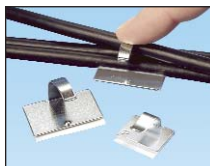


# High Bond Adhesive Backed Cord Clips



## specifications

High bond adhesive backed cord clips shall utilize multi-purpose acrylic adhesive on both sides of conformable foam. The adhesive shall provide excellent adhesion to a broad range of high and medium surface energy substrates including metals, glass, and a wide variety of plastics. The conformable foam shall provide good contact, even with mismatched substrates.\*



## technical information

|                                     |                                                                                                                                                                                                                              |
|-------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Material:</b>                    | MACC: Hot-Dipped Galvanized Steel with High Bond Adhesive<br>ACC: Heat Stabilized Weather Resistant Nylon 6.6 with High Bond Adhesive                                                                                        |
| <b>Temperature range:</b>           | -31°F (-35°C) to 200°F (93°C) continuous                                                                                                                                                                                     |
| <b>Solvent and fuel resistance:</b> | Water, salt water, hydraulic fluid, 10W30 motor oil, glycol antifreeze – 100% adhesive retention; kerosene – 90% adhesive retention, isopropyl alcohol, jet fuel – 50% adhesive retention, gasoline – 35% adhesive retention |
| <b>Environmental compliance:</b>    | RoHS compliant                                                                                                                                                                                                               |
| <b>Application environment:</b>     | Indoor/outdoor                                                                                                                                                                                                               |

## key features and benefits

|                                          |                                                                                                                                                                                         |
|------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>High bond adhesive</b>                | Provides maximum adhesion, especially in harsh, high temperature, and outdoor environments; extending service life                                                                      |
| <b>Smooth surfaces and rounded edges</b> | Protect the cable bundle and the installer; improving productivity, job site safety, and reliability                                                                                    |
| <b>Flexible, lightweight material</b>    | Easily handled; improving productivity                                                                                                                                                  |
| <b>One-piece design</b>                  | Eliminates the need for screws, rivets, and nut-and-bolt assemblies, installs by hand with low insertion force; lowering installed cost, improving productivity, and minimizing fatigue |

## applications

PANDUIT high bond adhesive backed cord clips are a reliable and cost-effective solution for securing wires and cables in demanding applications, such as harsh environments. These clips can be utilized in the alternative energy, mass-transit rail, control panel,

marine, heavy equipment, white goods and automotive industries. The conformable nature of the acrylic foam core allows for a strong bond to a variety of substrates. This tape has also demonstrated excellent performance when bonding to relatively irregular surfaces.\*

### Metal High Bond Adhesive Backed Cord Clips

**.25" (6.4mm) max.**  
**bundle diameter:** MACC25-AV-D  
**.62" (15.7mm) max.**  
**bundle diameter:** MACC62-AV-C

### Heat Stabilized Weather Resistant Nylon 6.6 High Bond Adhesive Backed Cord Clips

**.19" (4.8mm) max.**  
**bundle diameter:** ACC19-AV-M300  
**.38" (9.6mm) max.**  
**bundle diameter:** ACC38-AV-M300  
**.62" (15.7mm) max.**  
**bundle diameter:** ACC62-AV-D300

\*Portions of this material were reproduced from the 3M VHB Conformable Acrylic Foam Tape 4936 and 4941 Product Data Sheets.

# High Bond Adhesive Backed Cord Clips

## ordering information

### Metal High Bond Adhesive Backed Cord Clips

| Part Number | Material                    | Adhesive Type          | Maximum Bundle Diameter |      | Length |      | Width |      | Clip Width |     | Std. Pkg. Qty. |
|-------------|-----------------------------|------------------------|-------------------------|------|--------|------|-------|------|------------|-----|----------------|
|             |                             |                        | In.                     | mm   | In.    | mm   | In.   | mm   | In.        | mm  |                |
| MACC25-AV-D | Hot-Dipped Galvanized Steel | High Bond Acrylic VHB† | .25                     | 6.4  | .77    | 19.6 | .54   | 13.7 | .29        | 7.4 | 500            |
| MACC62-AV-C |                             |                        | .62                     | 15.7 | 1.18   | 30.0 | .78   | 19.7 | .29        | 7.4 | 100            |

### Heat Stabilized Weather Resistant Nylon 6.6 High Bond Adhesive Backed Cord Clips

| Part Number   | Material                                          | Adhesive Type          | Maximum Bundle Diameter |      | Length |      | Width |      | Height |      | Std. Pkg. Qty. |
|---------------|---------------------------------------------------|------------------------|-------------------------|------|--------|------|-------|------|--------|------|----------------|
|               |                                                   |                        | In.                     | mm   | In.    | mm   | In.   | mm   | In.    | mm   |                |
| ACC19-AV-M300 | Black Heat Stabilized Weather Resistant Nylon 6.6 | High Bond Acrylic VHB† | .19                     | 4.8  | .75    | 19.0 | .62   | 15.7 | .25    | 6.4  | 1000           |
| ACC38-AV-M300 |                                                   |                        | .38                     | 9.7  | 1.00   | 25.4 | 1.00  | 25.4 | .38    | 9.7  | 1000           |
| ACC62-AV-D300 |                                                   |                        | .62                     | 15.7 | 1.24   | 31.5 | 1.12  | 28.4 | .63    | 16.0 | 500            |

## application techniques\*

1. Bond strength is dependent upon the amount of adhesive to surface contact developed. Firm application pressure develops better adhesive contact and thus improves bond strength.
2. To obtain optimum adhesion, the bonding surfaces must be clean, dry, and well unified. A typical surface cleaning solvent is isopropyl alcohol and water. Use proper safety precautions for handling solvents.
3. Ideal tape application temperature range is 21°C to 38°C (70°F to 100°F). Initial tape application to surfaces at temperatures below 15°C is not recommended because the adhesive becomes too firm to adhere readily. However, once properly applied, low temperature holding is generally satisfactory.

NOTE: Some paint systems and plastics contain additives which can influence adhesion. Adhesion to these surfaces should be evaluated carefully; the effects of these additives can often be overcome by proper cleaning and surface preparation. High humidity/high temperature environments can also affect adhesion to glass due to the hydrophilicity of glass. Under these environments a silane coupling agent (adhesion promoter) has been found to enhance the durability and strength of the bond.

†VHB is a trademark of 3M.

\*This information was reproduced from the 3M VHB Conformable Acrylic Foam Tape 4936 Product Data Sheet.

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