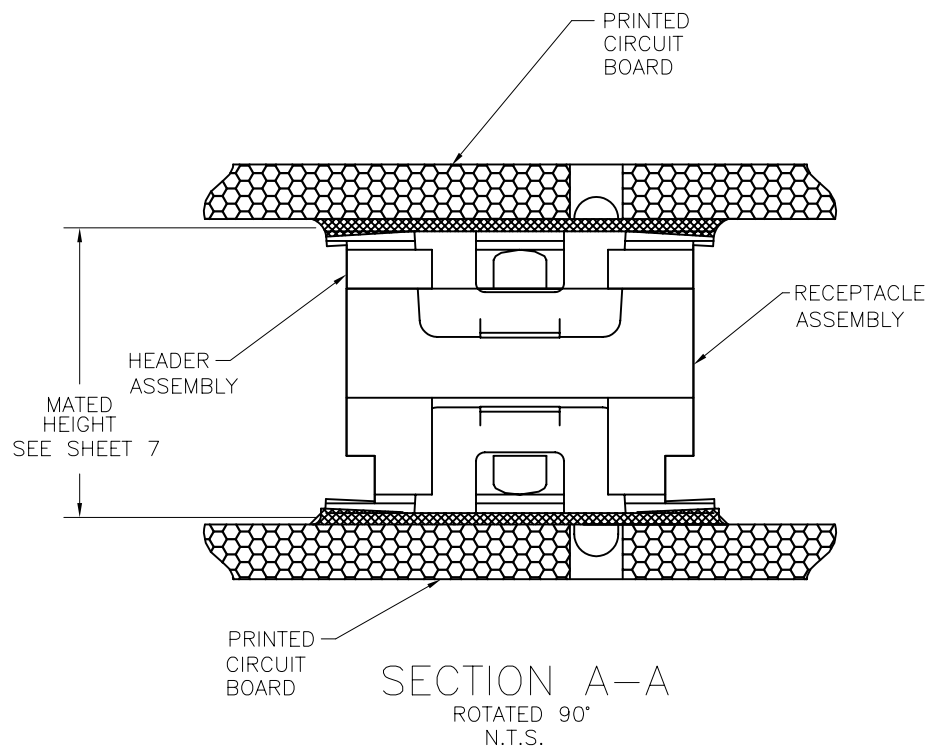
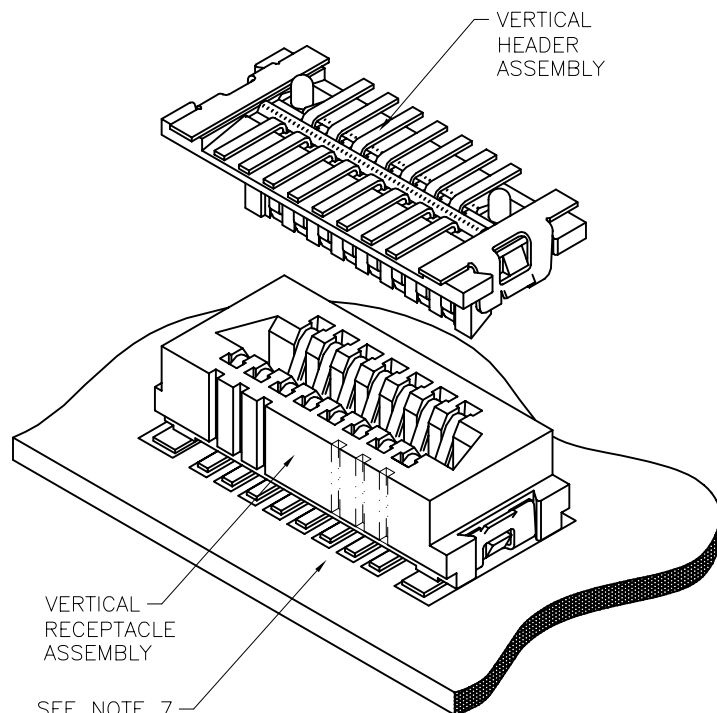
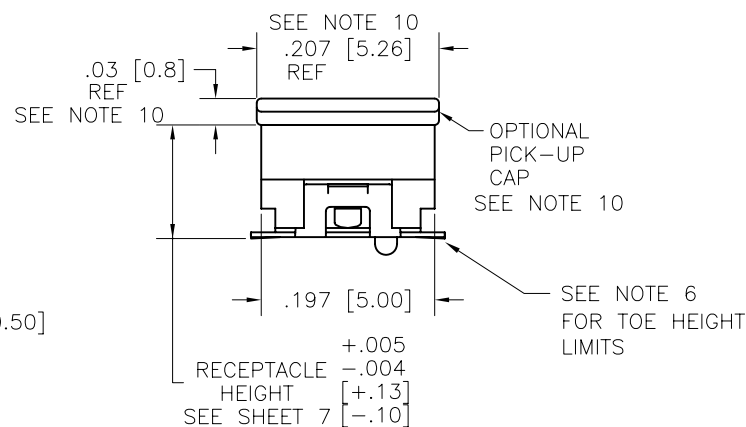
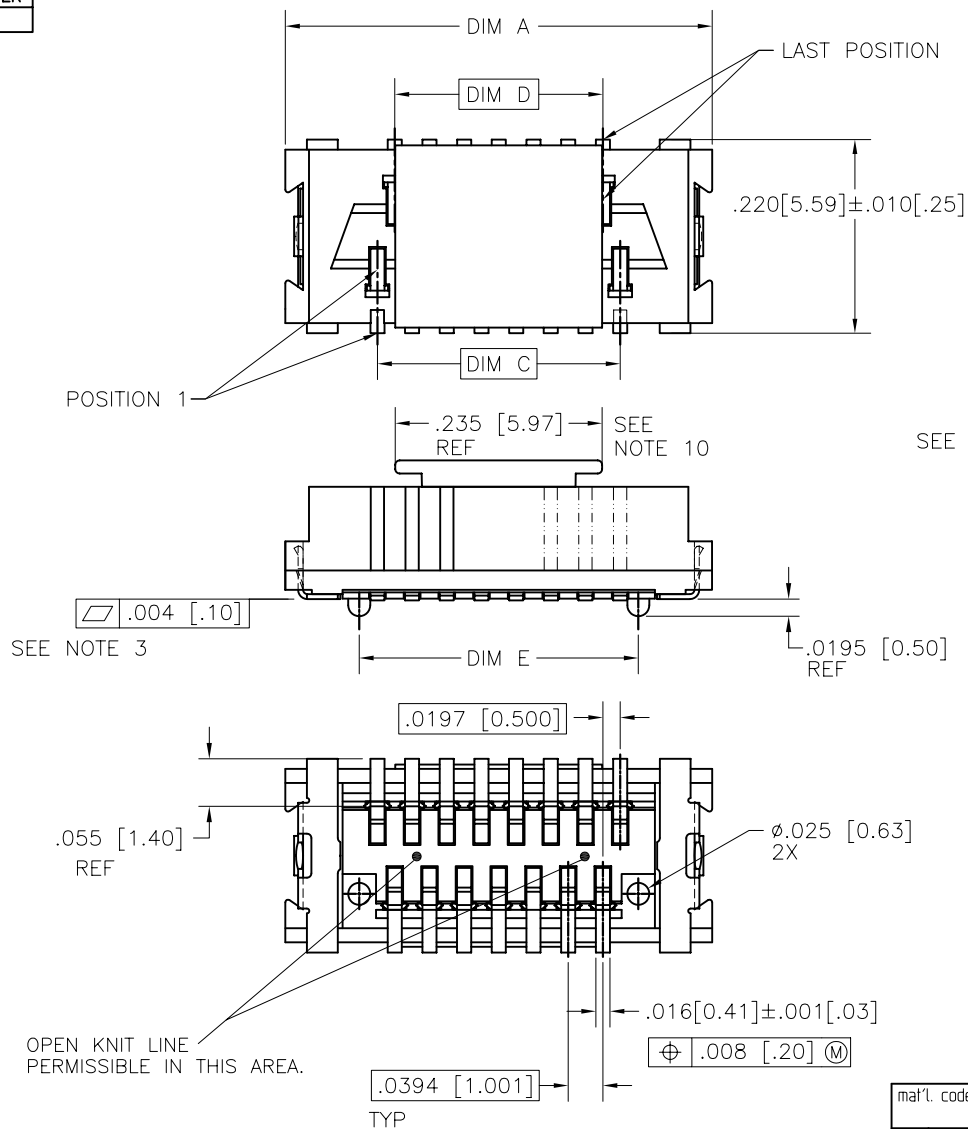


PRODUCT NUMBER
SEE TABLE



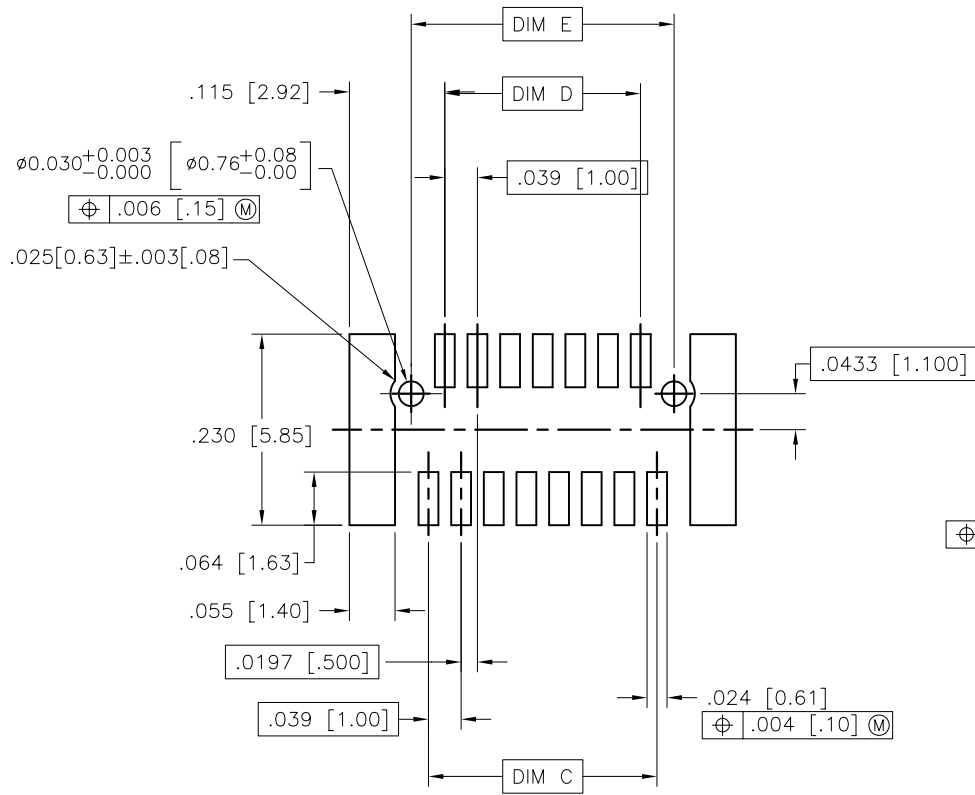
mat'l. code				surface ISO 1302	tolerance ISO 406 ISO 1101	projection INCH/MM	product family CONAN
ltr	ec'n no	dr	date	tolerances unless otherwise specified			title
X	V12858	CRG	12/20/01	angles	linear		CONAN™ CONNECTOR ASSEMBLY
Y	V03-1347	AA	12/20/01				
AA	M04-0190	MHT	9/24/04	0°±2°			
AB	M05-0110	MHT	5/26/05	dr	R.SEIPLE		
AC	M06-0232	AGS	06/12/06	enr	D.HORCHLER	01/10/92	dwg no
AD	M06-0373	MHT	9/26/06	chr	D.HORCHLER	01/10/92	sheet 1 of 7
AE	M08-0012	AGS	12/11/08	appd	D.HORCHLER	01/10/92	size
sheet	revision	AE	AE	AE	AE	AE	A3
index	sheet	1	2	3	4	5	6

PRODUCT NUMBER
SEE TABLE

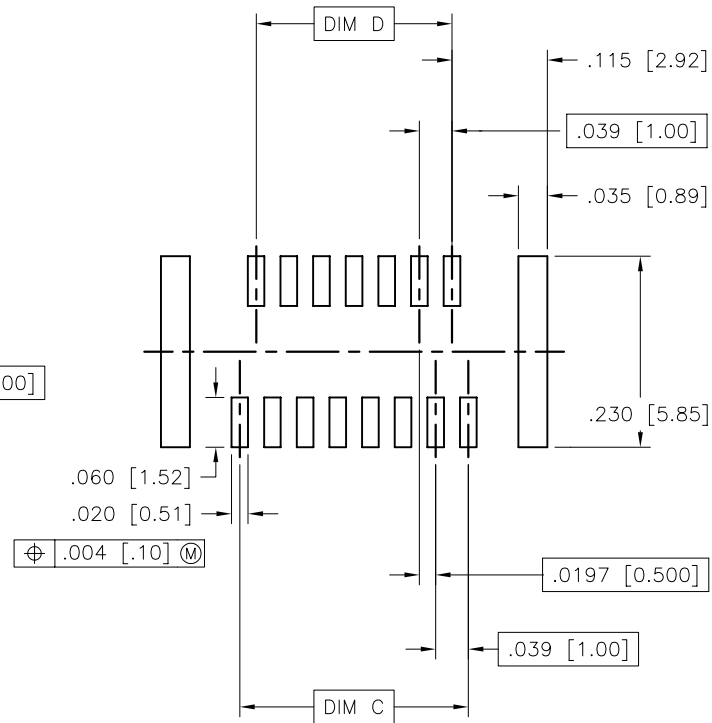


mat'l. code				surface ISO 1802	tolerance ISO 406 ISO 1101	projection	product family CONAN
ltr	ecr no	dr	date	tolerances unless otherwise specified		 INCH/MM scale 5:1	title CONAN™ CONNECTOR ASSEMBLY
AE				angles	linear		dwg no
				0°±2°	linear		sheet 2 of 7 size
							91900 A3
dr				R. SEIPLE	11/13/91		type Product Customer Drawing
enr				D. HORCHLER	01/10/92		
chr				D. HORCHLER	01/10/92		
appd				D. HORCHLER	01/10/92		
sheet index	revision sheet						

PRODUCT NUMBER
SEE TABLE



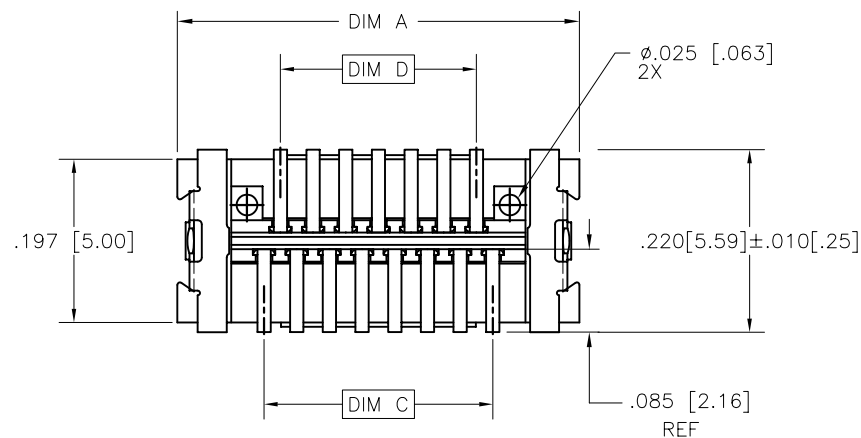
RECOMMENDED
PAD LAYOUT



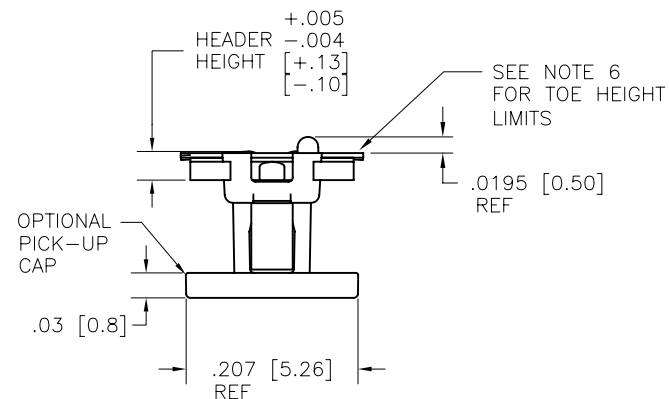
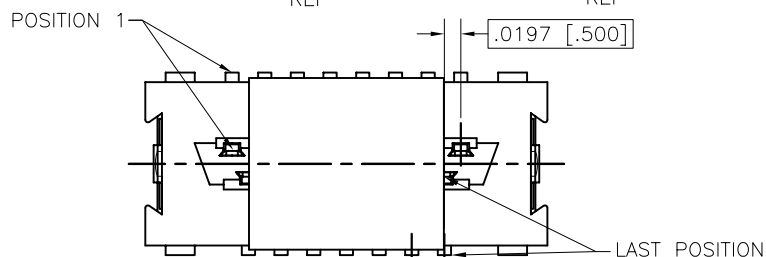
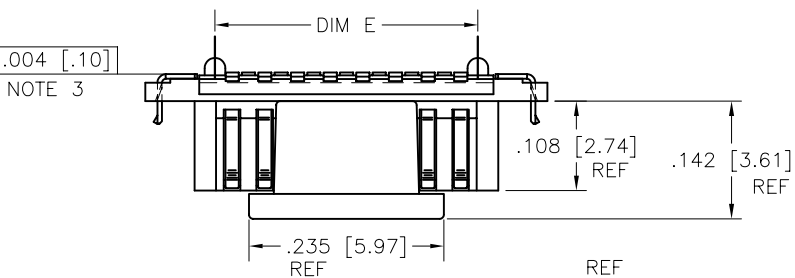
RECOMMENDED
STENCIL LAYOUT
FOR RECEPTACLE

mat'l. code				surface ISO 1302	tolerance ISO 406 ISO 1101	projection INCH/MM	product family CONAN
ltr	ecn no	dr	date	tolerances unless otherwise specified			title
AE				angles	linear	scale 5:1	CONAN™ CONNECTOR ASSEMBLY
				0° ± 2'	.XX ± .01/0.3 .XXX ± .005/0.13 .XXXX ± .0020/0.051		dwg no
				dr	R.SEIPLE 11/13/91		sheet 3 of 7 size
				enr	D.HORCHLER 01/10/92		91900 A3
				chr	D.HORCHLER 01/10/92		type
				appd	D.HORCHLER 01/10/92		Product Customer Drawing
sheet index	revision sheet						

PRODUCT NUMBER
SEE TABLE

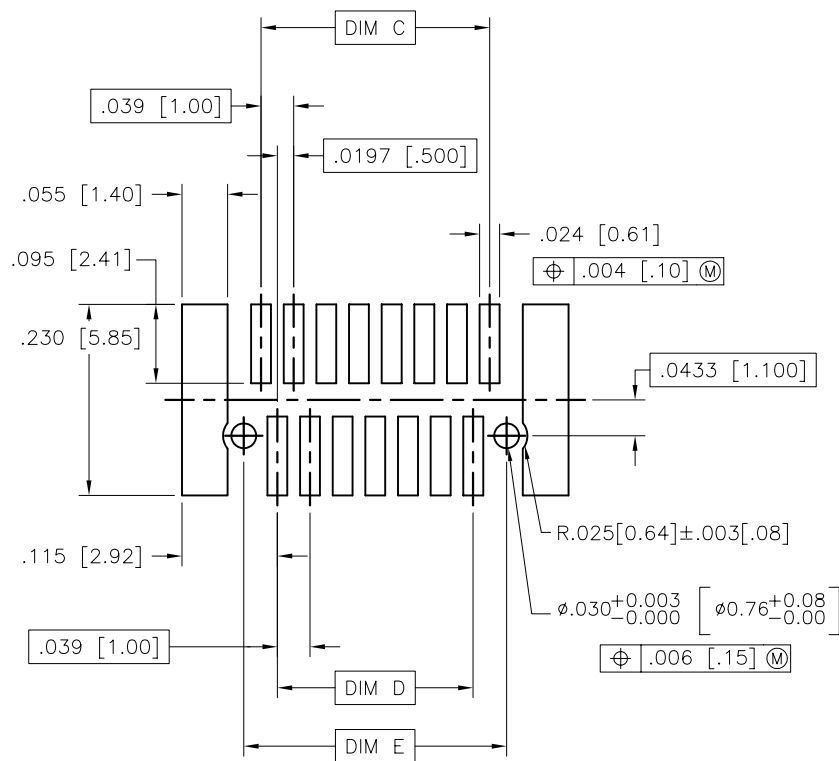


$\square .004 [.10]$
SEE NOTE 3

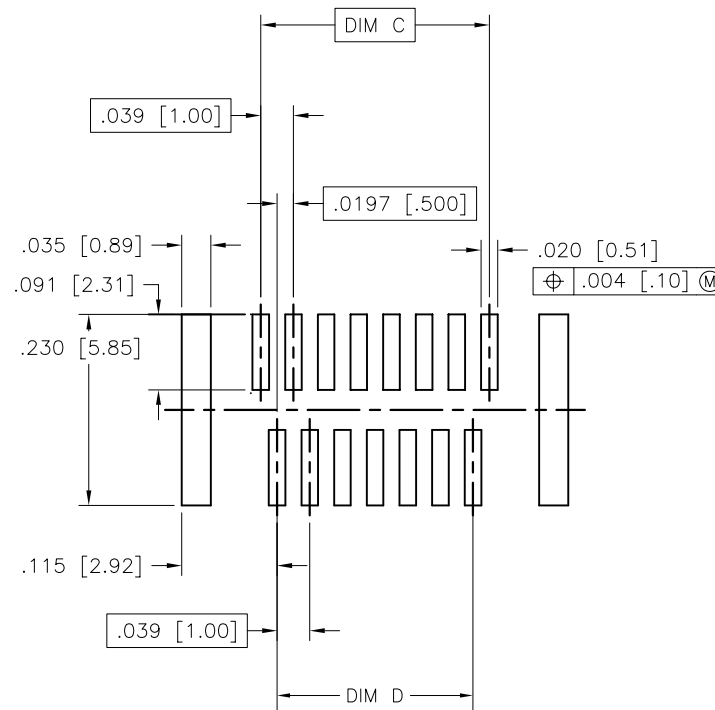


mat'l. code				surface ISO 1302	tolerance ISO 406 ISO 1101	projection 	product family CONAN
ltr	ecn no	dr	date	tolerances unless otherwise specified			title
AE				angles	linear	INCH/MM	CONAN™ CONNECTOR ASSEMBLY
				$0^\circ \pm 2^\circ$	$.XX \pm .01 / 0.3$ $.XXX \pm .005 / 0.13$ $.XXXX \pm .0020 / 0.051$	scale 5:1	dwg no
				dr	R.SEIPLE 11/13/91		sheet 4 of 7
				enr	D.HORCHLER 01/10/92		size
				chr	D.HORCHLER 01/10/92		A3
				appd	D.HORCHLER 01/10/92		type
sheet index	revision sheet						Product Customer Drawing

PRODUCT NUMBER
SEE TABLE



RECOMMENDED
PAD LAYOUT



RECOMMENDED
STENCIL LAYOUT
FOR HEADER

mat'l. code				surface ISO 1302	tolerance ISO 406 ISO 1101	projection INCH/MM	product family CONAN
ltr	ecr no	dr	date	tolerances unless otherwise specified			title
AE				angles	linear	scale 5:1	CONAN™ CONNECTOR ASSEMBLY
				0°±2°	.XX±.01/0.3 .XXX±.005/0.13 .XXXX±.0020/0.051		dwg no
				dr	R.SEIPLE 11/13/91		sheet 5 of 7 size
				enr	D.HORCHLER 01/10/92		91900 A3
				chr	D.HORCHLER 01/10/92		
				appd	D.HORCHLER 01/10/92		
sheet index	revision sheet						type Product Customer Drawing

PRODUCT NUMBER	POS	DIM "A"	DIM "C"	DIM "D"	DIM "E"
919TC-WXY09	9	.366 [9.30]	.157 [4.00]	.118 [3.00]	.1990 [5.055]
-WXY09LF					
-WXY11	11	.406 [10.30]	.197 [5.00]	.157 [4.00]	.2380 [6.045]
-WXY11LF					
-WXY15	15	.484 [12.30]	.276 [7.00]	.236 [6.00]	.3170 [8.052]
-WXY15LF					
-WXY21	21	.602 [15.30]	.394 [10.00]	.354 [9.00]	.4350 [11.049]
-WXY21LF					
-WXY25	25	.681 [17.30]	.472 [12.00]	.433 [11.00]	.5140 [13.056]
-WXY25LF					
-WXY31	31	.800 [20.30]	.591 [15.00]	.551 [14.00]	.6320 [16.053]
-WXY31LF					
-WXY41	41	.996 [25.30]	.787 [20.00]	.748 [19.00]	.8290 [21.057]
-WXY41LF					
-WXY51	51	1.193 [30.30]	.984 [25.00]	.945 [24.00]	1.0260 [26.060]
-WXY51LF					
-WXY69	69	1.547 [39.30]	1.339 [34.00]	1.299 [33.00]	1.3800 [35.052]
-WXY69LF					

NOTES:

1. MATERIALS:

RECEPTACLE HOUSING - LCP, UL-94V-0. COLOR: NATURAL.

RECEPTACLE TERMINALS - COPPER ALLOY, PLATED WITH 15u"/.38u GXT™ IN CONTACT AREA AND 100u"/2.54u Sn ON SOLDER LEGS WITH AN OVERALL 50u"/1.27u Ni UNDERPLATE.

HEADER HOUSING - LCP, UL-94V-0. COLOR: NATURAL.

HEADER TERMINALS - COPPER ALLOY, PLATED WITH 15u"/.38u GXT™ IN CONTACT AREA AND 100u"/2.54u Sn ON SOLDER LEGS WITH AN OVERALL 50u"/1.27u Ni UNDERPLATE.

RETENTION DEVICE - BRASS, PLATED WITH 100u"/2.54u Sn OVER NICKEL.

2. REFERENCE GS-12-006 FOR PRODUCT PERFORMANCE DATA.

③ SEE TA-774 FOR FURTHER DESCRIPTION OF HOW THIS DIMENSION IS APPLIED.

④ PICK AND PLACE CAP OR TAPE IS ONLY AVAILABLE WITH OPTION 3 PACKAGING. (PSA ADHESIVE SEALED). ALSO, PSA PACKAGING REQUIRES A PICK AND PLACE CAP.

5. RECOMMENDED SOLDER PASTE THICKNESS IS .006 TO .008 INCHES THICK.

⑥ THE TOE HEIGHT OF THE SOLDER TAIL SHALL BE MEASURED FROM THE LOWEST POINT OF THE .004 CO-PLANARITY GRAVITY PLANE. THIS MEASUREMENT IS NOT TO EXCEED A WINDOW OF .000 TO .007 INCHES.

⑦ THREE SLOTS MAY BE LOCATED AT EITHER END OF HOUSING.

⑧ 5.50mm MATED HEIGHT IS ONLY AVAILABLE IN 9, 15 AND 31 POS.

⑨ 7.50mm MATED HEIGHT IS ONLY AVAILABLE IN 9 POS.

⑩ APPLIES TO 91921-3XYZZ AND 91931- 3XYZZ OPTIONS ONLY.

⑪ PART NUMBERS WITH "LF" SUFFIX IN THE END ARE LEAD FREE OPTION. SEE CONAN ASSY P/N NUMBERS

12. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 30 SECONDS IN A CONVECTION INFRA RED OR VAPOR PHASE REFLOW OVEN. SEE APPLICATION/PROCEDURES IF THEY ARE AVAILABLE

13. THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.

mat'l. code				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection INCH/MM		product family CONAN	
ltr	ecn no	dr	date	tolerances unless otherwise specified						title	
AE				angles	linear	.XX±.01/0.3		INCH/MM		CONAN™ CONNECTOR ASSEMBLY	
				0°±2°		.XXX±.005/0.13		scale 5:1		dwg no	
				dr	R.SEIPLE	11/13/91		FCI		sheet 6 of 7 size	
				enrg	D.HORCHLER	01/10/92				91900 A3	
				chr	D.HORCHLER	01/10/92				type	
				appd	D.HORCHLER	01/10/92				Product Customer Drawing	
sheet index	revision	sheet									

PRODUCT NUMBER
SEE TABLE

CONAN ASSEMBLY PART NUMBER

919 T C - W X Y ZZ LF

LEAD FREE OPTION
SEE NOTE 11

TYPE	T
HEADER WITH NO PEGS	0
HEADER WITH PEGS	1
RECEPTACLE WITH NO PEGS	2
RECEPTACLE WITH PEGS	3

PICK AND PLACE CAP OR TAPE (NOTE 4)	C
WITHOUT CAP OR TAPE	0
WITH CAP	1
WITH TAPE (RECEPTACLE ONLY)	2

PACKAGING	W
TUBE	2
PRESSURE SEALED TAPE & REEL	3

NOTE 4

Y	HEADER HEIGHT	RECEPTACLE HEIGHT	MATED HEIGHT	+0.010 -0.008 [+.25] [-.20]
1	.034 [.86]	.129 [3.28]	.163 [4.15]	
2	.048 [1.23]	SEE Y=1 FOR ALL RECEPTACLES	.177 [4.50]	
3	.068 [1.73]		.197 [5.00]	
4	.107 [2.72]		.236 [6.00]	
5	.1465 [3.721]		.276 [7.00]	
* 6	.088 [2.23]		.216 [5.50]	
* * 7	.1665 [4.229]		.296 [7.52]	

* NOTE 8
* * NOTE 9

X	PLATING
1	15u"/.38u GXT™
2	30u"/.76u GXT™

ZZ	NUMBER OF POSITIONS
09	9
11	11
15	15
21	21
25	25
31	31
41	41
51	51
69	69

EXAMPLE: 91921-31125LF
IS A CONAN RECEPTACLE ASSEMBLY,
HAVING NO PEGS AND WITH A PICK AND PLACE CAP.
IT ALSO HAS GXT™ PLATING, IS .13 [3.2] HIGH AND 25
POSITIONS AND IS PACKAGED IN PRESSURE SEALED TAPE,
REEL AND LEAD FREE.

mat'l. code				surface ISO 1302	tolerance ISO 406 ISO 1101	projection 	product family CONAN
ltr	ecr no	dr	date	tolerances unless otherwise specified			title
AE				angles	linear	.XX±.01/0.3 .XXX±.005/0.13 .XXXX±.0020/0.051	CONAN™ CONNECTOR ASSEMBLY
				0°±2°		INCH/MM	
				dr	R.SEIPLE	11/13/91	dwg no
				enr	D.HORCHLER	01/10/92	sheet 7 of 7 size
				chr	D.HORCHLER	01/10/92	91900 A3
				appd	D.HORCHLER	01/10/92	type
sheet	revision						Product Customer Drawing
index	sheet						