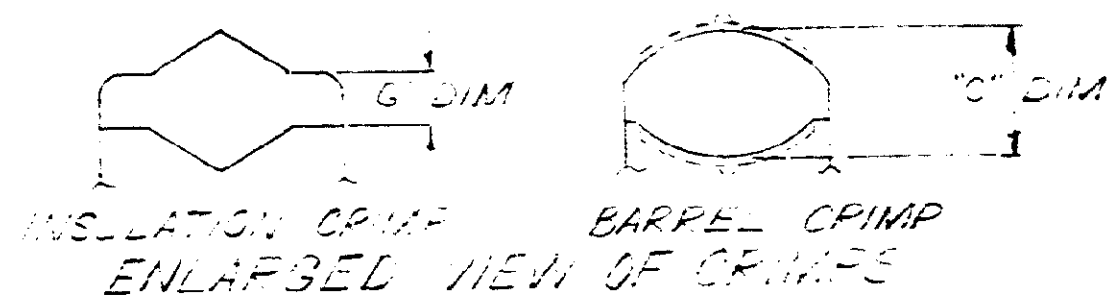
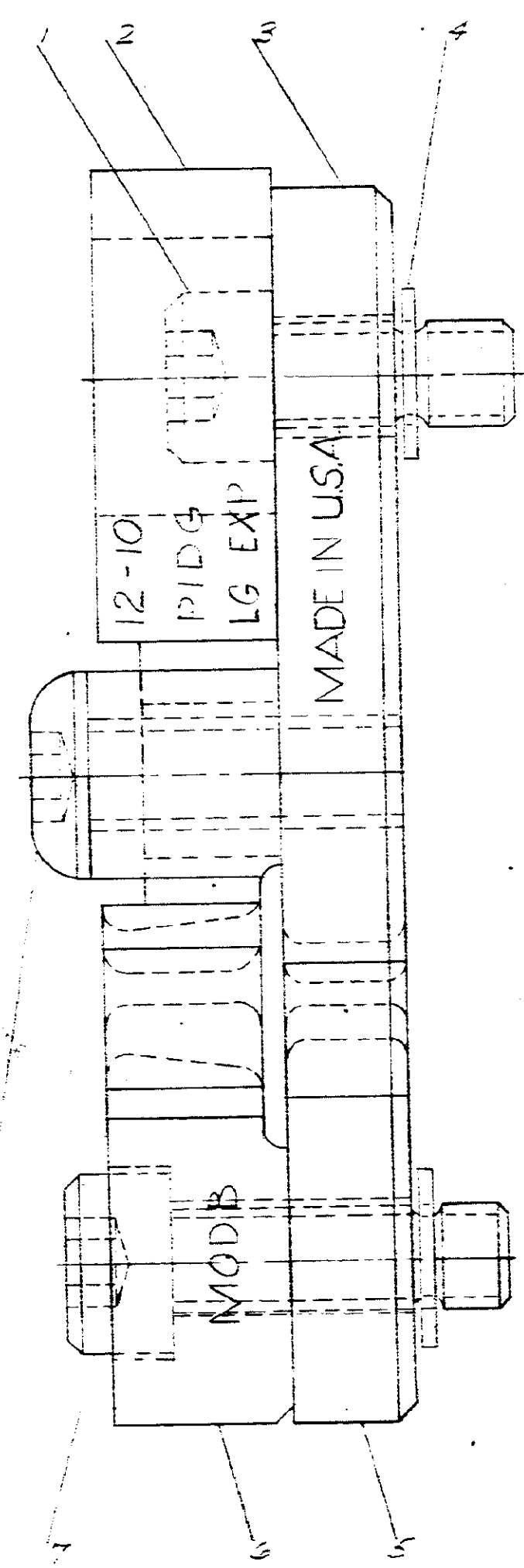
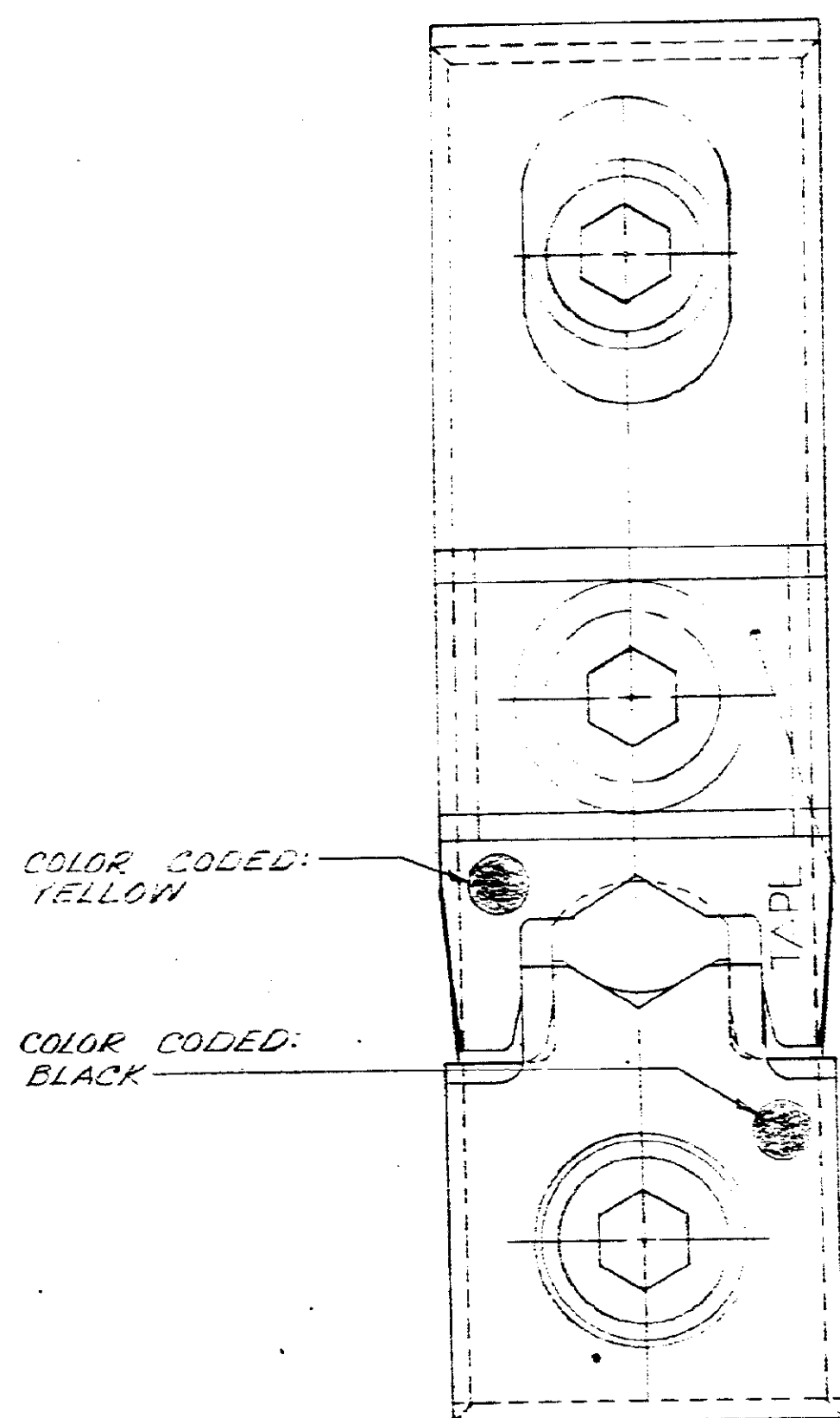
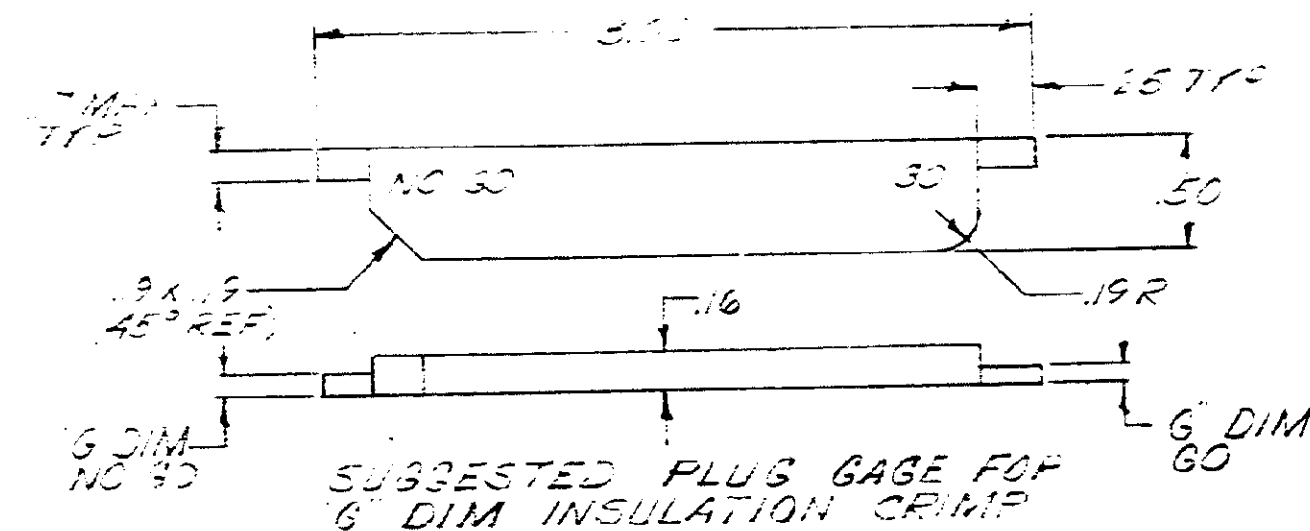
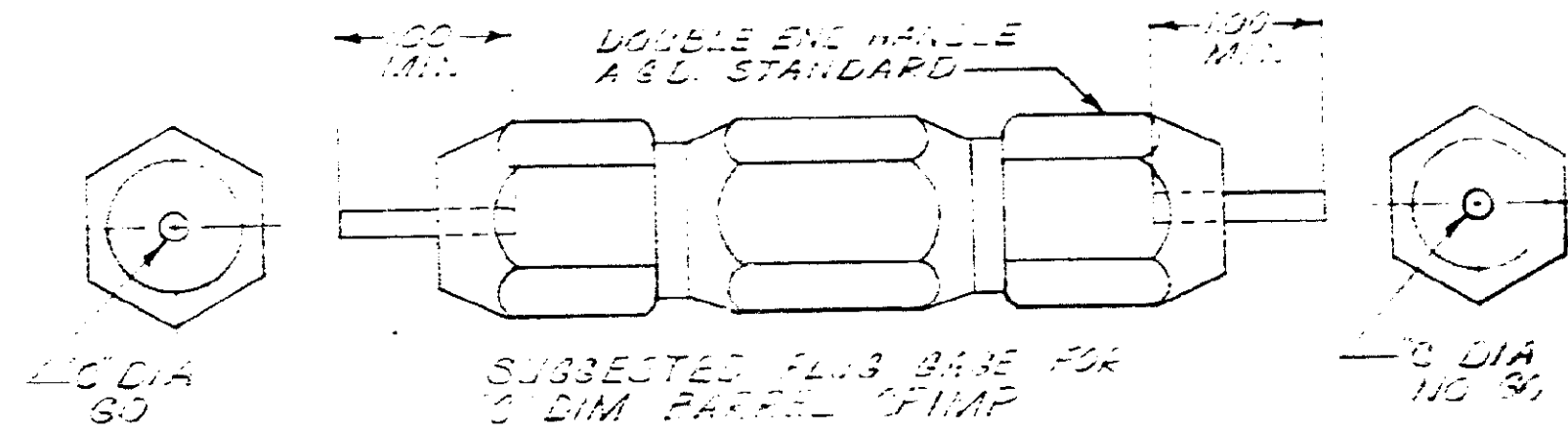


NUMBER 69897

PLUG GAGE DIMENSIONS APPLY WHEN TOOL IS
BOTTOMED BUT NOT UNDER PRESSURE.



G DIM AT FL #1	C DIM
90 NO 80	90 NO 80
.064 .064	.064 .064



SUPERSEDED BY IS-2423

307275-2	SADDLE	3
12-59577-8	SCREW 10-32 UNF-3/4 X .562 LONG	8
1 59781-5	SCREW-SPECIAL	7
12-59619-2	ANVIL-INSULATION	6
1 59633-4	ANVIL	5
21-21043-3	FINIS-RETAINING	4
1 59773-1	INDENTER	3
1 307275-2	INDENTER-INSULATION	2
1 59781-1	SCREW-SPECIAL	1

REQUIRED PER ASSEMBLY	NUMBER	NAME	REMARKS	ITEM NO.
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DATE 12-12-69		WATER AL AND FIN SH		
CHK 12-12-69		AMP INCORPORATED HARRISBURG, PENNA.		
DE 12-12-69		USED ON 69897		
WIRE-RANGE-INSULATION		TYPE 12-10		
TOLERANCE EXCEPT AS NOTED		SCALE 4-1		
NAME 12-12-69		LOC MC 69897		
DIE ASSEMBLY MOD B				

REVISION RECORD	ECN	DATE
12-12-69	1	12-12-69
12-12-69	2	12-12-69
12-12-69	3	12-12-69
12-12-69	4	12-12-69
12-12-69	5	12-12-69
12-12-69	6	12-12-69
12-12-69	7	12-12-69
12-12-69	8	12-12-69