



UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED

3. USE SEL. 8 FOR M22520/2-01 TOOL FRAME.
 2. USE SEL. 4 FOR M22520/1-01 TOOL FRAME.
- NOTES: 1. THIS IS AN AUTOCAD DRAWING DO NOT CHANGE MANUALLY.

				THESE DRAWINGS, SPECIFICATIONS, OR OTHER DATA ARE AND REMAIN, THE PROPERTY OF ASTRO TOOL CORP. AND MUST BE RETURNED UPON REQUEST. THEY CONTAIN INFORMATION OWNED AND/OR DEVELOPED BY ASTRO AT ITS OWN PRIVATE EXPENSE AND MAY NOT BE USED, DUPLICATED OR DISCLOSED TO OTHERS, IN WHOLE OR IN PART FOR DESIGN, MANUFACTURE OR PROCUREMENT WITHOUT THE WRITTEN PERMISSION OF ASTRO TOOL CORP. EACH AND EVERY TIME.	
				SCALE: N.T.S.	UNLESS OTHERWISE SPECIFIED: DECIMALS: XXX ± .005 .XX ± .010 X ± .030 ANGLES: ± 1°
				DWN BY: DYO	21615 S.W. TUALATIN VALLEY HWY., BEAVERTON OR 97006
				DATE: 06-29-09	DESCRIPTION: ENVELOPE DRAWING: 615716 GAGE, REF: M22520/3-1
				APPROVED:	PART NO. A 615716-ENV
REV.	DESCRIPTION	BY	DATE	APR.	CAGE 58164
A	NEW RELEASE.	DYO	06-29-09	MMK	