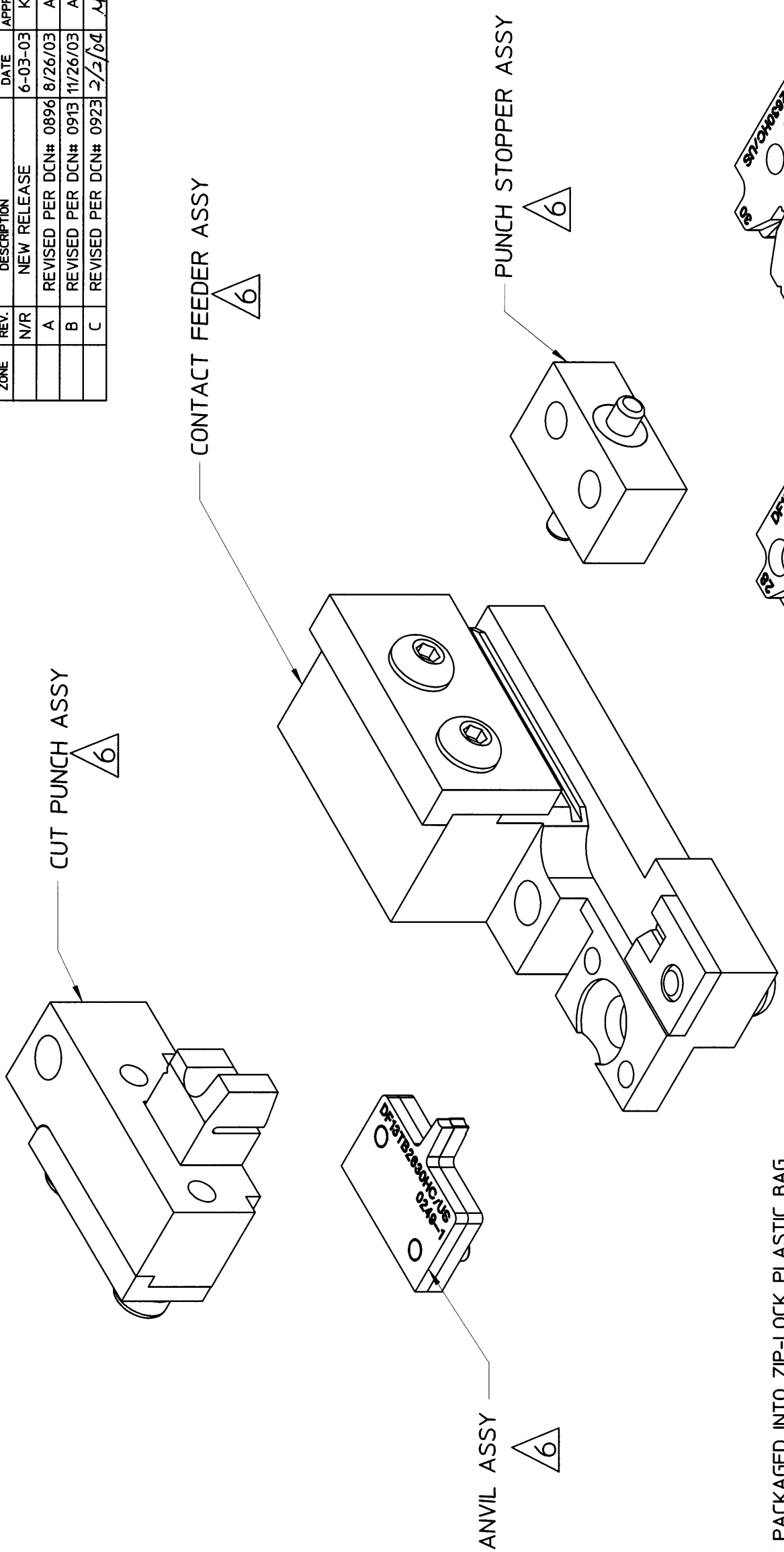


THE INFORMATION CONTAIN HEREIN IS PROPRIETARY TO HIROSE ELECTRIC (USA), INC., ALL RIGHTS THEREIN ARE RESERVED AND SHALL NOT BE USED, DUPLICATED, OR FURTHER DISSEMINATED FOR ANY PURPOSE WITHOUT THE CONSENT OF HIROSE ELECTRIC (USA), INC.

ZONE	REV.	DESCRIPTION	DATE	APPROVED
	N/R	NEW RELEASE	6-03-03	KMG
	A	REVISED PER DCN# 0896	8/26/03	A.S.
	B	REVISED PER DCN# 0913	11/26/03	A.S.
	C	REVISED PER DCN# 0923	2/2/04	M.N.



12. PACKAGING: SIX (6) DIE SET ASSEMBLIES TO BE PACKAGED INTO ZIP-LOCK PLASTIC BAG.

PLASTIC BAG WITH DIE SET ASSEMBLIES AND TOOL KIT TO BE PACKAGED IN CARDBOARD BOX.

SIZE 203mm X 76mm X 51mm (8" X 3" X 2").

11. ANVIL ASSY AND CRIMPER ASSY ARE SOLD AS MATCHING ASSEMBLY ONLY; AND TO BE MARKED WITH THE SAME DATE CODE.

10. TOOL KIT, ALL APPLICABLE SCREWS, AND CONTACT GAP INSPECTION GAGES TO BE PACKAGED IN THE

ZIP-LOCK PLASTIC BAG, AS SHOWN IN FIG 1.

LABEL TO BE APPLIED AS SHOWN.

9. DATE CODE AND SET No.: SEE EXAMPLE FOR EXPLANATION.

8. PART/No. DF13-TB2630HC/US-DS TO BE PURCHASED AS A SET ONLY.

7. RECOMMENDED NUMBER OF CRIMPING CYCLES - 15,000.

6. FOR ASSEMBLY, INSTALLATION AND OPERATION OF THIS DIE SET, AND CONTACT GAP INSPECTION,

REFER TO INSTRUCTION MANUAL P/No. PS078.

5. THIS DIE SET IS RECOMMENDED TO BE USED ONLY WITH APPLICABLE HAND CRIMP TOOL, P/No. HRUS-HT-1, AND

TO CRIMP CONTACT, P/No. DF13-2630SCF/SCFA.

4. APPLICABLE WIRE STYLE: UL 1061, AWG 26, 28 AND 30.

3. MATERIALS: TOOL STEEL:

2. DIMENSIONS IN () ARE FOR REFERENCE ONLY

1. DIMENSIONING AND TOLERANCING PER ANSI/ASME Y14.5M-1997

NOTES (UNLESS OTHERWISE SPECIFIED)

CUSTOMER USE DRAWING

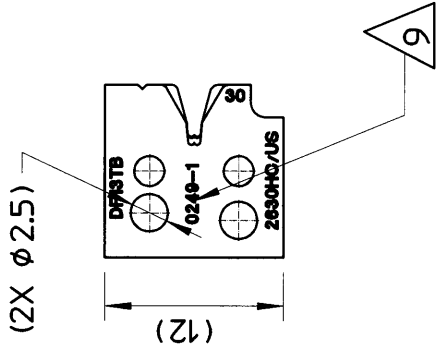
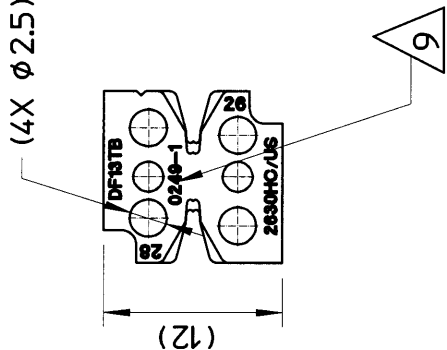
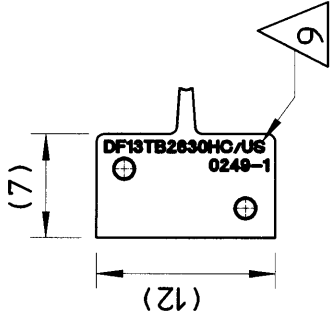
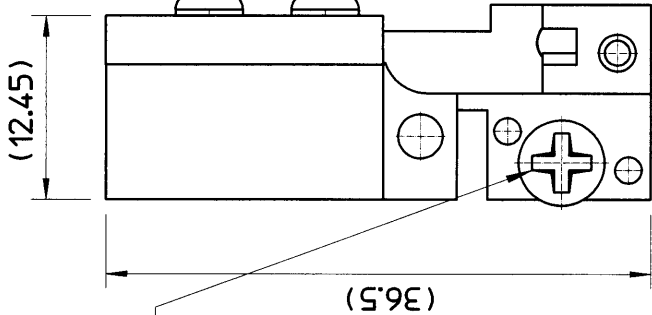
FROM NO. 0AG18		THIRD ANGLE PROJECTION 		UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MILLIMETERS TOLERANCES ARE: X = ±0.1 XX = ±0.05 XXX = ±0.03 ANGLE= ±1°		HRS HIROSE ELECTRIC (U.S.A), INC SIMI VALLEY, CALIFORNIA 93065					
PROJECT NO.				APPROVALS		DATE		CL NUMBER		PART NUMBER	
				Drawn Luis Lostaunau		05/05/03		5920-8502-5		DF13-TB2630HC/US-DS	
XXXXXXX		XXXXXX		Checked Alla Shchur		05/20/03		SIZE B		DWG NUMBER DF13-TB2630HC/US-DS	
NEXT ASSY.		USED ON		Insured Mac Nagashima		05/30/03		REV. C			
APPLICATION				Insured Kris McGuire		06/03/03		SCALE N/A		SHEET 1 OF 2	

THE INFORMATION CONTAIN HEREIN IS PROPRIETARY TO HIROSE ELECTRIC (USA), INC.. ALL RIGHTS THEREIN ARE RESERVED AND SHALL NOT BE USED, DUPLICATED, OR FURTHER DISSEMINATED FOR ANY PURPOSE WITHOUT THE CONSENT OF HIROSE ELECTRIC (USA), INC.

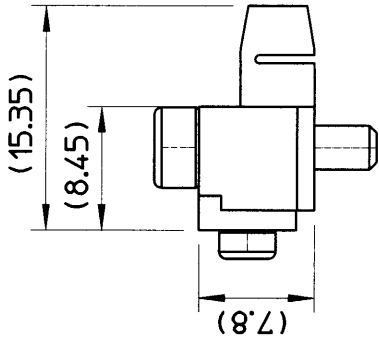
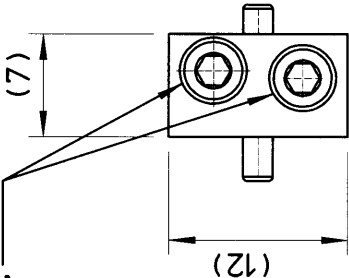
M3 SOCKET HEAD CAP SCREW, 12 mm LONG,
SHOWN FOR REFERENCE ONLY,
NOT INSTALLED



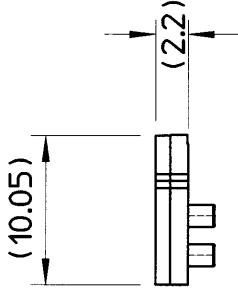
M3 FLAT HEAD PHILLIPS MACHINE SCREW,
6 mm LONG, SHOWN FOR REFERENCE ONLY,
NOT INSTALLED



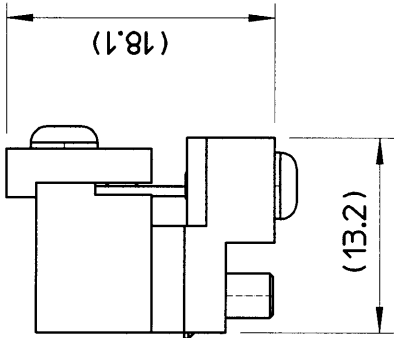
M2.5 SOCKET HEAD CAP SCREW, 10 mm LONG
SHOWN FOR REFERENCE ONLY,
NOT INSTALLED



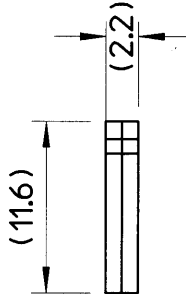
CUT PUNCH ASSY



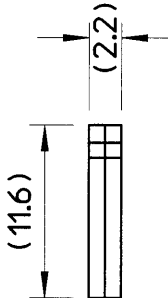
ANVIL ASSY



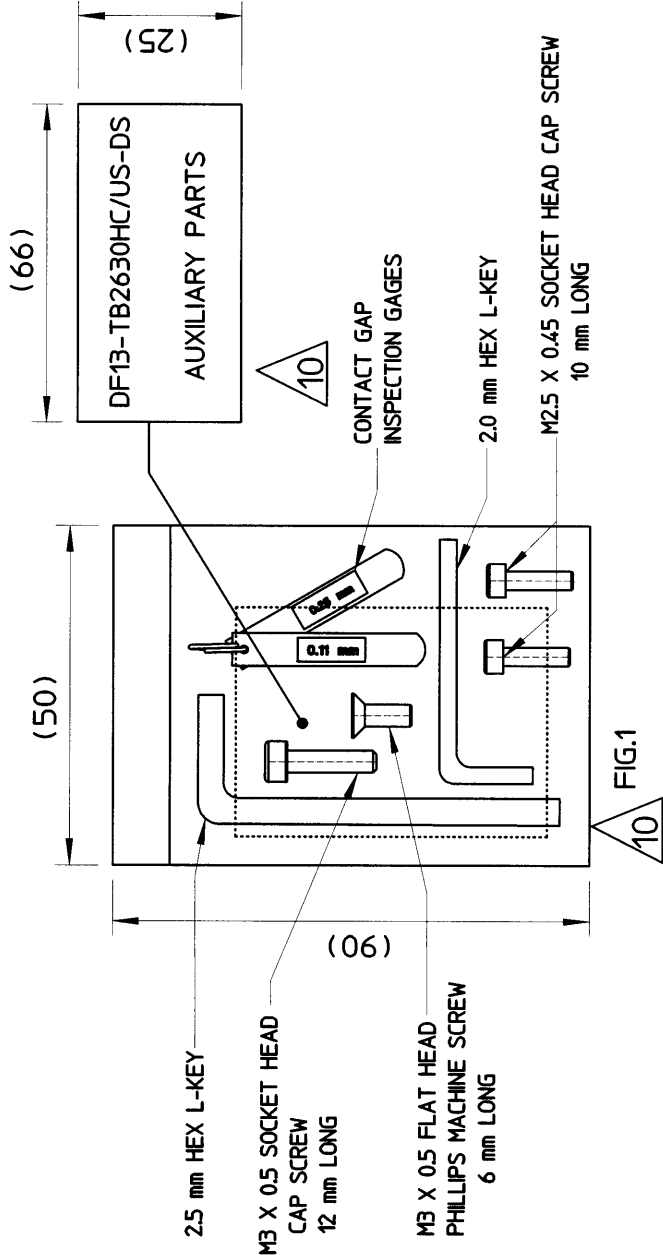
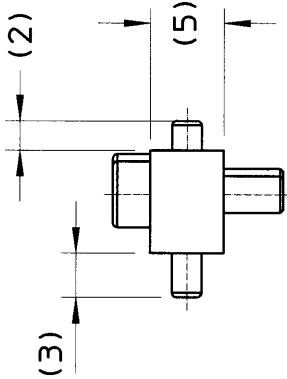
CONTACT FEEDER ASSY



CRIMPER ASSY



PUNCH STOPPER ASSY



CUSTOMER USE DRAWING

FORM NO. 0AG18	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: X = ±0.1 .XX = ±0.05 .XXX = ±0.03 ANGLE = ±1°	HIROSE ELECTRIC (U.S.A), INC SIMI VALLEY, CALIFORNIA 93065	
		PART NUMBER	DF13-TB2630HC/US-DS
PROJECT NO.	APPROVALS	CL NUMBER	5920-8502-5
	Drawn Luis Lostanau	DATE 05/05/03	
XXXXXXX	Checked	SIZE B	DWG NUMBER DF13-TB2630HC/US-DS
NEXT ASSY.	Used On	REVISION C	
APPLICATION		SCALE N/A	SHEET 2 OF 2