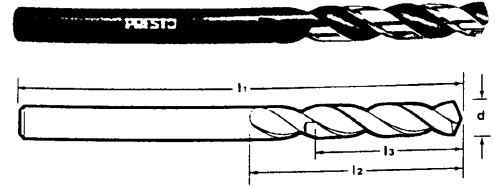


Hi-Nox DRILLS

Straight Shank
Short Flute Quick Helix (38°)

BS 328 DIN 338 ISO 235/1 [Overall length]



01 320 HSS Range Finish
 1/8"-1/2" { P1 Blue Flutes
 3.00mm-13.00mm { Bright Lands
 Point Angle 130°
 Thin web with rapid back taper
 Application - Drilling Austenitic Stainless Steel

Table 1					Table 2					Table 3					
Dia	Cut Length	Flute Length	Overall Length	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
1/8	3.00	12	18	61	7.20	30	45	109	11.50	47	71	142			
	3.10	13	20	65	7.30	30	45	109	11.60	47	71	142			
	3.20	13	20	65	7.40	30	45	109	11.70	47	71	142			
	3.30	13	20	65	7.50	30	45	109	11.80	47	71	142			
	3.40	15	22	70	7.60	34	51	117	11.90	52	78	151			
	3.50	15	22	70	7.70	34	51	117	12.00	52	78	151			
	3.60	15	22	70	7.80	34	51	117	12.10	52	78	151			
	3.70	15	22	70	7.90	34	51	117	12.20	52	78	151			
	3.80	17	25	75	8.00	34	51	117	12.30	52	78	151			
	3.90	17	25	75	8.10	34	51	117	12.40	52	78	151			
5/32	4.00	17	25	75	8.20	34	51	117	12.50	52	78	151			
	4.10	17	25	75	8.30	34	51	117	12.60	52	78	151			
	4.20	17	25	75	8.40	34	51	117	12.70	52	78	151			
	4.30	19	28	80	8.50	34	51	117	12.80	52	78	151			
	4.40	19	28	80	8.60	34	51	117	12.90	52	78	151			
	4.50	19	28	80	8.70	38	57	125	13.00	52	78	151			
	4.60	19	28	80	8.80	38	57	125							
	4.70	19	28	80	8.90	38	57	125							
3/16	4.80	21	32	86	9.00	38	57	125							
	4.90	21	32	86	9.10	38	57	125							
	5.00	21	32	86	9.20	38	57	125							
	5.10	21	32	86	9.30	38	57	125							
	5.20	21	32	86	9.40	38	57	125							
	5.30	21	32	86	9.50	38	57	125							
	5.40	24	36	93	9.60	42	63	133							
	5.50	24	36	93	9.70	42	63	133							
7/32	5.60	24	36	93	9.80	42	63	133							
	5.70	24	36	93	9.90	42	63	133							
	5.80	24	36	93	10.00	42	63	133							
	5.90	24	36	93	10.10	42	63	133							
	6.00	24	36	93	10.20	42	63	133							
	6.10	27	40	101	10.30	42	63	133							
	6.20	27	40	101	10.40	42	63	133							
	6.30	27	40	101	10.50	42	63	133							
1/4	6.40	27	40	101	10.60	42	63	133							
	6.50	27	40	101	10.70	47	71	142							
	6.60	27	40	101	10.80	47	71	142							
	6.70	27	40	101	10.90	47	71	142							
	6.80	30	45	109	11.00	47	71	142							
	6.90	30	45	109	11.10	47	71	142							
	7.00	30	45	109	11.20	47	71	142							
	7.10	30	45	109	11.30	47	71	142							
9/32	7.20	30	45	109	11.40	47	71	142							