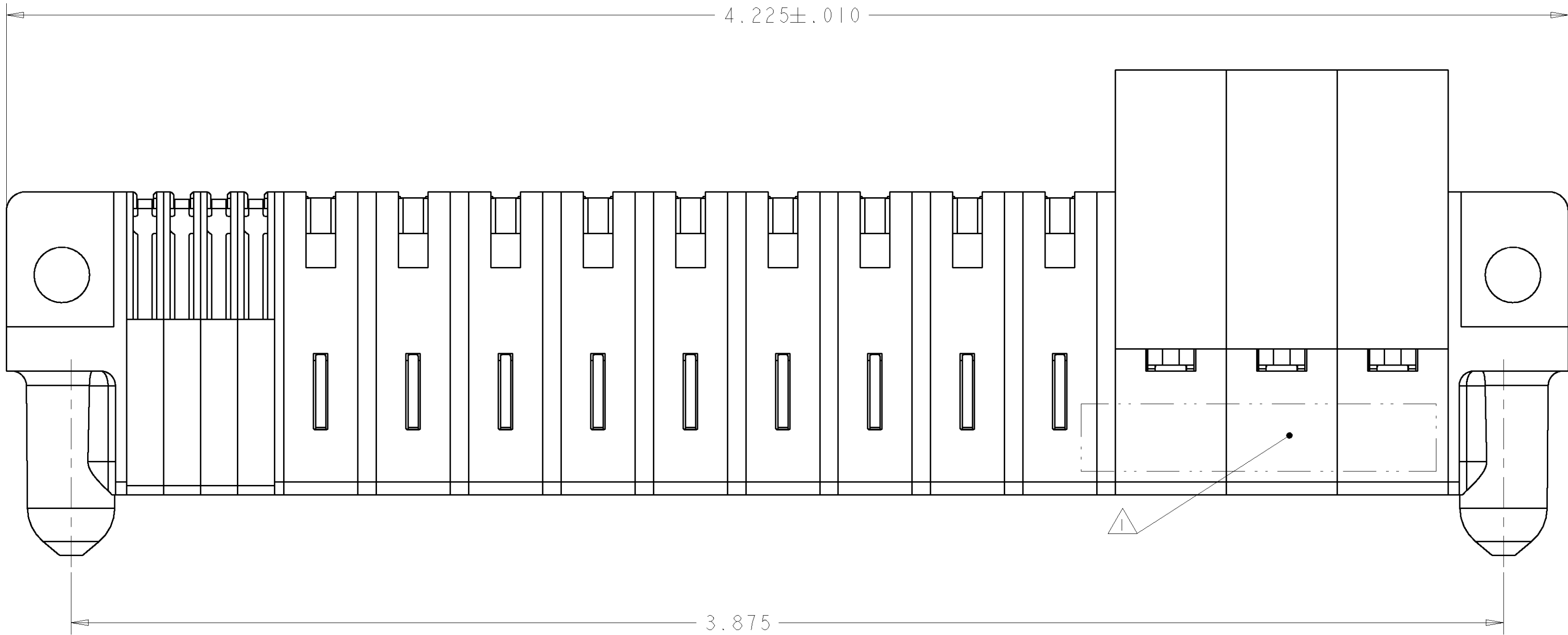
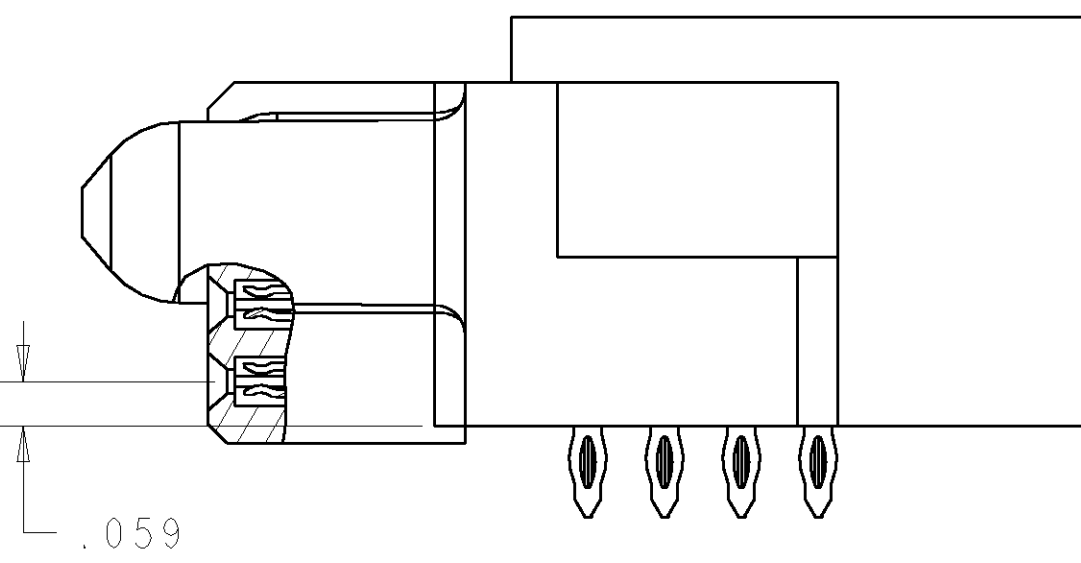
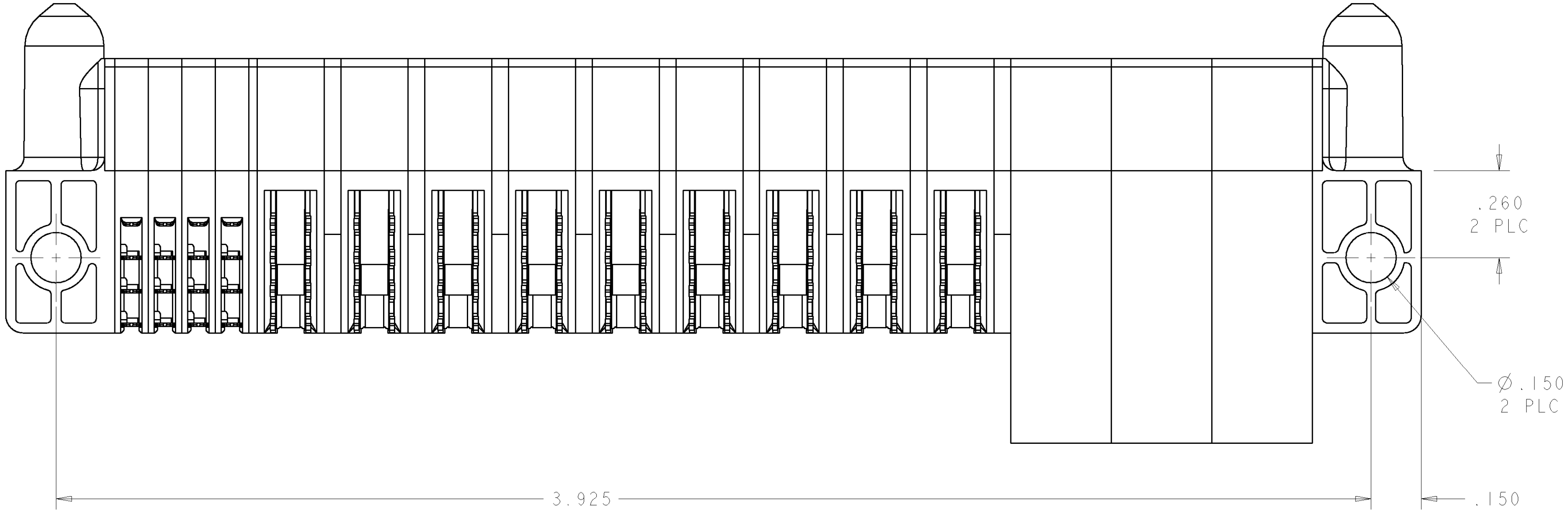
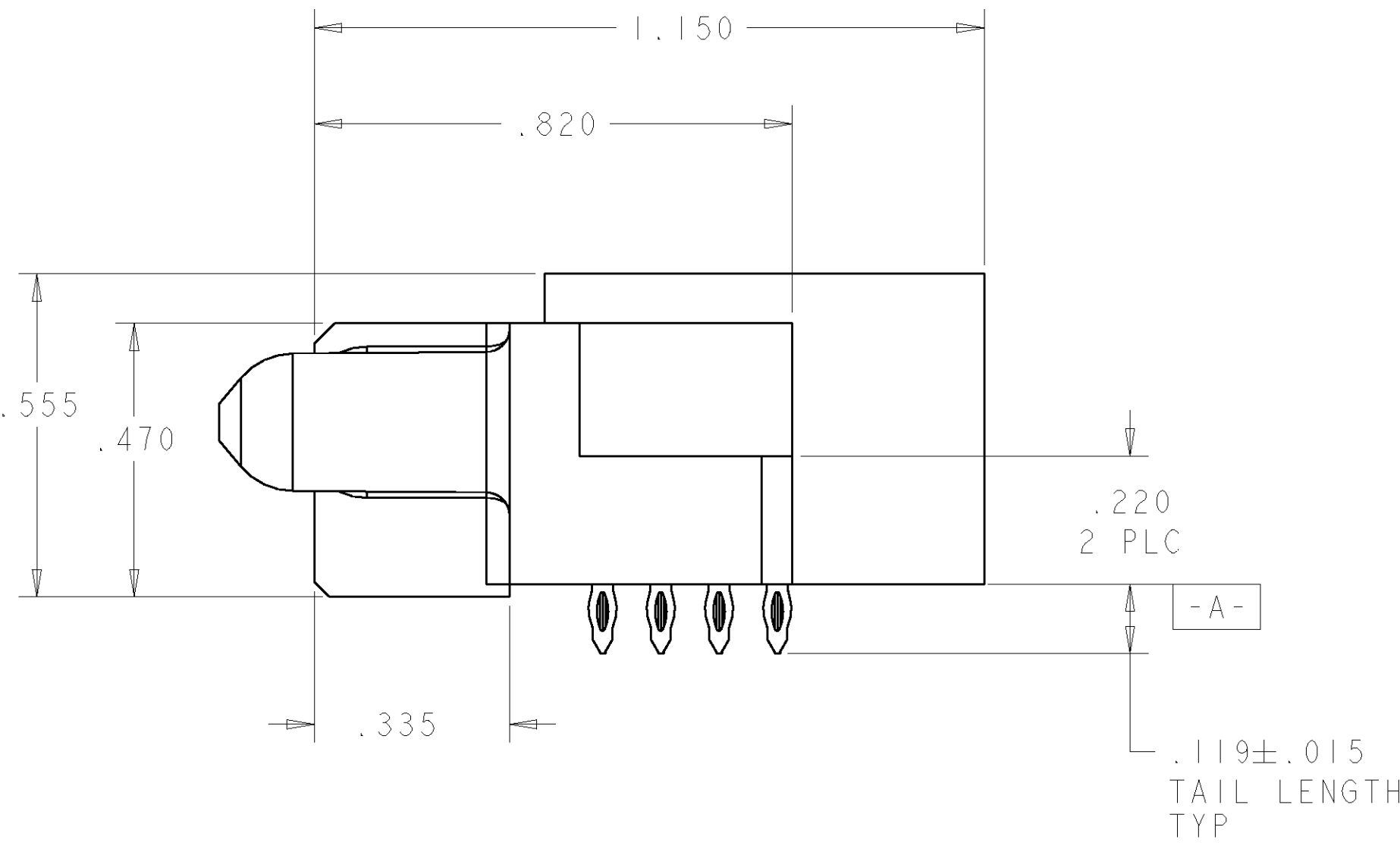
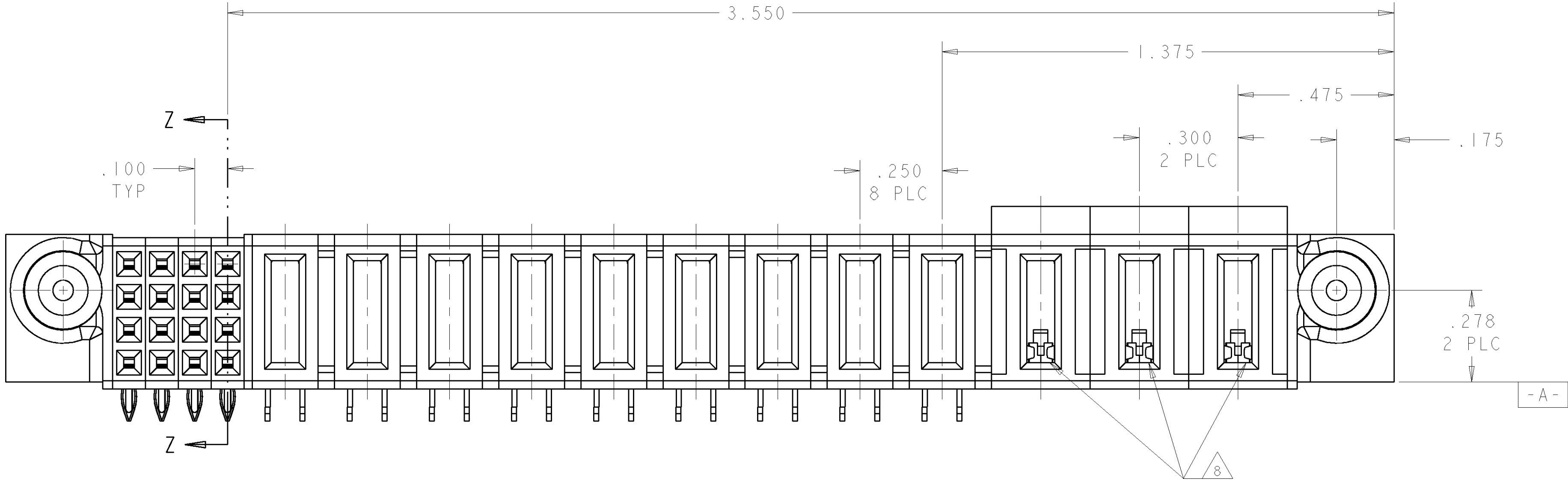


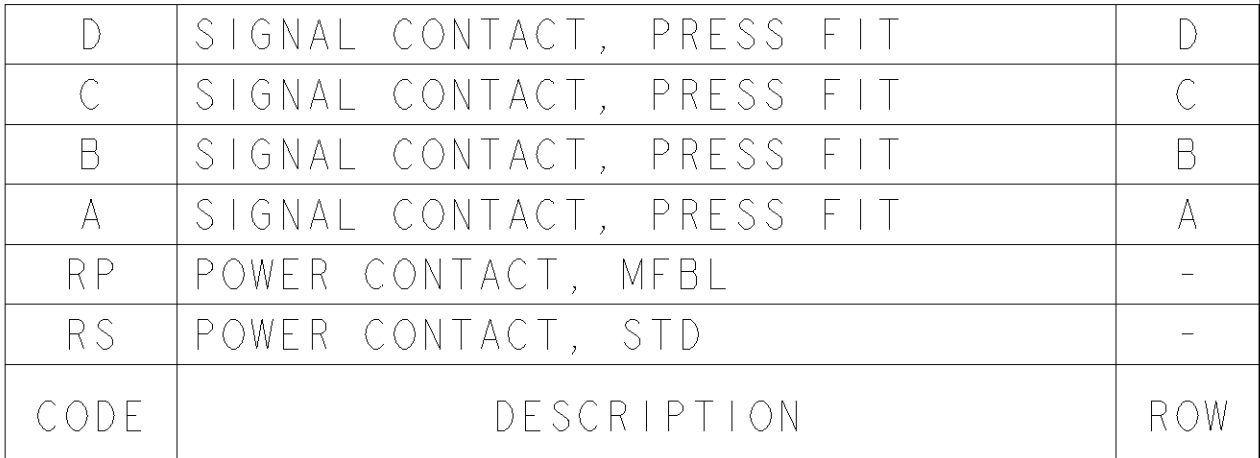
LOC		DIST		REVISIONS					
GP		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
				1		PROPOSED DESIGN	27SEP2005	RG	MP
				2		REVISED	29SEP2005	RG	MP
				3		REVISED	15NOV2005	RG	MP



- 1 "AMP", PART NUMBER AND DATE CODE TO BE MARKED
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0.
SIGNAL CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: SIGNAL CONTACTS - .000050 MIN Ni UNDER ALL.
.000030 MIN Au ON CONTACT AREA
.000100 MIN Sn AT PCB INTERFACE.
POWER CONTACTS - .000050 MIN Ni UNDER ALL.
.000030 MIN Au ON CONTACT AREA
.000100 MIN Sn AT PCB INTERFACE.
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES
- 7 PCB - .0453±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn
OVER .0001 TO .003 Cu PLATING TO ACHIEVE A .040 DIAMETER HOLE
- 8 A/C POWER CABLE CONTACT LOADED IN THESE CAVITIES.



3ACP + 9P + 16S		1888132-1	
DESCRIPTION		PART NUMBER	
DWN R.GRZYBOWSKI 27SEPT05		Tyco Electronics	
ENR M.PERCHEKKE 27SEPT05		Harrisburg, PA 17105-3608	
APVD M.PERCHEKKE		NAME	
PRODUCT SPEC		RIGHT ANGLE RECEPTACLE ASSEMBLY	
108-1973		A/C PASS THRU W/GUIDES	
APPLICATION SPEC		MULTI-BEAM XL	
114-13038		SIZE	
ANGLES		CAGE CODE	
FINISH		DRAWING NO	
2		RESTRICTED TO	
3		A 00779 C=1888132-1	
CUSTOMER DRAWING		SCALE 4:1 SHEET 1 OF 2 REV 3	

AMP 4805 REV 31MAR2000