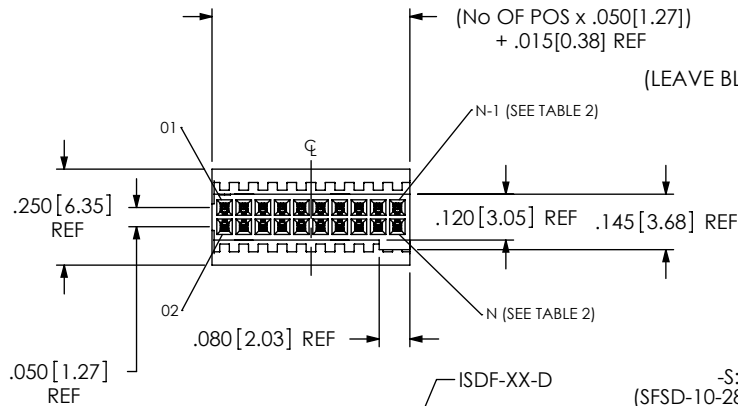


DO NOT
SCALE FROM
THIS PRINT



TEFLON CABLE OPTION

****T: TEFLON**

(LEAVE BLANK FOR STANDARD PVC INSULATION)

No OF POSITIONS
-05, -07, -10, -15, -20, -25,
-30 -35 -40, -45, & -50 (PER ROW)
AVAILABLE AS STANDARD
-02 THRU -50 AVAILABLE AS ASO

WIRE GAUGE (AWG)
-28, -30

COLOR CODE:
LEAVE BLANK FOR ALL BLACK WIRE
C: COLOR CODED WIRE, SEE COLOR
SEQUENCE TABLE, SHEET 4
(NOT AVAILABLE WITH TEFLON OPTION)

PLATING SPECIFICATION

*-F: FLASH SELECTIVE
*-L: LIGHT SELECTIVE
*-S: SELECTIVE
*-H: HEAVY GOLD
*-G: LIGHT GOLD
*-GF: FLASH GOLD
(SEE TABLE 4, SHEET 3)

ASSEMBLED LENGTH

SPECIFY IN INCHES
(SINGLE END: 03.00 INCH [76.2mm] MINIMUM,
DOUBLE END: 03.25 INCH [82.6mm] MINIMUM)

* DO NOT DESIGN IN.
** FOR EXISTING CUSTOMERS ONLY

TABLE 2		
No. OF POSITIONS	N	N-1
-05	10	09
-07	14	13
-10	20	19
-15	30	29
-20	40	39
-25	50	49
-30	60	59

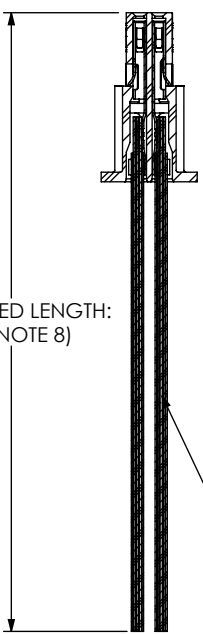
NOTES:

1. REPRESENTS A CRITICAL DIMENSION.
2. MINIMUM PULLOUT FORCE: 3.0 LBS [13.3 N].
3. CONTACT MUST BE INSERTED UNTIL RETENTION FEATURE LOCKS INTO PLACE.
4. ALL FINISHED GOODS ARE TO BE ELECTRICAL TESTED INCLUDING HI-POT TEST AT 1000 VOLTS DC.
5. TINNED COPPER WIRE IS RoHS COMPLIANT.
6. PARTS TO BE LAYER PACKAGED.
7. END OF DISCRETE WIRE MUST BE IN THE RANGE AFTER CRIMP.
8. FOR LENGTHS LESS THAN 12 in, TOLERANCE SHALL BE +/- .125. FOR OTHER LENGTHS, TOLERANCE SHALL BE +/- .2%.
9. NOTE DELETED.
10. SEE DWLX-08-XX-X-XX.XX-XX-XX FOR CRIMP DIMENSIONS.
11. 3LB MIN WIRE CRIMP STRENGTH FOR -30 AWG AND 4.5LB MIN WIRE CRIMP STRENGTH FOR -28 AWG.

TABLE 1		
SERIES	WIRE GAUGE	CABLE
SFSD	28 AWG	DWC-28-XX-300
SFSD	30 AWG	DWC-30-XX-300
SFSDT	28 AWG	DWCT-28-XX
SFSDT	30 AWG	DWCT-30-XX

SECTION "A"-"A"

FIG. 1
-S: SINGLE END
(SFSD-10-28-XX-XX.XX-S SHOWN)



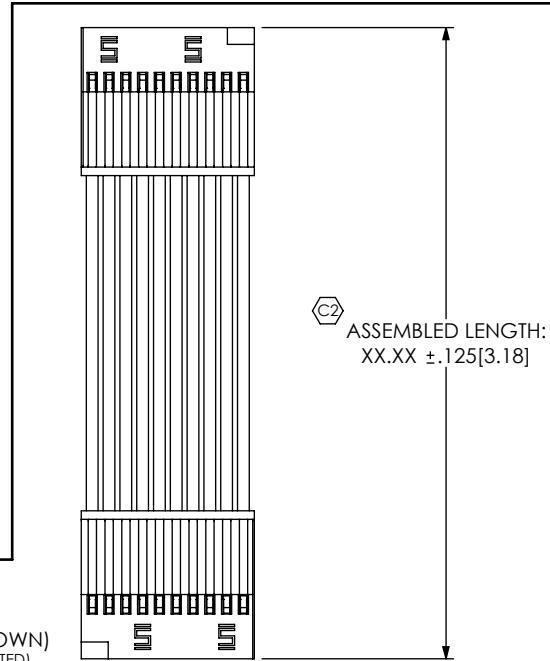
SFSDX-XX-XXX-XX-XX.XX-XX-XXX

-NXX OPTION (END 2)
(ONLY AVAILABLE WITH -D, -DL, -DR)
-NUS: NOTCH UP, STRAIGHT
(PIN 1 TO PIN N-1)
-NDS: NOTCH DOWN, STRAIGHT
(PIN 1 TO PIN 2)
-NUX: NOTCH UP, CROSSED
(PIN 1 TO PIN N)
-NDX: NOTCH DOWN, CROSSED
(PIN 1 TO PIN 1)

END OPTION
(END OPTION COMBINATIONS NOT AVAILABLE)

-S: SINGLE END
-D: DOUBLE END
(MUST CHOOSE FROM -NXX OPTIONS)
-SL: SINGLE ENDED WITH FRICTION LOCK
(SEE SHEET 2, FIG. 3) (ONLY AVAILABLE ON -10 THRU -30 POSITION)
-DL: DOUBLE ENDED WITH FRICTION LOCK
(SEE SHEET 2, FIG. 4) (ONLY AVAILABLE ON -10 THRU -30 POSITION)
(MUST CHOOSE FROM -NXX OPTIONS)
-SR: SINGLE ENDED WITH RETENTION LATCH
(SEE SHEET 4, FIG. 5) (USE SUB-IM-LTC-07-01-N)
(ONLY AVAILABLE ON -05 THRU -30 POS)
-DR: DOUBLE ENDED WITH RETENTION LATCH
(SEE SHEET 4, FIG. 6) (USE SUB-IM-LTC-07-01-N)
(ONLY AVAILABLE ON -05 THRU -30 POS)
(MUST CHOOSE FROM -NXX OPTIONS)

FIG. 2
-D: DOUBLE END
(SFSD-10-28-XX-XX.XX-D-NUS SHOWN)
(SAME AS FIG. 1, UNLESS OTHERWISE STATED)



UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES
.XX: ±.01 [.3] 2°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

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MATERIAL: DO NOT SCALE DRAWING

INSULATOR: LCP, COLOR: BLACK
CONTACT: BeCu
CABLE INSULATION: SEE CALLOUT
WIRE: TINNED COPPER

SHEET SCALE: 2:1

DESCRIPTION:

.050 [1.27] SOCKET DISCRETE CABLE ASSEMBLY

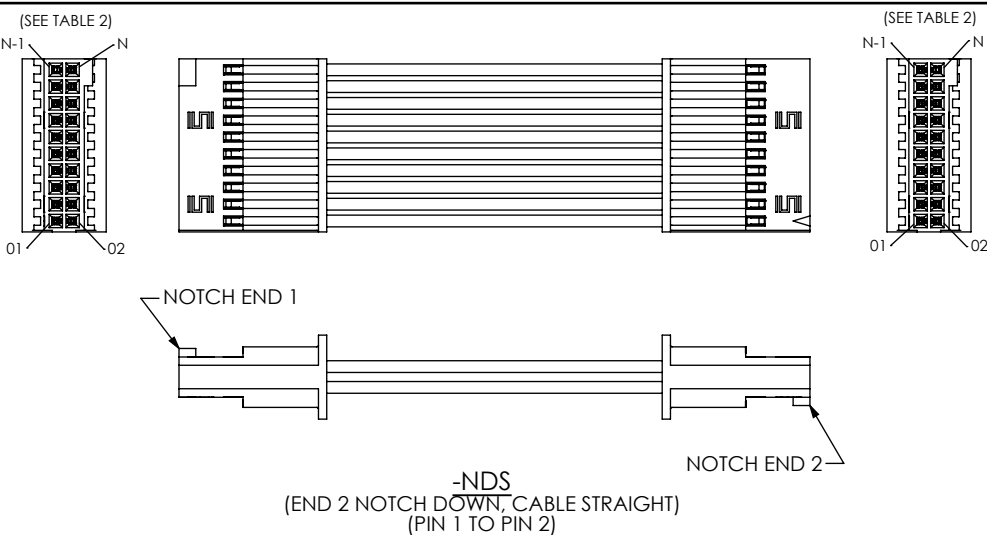
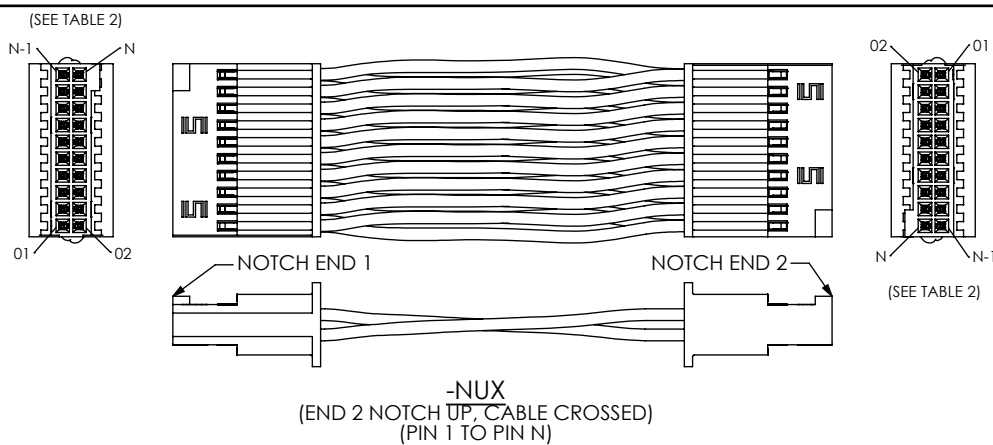
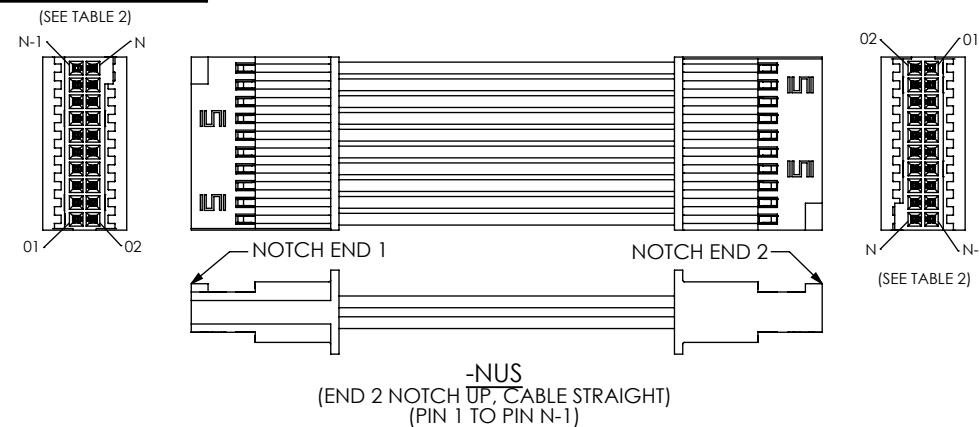
DWG. NO.

SFSDX-XX-XXX-XX-XX.XX-XX-XXX

BY: BRATCHER 5/5/2005

SHEET 1 OF 4

REVISION L



F:\DWG\MISC\MKTG\SFSDX-XX-XXX-XX-XX-XX-XXX-MKT.SLDDRW

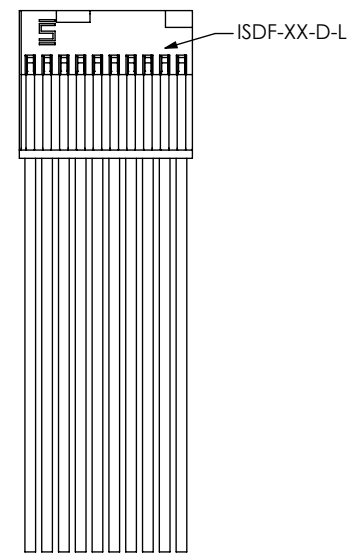
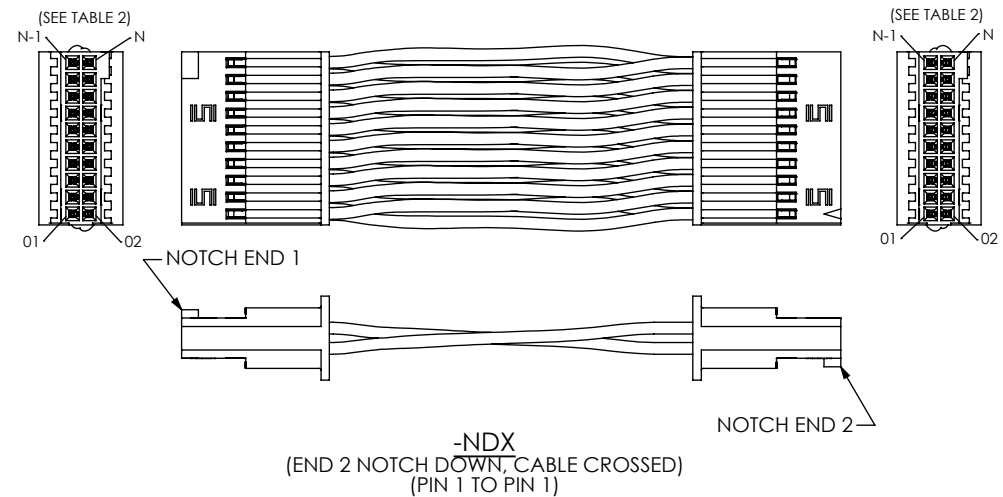


FIG. 3
-SL: SINGLE END RETENTION LOCK
(SFSDX-10-28-XX-XX.XX-SL SHOWN)
(SAME AS FIG. 1, UNLESS OTHERWISE STATED)

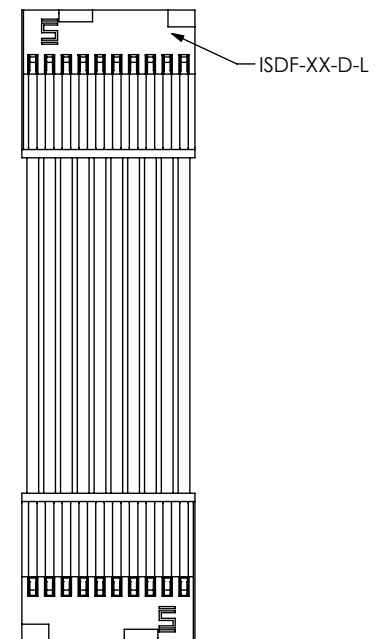


FIG. 4
-DL: DOUBLE END RETENTION LOCK
(SFSDX-10-28-XX-XX.XX-DL-NUS SHOWN)
(SAME AS FIG. 1, UNLESS OTHERWISE STATED)

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e-Mail: info@SAMTEC.com code: 55322

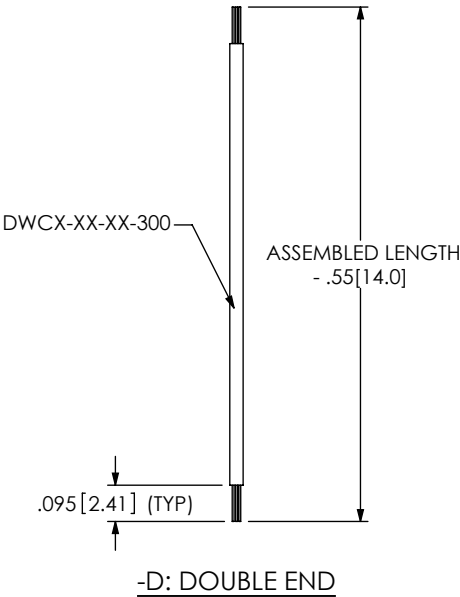
DESCRIPTION:
.050[1.27] SOCKET DISCRETE CABLE ASSEMBLY

DWG. NO.
SFSDX-XX-XXX-XX-XX.XX-XX-XXX

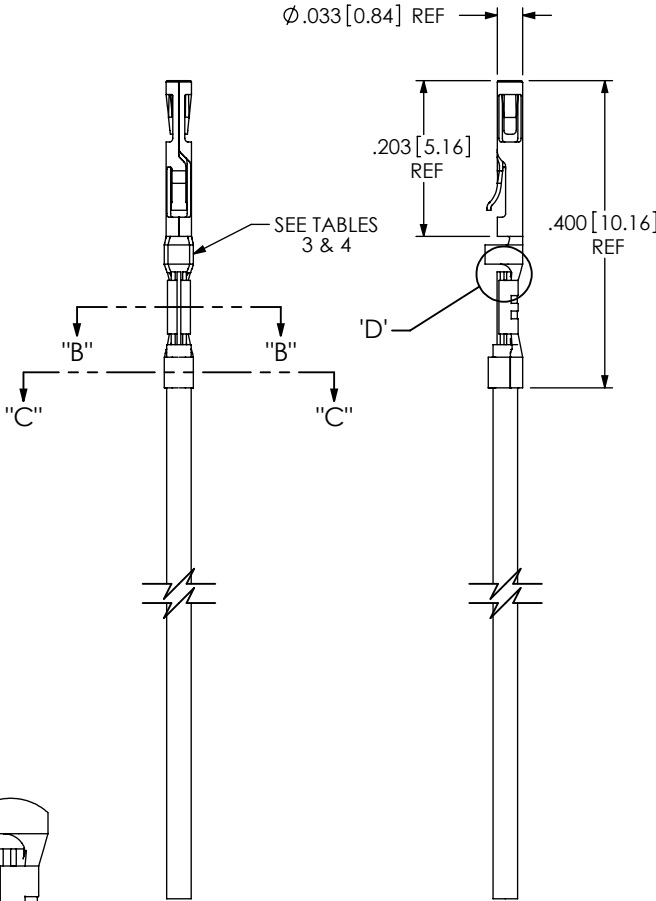
BY: BRATCHER 5/5/2005 SHEET 2 OF 4

REVISION L

IN-PROCESS 1



IN-PROCESS 2
(TYP BOTH END FOR -D: DOUBLE END)



-S IN-PROCESS
(SFSDX-10-28-XX-XX-XX-D-NUS SHOWN)
(SAME AS FIG. 1, UNLESS OTHERWISE STATED)

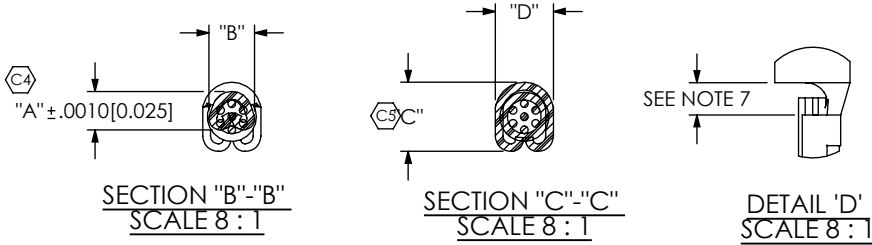
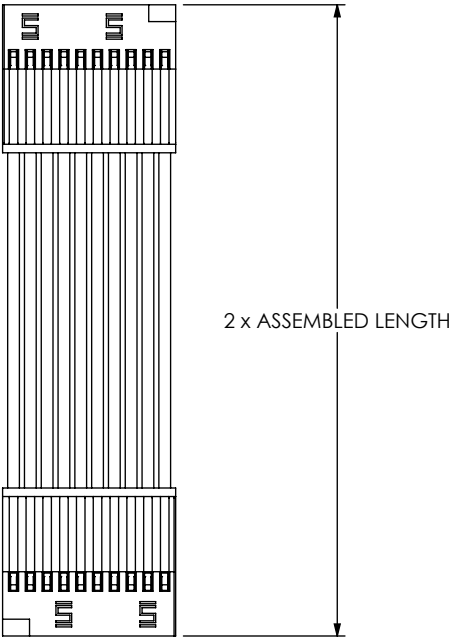


TABLE 3: GAUGE L

SERIES	AWG	CONTACT	CABLE	"A"	"B"	"C"	"D"
SFSD	-28	C-203-2830-X or CC03X-2830-01-X	DWC-28-XX-300	.0180 [0.457]	.0320 [0.813]	.0280 [0.711]	.0380 [0.965]
SFSD	-30	C-203-2830-X or CC03X-2830-01-X	DWC-30-XX-300	.0160 [0.406]	.0320 [0.813]	.0260 [0.660]	.0380 [0.965]
** SFSDT	-28	C-203-2830-X or CC03X-2830-01-X	DWCT-28-XX	.0180 [0.457]	.0320 [0.813]	.0280 [0.711]	.0380 [0.965]
** SFSDT	-30	C-203-2830-X or CC03X-2830-01-X	DWCT-30-XX	.0160 [0.406]	.0320 [0.813]	.0260 [0.660]	.0380 [0.965]

TABLE 4: PLATING

PLATING	CONTACT
-H	C-203-2830-H or CC03X-2830-01-H
-GF	C-203-2830-GF or CC03X-2830-01-GF
-G	C-203-2830-G or CC03X-2830-01-G
* -S	C-203-2830-H or CC03X-2830-01-S
* -F	C-203-2830-GF or CC03X-2830-01-F
* -L	C-203-2830-G or CC03X-2830-01-L

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SHEET SCALE: 2:1



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PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
.050 [1.27] SOCKET DISCRETE CABLE ASSEMBLY

DWG. NO.
SFSDX-XX-XXX-XX-XX-XX-XX-XXX

BY: BRATCHER 5/5/2005 SHEET 3 OF 4

FIG. 5

-SR: SINGLE END WITH RETENTION LATCH
(SFSDX-10-28-XX-XX.XX-SR SHOWN)
(ONLY AVAILABLE ON -05 THRU -30 POS)
(SAME AS FIG. 1, UNLESS OTHERWISE STATED)

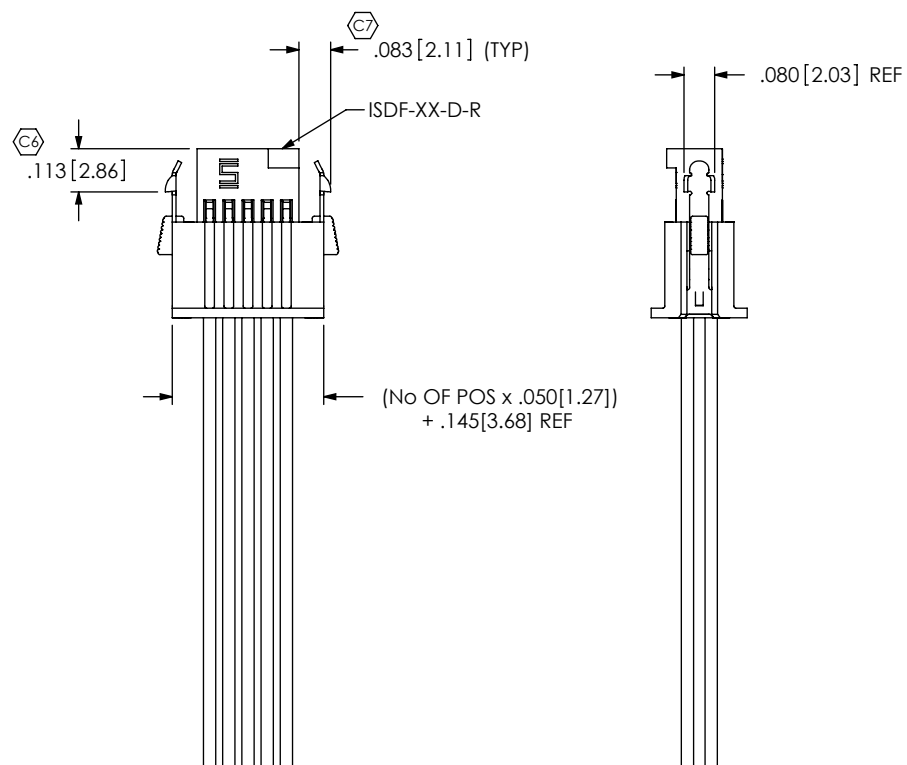
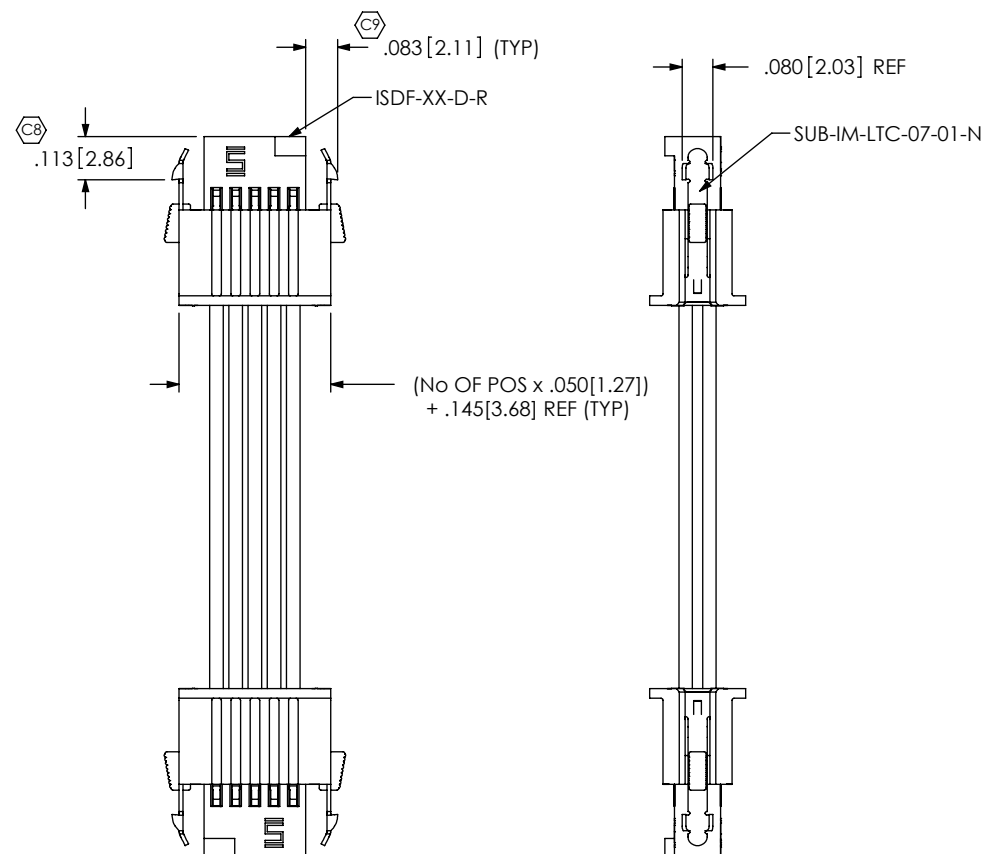


FIG. 6

-DR: DOUBLE END WITH RETENTION LATCH
(SFSDX-10-28-XX-XX.XX-DR SHOWN)
(ONLY AVAILABLE ON -05 THRU -30 POS)
(SAME AS FIG. 1, UNLESS OTHERWISE STATED)



SFSD color coded wire sequence

	COLOR									
	brown	red	orange	yellow	dk green	violet	gray	white	black	dk blue
pin #	1	2	3	4	5	6	7	8	9	10
	11	12	13	14	15	16	17	18	19	20
	21	22	23	24	25	26	27	28	29	30
	31	32	33	34	35	36	37	38	39	40
	41	42	43	44	45	46	47	48	49	50
	51	52	53	54	55	56	57	58	59	60
	61	62	63	64	65	66	67	68	69	70
	71	72	73	74	75	76	77	78	79	80
	81	82	83	84	85	86	87	88	89	90
	91	92	93	94	95	96	97	98	99	100

F:\DWG\MISC\MKTG\SFSDX-XX-XXX-XX-XX.XX-MKT.SLDDRW

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DESCRIPTION:

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BY: BRATCHER 5/5/2005

SHEET 4 OF 4