



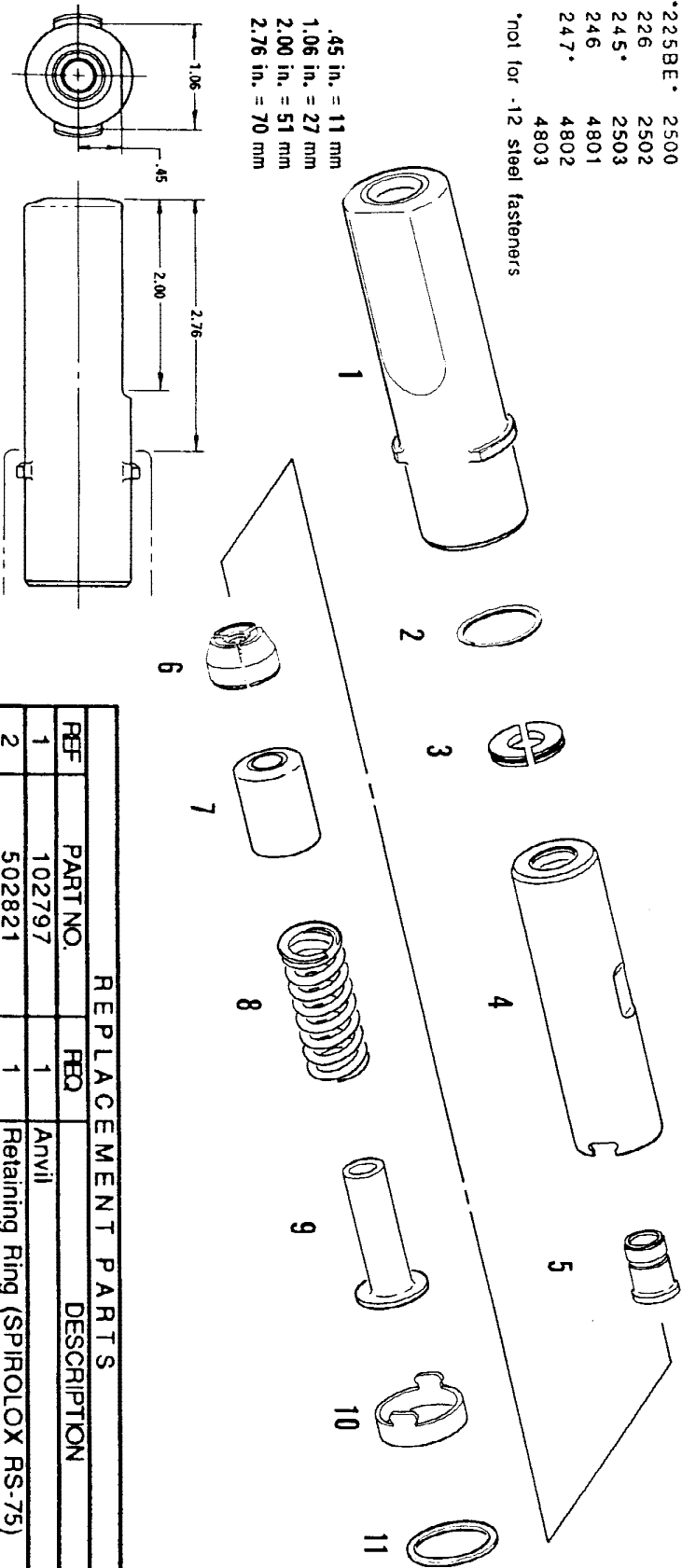
Alcoa Fastening
Systems

DATA SHEET

•••225BE• 2500
226 2502
245• 2503
246 4801
247• 4802
4803

*not for -12 steel fasteners

.45 in. = 11 mm
1.06 in. = 27 mm
2.00 in. = 51 mm
2.76 in. = 70 mm



REPLACEMENT PARTS

REF	PART NO.	REQ	DESCRIPTION
1	102797	1	Anvil
2	502821	1	Retaining Ring (SPIROLOX RS-75)
3	102611	1	Split Flange
4	102928	1	Collet
5	102929	1	Release & Ejector
6	102930	1	Jaws
7	107447	1	Follower
8	109737	1	Spring
9	84454	1	Sleeve
10	89795	1	Lock Collar
11	89298	1	Shim
	102927	1	Collet Assembly (inc. 2 - 11)

U.S. Patent No. 4,347,728

SEE OTHER SIDE FOR NOTES AND ASSEMBLY INSTRUCTIONS

99-622

NOSE ASSEMBLY

Alcoa Fastening Systems
Commercial Products
1 Corporate Drive - Kingston, NY 12401

TYPE: Self-releasing
FOR: HUKBOLT -10

TOOL: 353**

OTHER
PRODUCT REVISION: 3-76
REVISED: 9/19/01