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form: A3

PRODUCT NUMBER
77313-YXX-XXLF

PLATING SEE SHEET 2

PIN STYLE SEE SHEET 2

RoHS COMPATIBLE
SEE NOTE 7

TOTAL NB OF POSITIONS 04 TO 72
OPTION LETTERS : NOTE 8

PRODUCT NUMBER (BERGSTRIK PACKAGING)
77313-YXX-OOLF

PLATING

INDICATES THE PRODUCT IS RoHS
COMPATIBLE, SEE NOTE 6

POSITIONS PER REEL : 00=45,000 (BERGSTRIK)

1= 0.76µm GOLD/GXT ON CONTACT
AREA, 2µm TIN MIN ON TAILS

8= 0.38µm GOLD/GXT ON CONTACT
AREA, 2µm TIN MIN ON TAILS

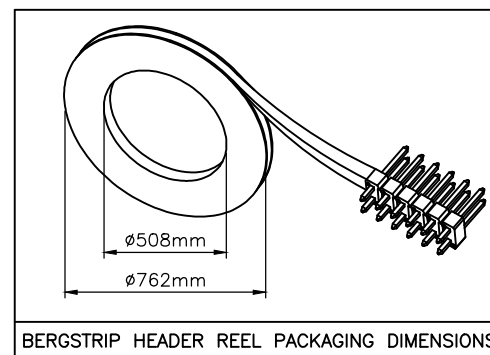
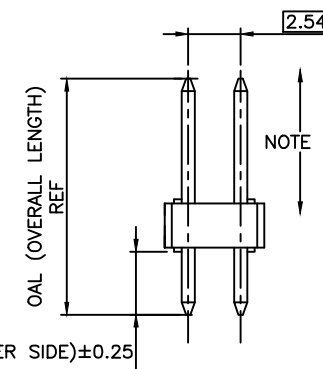
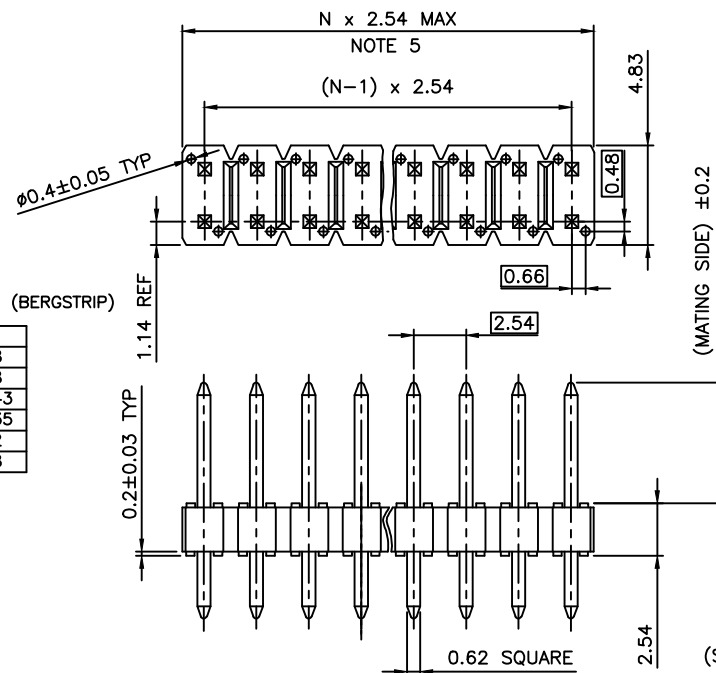
4= 2.0µm TIN MIN FULL PLATED
1.27µm NICKEL MIN UNDERLAYER FOR
ALL PLATING VERSIONS

NOTES:

- HOUSING MAT'L : HIGH TEMPERATURE
THERMOPLASTIC. UL94V-0 COLOR: BLACK
- PIN MATERIAL : PHOSPHOR BRONZE
- BERGSTIK PRODUCT PACKAGED IN POLY BAGS.
BERGSTRIK PRODUCT PACKAGED PER REELS.
- 9N MIN RETENTION IN EITHER DIRECTION
- TO DETERMINE DIMENSIONS :
N = NUMBER OF POSITIONS PER ROW
EXAMPLE : 8 POS N x 2.54 = 20.32mm
- FOR PIN IN PASTE SOLDERING APPLICATION :
FINISHED PLATED HOLE Ø1.02-Ø1.06
LAND Ø1.45 MAX
- RoHS COMPATIBLE PRODUCT SPECIFICATIONS
 - PLATING:
 - "LF" MEANS THE PRODUCT IS LEAD-FREE, 2µm MINIMUM
MATTE TIN OVER 1.27µm MINIMUM NICKEL UNDERPLATE
 - MANUFACTURING PROCESS COMPATIBILITY
 - THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C ±5°C SOLDER BATH TEMPERATURE
FOR 5 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.6mm MIN THICK CIRCUIT BOARD
 - LABELING:
 - MEETS PACKAGING SPECS AS PER GS-14-920
 - LEGAL STATEMENT: SEE GS-47-0004

8. OPTIONS : - = POLYBAG PACK
- "A" = TAPE & REEL WITH CAP
- "T" = STANDARD TUBE PACKAGING
- "V" = BLIBOX PACK FOR CUSTOMER DEDICATED PART
- "AV" = TAPE & REEL WITH CAP FOR CUSTOMER DEDICATED PART
- "KV" = TAPE & REEL WITHOUT CAP FOR CUSTOMER DEDICATED PART
- "TV" = TUBE WITHOUT CAP FOR CUSTOMER DEDICATED PART
- "R" = RETENTION FEATURE PAGE 2
- IF RETENTION FEATURE "R" AND TUBE PACKAGING "T" ARE BOTH REQUIRED
OPTIONAL LETTER "R" WILL APPEAR INSTEAD OF THE FIRST DASH
EXAMPLE : 77313R118T40LF

PIN STYLE	MATING	SOLDER	OAL
01	5.84	2.41	10.8
02	5.84	3.42	11.8
18	5.84	3.05	11.43
22	7.75	3.05	13.35
24	6.75	2.9	12.2
27	6.6	2.66	11.8



mat'l. code SEE NOTES	surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection mm	product family BERGSTIK
ltr ecn no dr date	tolerances unless otherwise specified	linear .X ±0.3 .XX ±0.15 .XXX ±0.05	scale 5:1	title UNSHR.HEADER STR DR TMT
BX F-21455 AMA 15.07.20	angles			dwg no 77313
BS B-18917 LMU 14.09.26	dr	D.LE		sheet 1 of 2
BT B-19782 AMA 14.12.18	engr	JM.C		size A3
BU B-19886 BVE 15.01.05	chr	JM.C		type CUSTOMER
BV B-20321 AMA 15.01.26	appd	JCO		Drawing
BW B-20596 AMA 15.03.30				
sheet revision BX BJ				
index sheet 1 2				

PLATING

- 1 = 0.76µm GOLD/GXT ON CONTACT AREA, 2µm TIN MIN ON TAIL
- 4 = 2µm TIN MIN FULL PLATED
- 5 = 0.25µm GOLD/GXT ON CONTACT AREA, 2µm TIN MIN ON TAIL
- 8 = 0.38µm GOLD/GXT ON CONTACT AREA, 2µm TIN MIN ON TAIL
- G = 0.76µm FULL GXT
- S = 0.38µm FULL GXT
- T = 2µm TIN MIN FULL PLATED INCLUDED PIN TYP
- 1.27µm NICKEL MIN UNDERLAYER FOR ALL PLATING VERSIONS

RETENTION OPTION



NOTES:

- PART NUMBER 77313-YXXRXXLF
- 4 PINS "A" USED FOR RETENTION
DIRECTION OF RETENTION SHOWN BY ARROWS
PIN "A" AT EACH END OF HEADER.
- FOR RETENTION OPTION , SOLDER TAIL LENGTH TO BE
2.9 MIN UP TO 3.5 MAX.

PRODUCTS SPECIFICATIONS

PIN	STYLE	MATING	SOLDER	OAL
01		5.84	2.41	10.8
02		5.84	3.42	11.8
03		5.72	5.09	13.35
04		5.72	7.64	15.90
15		8.51	2.55	13.6
18		5.84	3.05	11.43
19		12.83	3.03	18.4
20		15.37	3.04	20.95
22		7.75	3.05	13.35
24		6.75	2.9	12.2
27		6.6	2.65	11.8
29		17.46	3.50	23.5
38		5.84	3.82	12.20
46		8.08	2.98	13.6
52		9.5	3.05	15.09
57		8.46	3.05	14.05
58		14.47	3.05	20.06
83		20.46	3.0	26.0
85		10.5	2.9	15.9
87		6.98	3.05	12.57

PRODUCTS SPECIFICATIONS

PIN	STYLE	MATING	SOLDER	OAL
89		6.93	5.00	14.47
90		6.75	4.05	13.34
91		5.60	10.21	18.4
92		5.65	12.76	20.95
93		6.00	4.81	13.35
94		9.65	2.90	15.09
95		8.90	3.60	15.09
96		20.83	3.05	26.42
97		14.70	3.70	20.95
98		6.00	6.00	14.47
99		8.05	2.25	12.8
AA		11.90	3.30	17.70
AB		7.00	1.50	11.00
AC		N/A		
AD		8.51	10.59	21.64
AE		3.30	3.30	9.14
AF		N/A		
AG		4.79	3.00	10.33
AH		2.67	3.43	8.64
AJ		8.00	8.00	18.54
AK		7.00	7.00	16.54
AL		5.90	1.60	10.05
AM		12.06	2.60	17.20
AN		11.50	1.90	15.94
AP		14.00	2.20	18.70
AR		8.96	2.10	13.60

mat'l. code				surface	tolerance	projection	product family			
				ISO 1302	ISO 406 ISO 1101		BERGSTIK			
ltr	ecr no	dr	date	tolerances unless otherwise specified			title			
BE	B-18917	LMU	14.09.26	angles	linear		UNSHR.HEADER			
BF	B-19782	AMA	14.12.18				STR DR TMT			
BG	B-20321	AMA	15.01.26				scale N/A			
BH	B-20596	AMA	15.03.30	dr	D.LE	01.01.24	dwg no			
BJ	F-21455	AMA	15.07.20	enr	JM.C	01.01.24	sheet 2 of - size			
BD	B-16639	JCO	14.01.03	chr	JM.C	01.01.24	77313 A3			
				appd	JF.N	01.01.24	type CUSTOMER Drawing			
sheet	revision									
index	sheet									