"				
Repeat accuracy:	± 0.01%				
Timing temperature coefficient	: ± 0.0001% - C°				
Time ON:	■ from 0 to 9.5 s., step 0.5 s.				
	from 10 to 99 s., step 1.0 s.				
Time OFF:	■ from 0 to 9.5 min., step 0.5 min.				
	from 10 to 99 min., step 1 min.				
Indicators:	GREEN LED for "power ON"				
	RED LED for "valve open"				
Manual override:	Test				
Colour:	Black				

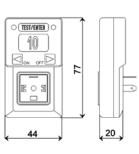
approval number E200580

• For supply voltage 24V AC/DC please contact Sales Department.

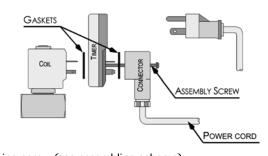
Note: Timers are supplied in single boxes with two squared gaskets and M3x50 fixing screw (see assembling scheme).

SERIES: DT3000





All dimensions in mm





Colour:



VALVE SELECTION

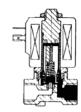
A solenoid valve should be chosen whenever the following conditions are met:

- Media with few dirt particles
- Moderate flow volumes
- ✓ Average differential pressures
- High speed in operation

VALVE TYPES

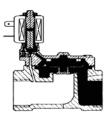
✓ Direct acting solenoid valves 2/2 and 3/2 way NC or NO

The supply coil electrically generates a magnetic force that attracts the armature, which contains the seat that acts upon a passage orifice. The armature, rising, lets the fluid pass. The range of operating pressures depends directly on the attraction force of the coil. Average response time $5 \div 25$ ms.



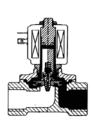
✓ Pilot operated solenoid valves 2/2 way NC or NO

This solenoid valve uses the force of the fluid to operate the valve via a suitable integral pilot valve. The inlet pressure must always be at least the same as the minimum ΔP figure shown on the datasheets. Using the same coils as direct acting valves much higher fluid volumes and pressures can be controlled with this solenoid valve. Average response time $50 \div 500$ ms.



✔ Pilot operated solenoid valves with assisted lift 2/2 way NC

These solenoid valves are a combination of the pilot operated valves and the direct acting valves. The armature is mechanically connected to the diaphragm on which there is a pilot office. With minimal pressures the solenoid valve acts like a direct acting valve. Total opening as well as full flow do not occur at low pressures. With higher pressures it works as a pilot operated valve with full opening. Average response time $50 \div 500$ ms.



FUNCTION TYPES

2/2 way function indicates valves with inlet and outlet connections, whilst valves with 3/2 way functions have 3 connections and 2 flow passages. One orifice always remains open and one closed. Connections and flow direction are shown in the symbols on each technical datasheet (DIN-ISO 1219).

At rest valves can be either normally closed (NC) or normally open (NO):

- Normally closed (NC): the valve opens when the coil is energised.
- Normally open (NO): the valve closes when the coil is energised.

OPTIONAL FEATURES

✓ Manual Override (M)

Normally closed direct acting and pilot operated solenoid valves can be supplied with a manual override which allows the valve to be opened independently of electrical current.

✓ Waterhammer Control (V)

Pilot operated solenoid valves (only versions specified in each datasheet) can be supplied with a system that regulates the closing speed of the diaphragm in order to control waterhammer.



The seal closing speed is operated by the adjusting screw: by screwing it clockwise (in the "+" direction) when using liquid, the valve will close slower reducing any waterhammer effect that may occur in the solenoid valve and the relative pipes.

In case of valves of higher dimensions (1 1/2" and 2"), please check that the valve is closing in the highest time possible compatible with your requirements in order to avoid any damages that may affect the functioning of the equipment and valve due to waterhammer effect.

TECHNICAL INFORMATION

The following points should be considered to ensure a correct choice of valve:

✓ Connections and Nominal Diameters

Threaded connections are either "G"- inches (ISO 228) or metric. Nominal diameters (DN) are expressed in millimetres and correspond to the diameter of the valve's main orifice.

✓ Operating Pressure Differential (OPD)

Pressure values shown in this catalogue are maximum pressures expressed in barg with zero pressure at outlet. For 3/2 way solenoid valves the pressure range can vary when used in other functions or systems. The maximum working pressure (PN) that the valve can bear is generally equal to 1.5 times the maximum value of the operating pressure differential (OPD).

✓ Pressure (units of measurre)

The SI unit of pressure is the pascal (Pa), defined as 1 newton of force per square metre (1 N/m²).

As Pa is such a small unit, the kPa (1 kilonewton/m²) or MPa (1 Meganewton/ m²) tend to be more appropriate to steam engineering.

However, probably the most commonly used metric unit for pressure measurement in steam engineering is the bar. This is equal to 10⁵ N/ m², and approximates to 1 atmosphere. This unit is used throughout this pubblication.

Other units often used include lb/in² (PSI), kg/cm², atm in H₂O and mm Hg. Conversion factors are readily available from many sources.

Absolute pressure (bar a)

This is the pressure measured from the datum of a perfect vacuum: i.e. a perfect vacuum has a pressure of 0 bar a.

Gauge pressure (bar g)

This is the pressure measured from the datum of the atmospheric pressure. Although in reality the atmospheric pressure will depend upon the climate and the height above sea level, a generally accepted value of 1.013 25 bar a (1 atm) is often used. This is the average pressure exerted by the air of the earth's atmosphere at sea level.

Gauge pressure = Absolute pressure - Atmospheric pressure

Pressure above atmospheric will alway yield a positive gauge pressure. Conversely a vacuum or negative pressure is the pressure below that of the atmosphere. A pressure of -1 bar g corresponds closely to a perfect vacuum.

✓ Differential pressure

This is simply the difference between two pressures. When specifying a differential pressure, it is not necessary to use the suffixes 'g' or 'a' to denote either gauge pressure or absolute pressure respectively, as the pressure datum point becomes irrelevant. Therefore the difference between two pressures will have the same value whether these pressures are measured in gauge pressure or absolute pressure, as long as the two pressures are measured from the same datum.

✔ Flow

The flow is the quantity of fluid that passes through the valve's main orifice which has the nominal diameter (DN) shown in the tables. The flow is given with a constant Kv value (according to VDI/VDE 2173) that shows how many litres of water, at a temperature of 20°C, flow through the valve in one minute with a pressure difference of one barg across the valve.

To determine the flow at higher pressures, multiply the Kv value by the square root of the differential pressure. Flow values shown in the selection tables are subject to a tolerance of \pm 15%.



✓ Seal materials

Consideration of the media should be made when selecting seal and body types.

NBR should be used for air, water, neutral gases, diesel and in general it is resistant to oils and grease from -10° C to $+90^{\circ}$ C. **EPDM** for hot water and steam. It is resistant to bases and acids in weak concentrations from -40° C to $+140^{\circ}$ C. EPDM seals should not be used for media containing oil.

FKM combines most of the characteristics of NBR and EPDM and is particularly suitable for hot water and hydrocarbons from -10° C to $+140^{\circ}$ C.

PTFE is practically resistant to all media. It is rigid and is used from -20°C to +180°C.

SIGODUR (filled PTFE) and **RUBY** are stiff materials particularly suitable for heavy duty applications. All the data shown in the selection tables refer to media with a viscosity not higher than 21 cST (3°E)(1 centistoke=1 mm²/s).

KALREZ® perfluoroelastomer from DuPont, is designed specifically for the chemical process industry, combines innovative polymer and cure technology to give outstanding performance in the widest possible range of chemicals and temperatures. This product is an excellent choice to be used with acids, bases, amines, steam and many other aggressive chemicals. The maximum working temperature is a lot more higher than the limits indicated for the coil.

✓ Coil power supply

It is important that the exact voltage and frequency of the coil is used for the valve to operate correctly. Provided the coil is fitted correctly on the operator and that the armature is not obstructed, the valve can be operated for an indefinite time within the temperature limitations indicated. All solenoid valves have a copper shading ring to reduce vibrations caused by alternating currents.

✓ Media and Ambient Temperatures

Temperature limits for the media are shown and should be used as a guide to valve selection. Normally the maximum ambient temperature can reach +50°C for solenoid valves with coils in class "F", +70°C for class "H". For applications outside these limits please contact our Technical Department.

✓ General purpose solenoid valves

Solenoid valves shown in this catalogue, either normally open or normally closed, are intended to control the flow of fluids and cannot be used as safety valves.

VALVE INSTALLATION

✓ Safety

Always connect the coil's earth terminal to ground to ensure the safety of the user and installation.

Installation

Keep the valve operator in a vertical position, facing upwards. This prevents limescale or dirt particles in the operator tube which could restrict the armature or create excessive noise whilst operating.

✓ Connections

To ensure that the solenoid valve works properly, do not connect to pipework with an internal diameter less than the nominal diameter (DN) of the valve. Clean all pipework before connection to the solenoid valve. **The recommended tightening torque of the coil nut to avoid damage of the valve components is 0,5 Nm.**

✓ Flow Direction

Respect the direction of flow across the valve, shown with an arrow or by numbers on the valve body, depending on the model type.

✓ Filtration

If the fluid contains dirt particles it is necessary to install a filter upstream of the solenoid valve. Dirt is the most frequent cause of malfunction.

✓ Environment

Coils fitted with suitable connectors have a protection class of IP65. However, it is advisable not to use the solenoid valve outside or in very damp conditions without adequate protection. Provide sufficient ventilation for the solenoid valve. **During continuous service the coil of the solenoid valve becomes hot and should not be touched.**



TECHNICAL INFORMATION PAGE

For additional technical information please copy this page and fax it to us duly completed at No. $+39\,035\,531763$. We will be pleased to answer all your enquiries.

✓ Company				•		Address		
✓	Name and posi				Telephone number			
	✓ Fax number					E-mail address		
V V V	Actuator	□ solenoid	☐ pneumatic☐ pilot operated☐ 3/2	□ assisted				
•				v	/	Controlled media		
~	Media tempera		- 	<u> </u>	Pilot media / Pilot media pressure (only for pneumatic valves)			
nom	•	_ max	<i>v</i>		Flow			
✓	✓ Ambient temperature			V		Electrical supply		
•					viaz	A. Fower Consumption		
✓								
✓ 	NOTES							
·	Valve presently	/ in use (brand / ty	ype)	·	··	Annual quantity		
~~~	✓ Date			-		Signature		
				-				



## **( € MARKING**

The CE mark indicates that the product satisfies all the regulations governing safety laid down by the European Community. Products displaying this mark can be freely distributed within the markets of the European Community.

## **✓** EC Directives

EC directives for product safety were issued to unify regulations and working practices in force in the countries of the community prior to the constitution of the European Union. The following three directives concern electrical appliances and machines in general:

**Machinery Directive** 

**EMC Directive** 

Low Voltage Directive

The directive EC 97/23 concerns safety of pressure bearing equipment.

The directive 2002/95/EC (RoHS) limits the use of dangerous substances in electrical and electronic equipment.

## ✓ M&M International products conforming to the EC directives

Products subject to the Low Voltage Directive are given a certification by the European Community.

M&M International issues declarations of conformity such as in the attached form "Declaration of conformity to EC".

We believe that our products are components and as such do not form a part of the range of products subject to the EMC directive. However, conformity of M&M International products to the EMC directive could change depending on the function of the product's use, of the configuration (for example the use of connectors with passive electronic components, LED etc.), or the conditions of the electrical connection. For this reason it is recommended that you check the compliance of the final product with the EMC Directive.



## **DECLARATION OF CONFORMITY TO CE**



## DECLARATION OF CONFORMITY (

We, M&M International S.r.l. . registered office via A. Manzoni 43 – 20121 Milano - Italy, declare under our sole responsibility that the products:

# SOLENOID VALVES FOR GENERAL PURPOSES, 2/2 WAY AND 3/2 WAY, DIRECT ACTING AND PILOT OPERATED

equipped with encapsulated coils identified by M&M codes series "2", "7", "8", "9", "B" e "D"

are complying to the following harmonized standard(s)

EN 60730-1

**EN 60529** 

Therefore the products comply with the essential requirements of the Directive:

2006/95/EC (ex 73/23/EC) and amendment 93/68/EC

M&M valves are also developed and constructed in compliance with the requirement of the directive concerning pressure bearing equipment

97/23/EC, art. 3.3 Pressure Equipment Directive

Orio al Serio, Italy, August 2007

The General

## ATTENTION

installed or taken into service. Details of these special measures and limitations to use are available on request and are also contained in the product The attention of the purchaser, installer or user is drawn to special measures and limitations to use that must be observed when the product is used, and in the Installation, Maintenance and User Instructions provided together with the product. label

M & M INTERNATIONAL Sri — Direzione, Uffici e Stabilimento: I — 24050 ORIO AL SERIO (BG) Via Portico, 17

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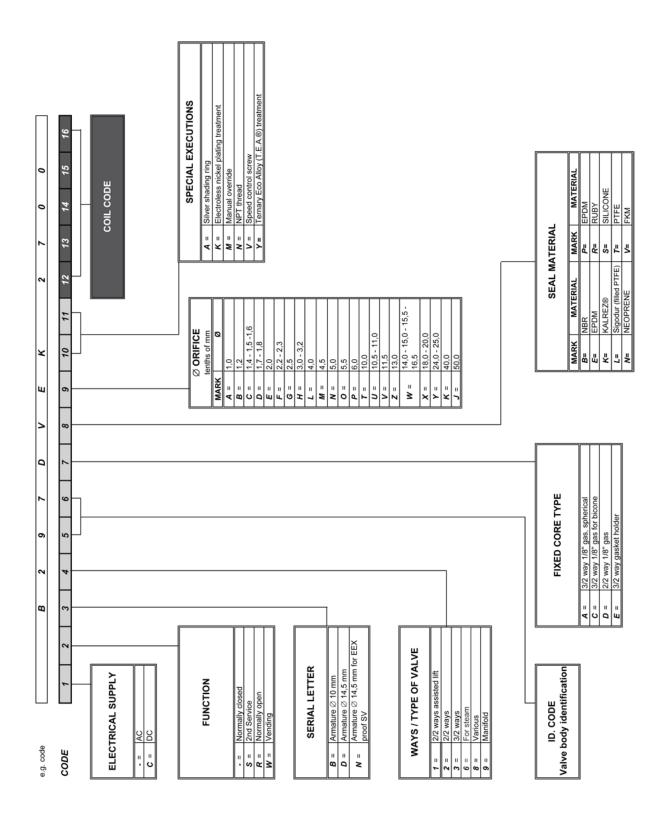
Cap.Soc.: € 2.000.000,00 i.v. - C.F.: 0249760 016 9 P.IVA: 0322288 096 9 — Int'I VAT N. IT03222880969 ● R.E.A. MILANO n. 1658695 — Iscr. Registro Imprese Milano al n. 02497600169 Società soggetta all'attività di direzione e coordinamento di Spirax-Sarco Engineering plc

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