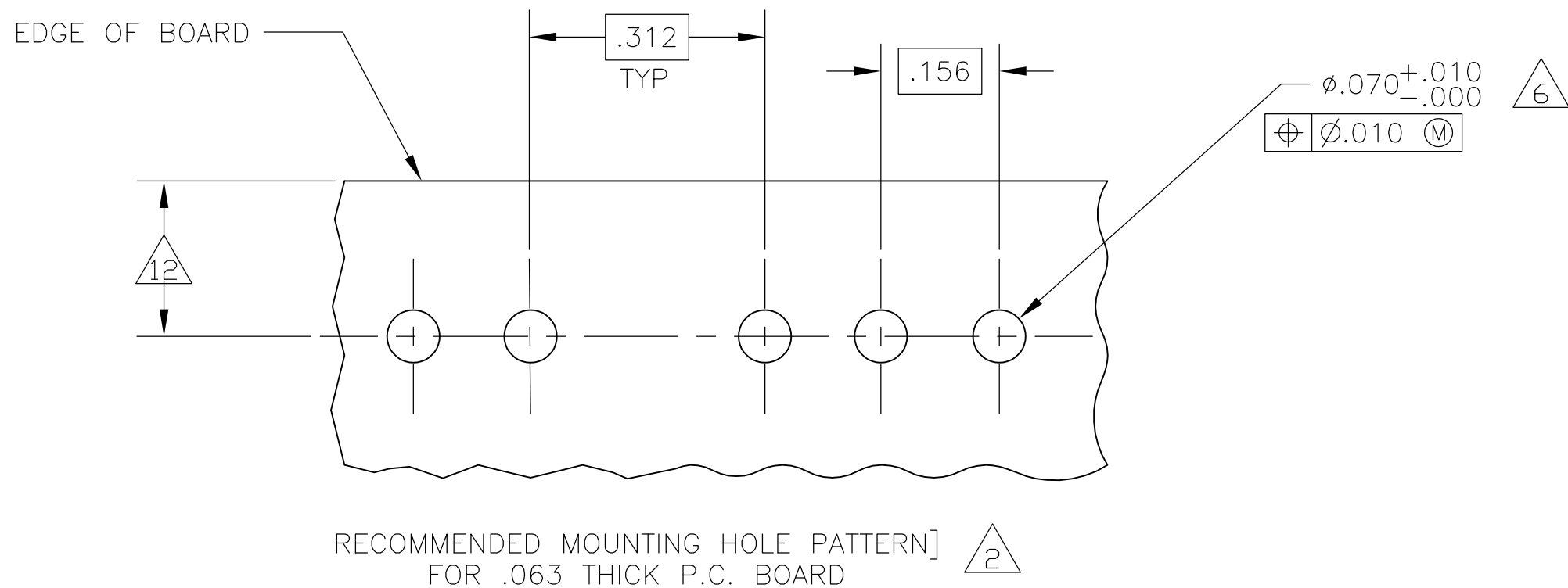
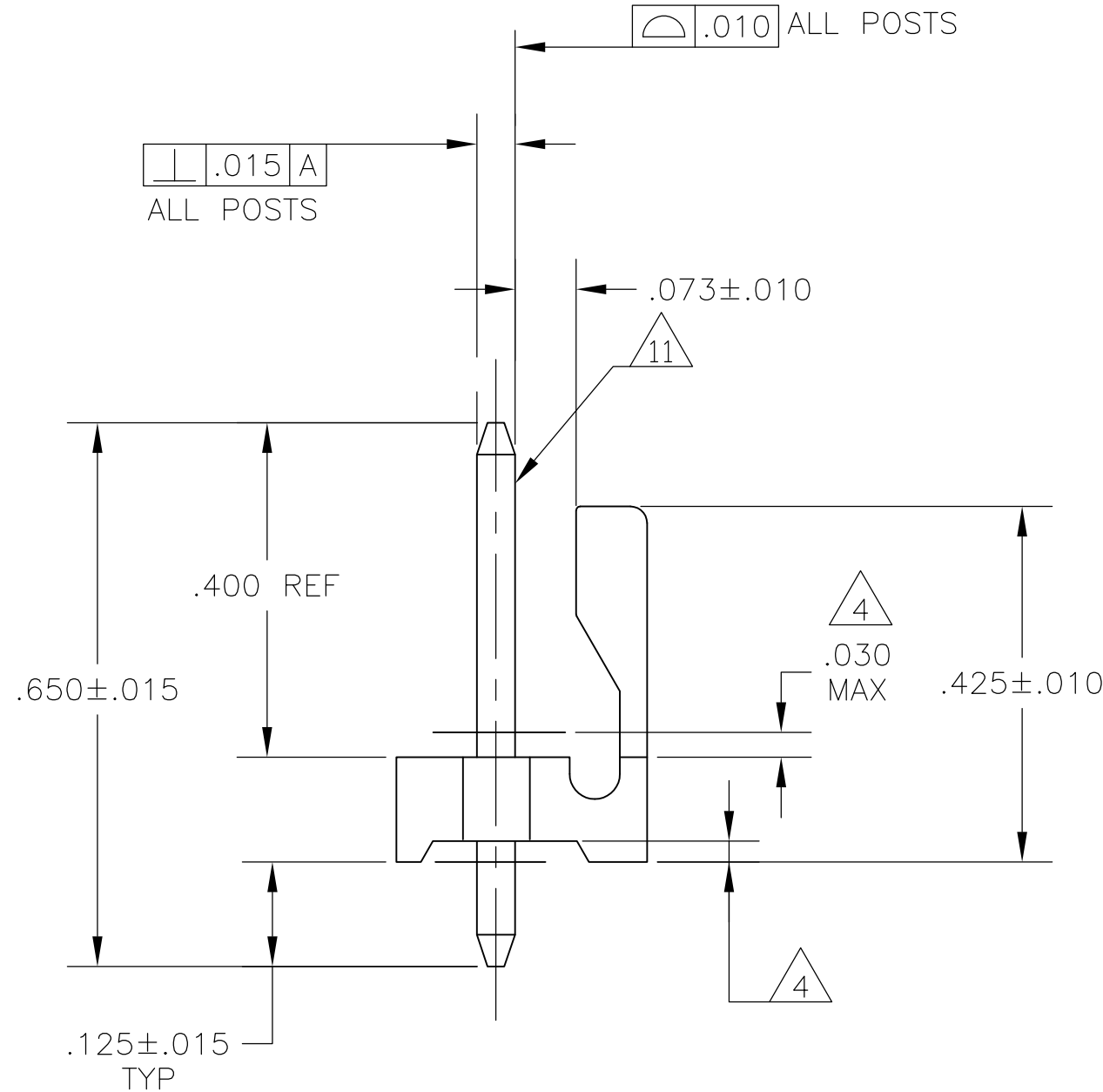
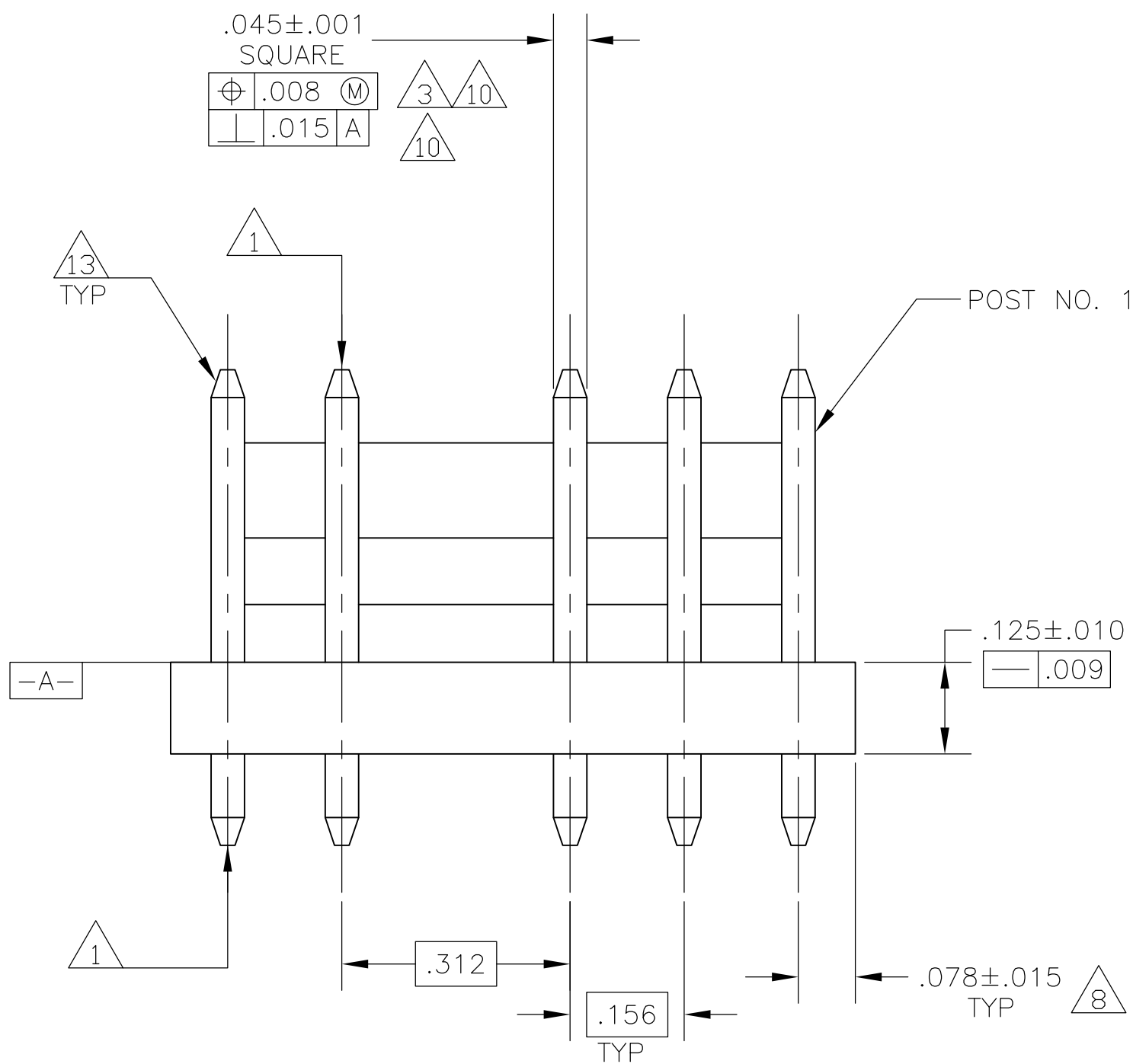
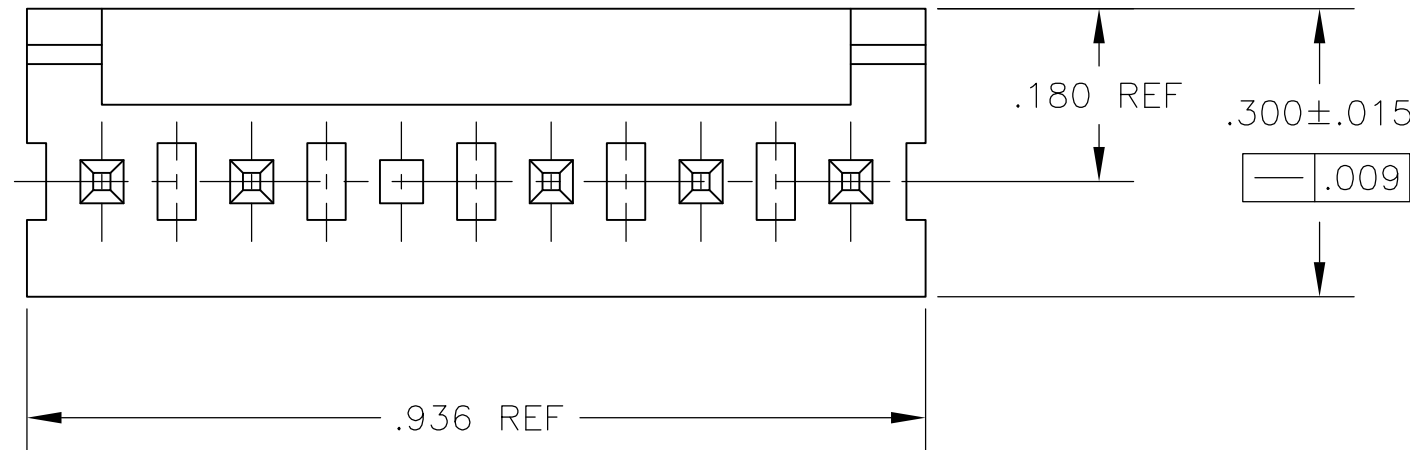




.065	1.65	.936	23.77
.063	1.60	.700	17.78
.060	1.52	.450	11.43
.045	1.14	.425	10.80
.030	0.76	.312	7.92
.015	0.38	.300	7.62
.012	0.30	.180	4.57
.010	0.25	.175	4.45
.009	0.23	.156	3.96
.008	0.20	.125	3.18
.005	0.13	.078	1.98
.003	0.08	.070	1.78
.001	0.03	.068	1.73
[IN]	MM	[IN]	MM

CONVERSION TABLE

- 1 POST TO WITHSTAND 13 NEWTONS (3LBS.) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2 TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3 MEASURED AT SURFACE -A-
- 4 PLASTIC FLASH PERMITTED IN THIS AREA.
- 5 PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6 ONE HOLE MAY BE UNDERSIZED (.065 - .060 DIA.) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- 7 MATERIAL: HEADER-THERMOPLASTIC POLYESTER
GLASS-FILLED 94V-0 (NATURAL)
POST-COPPER ALLOY (TIN PLATED)
- 8 COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9 PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10 POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11 POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12 DIMENSION SHOULD BE .175 MIN WHEN MATING WITH A MTA 156 CONNECTOR ASSEMBLY OR A SL-156 CONNECTOR ASSEMBLY.
- 13 PIN BURR OF .005 MAX. VERTICAL AND .003 MAX. HORIZONTAL PERMITTED AT POST TIPS ON BOTH ENDS.

643569-2 SHOWN

	2, 3, 4, 5	643569-9
OBSOLETE	2, 4	643569-8
OBSOLETE	3, 5	643569-7
	2, 3, 5	643569-6
	3	643569-5
	5	643569-4
	2	643569-3
	4	643569-2
	2,5	643569-1
	POST NUMBER OMITTED	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN
S. HOOVER
07NOV02

CHK
D. BOSSI
07NOV02

APVD
D. BOSSI
07NOV02

DIMENSIONS:
INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±
1 PLC ±
2 PLC ±
3 PLC ± .005
4 PLC ±
ANGLES ±

7

7

MATERIAL

FINISH

WEIGHT

CUSTOMER DRAWING

NAME
MTA-.156 HEADER ASSEMBLY, FRICTION LOCK, STRAIGHT .045 SQUARE POST, TIN PLATED, 6 POSITION, OMITTED POST

SIZE
A1

CAGE CODE
00779

DRAWING NO.
643569

RESTRICTED TO
-

SCALE
5:1

SHEET
1 of 1

REV
U