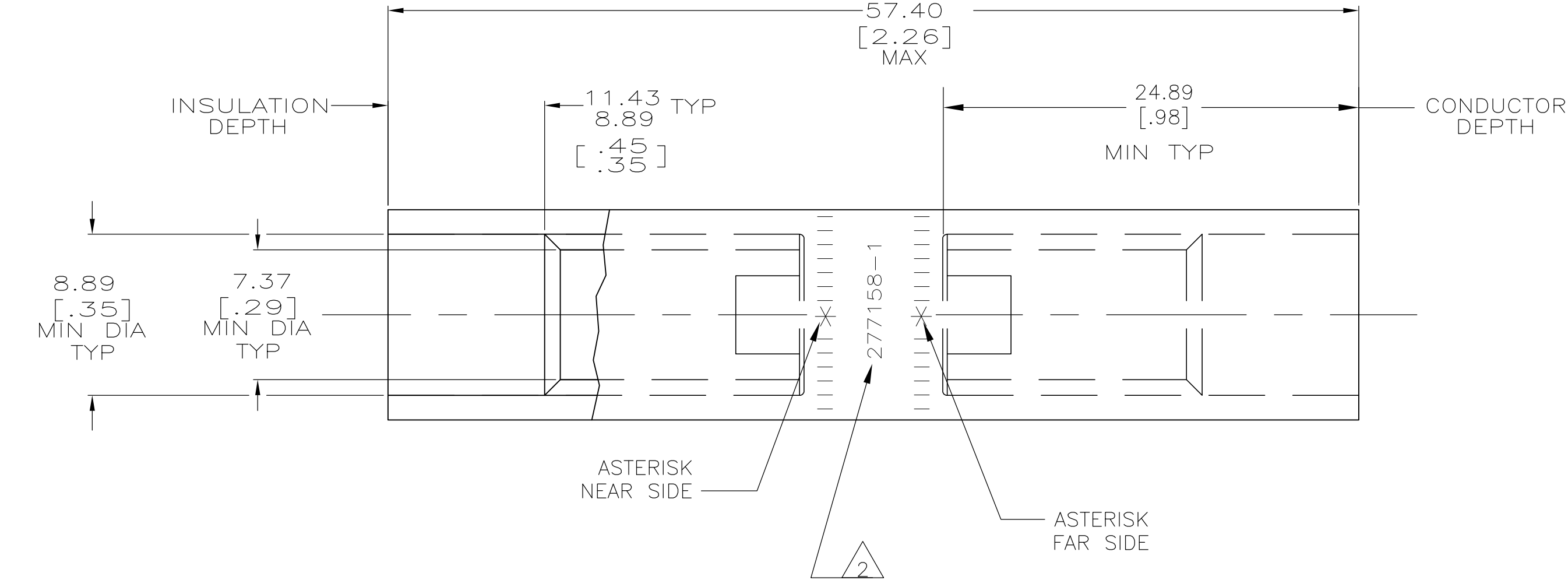
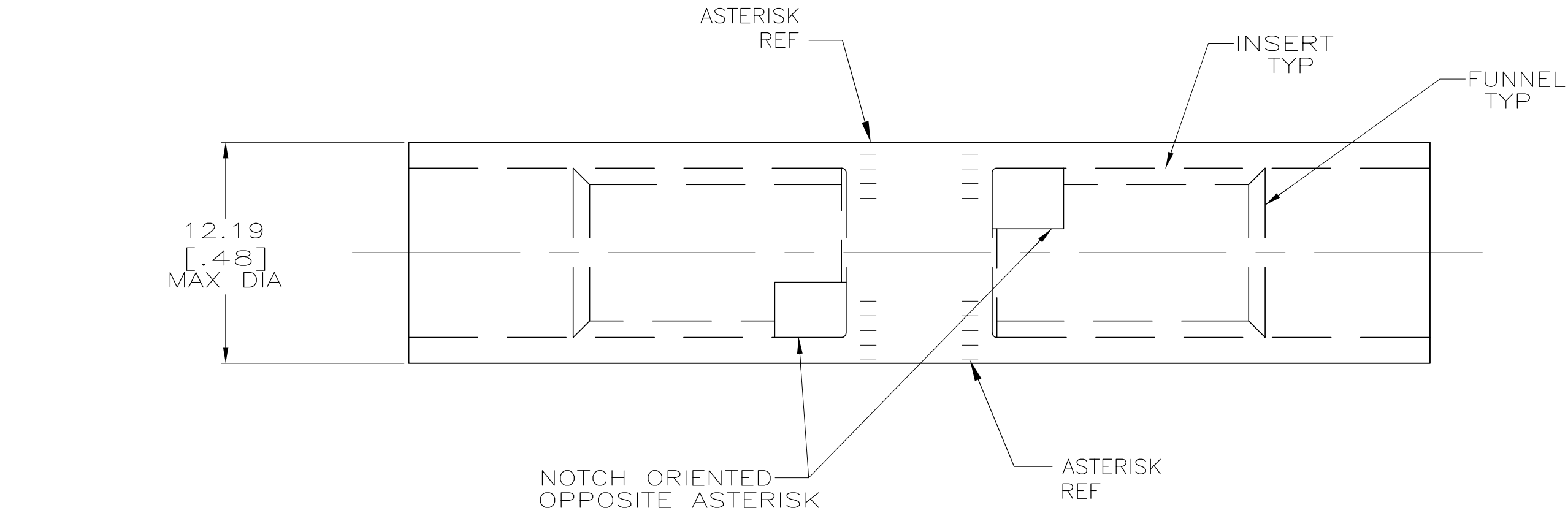


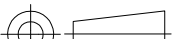
LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN APVD
G	86		N	REV PER ECO-11-008916	13MAY11	PY BW



- 1 WIRE INSULATION: 7.01[.276] – 7.75[.305] DIA
- 2 STAMP ” 277158-1 AMP 4AL-6CU”
LOCATED APPROX AS SHOWN



<u>SPLICE:</u> COPPER ASTM B-187 TIN PL ASTM B545, 0.00381[.000150] MIN THK	277158-1
<u>INSERT & FUNNEL:</u> BRASS ASTM B36 NICKEL PL SAE AMS QQ-N-290A, DATED JULY 2000, 0.00254 [.000100] MIN THK	
MATERIAL & FINISH	
	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN DK SCHRUM 7/5/89		 TE Connectivity					
		CHK MS FEHER 5/1/90							
DIMENSIONS: mm[INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME WIRE SPLICE, BUTT, COPALUM, SEALED WIRE SIZE: 21.9mm ² [4] ALUMINUM 13.8mm ² [6] COPPER					
		APVD —					SIZE CAGE CODE DRAWING NO RESTRICTED TO		
		PRODUCT SPEC 108—11011							
		APPLICATION SPEC 114—2134							
MATERIAL SEE TABLE		FINISH SEE TABLE		WEIGHT 26.8 GRAMS					
				A2 00779 C=277158					
				CUSTOMER DRAWING					
				SCALE 4:1 SHEET 1 of 1 REV N					