

DRAWING MADE IN THIRD ANGLE PROJECTION

1339510

1339510

/home/us024474/tecmod

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339510-1	C		BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339510-1	C		BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339510-7	A		-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)

TERMINAL NAME: FASTIN-FASTON REC. SERIES 9.5

CRIMP	SIZE	TYPE	RANGE
WIRE	3.56 [1.140 IN]	F	2.50 - 4.00mm ²
INSUL	5.33 [1.210 IN]	F	3.30-4.50 [1.130-1.177 IN]

WIRE STRIP LENGTH 7.20 [1.283 IN]

APPL INSTRUCTION 408-8323

TERMINAL -

APPL SPEC 114-18022

FEED 28.80 [1.134 IN]

TERMINALS APPLIED

962834	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE mm ² AWG	CRIMP HEIGHT	PIN PN & LENGTH [IN]
4.00mm ²	2.48 ±0.05 [1.098 ±.002 IN]	5-354778-0 [1.2745]
3.50mm ²	2.38 ±0.05 [1.094 ±.002 IN]	6-354778-1 [1.2800]
3.00mm ²	2.28 ±0.05 [1.090 ±.002 IN]	7-354778-1 [1.2850]
2.50mm ²	2.18 ±0.05 [1.086 ±.002 IN]	7-354778-3 [1.2860]
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-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

RECOMMENDED SPARE PARTS.

GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

WIRE RANGE FOR TERMINAL 962834 IS >2.50-4.00mm² & ALTHOUGH 2.50mm² WIRE CAN BE SUCCESSFULLY APPLIED IN THIS PRODUCT, THE RECOMMENDED TERMINAL FOR USE WITH THIS WIRE SIZE IS 962835 (WHICH HAS A WIRE RANGE OF >1.00-2.50mm²).

VIEW B ROTATED 180°

POST-FEED 40 mm STROKE

POST-FEED 30 mm STROKE

LOC A

DIST 66

LEADMAKER OR BENCH G

K TERMINATOR BENCH MACHINE

THIS DRAWING IS UNPUBLISHED.

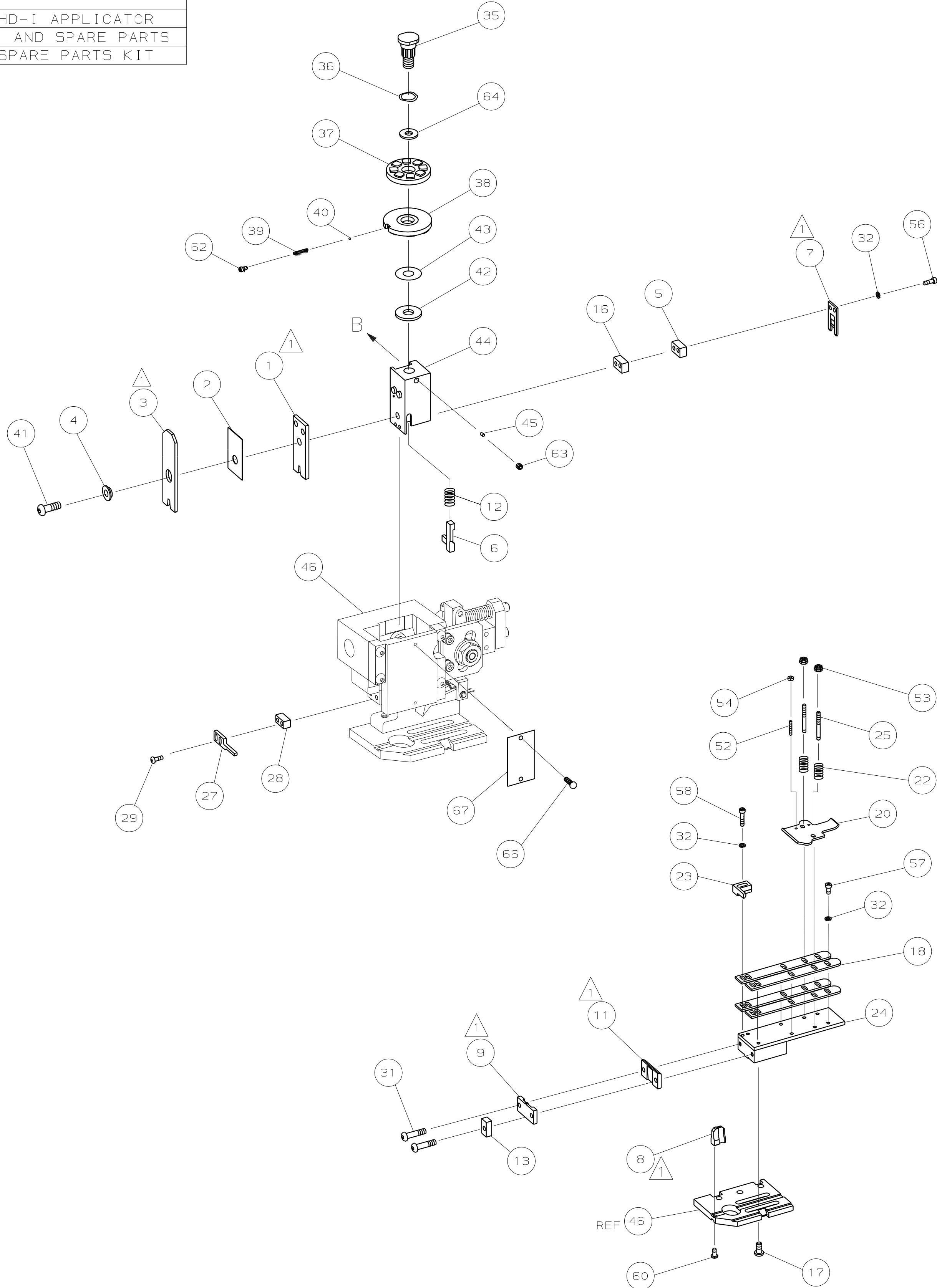
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SET UP GAGE 458638-3

LAYOUT L1339510



-	1	1	1339510	PRINT, APPLICATOR LOG SHEET	72	
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-	1	1	986950-1	WASHER, FLAT PRECISION	64	
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-	1	1	18023-9	SCR,SKT CAP (M4X6) CP DSC	62	
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-	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60	
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-	1	1	23241-1	BALL, STEEL	40	
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-	1	1	354777-1	WIRE DISC, PLASTIC	37	
-	1	1	22480-5	WASHER, SPRING	36	
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-	2	2	1320906-1	DRAG, STUD	25	
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-	1	2	1	1333222-1	ANVIL	8
-	1	1	1	3-690474-6	BLADE, SLUG	7
-	1	1	1	4-455892-0	HOLD DOWN, TERMINAL	6
-	1	1	1	5-240641-5	SPACER, SLUG BLADE	5
-	1	1	1	238009-1	SPACER, BLOCK CRIMPER	4
-	1	2	1	1-456134-1	CRIMPER, INSULATION	3
-	1	1	1	1-455888-7	SPACER, CRIMPER	2
-	1	2	1	456425-2	CRIMPER, WIRE	1
-77	-71	-1	PART NO DESCRIPTION		ITEM NO	
			← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
REQD PER ASSY			PARTS LIST			
UNITS: mm [INCHES]			MATERIAL		FIN	
SCALE PRINT.						
TOLERANCES UNLESS OTHERWISE SPECIFIED:			HT TR			
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