

DO NOT
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FIG 2
CABLE STRIPPING DIMENSIONS
PER CONFIGURATIONS
(SEE TABLE 1)(SEE NOTE 12,13,14,15)

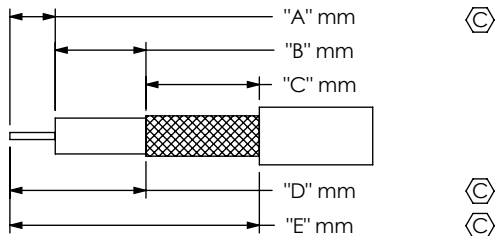


TABLE 1

STYLE	CABLE CUT LENGTH	HI POT
-72SPX	7.3 [0.29]	1000
-72RPX	2.0 [0.08]	1000
-74SPX	10.3 [0.41]	1000
-74BJX	13.4 [0.53]	1000
-77SPX	7.5 [0.29]	1000
-77RPX	2.9 [0.11]	1000
-D4SPX	10.3 [0.41]	1000
-78SPX	15.7 [0.62]	1000
-79SPX	8.7 [0.34]	1000
-79RPX	5.3 [0.21]	1000
-73SPX	5.5 [0.22]	1000
-73RPX	1.7 [0.07]	1000
-73SJX	4.7 [0.19]	1000
-SING	0.0 [0.00]	1000
-XXXXXX	0.0 [0.00]	1000

TABLE 2: FINAL ASSEMBLY LENGTH TOLERANCE

LENGTH	TOLERANCE
0100-0200 [3.92-7.87]	+3.0 [.12]/-0.0 [.00]
0200-0500 [7.87-19.69]	+5.0 [.20]/-0.0 [.00]
0500-1100 [19.69-43.30]	+10.0 [.40]/-0.0 [.00]
>1100 [43.30]	± 1%

CABLE CALLOUT
179: CCA-179 (RG-179 COAXIAL CABLE)

END 1 CONNECTOR

-72SP: MCX7-P-C-XX-ST-CA3 (SEE SHEET 2)
-72RP: MCX7-P-C-XX-RA-CA3 (SEE SHEET 2)
-74SP: BNC7T-P-C-XX-ST-CA3 (SEE SHEET 2)
-74BJ: BNC7T-J-C-XX-ST-BH3 (SEE SHEET 2)
-77SP: SMB7H-P-C-XX-ST-CA3 (SEE SHEET 2)
-77RP: SMB7H-P-C-XX-RA-CA3 (SEE SHEET 2)
-D4SP: BNC7T-P-C-XX-ST-CA3D (SEE SHEET 3)
-78SP: DIN7A-PP-C-XX-ST-CA3 (SEE SHEET 3)
-79SP: MBNC7-P-C-XX-ST-CA3 (SEE SHEET 3, SEE NOTE 18)
-79RP: MBNC7-P-C-XX-RA-CA3 (SEE SHEET 3, SEE NOTE 18)
-73SP: MMCX7-P-C-XX-ST-CA3 (SEE SHEET 3)
-73RP: MMCX7-P-C-XX-RA-CA3 (SEE SHEET 4)
-73SJ: MMCX7-J-C-XX-ST-CA3 (SEE SHEET 4)

END 1 PLATING OPTION

1: GOLD ALL COMPONENTS
2: GOLD / NICKEL COMBINATION
3: ALTERNATE GOLD / NICKEL
4: ALTERNATE GOLD / GOLD FLASH / NICKEL
5: ALTERNATE GOLD / GOLD / NICKEL
6: ALTERNATE H GOLD / H GOLD / NICKEL
8: ALTERNATE HEAVY GOLD / GOLD FLASH / NICKEL
(SEE SHEET 2 AND 3 FOR PLATING SPECIFICS)

OVERALL CABLE LENGTH
MILLIMETERS OF CABLE
0100 MIN. (SEE NOTE 8 & 9)

END 2 PLATING OPTION

1: GOLD ALL COMPONENTS
2: GOLD / NICKEL COMBINATION
3: ALTERNATE GOLD / NICKEL
4: ALTERNATE GOLD / GOLD FLASH / NICKEL
5: ALTERNATE GOLD / GOLD / NICKEL
6: ALTERNATE H GOLD / H GOLD / NICKEL
8: ALTERNATE HEAVY GOLD / GOLD FLASH / NICKEL
(SEE SHEET 2 AND 3 FOR PLATING SPECIFICS)
(LEAVE BLANK FOR -SING OR -XXXXXX
END 2 PREPARATION)

END 2 CONNECTOR OR PREPARATION

-72SP: MCX7-P-C-XX-ST-CA3 (SEE SHEET 2)
-72RP: MCX7-P-C-XX-RA-CA3 (SEE SHEET 2)
-74SP: BNC7T-P-C-XX-ST-CA3 (SEE SHEET 2)
-74BJ: BNC7T-J-C-XX-ST-BH3 (SEE SHEET 2)
-77SP: SMB7H-P-C-XX-ST-CA3 (SEE SHEET 2)
-77RP: SMB7H-P-C-XX-RA-CA3 (SEE SHEET 2)
-D4SP: BNC7T-P-C-XX-ST-CA3D (SEE SHEET 3)
-78SP: DIN7A-PP-C-XX-ST-CA3 (SEE SHEET 3)
-79SP: MBNC7-P-C-XX-ST-CA3 (SEE SHEET 3, SEE NOTE 18)
-79RP: MBNC7-P-C-XX-RA-CA3 (SEE SHEET 3, SEE NOTE 18)
-73SP: MMCX7-P-C-XX-ST-CA3 (SEE SHEET 3)
-73RP: MMCX7-P-C-XX-RA-CA3 (SEE SHEET 4)
-73SJ: MMCX7-J-C-XX-ST-CA3 (SEE SHEET 4)
-SING: SINGLE ENDED (ONE END ONLY, SEE NOTE 11)
-XXXXXX: STRIPPED AND TINNED (THIS END ONLY-
SEE NOTES 11-15 & 17, SHEET 2, FIG. 3)

(SEE FIG. 2) "C" FORMAT: X.X
(SEE FIG. 2) "B" FORMAT: X.X
(SEE FIG. 2) "A" FORMAT: X.X

DO NOT LEAVE ANY SPACE BLANK,
EACH MUST CONTAIN A
NUMERIC CHARACTER 0 THRU 9.

NOTES:

1. REPRESENTS A CRITICAL DIMENSION
2. CABLE CUT LENGTH:
= (LENGTH: XXXX) - (SUBTRACTOR FOR END 1) - (SUBTRACTOR FOR END 2)
(SEE TABLE 1 FOR SUBTRACTORS)
3. ASSEMBLY TO BE 100% TESTED FOR OPENS & SHORTS
4. ASSEMBLY TO BE 100% HI-POT TESTED PER TABLE 1, THE TEST VOLTAGE FOR THE ASSEMBLY SHOULD BE SET TO THE END OPTION WITH THE LOWEST TEST VOLTAGE RATING.
5. AFTER FINAL ELECTRICAL TEST, LABEL EACH CABLE ASSEMBLY WITH 1 LABEL-ET
6. CRITICALS ON CONNECTOR PRINTS TO BE CHECKED IN PROCESS.
7. FINISHED ASSEMBLIES TO BE PACKAGED PER PACKAGING STANDARD CO-HD-WI-3040-M.
LOCK WASHERS AND NUTS TO BE SHIPPED UNASSEMBLED. GASKETS TO BE INSTALLED ON CABLE.
8. CABLE STOCKED IN INCHES, 1 INCH = 25.4 MILLIMETERS
9. CABLE LENGTHS LONGER THAN 500 MILLIMETERS ARE NOT SUPPORTED BY S.I. TEST DATA
10. MINIMUM BEND RADIUS FOR RG179 = 10.2 [40].
11. FOR SING ENDED OR STRIPPED AND TINNED ASSEMBLIES: MAKE A DOUBLE ENDED
ASSEMBLY AT TWICE THE CABLE LENGTH AND TEST BEFORE CUTTING ASSEMBLY IN HALF.
12. DIM "A", "B", AND "C" HAVE A MINIMUM VALUE OF 0.0mm & A MAXIMUM VALUE OF 9.9mm
13. PRODUCTION OF STRIP AND TIN FOR CENTER DIELECTIC USE: A
14. PRODUCTION OF STRIP AND TIN FOR SHIELD USE: D=A+B
15. PRODUCTION OF STRIP AND TIN FOR JACKET USE: E=A+B+C
16. CONNECTORS TO BE ORIENTED ACCORDING TO CO-RF-WI-3048-M.
17. FOR STRIPPED AND TINNED OPTION, ONLY THE CENTER CONDUCTOR IS TINNED.
18. AVAILABLE TO EXISTING CUSTOMERS ONLY

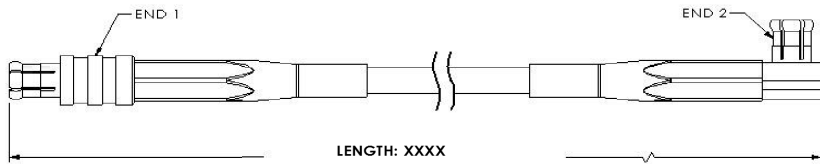


FIG 1

RF179-72SPX-72RPX-XXXX SHOWN
CABLE STRIPPING DIMENSIONS
PER END 1 AND END 2 ASSEMBLY PRINTS
OR STRIPPED AND TINNED
(SEE NOTES 11-15, SHEET 2, FIG. 3)

THIS PRODUCT MANUFACTURED
WITH LEAD-FREE PROCESSING

F:\DWG\MISC\KMTG\RF179-XXXXX-XXXXXX-XXXX-MKT.SLDDRW

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN
MILLIMETERS [INCHES].
TOLERANCES ARE:
DECIMALS ANGLES
.X: ±0.3 [.01] 2°
.XX: ±0.13 [.005]
.XXX: ±0.051 [.0020]

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1
SEE END 1 AND END 2 ASSEMBLY PRINTS

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DESCRIPTION: RF179 CABLE ASSEMBLY

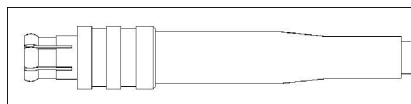
DWG. NO. RF179-XXXXX-XXXXXX-XXXX

BY: B. RAY 1-30-2007 SHEET 1 OF 4

REVISION Y

-72SP
(STRAIGHT PLUG)

(USE DRAWING No. MCX7-P-C-XX-ST-CA3
FOR ASSEMBLY INSTRUCTIONS)



PLATING OPTIONS

1: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
3μ" MIN. GOLD REMAINING METAL PARTS
(END CONNECTOR P/N: MCX7-P-C-H-ST-CA3)

2: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: MCX7-P-C-HN-ST-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON MCX7-P-C-XX-ST-CA3
THAT APPLY MUST BE VERIFIED.

-72RP
(RIGHT ANGLE PLUG)

(USE DRAWING No. MCX7-P-C-XX-RA-CA3
FOR ASSEMBLY INSTRUCTIONS)



PLATING OPTIONS

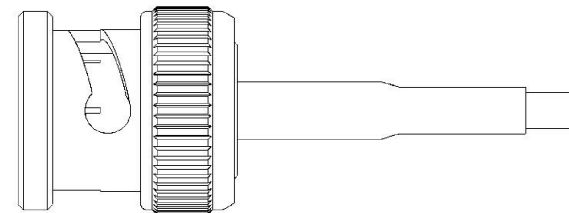
1: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
3μ" MIN. GOLD REMAINING METAL PARTS
(END CONNECTOR P/N: MCX7-P-C-H-RA-CA3)

2: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: MCX7-P-C-HN-RA-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON MCX7-P-C-XX-RA-CA3
THAT APPLY MUST BE VERIFIED.

-74SP
(STRAIGHT PLUG)

(USE DRAWING No. BNC7T-P-C-XX-ST-CA3
FOR ASSEMBLY INSTRUCTIONS)



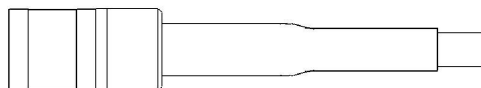
PLATING

3: 10μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: BNC7T-P-C-GN-ST-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON BNC7T-P-C-XX-ST-CA3
THAT APPLY MUST BE VERIFIED.

-77SP
(STRAIGHT PLUG)

(USE DRAWING No. SMB7H-P-C-XX-ST-CA3
FOR ASSEMBLY INSTRUCTIONS)



PLATING OPTIONS

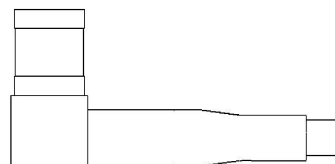
1: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
3μ" MIN. GOLD REMAINING METAL PARTS
(END CONNECTOR P/N: SMB7H-P-C-H-ST-CA3)

2: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: SMB7H-P-C-HN-ST-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON SMB7H-P-C-XX-ST-CA3
THAT APPLY MUST BE VERIFIED.

-77RP
(RIGHT ANGLE PLUG)

(USE DRAWING No. SMB7H-P-C-XX-RA-CA3
FOR ASSEMBLY INSTRUCTIONS)



PLATING OPTIONS

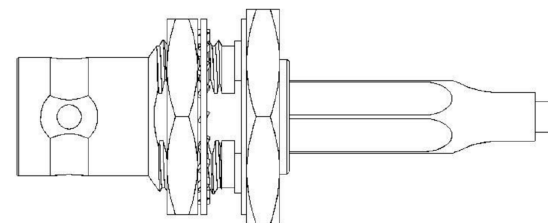
1: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
3μ" MIN. GOLD REMAINING METAL PARTS
(END CONNECTOR P/N: SMB7H-P-C-H-RA-CA3)

2: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: SMB7H-P-C-HN-RA-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON SMB7H-P-C-XX-RA-CA3
THAT APPLY MUST BE VERIFIED.

-74BJ
(STRAIGHT BULKHEAD JACK)

(USE DRAWING No. BNC7T-J-C-XX-ST-BH3
FOR ASSEMBLY INSTRUCTIONS)



PLATING OPTIONS

2: 30μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: BNC7T-J-C-HN-ST-BH3)

3: 10μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: BNC7T-J-C-GN-ST-BH3)

NOTE: ALL CRITICAL DIMENSIONS ON BNC7T-J-C-XX-ST-BH3
THAT APPLY MUST BE VERIFIED.

FIG. 3
RF179-72SPX-102148-XXXX SHOWN

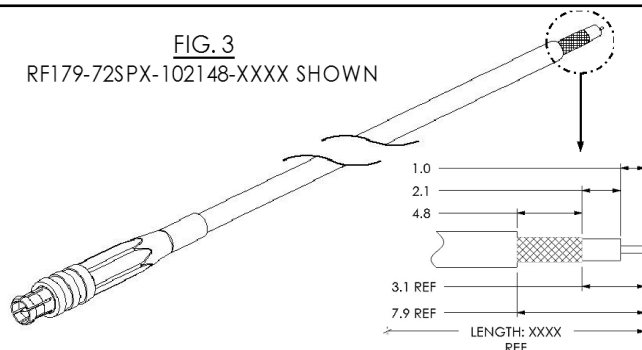
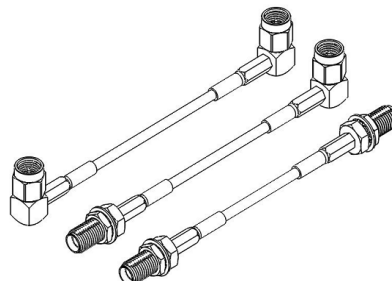


FIG. 4
(SEE NOTE 16)



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e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:

RF179 CABLE ASSEMBLY

DWG. NO.

RF179-XXXXX-XXXXXX-XXXX

BY: B. RAY

1-30-2007

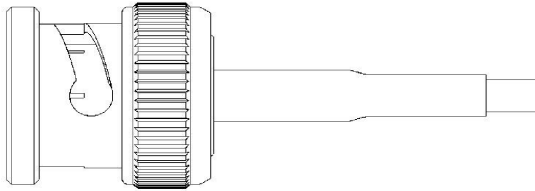
SHEET 2 OF 4

REVISION Y

-D4SP

(DIE CAST STRAIGHT PLUG)

(USE DRAWING No. BNC7T-P-C-XX-ST-CA3D
FOR ASSEMBLY INSTRUCTIONS)



PLATING

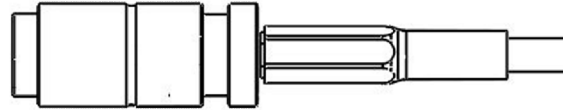
3: 10μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: BNC7T-P-C-GN-ST-CA3D)

NOTE: ALL CRITICAL DIMENSIONS ON BNC7T-P-C-XX-ST-CA3D
THAT APPLY MUST BE VERIFIED.

-78SP

(STRAIGHT PLUG)

(USE DRAWING No. DIN7A-PP-C-XX-ST-CA3
FOR ASSEMBLY INSTRUCTIONS)



PLATING

4: 10μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: DIN7A-PP-C-GF-ST-CA3)

5: 10μ" MIN. GOLD CENTER CONTACT
10μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: DIN7A-PP-C-GG-ST-CA3)

6: 30μ" MIN. GOLD CENTER CONTACT
30μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: DIN7A-PP-C-HH-ST-CA3)

8: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: DIN7A-PP-C-HF-ST-CA3)

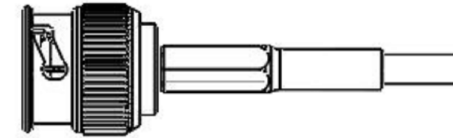
NOTE: ALL CRITICAL DIMENSIONS ON DIN7A-PP-C-XX-ST-CA3
THAT APPLY MUST BE VERIFIED.

-79SP

(STRAIGHT PLUG)

(USE DRAWING No. MBNC7-P-C-XX-ST-CA3
FOR ASSEMBLY INSTRUCTIONS)

AVAILABLE TO EXISTING CUSTOMERS ONLY



PLATING

2: 30μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: MBNC7-P-C-HN-ST-CA3)

3: 10μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: MBNC7-P-C-GN-ST-CA3)

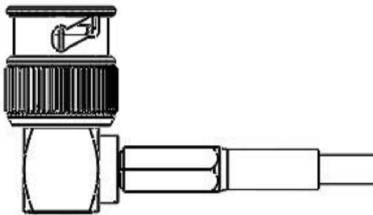
NOTE: ALL CRITICAL DIMENSIONS ON MBNC7-P-C-XX-ST-CA3
THAT APPLY MUST BE VERIFIED.

-79RP

(RIGHT ANGLE)

(USE DRAWING No. MBNC7-P-C-XX-RA-CA3
FOR ASSEMBLY INSTRUCTIONS)

AVAILABLE TO EXISTING CUSTOMERS ONLY



PLATING

2: 30μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: MBNC7-P-C-HN-RA-CA3)

3: 10μ" MIN. GOLD CENTER CONTACT
100μ" MIN. NICKEL OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: MBNC7-P-C-GN-RA-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON MBNC7-P-C-XX-RA-CA3
THAT APPLY MUST BE VERIFIED.

-73SP

(STRAIGHT PLUG)

(USE DRAWING No. MMCX7-P-C-XX-ST-CA3
FOR ASSEMBLY INSTRUCTIONS)



PLATING

T: 30μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
3μ" MIN. GOLD REMAINING METAL PARTS
(END CONNECTOR P/N: MMCX7-P-C-HF-ST-CA3)

4: 10μ" MIN. GOLD CENTER CONTACT
3μ" MIN. GOLD OUTER CONTACT
100μ" MIN. NICKEL REMAINING METAL PARTS
(END CONNECTOR P/N: MMCX7-P-C-GF-ST-CA3)

NOTE: ALL CRITICAL DIMENSIONS ON MMCX7-P-C-XX-ST-CA3
THAT APPLY MUST BE VERIFIED.

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e-Mail info@SAMTEC.com code 55322

DESCRIPTION:

RF179 CABLE ASSEMBLY

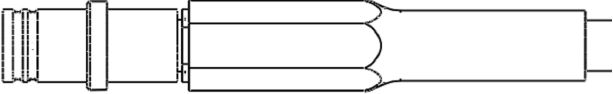
DWG. NO.

RF179-XXXXX-XXXXXX-XXXX

BY: B. RAY

1-30-2007

SHEET 3 OF 4

REVISION Y	-73SJ (STRAIGHT JACK)	-73RP (RIGHT ANGLE PLUG)	
	(USE DRAWING No. MMCX7-J-C-XX-ST-CA3 FOR ASSEMBLY INSTRUCTIONS)  PLATING 1: 30μ" MIN. GOLD CENTER CONTACT 3μ" MIN. GOLD OUTER CONTACT 3μ" MIN. GOLD REMAINING METAL PARTS (END CONNECTOR P/N: MMCX7-J-C-HF-ST-CA3) 4: 10μ" MIN. GOLD CENTER CONTACT 3μ" MIN. GOLD OUTER CONTACT 100μ" MIN. NICKEL REMAINING METAL PARTS (END CONNECTOR P/N: MMCX7-J-C-GF-ST-CA3) NOTE: ALL CRITICAL DIMENSIONS ON MMCX7-J-C-XX-ST-CA3 THAT APPLY MUST BE VERIFIED.	(USE DRAWING No. MMCX7-P-C-XX-RA-CA3 FOR ASSEMBLY INSTRUCTIONS)  PLATING 1: 30μ" MIN. GOLD CENTER CONTACT 3μ" MIN. GOLD OUTER CONTACT 3μ" MIN. GOLD REMAINING METAL PARTS (END CONNECTOR P/N: MMCX7-P-C-HF-RA-CA3) 4: 10μ" MIN. GOLD CENTER CONTACT 3μ" MIN. GOLD OUTER CONTACT 100μ" MIN. NICKEL REMAINING METAL PARTS (END CONNECTOR P/N: MMCX7-P-C-GF-RA-CA3) NOTE: ALL CRITICAL DIMENSIONS ON MMCX7-P-C-XX-RA-CA3 THAT APPLY MUST BE VERIFIED.	
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