

OMRON

Digital Fiber Optic & Laser Optic Sensor Guide

SELECTING GUIDE



E32 Series Fiber Units



E3X-DAC-S True Color Series



E3X-DA-S/-MDA Series



E3X-NA/-SD Series

- » Offering unsurpassed sensing solutions
- » General purpose, standard detection requirements
- » Special beam, non-standard requirements
- » Application specific requirements

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Amplifier Overview

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Fiber Unit

Standard Models

Solutions for General-Purpose Applications

These Fibers Units can be used in a variety of applications, such as detecting the presence of workpieces and positioning.

A Wide Variety of Shapes for Adapting to Different Installation Locations

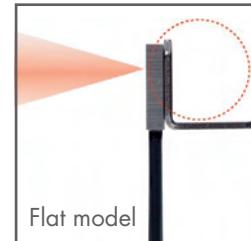
Choose the model that suits the installation space from a wide variety of shapes and sizes (7 shapes, in standard or small sizes).



Space Savings and Simple Mounting

Flat Models

Flat models that allow simple screw mounting and straightforward wiring have been added to the lineup. Using these models eliminates the problem of fibers getting caught on surrounding objects.



Detect Workpieces in Tight Spaces

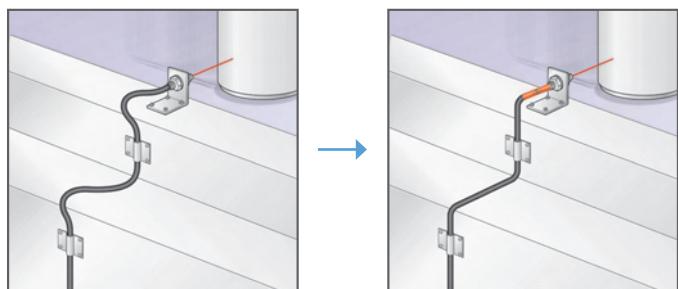
Custom-produced Sleeves

Models with sleeves allow detection in tight spaces. We will perform the time-consuming task of fashioning the sleeve, with a length and bends to suit the space (except for ultrafine sleeves).



Flexible, Pliable Fiber That Can Be Handled Like Wire

We have developed a broad range of fibers to meet a wide variety of needs. Multicore (flexible) fiber is a new type of standard fiber that can be used like wire without worrying about the bending radius. We have also produced fiber that will not break when used in moving parts and fiber that is not degraded by contact with oil.



You will certainly appreciate the ease of use that flexible fiber ensures.

Cut to Length in the Field

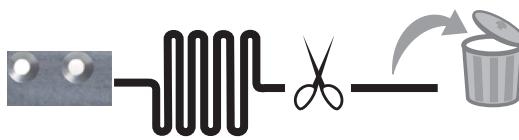
Omron's fibers marked with this symbol

 let you customize the length and eliminate excess fiber for a tidy, safe installation.

Length Can Be Specified in 1-m Units

Saving Energy and Work

We will produce fiber of the required length (in meter units). For large-scale installations, specifications of up to 20 m can be handled. (Specifications of 0.3 m and 0.5 m are also possible.)



Special-beam Models

Detection with Increased Reliability

A variety of heads incorporating the latest optical technology makes it possible to solve common problems related to detection and to increase reliability.

- Resistant to dust and dirt
- Capable of detecting small workpieces
- Resistant to workpiece vibration

Use these models to handle unstable detection conditions.



Small-spot models
E32-C42+
E39-F3A



Area-sensing models
E32-T16J



Limited-reflective models
E32-L24L



Area-sensing models
E32-T16J

Environment-resistive Models

High Resistance to External Conditions with Fiber

We have developed model variations for adapting to a variety of environmental conditions. These models enable detection in high-temperature environments and vacuums.



- High-temperature environments
- Environments subject to the splattering of chemicals
- Vacuums

Use these models to handle applications in special environments.

Application-specific Models

Fiber Units for the Food-packaging, Semiconductor, and Solar Industries

These models, which were developed for specific applications, offer top-quality detection performance.

- Label detection
- Liquid-level detection
- Alignment and mapping of glass substrates
- Wafer mapping
- True color detection
- Distance measurement

Use these models for specific applications.



Label-detection models
E32-G14



Alignment-check models
E32-L16



Liquid-level detection models
E32-D36T

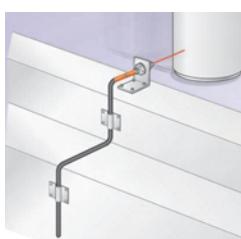
Standard Models

Flexible (New Standard)

R : Flexible fiber

- Perform wiring without worrying about the bending radius.
- Choose the model to suit the installation space from a variety of shapes.

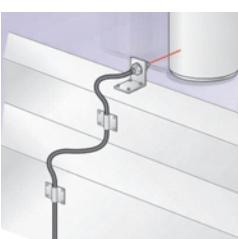
Flexible fiber



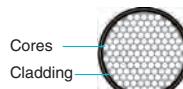
Fewer problems

Light intensity affected by bends in fiber
Fiber broken by getting caught on surrounding objects

Conventional fiber



■ Feature: Multicore (Flexible) Fibers



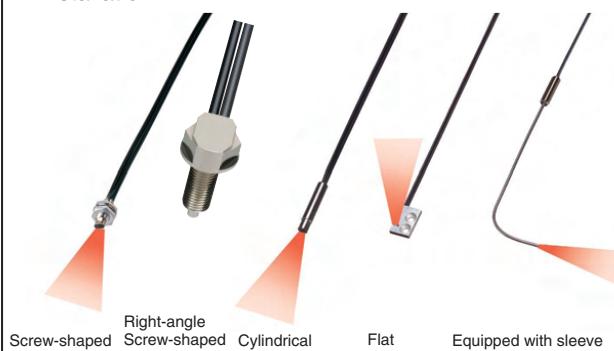
A large number of ultrafine cores are all surrounded by cladding. As a result, the fiber is flexible and can be bent without significantly reducing the light intensity. This helps solve problems, such as fiber being broken by getting caught on other objects.

■ Ratings/Characteristics

| | |
|---------------------|--|
| Min. sensing object | 0.005-mm dia. |
| Min. bending radius | 1 mm |
| Ambient temperature | −40°C to 70°C (no icing or condensation) |
| Fiber material | Plastic <small>(Free-cut)</small> |

Standard

- Choose the model to suit the installation space from a variety of shapes.
- New flat models allow space savings and simple installation.



■ Feature: Flat Models

Flat models, which allow simple attachment and wiring, have been added to the lineup. Choose the model to suit the installation space from 3 sensing directions and 2 sizes, standard and small.



■ Ratings/Characteristics

| | |
|---------------------|--|
| Min. sensing object | 0.005-mm dia. |
| Min. bending radius | 10 or 25 mm* |
| Ambient temperature | −40°C to 70°C (no icing or condensation) |
| Fiber material | Plastic <small>(Free-cut)</small> |

* Depends on the fiber diameter.

Break-resistant

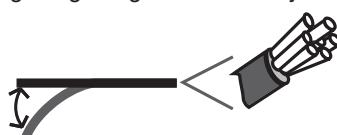
B : Bendable fiber

- Bundle-fiber models can be used for moving parts.
- Capable of withstanding at least one million repeated bends (in typical applications).



■ Feature: Bundle Fibers

The Fiber Units contain a large number of independent fine fibers, ensuring a high degree of flexibility.



■ Ratings/Characteristics

| | |
|---------------------|--|
| Min. sensing object | 0.005-mm dia. |
| Min. bending radius | 4 mm (withstands repeated bending) |
| Ambient temperature | −40°C to 70°C (no icing or condensation) |
| Fiber material | Plastic <small>(Free-cut)</small> |

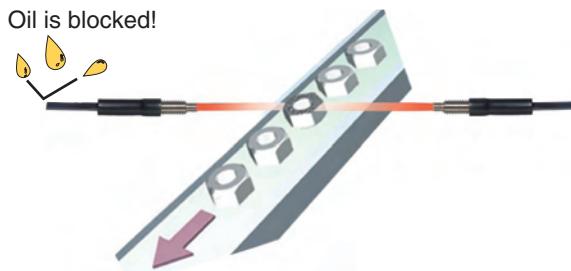
Standard Models

Fluorine Coating

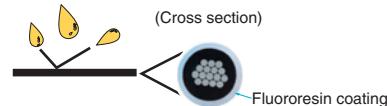
 Fluorine-coated fiber

- Fiber degradation due to oil is prevented using a fluororesin coating.
- Free cutting is possible with cutter provided.

Oil is blocked!



■ Feature: Fluorine Coating



Fluororesin is used as the sheath material to prevent fiber degradation resulting from oil adhesion.

Note: The tip of the head is not chemical-resistant.

■ Ratings/Characteristics

| | |
|---------------------|---|
| Min. sensing object | 0.005-mm dia. |
| Min. bending radius | 4 mm |
| Ambient temperature | -40°C to 70°C (no icing or condensation) |
| Fiber material | Plastic  |

Fiber Customization Service

(Fiber Length, Sleeve Length, and Bends)

Fiber Length

■ Applicable Models

Standard models

■ Model Number Used for Ordering

Standard model number + Fiber length

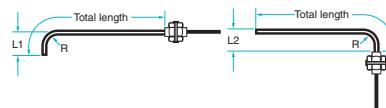
Fiber length: 0.3 m, 0.5 m, or any length from 1 to 20 m
(in 1-m units)



Sleeve Length and Bends

This customization/delivery service applies to standard models. It is aimed at reducing industrial waste and simplifying the installation procedure.

■ Model Number Used When Changing the Sleeve Length and Bends



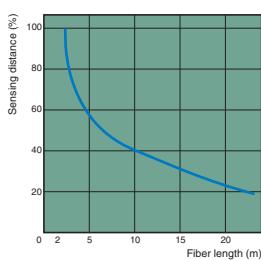
Model Numbers Incorporating the Bending Radius, R, and Dimensions L1 and L2

■ Fiber Length vs. Sensing Distance

Through-beam Fiber Units

E32-TC200B/E32-TC200F

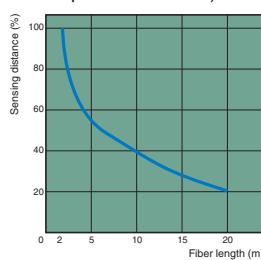
(Fiber length of 2 m
corresponds to 100%).



Fiber Units with
Reflective Sensors

E32-DC200B/E32-DC200F

(Fiber length of 2 m
corresponds to 100%).



Specifying L1 Only

| Bending Radius | L1 (± 1) | Model number |
|----------------|----------------|--|
| R5 | 10 | E32- 1 C200 2 -S 3 A1 |
| | 15 | E32- 1 C200 2 -S 3 A2 |
| R7.5 | 12.5 | E32- 1 C200 2 -S 3 B1 |
| | 17.5 | E32- 1 C200 2 -S 3 B2 |
| R10 | 15 | E32- 1 C200 2 -S 3 C1 |
| | 20 | E32- 1 C200 2 -S 3 C2 |
| R12.5 | 17.5 | E32- 1 C200 2 -S 3 D1 |
| | 22.5 | E32- 1 C200 2 -S 3 D2 |

Specifying L2 Only

| Bending Radius | L2 (± 1) | Model number |
|----------------|----------------|--|
| R5 | 5 | E32- 1 C200 2 -S 3 A3 |
| | 10 | E32- 1 C200 2 -S 3 A4 |
| R7.5 | 7.5 | E32- 1 C200 2 -S 3 B3 |
| | 17.5 | E32- 1 C200 2 -S 3 B4 |
| R10 | 10 | E32- 1 C200 2 -S 3 C3 |
| | 20 | E32- 1 C200 2 -S 3 C4 |
| R12.5 | 12.5 | E32- 1 C200 2 -S 3 D3 |
| | 22.5 | E32- 1 C200 2 -S 3 D4 |

■ Model Number Used When Changing Only the Sleeve Length



Model: E32-**1**C200**2**-S**3**

*1: Insert "T" for Through-beam Fiber Units and "D" for Fiber Units with Reflective Sensors.

*2: Insert the "B" or "F" that appears at the end of the original model number.

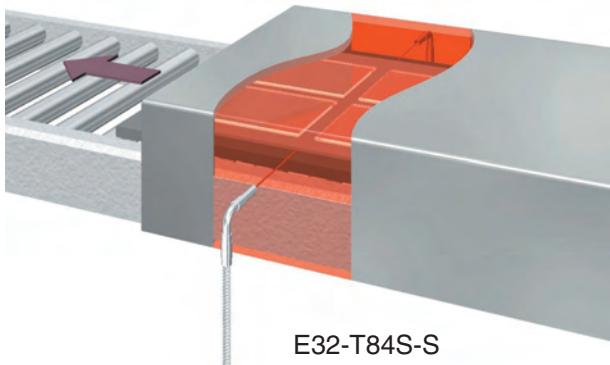
*3: Insert "50" if the total length is 50 mm. The total length must not exceed 120 mm.

Features/Applications

Environment-resistive Models

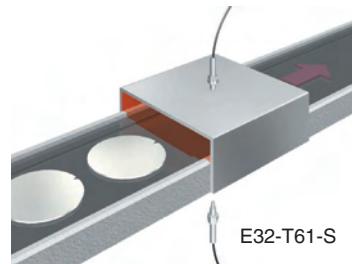
Heat-resistant

- These Fiber Units can be used for various applications in temperatures up to 400°C.



■ Applications

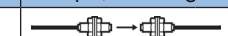
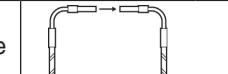
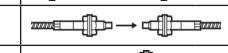
Detecting wafers in high-temperature environments



■ Ratings/Characteristics

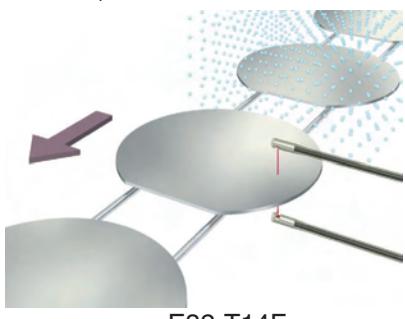
| | 150°C models | 200°C and higher models | |
|---------------------|---|--------------------------------|-------------------------------|
| | E32-T81R E32-D81R | All other models | |
| Min. bending radius | 35 mm | 10 mm | 25 mm |
| Fiber material | Plastic (Free-cut) (fluororesin coating) | Glass (fluororesin coating) | Glass (SUS spiral coating) |

■ Overview of Model Variations

| Type | Ambient Temperature | Features | Shape, sensing distance (mm)* | Model number |
|--------------|---------------------|-------------------------|---|--------------|
| Through-beam | -40°C to 150°C | M4 screw |  760 | E32-T51 |
| | -40°C to 200°C | L-shaped, long distance |  1,300 | E32-T84S-S |
| | -60°C to 350°C | M4 screw |  450 | E32-T61-S |
| Reflective | -60°C to 350°C | M6 screw |  90 | E32-D61-S |
| | -40°C to 400°C | M6 screw, with sleeve |  60 | E32-D73-S |

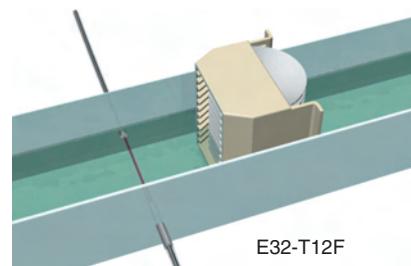
Chemical-resistant

- Built-in lens and high-power beam reduce the influence of dirt and drops of water.
- Round design prevents drops of water sticking to the head (E32-T11F).



■ Applications

Detecting workpieces in cleaning processes



■ Ratings/Characteristics

| | All other models | E32-T51F | E32-T81F-S |
|---------------------|---|----------------|--------------------------------|
| Ambient temperature | -40°C to 70°C | -40°C to 150°C | -40°C to 200°C |
| Fiber material | Plastic (Free-cut) (fluororesin coating) | | Glass (fluororesin coating) |

■ Overview of Model Variations

| Type | Features | Shape, sensing distance (mm)* | Model number |
|--------------|----------------------------|--|--------------|
| Through-beam | Water-resistant round head |  2,000 | E32-T11F |
| | Built-in lens, high power |  3,000 | E32-T12F |
| | Heat-resistant up to 200°C |  700 | E32-T81F-S |
| Reflective | Built-in lens, high power |  95 | E32-D12F |

*The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

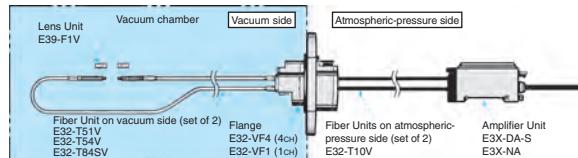
Environment-resistive Models

Vacuum-resistant

- These models can be used in high-vacuum environments at pressures from 10^{-5} to 0.1 Pa.
- The 4-channel multi-flange, which has a maximum leakage rate of 1×10^{-10} Pa·m³/s, contributes to space savings.



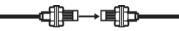
Applications (Configuration Example)



Ratings/Characteristics

| | 120°C models | 200°C models | Atmospheric-pressure side |
|---------------------|-----------------------------|----------------------------|-------------------------------|
| Min. bending radius | 30 mm | 25 mm | |
| Fiber material | Glass (fluororesin coating) | Glass (SUS spiral coating) | Plastic (fluororesin coating) |

Overview of Model Variations

| Type | Features | Shape, sensing distance (mm)* | Model number |
|--------------|---|--|----------------------|
| Through-beam | M4 screw, top-view, heat-resistant up to 120°C, long distance |  1,000 | E32-T51V 1M+ E39-F1V |
| | L-shaped, heat-resistant up to 120°C |  130 | E32-T54V 1M |
| | L-shaped, long distance, heat-resistant up to 200°C |  480 | E32-T84SV 1M |

Fiber Units on Atmospheric-pressure Side

| Appearance | Type | Model number |
|---|--------|--------------|
|  | Common | E32-T10V 2M |

Flanges

| Appearance | Type | Model number |
|---|------------------|--------------|
|  | 4-channel flange | E32-VF4 |
|  | 1-channel flange | E32-VF1 |

Ratings/Characteristics

| Number of channels | 4 channels | 1 channel |
|-----------------------|--|--|
| Item | Model number | E32-VF4 |
| Leakage rate | 1×10^{-10} Pa·m ³ /s max. | |
| Ambient temperature | Operating: -25°C to 55°C Storage: -25°C to 55°C | |
| Material | Aluminum (A5056) | Stainless steel (SUS304) Aluminum (A5056) |
| Flange-seal material | Fluorocarbon rubber (Viton) | |
| Weight (packed state) | Approx. 280 g | Approx. 240 g |

*The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

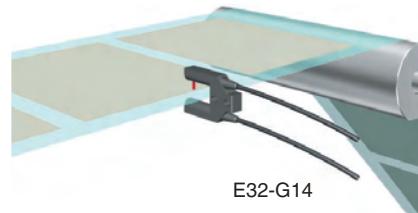
Application-specific Models

Label Detection

- Built-in lens and high-power beam enable the reliable detection of labels through a mounting board.
- These Fiber Units can be washed with hydrogen peroxide, making them ideal for the food industry.



Applications Detecting labels



Ratings/Characteristics

| | |
|----------------------|--|
| Ambient temperature | -40°C to 70°C (no icing or condensation) |
| Fiber material | Plastic (Free-cut) |
| Degree of protection | IP67 |

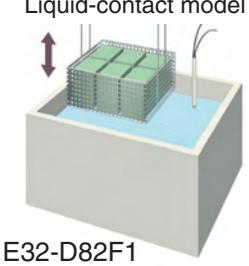
Overview of Model Variations

| Type | Features | Shape, sensing distance (mm)* | Model number |
|--------------|---|--|--------------|
| Through-beam | Slot sensor, no adjustment of optical axis required |  10 | E32-G14 |
| | Screw mounting, side-view |  3,400 | E32-T14 |

Liquid-level Detection

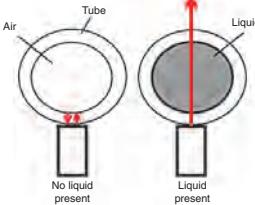
- Area sensing is possible with minimal influence from bubbles and drops of water (E32-A01/A02/D36T).
- For safety when disconnections occur, two models have been developed, a light ON model for liquid presence and a light ON model for liquid absence (E32-A01/A02).

Tube-mounting model

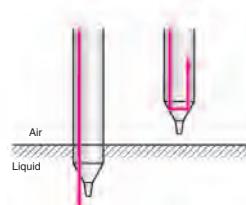


Operating Principle

Tube-mounting



Liquid-contact model



The presence/absence of liquid is detected using the refractive properties of light. More specifically, it utilizes the fact that the difference in refractive index between the air and the tip/tube is larger than the difference between the liquid and the tip/tube.

Overview of Model Variations

| Type | Features | Shape, sensing distance (mm)* | Model number |
|----------------|--|--|--------------|
| Through-beam | Light ON when liquid is present (ideal for checking lower limits) | Applicable tube: Transparent tube with a diameter of 3.2, 6.4, or 9.5 mm and a recommended wall thickness of 1 mm | E32-A01 |
| | Light ON when liquid is absent (ideal for checking for overflow) | Applicable tube: Transparent tube with a diameter in the range 6 to 13 mm and a recommended wall thickness of 1 mm | E32-A02 |
| | No restriction on tube diameter, resistant to bubbles and drops of water | Applicable tube: Transparent tube (no restriction on diameter) | E32-D36T |
| Liquid-contact | Heat-resistant up to 200°C, shape prevents liquid buildup | Liquid-contact model | E32-D82F1 |

*The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

Through-beam Fiber Units

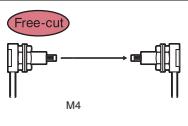
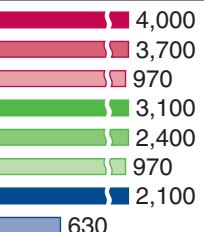
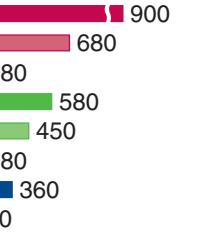
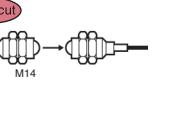
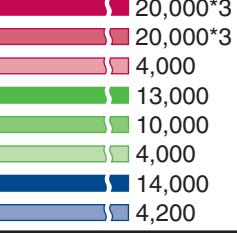
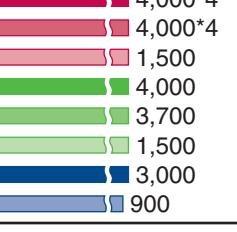
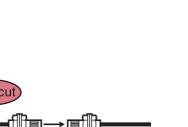
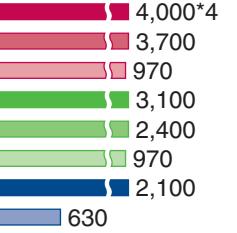
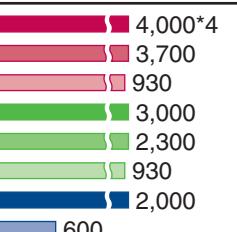
*1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.

*2. (Free-cut) Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode. When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

High-resolution mode Standard mode Super-high-speed mode. When used in combination with the E3X-MDA Unit.

When used in combination with E3X-NA-F high speed unit. When used in combination with E3X-NA or E3X-SD standard units.

| Type | Appearance (mm) *2 | Sensing distance (mm) | Standard object (min. sensing object) (mm) *1 | Min. bending radius (mm) | Features | Model number | |
|---------------------|---------------------------|---|---|--------------------------|--|--------------------------------------|-----------------------------------|
| Standard models | Right angle |  M4 |  4,000 3,700 970 3,100 2,400 970 2,100 630 | 4 dia (0.005 dia.) |  R1 | M4 screw, right angle, long distance | E32-T11N+ E39-F1 <i>NEW</i> |
| Chemical resistant | Standard size |  M4 |  900 680 180 580 450 180 360 100 | 1 dia (0.005 dia.) |  R4 | M4 screw, fluorine coating | E32-T11U |
| Special-beam models | Long-distance, high-power |  M14 |  20,000*3 20,000*3 4,000 13,000 10,000 4,000 14,000 4,200 | 10 dia. |  R25 | Large built-in lens, M14 screw | E32-T17L |
| | | |  4,000*4 4,000*4 1,500 4,000 3,700 1,500 3,000 900 | M4 screw | | E32-TC200+ E39-F1 | |
| | |  M4 |  4,000*4 3,700 970 3,100 2,400 970 2,100 630 | 4 dia. (0.1 dia.) |  R1 | M4 screw, flexible fiber | E32-T11R+ E39-F1 |
| | | |  4,000*4 3,700 930 3,000 2,300 930 2,000 600 | |  R4 | M4 screw, break-resistant | E32-T11+ E39-F1 |

*3. The optical fiber is 10 m long on each side permitting a sensing distance of 20,000 mm.

*4. The optical fiber is 2 m long on each side permitting a sensing distance of 4,000 mm.

 : Flexible fiber  : Bendable fiber  : Fluorine-coated fiber

Through-beam Fiber Units

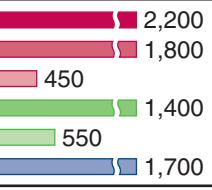
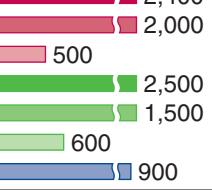
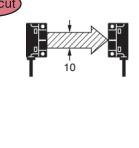
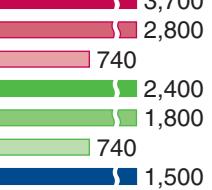
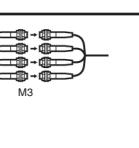
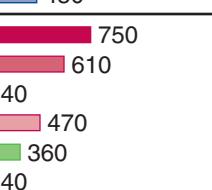
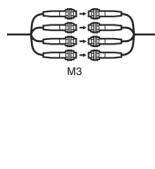
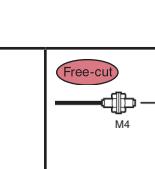
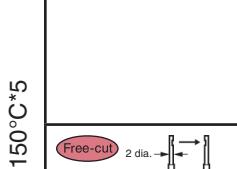
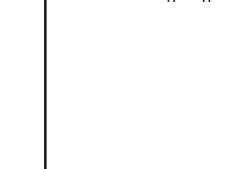
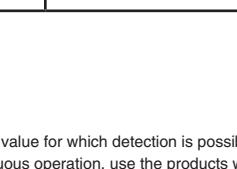
*1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.

*2. (Free-cut) Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode. When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

High-resolution mode Standard mode Super-high-speed mode. When used in combination with the E3X-MDA Unit.

When used in combination with E3X-NA-F high speed unit. When used in combination with E3X-NA or E3X-SD standard units.

| Type | Appearance (mm) *2 | Sensing distance (mm) | Standard object (min. sensing object) (mm) *1 | Min. bending radius (mm) | Features | Model number |
|------------------------------|--|--|---|---|---|---|
| Special-beam models |  (Free-cut) |  2,200 (High-resolution mode) 1,800 (Standard mode) 450 (Super-high-speed mode) 1,400 (High-resolution mode) 550 (Standard mode) 1,700 (Super-high-speed mode) | (5 dia.) *4 |  (Free-cut) | Area width: 50 mm R R1 | E32-ET16WR-2 NEW |
| | |  2,400 (High-resolution mode) 2,000 (Standard mode) 500 (Super-high-speed mode) 2,500 (High-resolution mode) 1,500 (Standard mode) 600 (Super-high-speed mode) | | | | |
| |  (Free-cut) |  3,700 (High-resolution mode) 2,800 (Standard mode) 740 (Super-high-speed mode) 2,400 (High-resolution mode) 1,800 (Standard mode) 740 (Super-high-speed mode) | (0.6 dia) *4 |  (Free-cut) | Area width: 10 mm; long distance R25 | E32-T16 E32-M21 |
| | |  1,500 (High-resolution mode) 450 (Standard mode) | | | | |
| Environment-resistant models |  M3 | 750 (High-resolution mode) 610 (Standard mode) 140 (Super-high-speed mode) 470 (High-resolution mode) 360 (Standard mode) 140 (Super-high-speed mode) | 2 dia. (0.1 dia.) |  M3 | Multi-point detection (4-head) | E32-M21 |
| | | 300 (High-resolution mode) 90 (Standard mode) | | | | |
| |  M4 | 1,000 (High-resolution mode) 760 (Standard mode) 200 (Super-high-speed mode) 650 (High-resolution mode) 500 (Standard mode) 200 (Super-high-speed mode) | 1.5 dia. (0.1 dia.) |  M4 | Heat-resistant up to 150°C | E32-T51 E32-T54 |
| | | 400 (High-resolution mode) 120 (Standard mode) | | | | |
| Heat-resistant |  2 dia. | 300 (High-resolution mode) 230 (Standard mode) 60 (Super-high-speed mode) 190 (High-resolution mode) 150 (Standard mode) 60 (Super-high-speed mode) | 2 dia. (0.1 dia.) |  2 dia. | Heat-resistant up to 150°C; side-view | E32-T54 |
| | | 130 (High-resolution mode) 35 (Standard mode) | | | | |

*4. This is the value for which detection is possible within the sensing area, with the sensing distance set to give a digital value of 1,000. (The sensing object is stationary.)

*5. For continuous operation, use the products within a temperature range of -40°C to 130°C.

 : Flexible fiber  : Bendable fiber  : Fluorine-coated fiber

Ordering Information

Through-beam Fiber Units

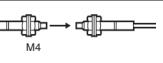
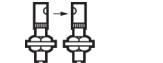
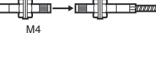
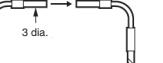
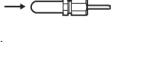
*1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.

*2.  Indicates models that allow free cutting.

 High-resolution mode  Standard mode  Super-high-speed mode. When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

 High-resolution mode  Standard mode  Super-high-speed mode. When used in combination with the E3X-MDA Unit.

 When used in combination with E3X-NA-F high speed unit.  When used in combination with E3X-NA or E3X-SD standard units.

| Type | Appearance (mm) *2 | Sensing distance (mm) | Standard object (min. sensing object) (mm) *1 | Min. bending radius (mm) | Features | Model number |
|------------------------------|--------------------|---|--|--------------------------|----------|--|
| Environment-resistant models | 200°C |  |  360  280  70  230  180  70  180  50 | 1 dia. (0.005 dia.) | R10 | Heat-resistant up to 200°C *3 |
| | |  |  600  450  120  230  180  70  180  50 | 3 dia. (0.1 dia.) | | Heat-resistant up to 200°C *3; side-view |
| | |  |  4,000*4  3,400  900  3,000  2,200  900  3,000  900 | 4 dia. (0.1 dia.) | R25 | Heat-resistant up to 200°C *3, long distance |
| | |  |  1,750  1,300  350  1,100  870  350  700  210 | 1.7 dia. (0.1 dia.) | | Heat-resistant up to 200°C *3; L-shaped; long distance |
| | 350°C |  |  600  450  120  390  300  120  900  90 | 1 dia. (0.005 dia.) | R4 | Heat-resistant up to 350°C *3 |
| Chemical-resistant | |  |  2,500  2,000  520  1,600  1,300  520  1,050  380 | 4 dia. (0.1 dia.) | | Fluororesin cover, round head |

*3. The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details.

*4. The optical fiber is 2 m long on each side permitting a sensing distance of 4,000 mm.

 : Flexible fiber  : Bendable fiber  : Fluorine-coated fiber

Through-beam Fiber Units

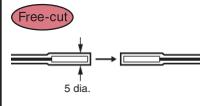
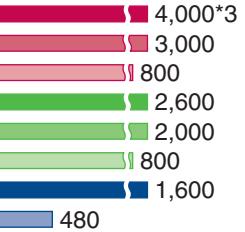
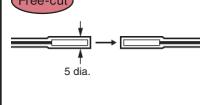
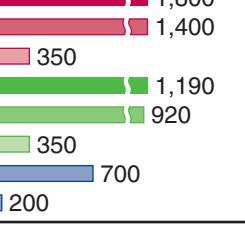
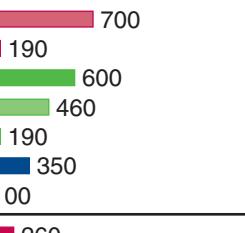
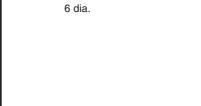
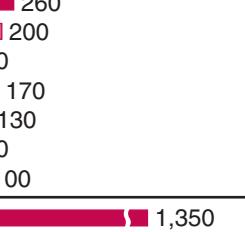
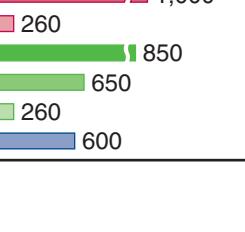
*1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.

*2. (Free-cut) Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode. When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

High-resolution mode Standard mode Super-high-speed mode. When used in combination with the E3X-MDA Unit.

When used in combination with E3X-NA-F high speed unit. When used in combination with E3X-NA or E3X-SD standard units.

| Type | Appearance (mm) *2 | Sensing distance (mm) | Standard object (min. sensing object) (mm) *1 | Min. bending radius (mm) | Features | Model number |
|--------------------|---|---|---|---|---|--|
| Chemical-resistant |  |  | 4 dia. (0.1 dia.) |  | Fluororesin cover, long distance | E32-T12F |
| | |  | 3 dia. (0.1 dia.) | | Fluororesin cover, side-view | E32-T14F |
| |  |  | 4 dia. (0.1 dia.) |  | Fluororesin cover, heat-resistant up to 150°C *4 | E32-T51F NEW |
| | |  | 1 dia. (0.005 dia.) | | Fluororesin cover, heat-resistant up to 200°C *5 | E32-T81F-S |
| Vacuum-resistant |  |  | 1.2 dia (0.01 dia.) |  | M4 screw, heat-resistant up to 120°C | E32-T51V 1M |
| | |  | 4 dia. (0.1 dia.) | | M4 screw, heat-resistant up to 120°C, long distance | E32-T51V 1M+ E39-F1V |

*3. 2 m long on each side permitting a sensing distance of 4,000 mm.

*4. For continuous operation, use the product within a range of -40° to 130°C.

*5. The maximum temperature that can be withstood varies with location. Refer to dimensions diagrams for details.

 : Flexible fiber  : Bendable fiber  : Fluorine-coated fiber

Ordering Information

Through-beam Fiber Units

*1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.

*2. **Free-cut** Indicates models that allow free cutting.

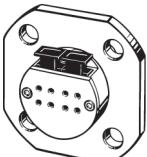
High-resolution mode Standard mode Super-high-speed mode. When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

High-resolution mode Standard mode Super-high-speed mode. When used in combination with the E3X-MDA Unit.

When used in combination with E3X-NA-F high speed unit. When used in combination with E3X-NA or E3X-SD standard units.

| Type | Appearance (mm) *2 | Sensing distance (mm) | Standard object (min. sensing object) (mm) *1 | Min. bending radius (mm) | Features | Model number |
|------------------------------|-------------------------------|-----------------------|---|--------------------------|--|-------------------------|
| Environment-resistant models | Vacuum-resistant | 210 | 1.2 dia. (0.01 dia.) | R30 | L-shaped, heat-resistant up to 120°C | E32-T54V 1M |
| | | 130 | | | | |
| | | 35 | | | | |
| | | 110 | | | | |
| | | 85 | | | | |
| | General-purpose | 35 | 4 dia. (0.1 dia.) | R30 | L-shaped, heat-resistant up to 120°C, long distance | E32-T54V 1M+ E36-F1V |
| | | 660 | | | | |
| | | 500 | | | | |
| | | 180 | | | | |
| | | 420 | | | | |
| | High-temperature resistant | 320 | 2 dia. (0.1 dia.) | R25 | L-shaped, heat-resistant up to 200°C, long distance | T32-T84SV 1M |
| | | 180 | | | | |
| | | 390 | | | | |
| | | 630 | | | | |
| | | 480 | | | | |
| | | 130 | | | | |
| | | 410 | | | | |
| | | 310 | | | | |
| | | 130 | | | | |
| | | 250 | | | | |

Flanges

| Appearance (mm) | Type | Model number |
|---|------------------|--------------|
|  | 4-channel flange | E32-VF4 |
|  | 1-channel flange | E32-VF1 |

Lens Units

| Appearance (mm) | Type | Quantity | Remarks |
|---|---------|----------|---|
|  | E39-F1V | 2 | Long-distance Lens Unit Can be used for the E32-51V and the E32-T54V. |

Mounting Brackets

| Appearance (mm) | Type | Quantity | Remarks |
|---|----------|----------|----------------------------------|
|  | E39-L54V | 2 | Can be used for the E32-T54V. |

Fiber Units for Atmospheric-pressure Side

| Appearance | Type | Model number |
|---|--------------------------------------|--------------|
|  | Amplifier-Flange Connection Fiber | E32-T10V 2M |

Fiber Units with Reflective Sensors

*1. The sensing distances are for white paper.

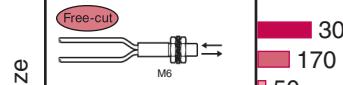
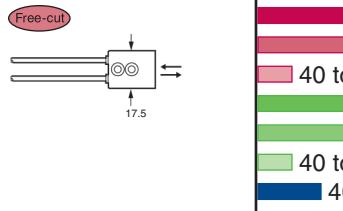
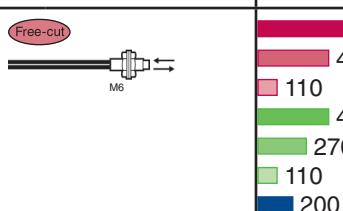
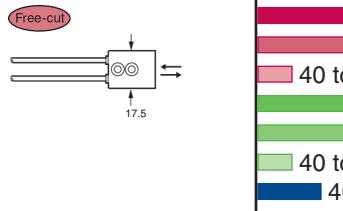
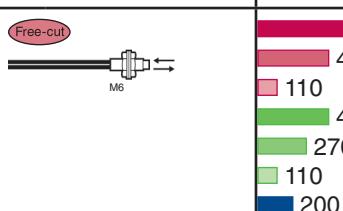
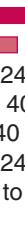
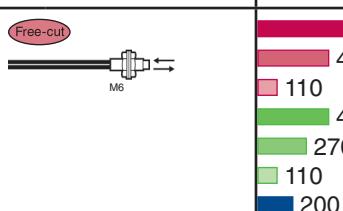
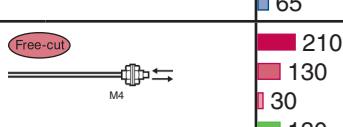
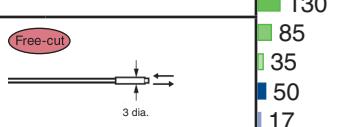
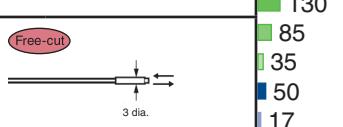
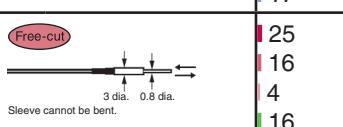
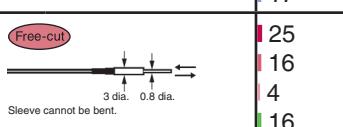
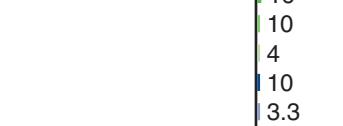
*2. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.

*3.  Indicates models that allow free cutting.

 High-resolution mode  Standard mode  Super-high-speed mode. When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

 High-resolution mode  Standard mode  Super-high-speed mode. When used in combination with the E3X-MDA Unit.

 When used in combination with E3X-NA-F high speed unit.  When used in combination with E3X-NA or E3X-SD standard units.

| Type | Appearance (mm) *3 | Sensing distance (mm) *1 | Min. sensing object (mm) *2 | Min. bending radius (mm) | Features | Model number | |
|---------------------|---------------------------|--|--|--------------------------|--|-------------------------------------|----------|
| Standard models | Standard size |    |  300 170 50 170 125 50 90 30 | (0.005 dia.) |  R4 | M6 screw, fluorine coating | E32-D11U |
| | Long-distance, high-power |   |  40 to 1,000 40 to 700 40 to 240 40 to 600 40 to 490 40 to 240 40 to 400 55 to 70 | — |  R4 | Large built-in lens, screw mounting | E32-D16 |
| Special-beam models | Long-distance, high-power |  |  650 400 110 400 270 110 200 65 | R25 | M6 screw | E32-D11L | |
| | Special-beam models |   |  210 130 30 130 | R10 | M4 screw | E32-D21L | |
| | Ultracompact, thin sleeve |   |  85 35 50 17 | (0.005 dia.) | 3-dia. cylinder | E32-D22L | |
| | Ultracompact, thin sleeve |   |  25 16 4 16 10 4 10 3.3 | (0.005 dia.) | 0.8-dia. sleeve | E32-D33 | |
| | Ultracompact, thin sleeve |  |  5 3 0.8 3 2 0.8 1.5 0.5 | (0.005 dia.) |  R4 | 0.5-dia. sleeve | E32-D331 |

 Flexible fiber

 Bendable fiber

 Fluorine-coated fiber

Ordering Information

Fiber Units with Reflective Sensors

*1. The sensing distances are for white paper.

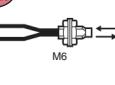
*2. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.

*3. **Free-cut** Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode. When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

High-resolution mode Standard mode Super-high-speed mode. When used in combination with the E3X-MDA Unit.

When used in combination with E3X-NA-F high speed unit. When used in combination with E3X-NA or E3X-SD standard units.

| Type | Appearance (mm) *3 | Sensing distance (mm) *1 | Min. sensing object (mm) *2 | Min. bending radius (mm) | Features | Model number |
|------------------------------|--|--|-----------------------------|--------------------------|---|---|
| Special-beam models |  | 2 to 6 (center: 4) 2 to 6 (center: 4) | (0.005 dia.) | R10 | Heat resistant up to 105°C *4, top-view | E32-L24L |
| | | 5.4 to 9 (center: 7.2) 5.4 to 9 (center: 7.2) | | | Heat resistant up to 105°C *4, top-view | E32-L25L |
| |  | 4 to 10 4 to 10 4 to 10 4 to 10 4 to 10 4 to 10 4 to 10 | | R25 | Heat resistant up to 200°C, flat-view | E32-L86 NEW |
| | | 0 to 15 0 to 15 0 to 12 0 to 15 0 to 12 0 to 15 0 to 13 | | | Wide-range sensing, flat-view | E32-L16 |
| Environment-resistive models | Heat-resistant 150°C |  400 230 72 230 165 72 120 40 | (0.005 dia.) | R35 | Heat resistant up to 150°C | E32-D51 |

*4. For continuous operation, use the products within a temperature range of -40°C to 90°C.

*5. For continuous operation, use the products within a temperature range of -40°C to 130°C.

R : Flexible fiber
 B : Bendable fiber
 U : Fluorine-coated fiber

Fiber Units with Reflective Sensors

*1. The sensing distances are for white paper.

*2. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.

*3. **Free-cut** Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode. When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

High-resolution mode Standard mode Super-high-speed mode. When used in combination with the E3X-MDA Unit.

When used in combination with E3X-NA-F high speed unit. When used in combination with E3X-NA or E3X-SD standard units.

| Type | Appearance (mm) *3 | Sensing distance (mm) *1 | Min. sensing object (mm) *2 | Min. bending radius (mm) | Features | Model number |
|-----------------------|--------------------|---|---|--------------------------|----------------------------------|--|
| Heat-resistant models | 200°C | | 150 90 27 90 63 27 45 15 | (0.005 dia.) | R10 | Heat resistant up to 200°C *4 E32-D81R-S E32-D81R |
| | 350°C | | 100 60 18 60 40 18 30 10 | | R25 | Heat resistant up to 350°C *4 E32-D61-S E32-D61 |
| | 400°C | | 100 60 18 60 40 18 30 10 | | R25 | Heat resistant up to 400°C *4, with sleeve E32-D73-S E32-D73 |
| Environment-resistant | | 160 95 30 95 70 30 50 16 | (0.005 dia.) | R40 | Fluororesin cover, long distance | E32-D12F |
| | | 70 40 10 40 28 10 20 6.5 | | | Fluororesin cover, side-view | E32-D14F NEW |

*4. The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details.

: Flexible fiber : Bendable fiber : Fluorine-coated fiber

Accessories

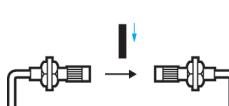
*1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.

High-resolution mode Standard mode Super-high-speed mode When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

High-resolution mode Standard mode Super-high-speed mode When used in combination with the E3X-MDA Unit.

When used in combination with E3X-NA-F high speed unit. When used in combination with E3X-NA or E3X-SD standard units.

Lens Units

| Type | Appearance | Applicable Fiber Units | Sensing distance (mm) | Standard object (min. sensing object) (mm) *1 | Features | Lens model number |
|-------------------------|---|------------------------|--|---|--|-------------------|
| Through-beam Lens Units |  | E32-T11L | 4,000*2 3,200 840 1,100 870 350 700 210 | 4 dia. (0.1 dia.) | Long-distance sensing; opening angle: 5° to 40° (heat resistant up to 200°C) | E39-F1 |
| | | | 4,000*2 4,000*2 1,500 4,000*2 3,700 1,500 3,000 900 | | | |
| | | E32-T11R | 4,000*2 3,700 970 3,100 2,400 970 2,100 630 | | | |
| | | | 4,000*2 3,600 930 3,000 2,300 930 2,000 600 | | | |
| | | E32-T11N | 4,000*2 3,700 970 3,100 2,400 970 2,100 630 | | | |
| | | | 4,000*2 3,600 930 3,000 2,300 930 2,000 600 | | | |

*2. The optical fiber is 2 m long on each side to permit a total sensing distance of 4,000 mm.

Ordering Information

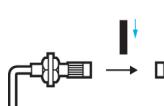
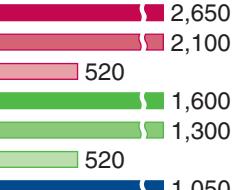
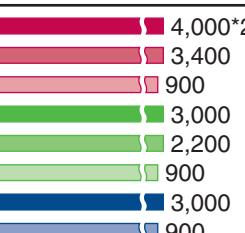
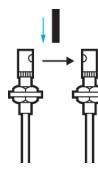
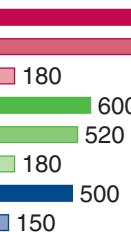
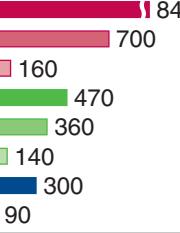
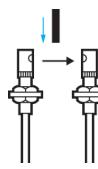
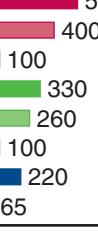
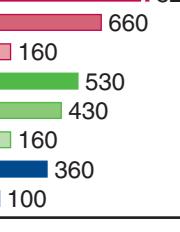
Accessories

*1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.

High-resolution mode Standard mode Super-high-speed mode When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

High-resolution mode Standard mode Super-high-speed mode When used in combination with the E3X-MDA Unit.

When used in combination with E3X-NA-F high speed unit. When used in combination with E3X-NA or E3X-SD standard units.

| Type | Appearance | Applicable Fiber Units | Sensing distance (mm) | Standard object (min. sensing object) *1 | Features | Lens model number |
|--------------------------|---|------------------------|---|--|--|-------------------|
| Long-distance Lens Units |  | E32-T81R-S |  | 4 dia. (0.1 dia.) | Long-distance sensing; opening angle: 5° to 40° (heat resistant up to 200°C) | E39-F1 |
| | | |  | | | |
| Through-beam Lens Units |  | E32-T11L |  | 3 dia. (0.1 dia.) | Side-view, space-saving; opening angle: 20° to 60° (heat resistant up to 200°C) | E39-F2 |
| | | |  | | | |
| Side-view Units |  | E32-T11R |  | 3 dia. (0.1 dia.) | Side-view, space-saving; opening angle: 20° to 60° (heat resistant up to 200°C) | E39-F2 |
| | | |  | | | |

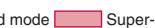
*2. The optical fiber is 2 m long on each side to permit a total sensing distance of 4,000 mm.

Accessories

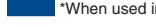
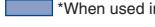
*1. Sensing distance when operated with E3X-DA-S amplifier

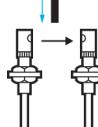
*2. Sensing distance when operated with E3X-MDA amplifier

*3. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.

 High-resolution mode  Standard mode  Super-high-speed mode *When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

 High-resolution mode  Standard mode  Super-high-speed mode *When used in combination with the E3X-MDA Unit.

 *When used in combination with E3X-NA-F high speed unit.  *When used in combination with E3X-NA or E3X-SD standard units.

| Type | Appearance | Applicable Fiber Units | Sensing distance (mm) *1 | Standard object (min. sensing object) (mm) *3 | Features | Lens model number |
|-------------------------|---|---|--|---|---|-------------------|
| Side-view Units |  | E32-T11U | 820 660 160 530 430 160 360 100 | 3 dia. (0.1 dia.) | Side-view, space-saving opening angle: 20° to 60° (heat resistant up to 200°C) | E39-F2 |
| | | | 360 280 70 190 150 60 130 35 | | | |
| | | E32-T61-S | 600 450 120 390 300 120 390 130 | | | |
| Through-beam Lens Units |  | E32-T11L E32-TC200 E32-T11R E32-T11 E32-T11U E32-T81R-S E32-T61-S | — | — | Long distance reflection (heat resistant up to 200°C) | E39-F3 |
| Small-spot Lens Units |  | E32-C42 | Spot diameter variable in the range 0.1 to 0.6 mm at distances in the range 6 to 15 mm | Small spot (variable) | E39-F3A | |
| | | E32-D32 | Spot diameter variable in the range 0.5 to 1 mm at distances in the range 6 to 15 mm | | | |
| |  | E32-C41 | 0.1-dia. spot at a distance of 7 mm | Small spot | E39-F3A-5 | |
| | | E32-C31 | 0.5-dia. spot at a distance of 7 mm | | | |
| |  | E32-C41 | 0.2-dia. spot at a distance of 17 mm | Long distance, Small spot | E39-F3B | |
| | | E32-C31 | 0.5-dia. spot at a distance of 17 mm | | | |
| |  | E32-C31 E32-C41 | Spot diameter of 4 mm max. at distances in the range 0 to 20 mm | Long-distance sensing, parallel light | E39-F3C | |

Ordering Information

Accessories

Protective Spiral Tube

| Appearance | Application | Applicable Fiber Units | Tube length | Model number |
|---|------------------|--|-------------|--------------|
|  | Fiber protection | M3-screw models E32-D21□ E32-DC200E E32-DC200F□ E32-C31 | 500 mm | E39-F32A5 |
| | | 1 m | E39-F32A | |
| | | M3-screw models E32-T21□ (Except the E32-T21R.) E32-TC200E E32-TC200F□ | 500 mm | E39-F32B5 |
| | | | 1 m | E39-F32B |
| | | M4-screw models E32-T11□ E32-TC200 E32-TC200B□ E32-T51 | 500 mm | E39-F32C5 |
| | | | 1 m | E39-F32C |
| | | M6-screw models E32-D11□ E32-DC200 E32-DC200B E32-CC200□ E32-D51 | 500 mm | E39-F32D5 |
| | | | 1 m | E39-F32D |

Note: Before using a Protective Spiral Tube, remove the protective tube that protects the area between the head and the optical fiber provided with some models.

Other Accessories

| Appearance | Application | Name | Applicable Fiber Units | Remarks | Model number |
|---|--|------------------------|--|--|-------------------------------|
|  | Used to cut the fiber. | Cutter | Fiber Units that allow free cutting | Provided with applicable Fiber Units. | E39-F4 |
|  | Attachments for inserting thin fibers into Amplifier Units | Thin-fiber Attachments | Fiber Units that allow free cutting and have a 1.0-dia. sheath | • 2 per set • Provided with applicable Fiber Units. | E39-F9 |
|  | Used to extend fibers. | Fiber Connectors | Fiber Units that allow free cutting and have a 2.2-dia. sheath | — | E32-F10 |
|  | Easy-to-use, one-touch relay connectors | | Fiber Units that allow free cutting | E39-F13: Used for Fiber Units with a 2.2-dia. sheath. E39-F14: Used for Fiber Units with a 1.0-dia. sheath. E39-F15: Used for Fiber Units with a sheath diameter between 1.0 and 2.2 mm. | E39-F13 E39-F14 E39-F15 |
|  | Used to bends in sleeves. | Sleeve Bender | E32-TC200B(4) E32-TC200F(4) E32-DC200F(4) | — | E39-F11 |

Ratings/Characteristics

Fiber Units

| Item | Type | Environment-resistive models | | | | | | |
|----------------------------------|-------------------------------|------------------------------|----------------------------|------------|------------------------|-------------------|--|--|
| | | Heat-resistant | | | | | | |
| | | E32-T5□ E32-D5□ | E32-T8□R-S E32-D8□R-S | E32-T84S-S | E32-T6□-S E32-D6□-S | E32-D73-S | | |
| Ambient operating temperature *1 | −40°C to 150°C *4 | | −40°C to 200°C *3 | | −60°C to 350°C *3 | −40°C to 400°C *3 | | |
| Ambient humidity *1 | 35% to 85% | | | | | | | |
| Fiber material | Plastic (fluororesin coating) | Glass (fluororesin coating) | Glass (SUS spiral coating) | | | | | |
| Degree of protection | IEC standard: IP67 | | | | | | | |

| Item | Type | Environment-resistive models | | | | |
|----------------------------------|-------------------------------|------------------------------|---------------------------|-----------------------------|----------------------------|----------------|
| | | Chemical-resistant | | | Vacuum-resistant | |
| | | All other models | E32-T51F | E32-T81F-S | All other models | 32-T84SV |
| Ambient operating temperature *1 | −40°C to 70°C | | −40°C to 150°C *4 | | −40°C to 200°C *3 | −25°C to 120°C |
| Ambient humidity *1 | 35% to 85% | | | | | |
| Fiber material | Plastic (fluororesin coating) | | Glass (fluororesin cover) | Glass (fluororesin coating) | Glass (SUS spiral coating) | |
| Degree of protection | IEC standard: IP67 | | | | — | |

| Item | Type | Application-specific models | | | | | | |
|----------------------------------|--------------------------------|-----------------------------|-------------------------------|------------------------------|--------------------------------|---------------|--|--|
| | | Label-detection | Liquid-level detection | | | Wafer-mapping | | |
| | | | All other models | E32-A01 E32-A02 | E32-D82F | | | |
| Ambient operating temperature *1 | −40°C to 70°C | | | −40°C to 200°C *3 | | −40°C to 70°C | | |
| Ambient humidity *1 | 35% to 85% | | | | | | | |
| Fiber material | Plastic (polyethylene coating) | | Plastic (fluororesin coating) | Fluororesin cover | Plastic (polyethylene coating) | | | |
| Degree of protection | IEC standard: IP67 | IEC standard: IP50 | | IEC standard: IP68 | IEC standard: IP50 | | | |
| Other | Repeat accuracy: 1 mm max. | | | Repeat accuracy: 0.5 mm max. | | | | |

| Item | Type | Application-specific models | | | | |
|----------------------------------|--------------------------------|-----------------------------|--------------------------------|-------------------------------|----------------------------|-----------|
| | | Glass-substrate-alignment | | Glass-substrate-mapping | | |
| | | All other models | E32-L66 | E32-A09 | E32-A09H | E32-A09H2 |
| Ambient operating temperature *1 | −40°C to 70°C | 0°C to 300°C *3, *5 | −40°C to 70°C | −40°C to 150°C *4 | −40°C to 300°C *3 | |
| Ambient humidity *1 | 35% to 85% | | | | | |
| Fiber material | Plastic (polyethylene coating) | Glass (SUS spiral coating) | Plastic (polyethylene coating) | Plastic (fluororesin coating) | Glass (SUS spiral coating) | |
| Degree of protection | IEC standard: IP40 | | | | | |

*1. There must be no icing or condensation within the range specified for the ambient operating temperature.

*2. For continuous operation, use the products within a temperature range of −40°C to 90°C.

*3. The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details.

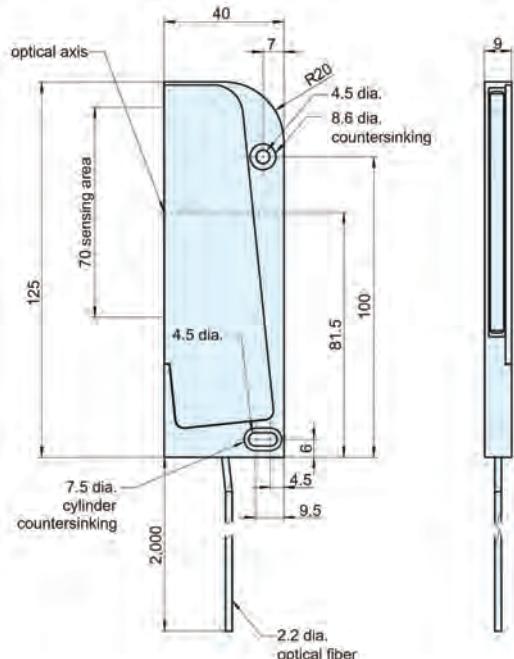
*4. For continuous operation, use the products within a temperature range of −40°C to 130°C.

*5. These values are based on the assumption that there are no repeated sudden changes in temperature.

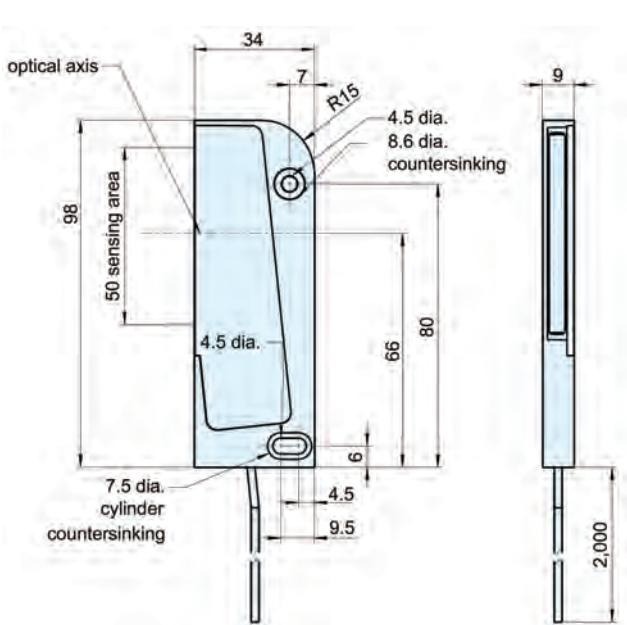
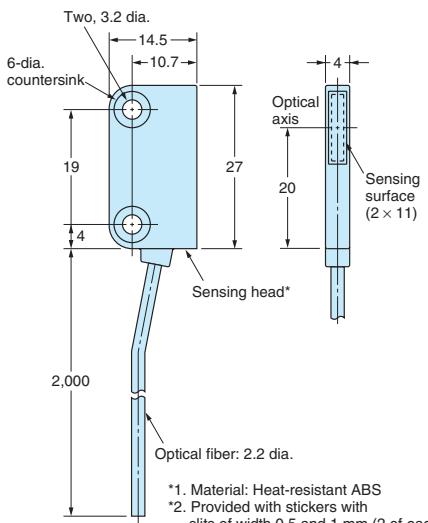
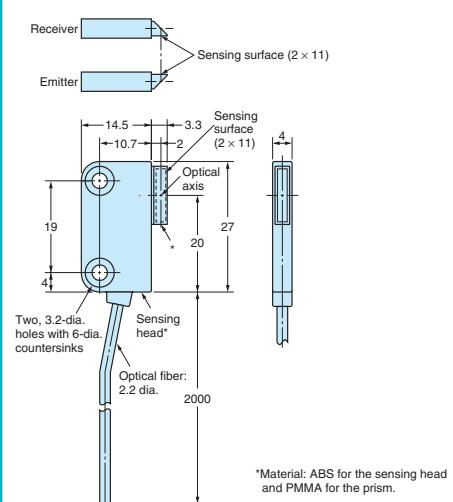
Through-beam Fiber Units

Area-sensing Models

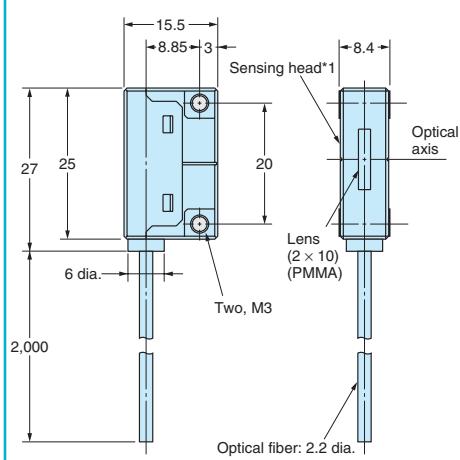
E32-ET16WR-1



E32-ET16WR-2

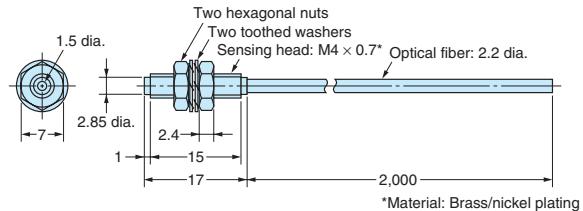
E32-T16P
E32-T16PRE32-T16J
E32-T16JR

E32-T16



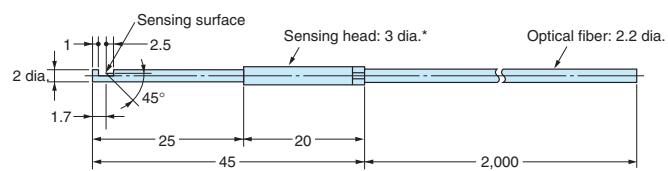
Heat-resistant Models

E32-T51



Note: The maximum allowable temperature is 150°C. The maximum allowable temperature for continuous operation is 130°C.

E32-T54



Note: The maximum allowable temperature is 150°C. The maximum allowable temperature for continuous operation is 130°C.

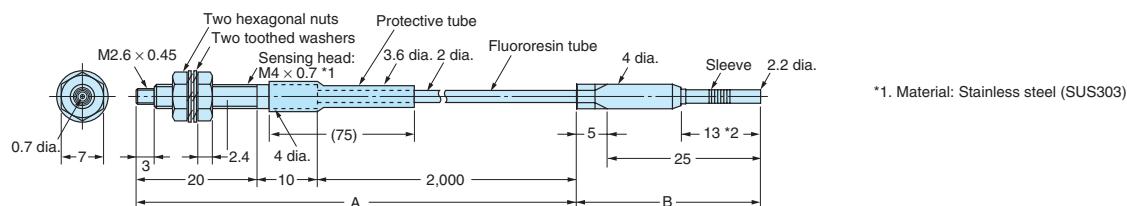
Dimensions

Through-beam Fiber Units

Heat-resistant Models

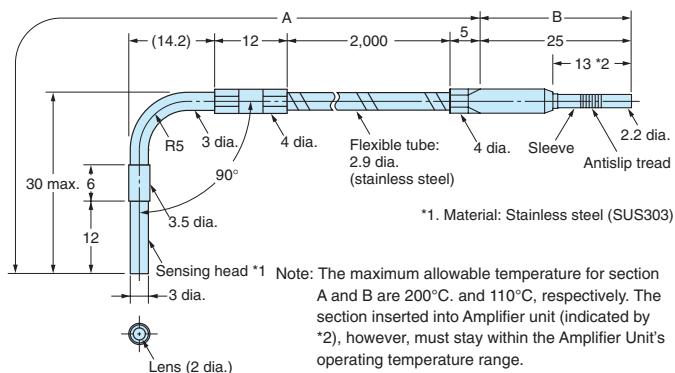
 Indicates models that allow free cutting.

E32-T81R-S



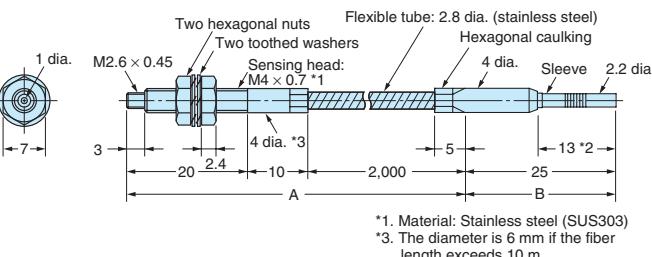
Note: The maximum allowable temperature for section A and B are 200°C. and 110°C, respectively. The section inserted into Amplifier unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

E32-T84S-S



Note: The maximum allowable temperature for section A and B are 200°C. and 110°C, respectively. The section inserted into Amplifier unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

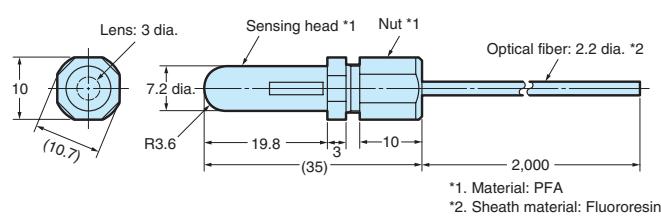
E32-T61S



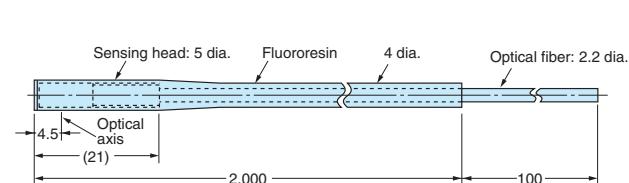
Note: The maximum allowable temperature for section A and B are 200°C. and 110°C, respectively. The section inserted into Amplifier unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

Chemical-resistant Models

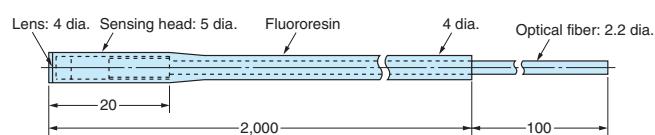
E32-T11F



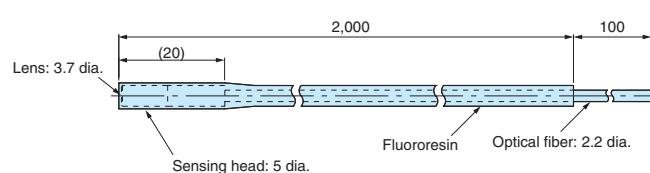
E32-T12F



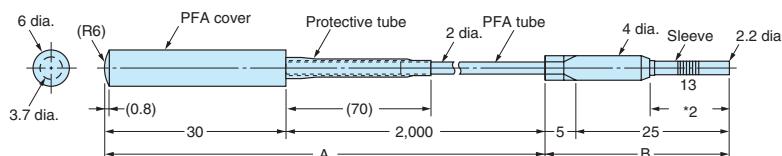
E32-T14F



E32-T51F



E32-T81F-S

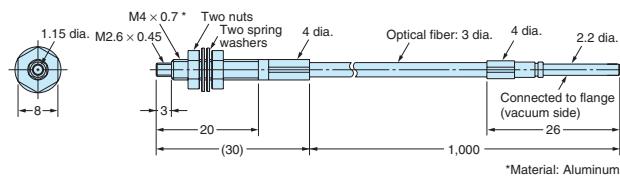


Note: The maximum allowable temperature for section A and B are 200°C. and 110°C, respectively. The section inserted into Amplifier unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

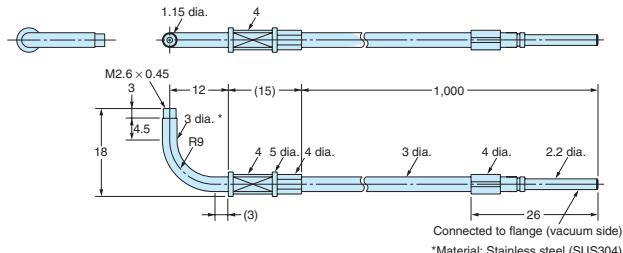
Through-beam Fiber Units

Vacuum-resistant Models

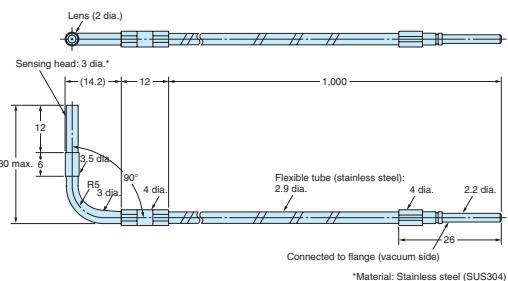
E32-T51V



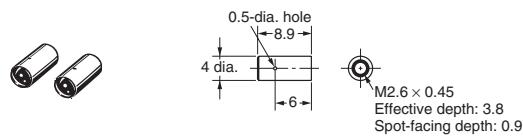
E32-T54V



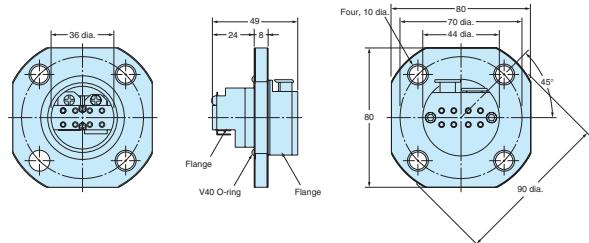
E32-T84SV



E39-F1V

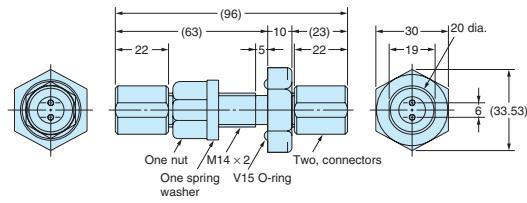


E32-VF4



Note 1. Perform mounting so that the V15 O-ring is on the atmospheric-pressure side of the vacuum chamber wall.
2. Mounting-hole cutout dimensions: 14.5 dia. ± 0.2 mm

E32-VF1

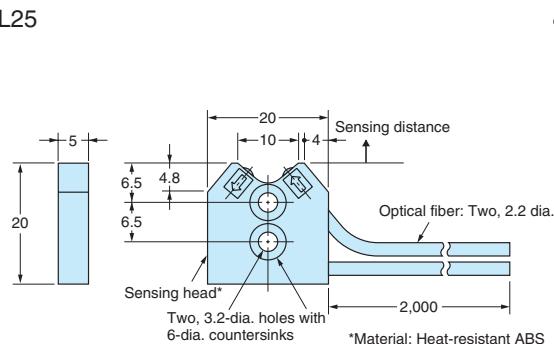


Note 1. Perform mounting so that the V15 O-ring is on the atmospheric-pressure side of the vacuum chamber wall.
2. Mounting-hole cutout dimensions: 14.5 dia. ± 0.2 mm

Fiber Units with Reflective Sensors

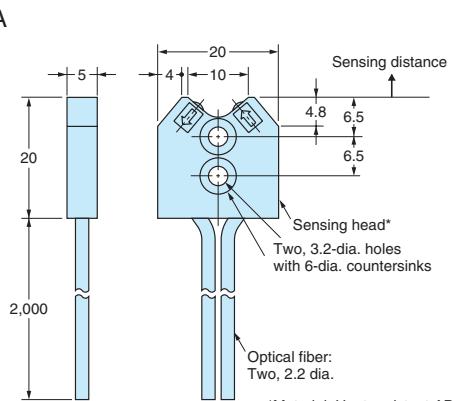
Limited-reflective Models

E32-L25



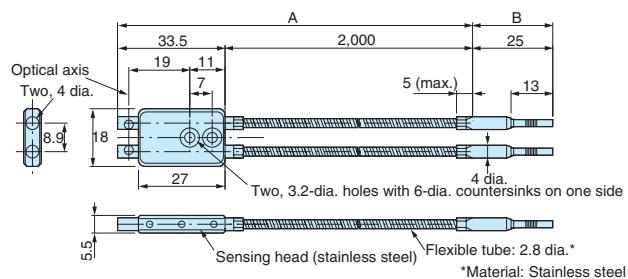
Note: There is a white line on the fiber that is inserted in the emitter-side port.

E32-L25A



Note: There is a white line on the fiber that is inserted in the emitter-side port.

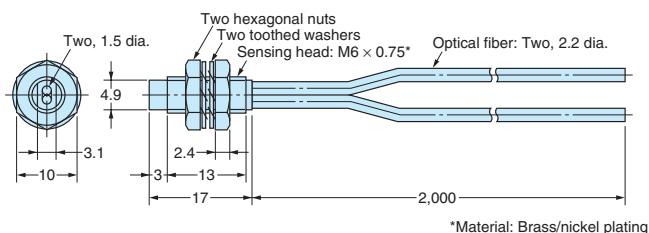
E32-L86



Note: The maximum allowable temperature for section A and B are 200°C. and 110°C, respectively. The section inserted into Amplifier unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

Heat-resistant Models

E32-D51

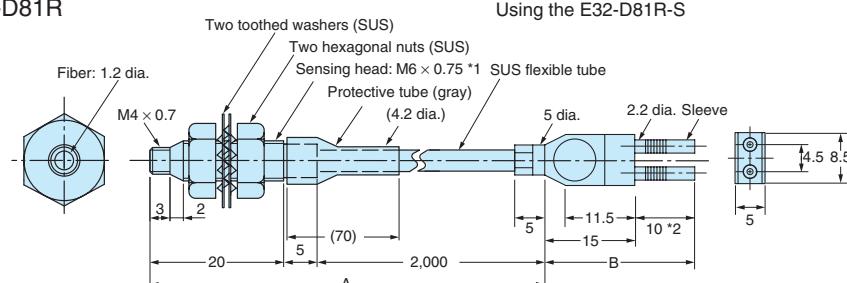


*Material: Brass/nickel plating

Note: The maximum allowable temperature is 150°C. The maximum allowable temperature for continuous operation is 130°C.

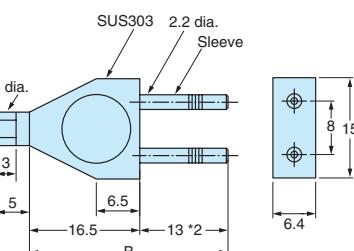
E32-D81R-S

E32-D81R



Using the E32-D81R-S

Using the E32-D81R



*1. Material: Stainless steel (SUS303)

Note: The maximum allowable temperature for section A and B are 200°C. and 110°C, respectively. The section inserted into Amplifier unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

Dimensions

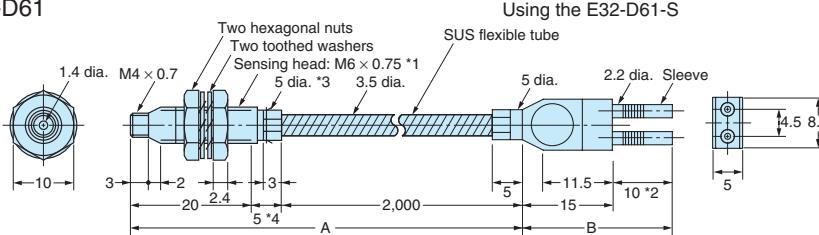
Fiber Units with Reflective Sensors

Heat-resistant Models

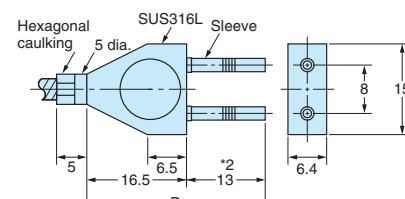
 Indicates models that allow free cutting.

E32-D61-S

E32-D61



Using the E32-D61

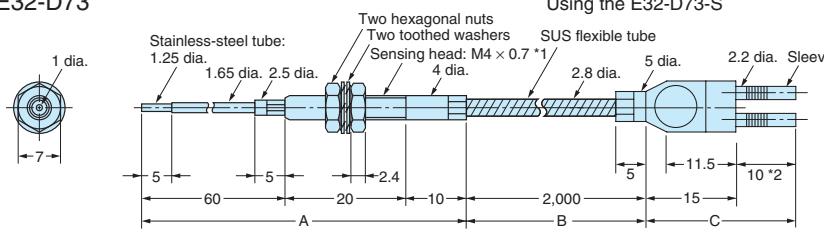


*1. Material: Stainless steel (SUS303)
 *3. The diameter is 6 if the fiber length exceeds 10 m.
 *4. The diameter is 10 if the fiber length exceeds 10 m.

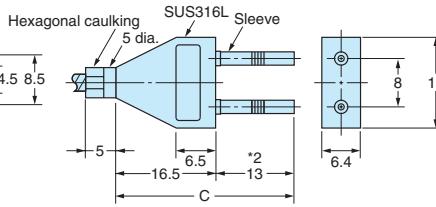
Note: The maximum allowable temperature for section A and B are 200°C. and 110°C, respectively. The section inserted into Amplifier unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

E32-D73-S

E32-D73



Using the E32-D73

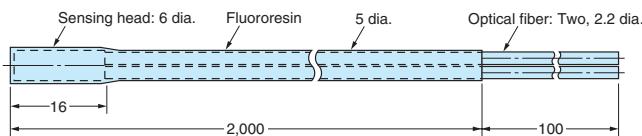


*1. Material: Stainless steel (SUS303)

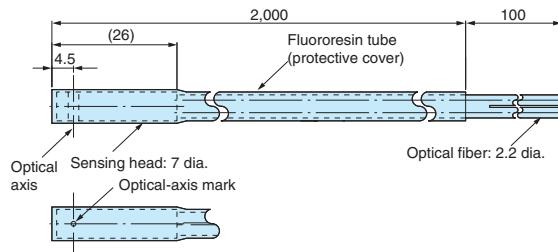
Note: The maximum allowable temperature for section A and B are 200°C. and 110°C, respectively. The section inserted into Amplifier unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

Chemical-resistant Models

E32-D12F



E32-D14F

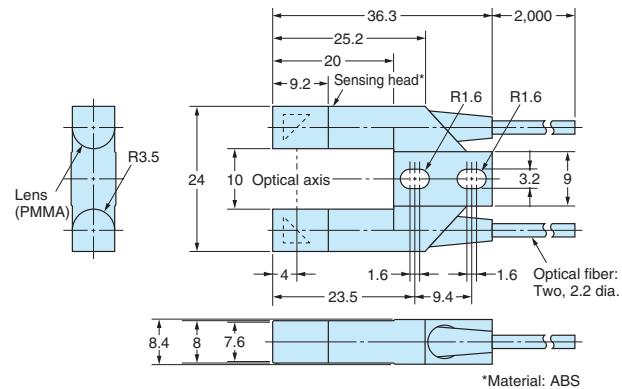


Application-specific Fiber Units

Label-detection Models

E32-G14

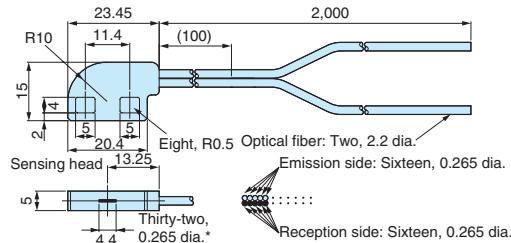
(Free-cut)



Liquid-level Detection Models

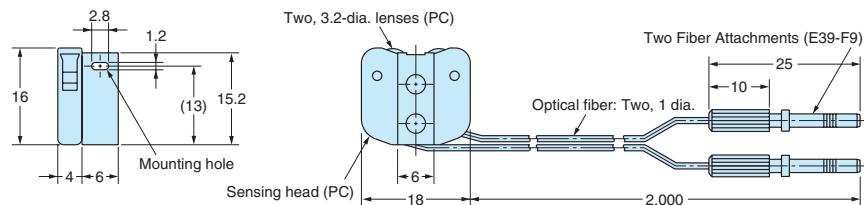
E32-D36T

(Free-cut)



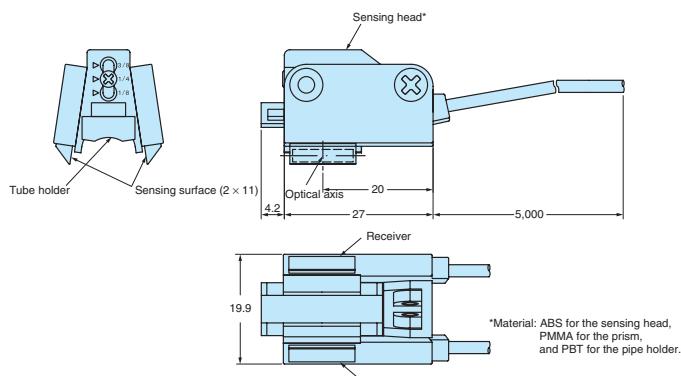
E32-L25T

(Free-cut)



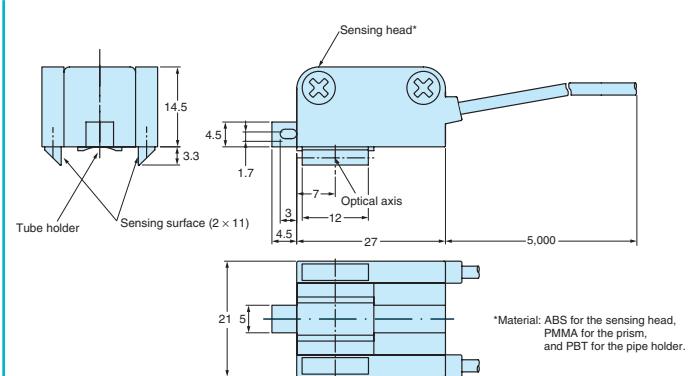
E32-A01

(Free-cut)



E32-A02

(Free-cut)



Dimensions

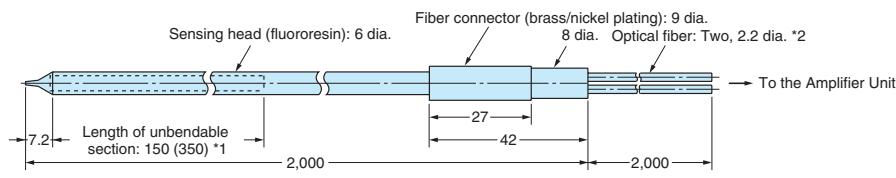
Application-specific Fiber Units

Liquid-level Detection Models

 Indicates models that allow free cutting.

E32-D82F1

E32-D82F2



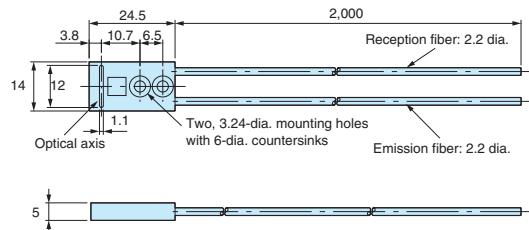
*1. (): E32-D82F2

*2. The 2-m section of optical fiber on the Amplifier-unit side is plastic and therefore allows free cutting.

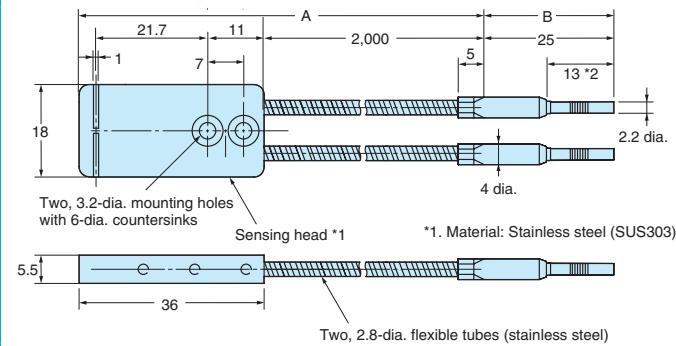
Models for Glass-substrate Alignment/Mapping

E32-A08

E32-A07E1(E2)



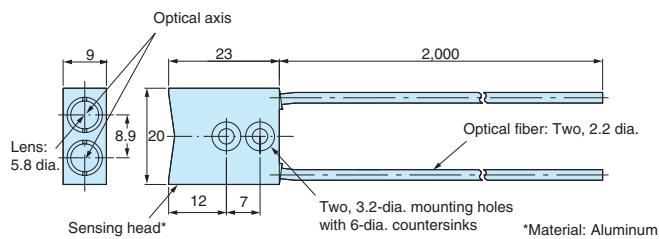
E32-L66



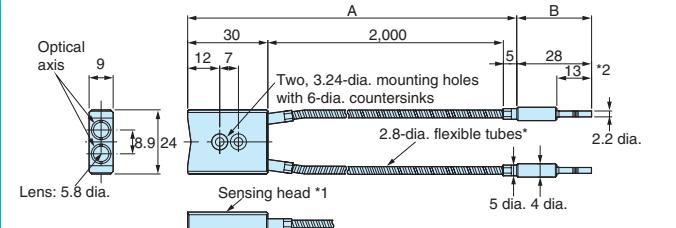
Note: The maximum allowable temperature for section A and B are 200°C. and 110°C. respectively. The section inserted into Amplifier unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

E32-A09

E32-A09H



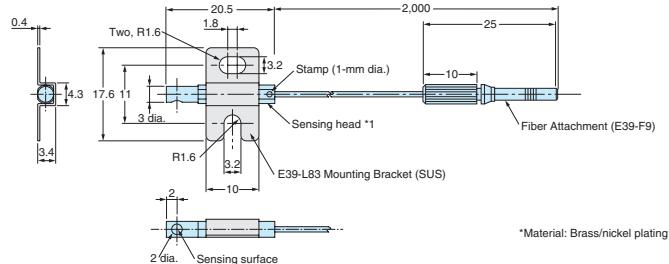
E32-A09H2



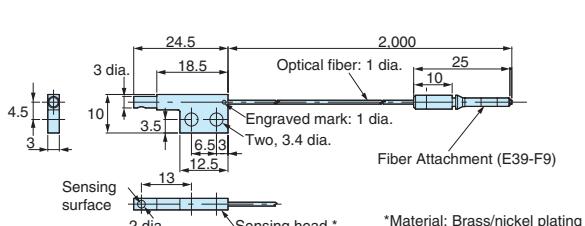
Note: The maximum allowable temperature for section A and B are 200°C. and 110°C. respectively. The section inserted into Amplifier unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

Wafer-mapping Models

E32-A03



E32-A03-1



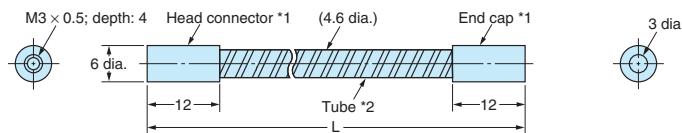
Dimensions

Accessories

Protective Spiral Tubes

E39-F32A/F32A5

E39-E32B/F32B5



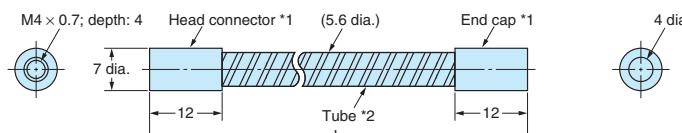
*1. Material: Brass/nickel plating

*2. Material: Stainless steel (SUS304)

Note: 1. The length L is 1,000 for the E39-F32A/F32B and 500 for the E39-F32A5/F32B5.

2. The E39-F32B(5) consists of two E39-F32A(5)s.

E39-F32C/F32C5

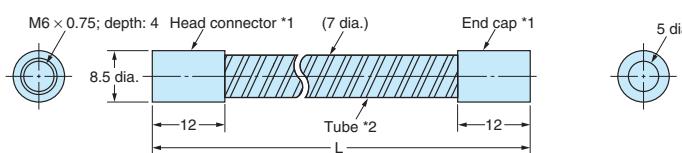


*1. Material: Brass/nickel plating

*2. Material: Stainless steel (SUS304)

Note: The length L is 1,000 for the E39-F32C and 500 for the E39-F32C5.

E39-F32D/F32D5



*1. Material: Brass/nickel plating

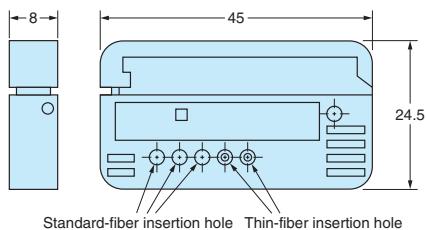
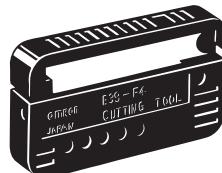
*2. Material: Stainless steel (SUS304)

Note: The length L is 1,000 for the E39-F32D and 500 for the E39-F32D5.

Other Accessories

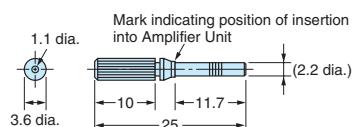
Fiber Cutter

E39-F4



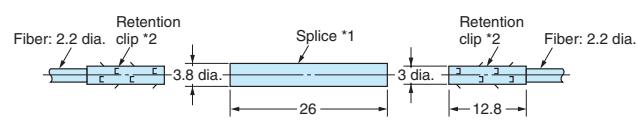
Thin-fiber Attachments

E39-F9



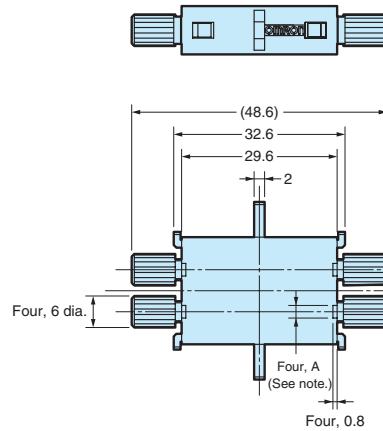
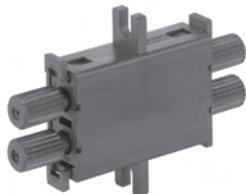
Note: Two per set.

*Provided with thin-fiber models.

Fiber Connector
E39-F10

*1. Material: Polyester

*2. Material: Brass

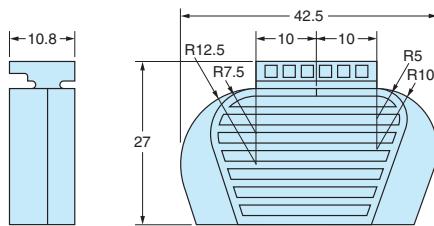
Fiber Connector
E39-F13
E39-F14
E39-F15

Note: Dimension A varies with the model number as shown in the following table.

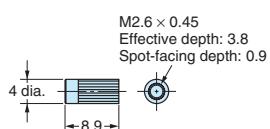
| Model | Dimension A |
|---------|-------------|
| E39-F13 | 2.4 |
| E39-F14 | 1.2 |
| E39-F15 | 2.4/1.2 |

Accessories

Other Accessories

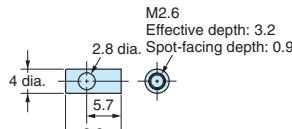
Sleeve Bender
E39-F11

Lens Units

Lens Units
E39-F1

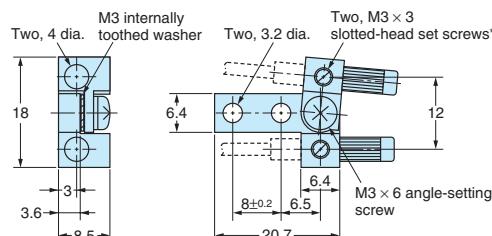
Material: Brass for the body and optical glass for the lens itself.

Note: Two per set.

Side-view units
E39-F2

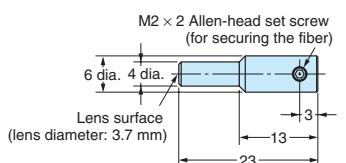
Material: Brass for the body and optical glass for the lens itself.

Note: Two per set.

Reflection Unit with Lens
E39-F3

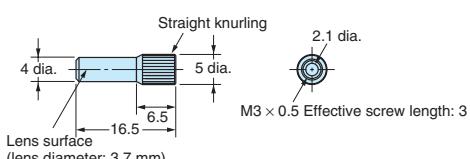
Material: Brass for the body and aluminum for the base.

* Secure the fiber head with the slotted-head set screws. Do not insert a lens (E39-F1).

Lens Unit for Reflective Fiber Units
E39-F3A

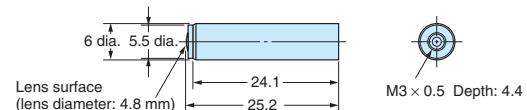
Material: Aluminum for body and optical glass for the lens.

Note: This is the Lens Unit for the E32-D32 and E32-C42.

Lens Unit for Reflective Fiber Units
E39-F3A-5

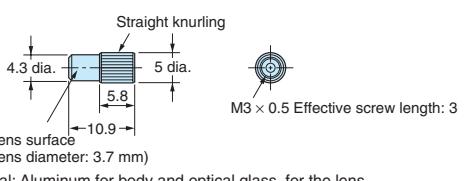
Material: Aluminum for body and optical glass for the lens.

Note: This is the Lens Unit for the E32-C31 and E32-C41.

Lens Unit for Reflective Fiber Units
E39-F3B

Material: Aluminum for body and optical glass for the lens.

Note: This is the Lens Unit for the E32-C31 and E32-C41.

Lens Unit for Reflective Fiber Units
E39-F3C

Material: Aluminum for body and optical glass for the lens.

Note: This is the Lens Unit for the E32-C31 and E32-C41.

Precautions

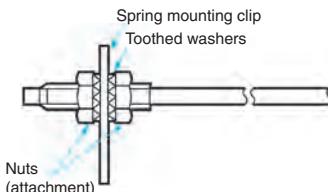
Precautions for Correct Use

■ Fiber Units Mounting

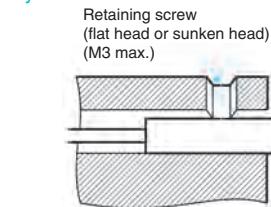
Tightening Force

The tightening force applied to the Fiber Unit should be as follows:

Screw-mounting Model



Cylindrical Model



| Fiber Units | Clamping torque |
|---|--|
| M6 screw/6-mm dia. cylinder | 0.98 N·m max. |
| M3/M4 screw | 0.78 N·m max. |
| 2-mm dia./3-mm dia. cylinder | 0.29 N·m max. |
| 1.5-mm dia./1-mm dia. cylinder | 0.2 N·m max. |
| E32-T12F 5-mm dia. fluororesin model | |
| E32-D12F 6-mm dia. fluororesin model | 0.78 N·m max. |
| E32-L25A | |
| E32-M21 | Up to 5 mm to the tip: 0.49 N·m max. More than 5 mm from the tip: 0.78 N·m max. |
| E32-T16 | 0.49 N·m max. |
| E32-R21 | 0.39 N·m max. |
| E32-T16W(R) E32-T16P(R) E32-T16J(R) E32-L24S E32-L24L E32-T25L | 0.29 N·m max. |

Use a proper-sized wrench.



Fiber Cutting Procedure

Cut a thin fiber as follows:

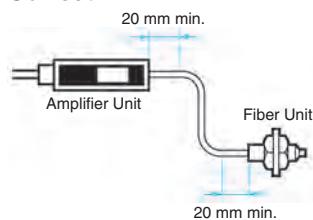
| | | |
|---|---|--|
| ① | An attachment is temporarily fitted to a thin fiber before shipment. | |
| ② | Secure the attachment after adjusting the position of it in the direction indicated by the arrow. | |
| ③ | Insert the fiber to be cut into the E39-F4. | |
| ④ | Finished state (proper cutting state) | |

Note: Insert the fiber in the direction indicated by arrow.

Connection

- Do not pull or press the Fiber Units. The Fiber Units have a withstand force of 9.8 N or 29.4 N maximum.
- Do not bend the Fiber Unit beyond the permissible bending radius given under *Ordering Information*.
- Do not bend the edge of the Fiber Units (excluding the E32-T□R and E32-D□R).

Correct

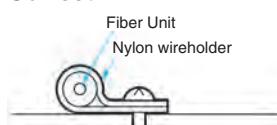


Incorrect



- Do not apply excess force on the Fiber Units.

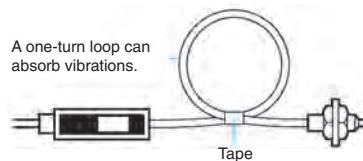
Correct



Incorrect

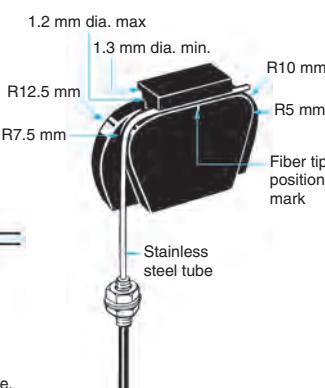
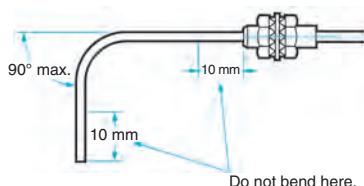


The Fiber Head could be broken by excessive vibration. To prevent this, the following is effective:



E39-F11 Sleeve Bender

- The bending radius of the stainless steel tube should be as large as possible. The smaller the bending radius becomes, the shorter the sensing distance will be.
- Insert the tip of the stainless steel tube to the Sleeve Bender and bend the stainless steel tube slowly along the curve of the Sleeve Bender (refer to the figure).



Heat-resistant Fiber Units (E32-D51 and E32-T51)

- The fibers of these Units cannot be extended using the E39-F10 Fiber Connector.
- The maximum allowable temperature for continuous operation with these Units is 130°C. It is 150°C for short-term use.

E32-T14 and E32-G14

These Units may enter the light-ON state if there are reflecting objects at the ends of the lenses. In this case, attach the black stickers provided to the ends of the lenses.



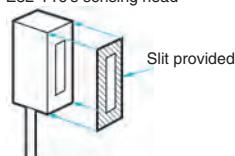
Wafer Sensors (E32-L25(A))

- To ensure correct performance, insert the fiber with a white line into the emitter-side port of the Amplifier Unit.

E32-T16 and E32-T16P

Example

E32-T16's sensing head



To use the slit provided, peel off the backing sheet, align it with the edges of the sensing surface, and attach it to the sensing head. Use the slit in applications where saturation occurs (i.e., changes in light intensity cannot be obtained) due to short sensing distances.

E32-M21

Separate the 4 fibers by distances sufficient to prevent interference.

Vacuum-resistant Fiber Units (E32-V)

Although Flanges, Fiber Units on the vacuum side, and Lens Units have been cleaned, as an extra precaution, clean these products with alcohol before use in high-vacuum environments to ensure that they are properly degreased.

Liquid-level Detection Sensors (E32-D82F)

- Secure the Fiber Unit using the unbendable section. Otherwise, the liquid-level detection position may be displaced.
- For applications in hazardous environments, install the Fiber Unit in the hazardous environment but install the Amplifier Unit in a safe environment.

Liquid-level Detection Sensors: Tube-mounting Models

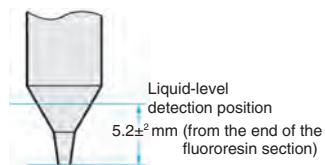
- Ensure that the tube is not deformed when using a band to secure the Fiber Unit.
- Drops of water, bubbles, or haze inside the tube may cause malfunctions.

• Adjustment E32-G14

The sensing distance is short, making the incident light intensity large. This makes it impossible to teach without a workpiece. Perform teaching with and without a workpiece.

Liquid-level (E32-D82F) Detection Position

The liquid-level detection position is at a distance of 5.2 ± 2 mm from the end of the fluororesin section. (Refer to the diagram on the right.)



The liquid-level detection position varies with the surface tension of the liquid and the degree of wetness at the Fiber Unit's detection position.

• Other Considerations

Liquid Level (E32-D82F)

- Operation may become unstable in the following cases:
 - Bubbles stick to the cone of the sensing head.
 - Solute is deposited on the cone of the sensing head.
 - The liquid has a high viscosity.
- There are some liquids, such as milky white liquids, for which detection is not possible.
- Do not let the end of the fluororesin section bump into another object. Damage to, or deformation of, the sensing head may result in unstable operation.

Heat-resistant Fiber Units (E32-D81R, E32-D61, and E32-D73)

The pitch of the emission-side and reception-side fiber-insertion ports varies with the Amplifier Unit. Be sure to use an appropriate Fiber Unit.

| Amplifier Unit | Fiber Unit |
|-----------------------|------------|
| E3X-DA□-S E3X-MDA□ | E32-D□-S |
| E3X-DA□-N E3X-NA□ | E32-D□ |

Precautions

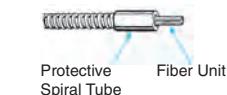
■ Accessories

Use of E39-R3 Reflector

1. Use detergent, etc., to remove any dust or oil from the surfaces where tape is applied. Adhesive tape will not be attached properly if oil or dust remains on the surface.
2. The E39-R3 cannot be used in places where it is exposed to oil or chemicals.

E39-F32 Protective Spiral Tubes

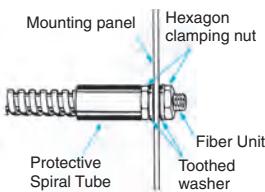
1. Insert a fiber to the Protective Spiral Tube from the head connector side (screwed) of the tube.



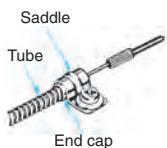
2. Push the fiber into the Protective Spiral Tube. The tube should be straight so that the fiber is not twisted when inserted. Then turn the end cap of the spiral tube.



3. Secure the Protective Spiral Tube on a suitable place with the attached nut.

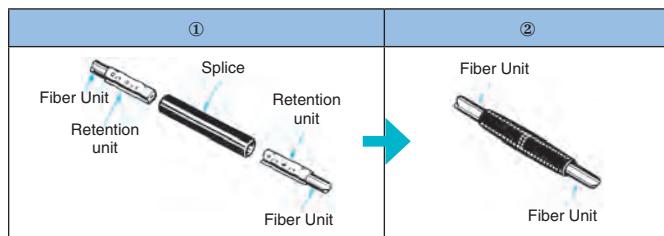


4. Use the attached saddle to secure the end cap of the Protective Spiral Tube. To secure the Protective Spiral Tube at a position other than the end cap, apply tape to the tube so that the portion becomes thicker in diameter.



E39-F10 Fiber Connector

Mount the Fiber Connector as shown in the following illustrations.



- The Fiber Units should be as close as possible when they are connected. Sensing distance will be reduced by approximately 25% when fibers are connected.
- Only 2.2-mm dia. fibers can be connected.

Simple Fiber Optic Amplifiers

E3X-SD with Digital Display, E3X-NA with Bar Graph Display

E3X-SD Features

- Streamlined features provide basic sensing immediately after plug-in
- Easy push button teach with or without workpiece
- Large, 6 mm wide digital display provides read-out of incident and operating level
- Incident settings and management can be performed reliably with 0 to 999% (10 times) fine tune adjustment
- Built-in OFF-delay, ON-delay, one-shot timer
- Optical communication design prevents mutual interference for up to 5 amplifiers
- Pre-wired (2 m cable) and wire-saving connector models available



E3X-NA Features

- Streamlined features provide basic sensing immediately after plug-in
- Use the LED bar display to quickly confirm sensor performance
- Optical communication design prevents mutual interference for up to 5 amplifiers
- Green LED models address mark-detecting applications
- High-speed models have a response time of 50 micro-seconds (μ s)
- IP66 Water-resistant models available with M8 connector or pre-wired with 2 m cable

■ Ordering Information

Amplifier Units

Digital Display and Direct Key Setting

| Item | Appearance | Connection method | Ratings and Specifications | Model | |
|-----------------|------------|-----------------------|----------------------------|------------|------------|
| | | | | NPN output | PNP output |
| Standard models | | Pre-wired | — | E3X-SD11 | E3X-SD41 |
| | | Wire-saving connector | | E3X-SD6 | E3X-SD8 |

Bar Display and Adjuster Setting

| Item | Appearance | Connection method | Ratings and Specifications | Model | |
|-----------------------------|---|-----------------------|-------------------------------|------------|------------|
| | | | | NPN output | PNP output |
| Standard models |  | Pre-wired | — | E3X-NA11 | E3X-NA41 |
| |  | Wire-saving connector | | E3X-NA6 | E3X-NA8 |
| High-speed detection models |  | Pre-wired | Response time: 20 µs | E3X-NA11F | E3X-NA41F |
| Water-resistant |  | Pre-wired | Degree of protection: IP66 | E3X-NA11V | E3X-NA41V |
| |  | Connector (MB) | | E3X-NA14V | E3X-NA44V |

■ Specifications

| Item | Model | Type | Digital display and direct key setting | Bar display and adjuster setting | | | | |
|--------------------------------|--|--------------------------------|--|----------------------------------|---|--|--|--|
| | | Standard models | Standard models | High-speed detection models | Water-resistant models | | | |
| | | EX-SD□ | E3X-NA□ | E3X-NA□F | E3X-NA□V | | | |
| Light source (wavelength) | Red LED (620 nm) | Red LED (680 nm) | | | | | | |
| Power supply voltage | 12 to 24 VDC ±10%, ripple (p-p): 10% max. | | | | | | | |
| Current consumption | 960 mW max. (Power supply: 24 V, Current consumption: 40mA max.) | 35 mA max. | | | | | | |
| Control output | Open-collector output (NPN or PNP) Load power supply: 26.4 V max., Load current: 50 mA max. (Residual voltage: 1.5 V max.) (*1) Light-ON/Dark-ON mode selector | | | | | | | |
| Protection circuits | Power supply reverse polarity protection, output short-circuit protection, output reverse polarity protection (*2) | | | | | | | |
| Timer function | ON/OFF-delay timer: 10 ms (each fixed) | OFF-delay timer: 40 ms (fixed) | | | | | | |
| Mutual interference prevention | Up to 5 Amplifiers (optically synchronized) | | | None | Up to 5 Amplifiers (optically synchronized) | | | |
| Weight (packed state) | Pre-wired model: Approx. 100 g, Model with connector: Approx. 55 g (*3) | | | | | | | |

Note: *1. For the E3X-NA, residual voltage is 1V max.

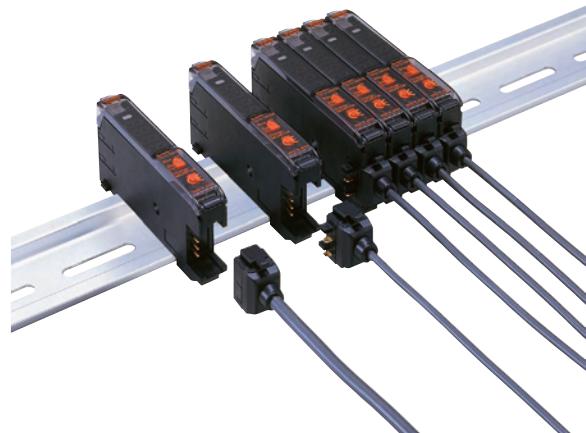
*2. The E3X-NA does not have output reverse polarity prevention.

*3. Add 10 g for water-resistant models.

E3X-DA-S Dual Display Digital Fiber Optic Amplifier

Features

- Dual digital display can monitor current and preset values, including digital, bar, percent and hold display functions
- Power tuning function addresses saturation or insufficient light conditions
- 4-element LED and Auto Power Control ensure stable, long term performance
- Three inspection speeds/distances in one model: standard, high-speed and high-resolution
- Advanced functions include differential operation for minute object detection, 2 independent outputs for area detection, remote input function and counter function
- Advanced models available for Mark Detection; Two-Outputs for Area output, self-diagnostics or differential operation; external input for remote setting
- Optical communications ports built into each sensor enables data exchange with one another and the Omron Mobile Console remote control
- Pre-wired (2 m cable) and wire-saving connector models available



■ Ordering Information

Amplifier Units with Cables

| Item | Appearance | Functions | Model | |
|-----------------------|-----------------------|---|--------------|--------------|
| | | | NPN output | PNP output |
| Standard models | | — | E3X-DA11-S | E3X-DA41-S |
| Mark-detecting models | Green LED | — | E3X-DAG11-S | E3X-DAG41-S |
| | Blue LED | — | E3X-DAB11-S | E3X-DAB41-S |
| Advanced models | Two-output models | Area output, self-diagnosis, differential operation | E3X-DA11TW-S | E3X-DA41TW-S |
| | External-input models | Remote setting, counter, differential operation | E3X-DA11RM-S | E3X-DA41RM-S |

Amplifier Units with Connectors

| Item | Appearance | Functions | Model | |
|-----------------------|-----------------------|---|-------------|-------------|
| | | | NPN output | PNP output |
| Standard models | | — | E3X-DA6-S | E3X-DA8-S |
| Mark-detecting models | Green LED | — | E3X-DAG6-S | E3X-DAG8-S |
| | Blue LED | — | E3X-DAB6-S | E3X-DAB8-S |
| Advanced models | Two-output models | Area output, self-diagnosis, differential operation | E3X-DA6TW-S | E3X-DA8TW-S |
| | External-input models | Remote setting, counter, differential operation | E3X-DA6RM-S | E3X-DA8RM-S |

Fiber Optic and Laser Optic Amplifiers

■ Specifications

| Type | | Standard models | Mark-detecting models | | Advanced, two-output models | Advanced, external-input models | | | | | |
|---------------------------|--------------------------------|---|--|---|--|---|--------------|--|--|--|--|
| Item | Model | NPN output | E3X-DA11-S | E3X-DAG11-S | E3X-DAB11-S | E3X-DA11TW-S | E3X-DA11RM-S | | | | |
| | | PNP output | E3X-DA41-S | E3X-DAG41-S | E3X-DAB41-S | E3X-DA41TW-S | E3X-DA41RM-S | | | | |
| Light source (wavelength) | | Red LED (650 nm) | Green LED (525 nm) | Blue LED (470 nm) | Red LED (650 nm) | | | | | | |
| Supply voltage | | 12 to 24 DVC ±10%, ripple (p-p) 10% max. | | | | | | | | | |
| Power consumption | | 960 mW max. (current consumption: 40 mA max. at power supply voltage of 24 VDC) | | 1,080 mW max. (current consumption: 45 mA max. at power supply voltage of 24 VDC) | | | | | | | |
| Control output | | Load power supply voltage: 26.4 VDC; NPN/PNP open collector; load current: 50 mA max.: residual voltage: 1 V max. | | | | | | | | | |
| Circuit protection | | Reverse polarity for power supply connection, output short-circuit | | | | | | | | | |
| Response time | High-speed mode | NPN | 48 µs for operation and 50 µs for reset | | 80 µs for operation and reset respectively | 48 µs for operation and 50 µs for reset (*1) | | | | | |
| | | PNP | 53 µs for operation and 55 µs for reset | | | 53 µs for operation and 55 µs for reset (*1) | | | | | |
| | Standard mode | | 1 ms for operation and reset respectively | | | | | | | | |
| | High-resolution mode | | 4 ms for operation and reset respectively | | | | | | | | |
| | Power tuning | | Light emission power and reception gain, digital control method | | | | | | | | |
| Functions | Differential detection | | — | | Switchable between single edge and double edge detection mode Single edge: Can be set to 250 µs, 500 µs, 1 ms, 10 ms, or 100 ms. Double edge: Can be set to 500 µs, 1 ms, 2 ms, or 200 ms. | | | | | | |
| | Timer function | | Select from OFF-delay, or one-shot timer. 1 ms to 5 s (1 to 20 ms set in 1-ms increments, 20 to 200 ms set in 10-ms increments, 200 ms to 1 s set in 100-ms increments, and 1 to 5 s set in 1 s-increments) | | | | | | | | |
| | Automatic power control (APC) | | High-speed control method for emission current | | | | | | | | |
| | Zero-reset | | Display can be reset to zero when required (negative values can be displayed). | | | | | | | | |
| | Initial reset | | Settings can be returned to defaults as required. | | | | | | | | |
| | Mutual interference prevention | | Possible for up to 10 Units. (*2, *3) | | | | | | | | |
| | Counter | | — | | Switchable between up counter and down counter. Set count: 0 to 9,999,999 | | | | | | |
| | I/O settings | | — | | Output setting (Select from channel 2 out-put, area output, or self-diagnosis.) | External input setting (Select from teaching, power tuning, zero reset, light OFF, or counter reset.) | | | | | |
| Weight (packed state) | | Approx. 100 g | | | | | | | | | |

Note: *1. When counter is enabled: 80 µs for operation and reset respectively.

*2. Communications are disabled if the detection mode is selected during high-speed mode; the communications functions for mutual interference prevention and the Mobile Console will not function.

*3. Mutual interference prevention can be used for up to 6 Units if power tuning is enabled.

E3X-MDA Two-channel Dual Display Digital Amplifier

Features

- Two independent fiber-optic amplifiers in a slim, 10 mm wide track-mount unit
- Designed for gang mounting up to 18 sensors (9 units)
- Dual digital display can monitor current and preset values, including digital, bar, percent and hold display functions
- Three inspection speeds/distances in one model: standard, high-speed and high-resolution
- Logical AND/OR control output for local control in high-speed applications
- 4-element LED and Auto Power Control ensure stable, long term performance
- Optical communications ports built into each sensor enables data exchange with one another and the Omron Mobile Console remote control
- Pre-wired (2 m cable) and wire-saving connector models available



■ Ordering Information

Dual Amplifiers

| Sensing heads | Setup | Features | Light source | Connection method | Model | |
|---|-------|---|--------------|-------------------|------------|------------|
| | | | | | NPN output | PNP output |
| Order E32 fiber-optic cables separately | | And/OR logic output 3 sensing speeds | Red (650 nm) | Pre-wired | E3X-MDA11 | E3X-MDA41 |
| | | One master connector for ganged units | | Connector | E3X-MDA6 | E3X-MDA8 |

■ Specifications

| Item | Model | Type | 2-channel models | |
|---------------------------|---|---|--|----------|
| | | NPN output | E3X-MDA11 | E3X-MDA6 |
| | | PNP output | E3X-MDA41 | E3X-MDA8 |
| Light source (wavelength) | Red LED (650 nm) | | | |
| Supply voltage | 12 to 24 DVC $\pm 10\%$, ripple (p-p) 10% max. | | | |
| Power consumption | 1,080 mW max. (current consumption: 45 mA max. at power supply voltage of 24 VDC) | | | |
| Control output | Load power supply voltage: 26.4 VDC; NPN/PNP open collector; load current: 50 mA max.: residual voltage: 1 V max. | | | |
| Circuit protection | Reverse polarity for power supply connection, output short-circuit | | | |
| Response time | High-speed mode | NPN | 130 μ s (*1) for operation and reset respectively | |
| | | PNP | | |
| | Standard mode | 1 ms for operation and reset respectively | | |
| Functions | Power tuning | | Light emission power and reception gain, digital control method | |
| | Timer function | | Select from OFF-delay, or ON-delay, one-shot timer. 1 ms to 5 s (1 to 20 ms set in 1-ms increments, 20 to 200 ms set in 10-ms increments, 200 ms to 1 s set in 100-ms increments, and 1 to 5 s set in 1 s-increments) | |
| | Automatic power control (APC) | | High-speed control method for emission current | |
| | Zero-reset | | Display can be reset to zero when required (negative values can be displayed). | |
| | Initial reset | | Settings can be returned to defaults as required. | |
| | Mutual interference prevention | | Possible for up to 9 Units (18 channels) (*2, *3) | |
| | I/O settings | | Output setting (Select from channel 2 output, AND, OR, leading edge sync, falling edge sync, or differential output) | |
| Weight (packed state) | Approx. 100 g | | Approx. 55 g | |

Note: *1. When differential output is selected for the output setting, the second channel output is 200 μ s for the operation and reset respectively.

*2. Communications are disabled if the detection mode is selected during high-speed mode; the communications functions for mutual interference prevention and the Mobile Console will not function.

*3. Mutual interference prevention can be used for up to 5 Units (10 channels) if power tuning is enabled.

E3X-DAC-S True Color Fiber Optic Amplifiers with Digital Dual Display

Features

- Reliability through precise and true color detection with White LED emitter and RGB (Red, Green and Blue) processing
- Enhanced stability: workpiece movement does not affect the sensor as the receiver element processes light as a ratio to compensate for intensity variations
- Easy push button setup guides the user to place the workpiece in an appropriate position for teaching
- Full-functional, dual digital display can monitor current preset values, including digital, bar, percent and hold display functions
- On-Board timing function incorporating OFF-delay, On-delay, and one-shot timing functions
- Advanced models offer remote control as well as twin sensing and output to simultaneously distinguish between two registered colors
- Pre-wired (2 m cable) and wire-saving connector models available



■ Ordering Information

Amplifier Units

Amplifier Units with Cables

| Item | Appearance | Functions | Model | |
|-----------------|------------|--|-------------|-------------|
| | | | NPN output | PNP output |
| Standard models | | Timer, Response speed change | E3X-DAC11-S | E3X-DAC41-S |
| Advanced models | | Standard models + Simultaneous determination (2 colors) AND/OR output, Remote setting | E3X-DAC21-S | E3X-DAC51-S |

Amplifier Units with Connectors (Amplifier Unit Connectors must be purchased separately.)

| Item | Appearance | Functions | Model | |
|-----------------|------------|------------------------------|------------|------------|
| | | | NPN output | PNP output |
| Standard models | | Timer, Response speed change | E3X-DAC6-S | E3X-DAC8-S |

■ Specifications

| Item | Type Model | Standard models | Advanced models |
|-----------------------------|--|---|---------------------------------------|
| | | E3X-DAC□-S□ (□: 11/41/6/8) | E3X-DAC□-S□ (□: 21/51) |
| Light source (wavelength) | White LED (420 to 700 nm) | | |
| Sensing method | C Mode: RGB ratio determination (or I Mode: Light intensity determination for red, green, or blue) (*1) | | |
| Number of registered colors | 1 | | 2 (simultaneous determination) |
| Power supply voltage | 12 to 24 DVC ±10%, ripple (p-p) 10% max. | | |
| Power consumption | 960 mW max. (current consumption: 40 mA max. at power supply voltage of 24 VDC) | | |
| Control output | NPN or PNP open collector Load power supply voltage: 26.4 VDC max. load current: 50 mA max. (residual voltage: 2 V max.) | | |
| Remote control input | — | | No-voltage input (contact/transistor) |
| Protection circuits | Reverse polarity for power supply connection, output short-circuit, Reversed output polarity protection | | |
| Response time | Super-high-speed mode (*2) | Operate or reset: 60 µs | Operate or reset: 120 µs |
| | High-speed mode | Operate or reset: 300 µs | Operate or reset: 600 µs |
| | Standard mode | Operate or reset: 1 ms | Operate or reset: 2 ms |
| | High-resolution mode | Operate or reset: 4 ms | Operate or reset: 8 ms |
| Functions | Operating mode | ON for match (ON for same color as registered color) or ON for mismatched (ON for different color from registered color) | |
| | Timer function | Timer type: OFF delay, ON delay, or one-short Timer range: 1 ms to 5 s (variable) | |
| | Control outputs | — Output for each channel, AND output, and OR output | |
| | Remote control | — One-point teaching, teaching with/without workpiece, zero reset, and light emission OFF | |
| | Display switch (*3) | Seven patterns total: Match + Threshold + Margin + Threshold, Analog bar display, Peak + Bottom, etc. | |
| Initialization | | Initial reset (factory defaults) or user reset (saved settings) | |
| Weight (packed state) | | Pre-wired model: Approx. 100g, Amplifier unit connector model: Approx. 55 g | |

Note: *1. When teaching with/without a workpiece, the best sensing method will be automatically selected (RGB ratio (C Mode) or light intensity determination (I Mode)).

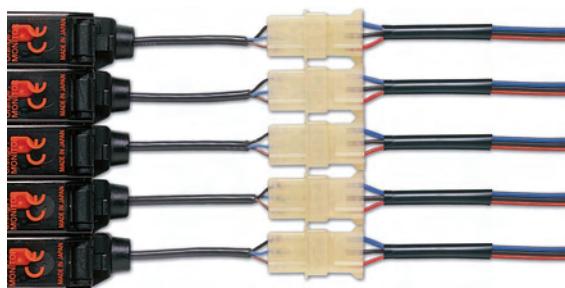
If color differences are not strong enough and RGB ratios would result in unstable detection, then light intensity determination (I Mode) will be selected.

*2. Mutual interference prevention cannot be used in super-high-speed mode, and light intensity determination (I Mode) must be used.

*3. With light intensity determination (I Mode), the correlation is not displayed, but rather the light intensity is displayed.

Wire-Saving Connector Models

- Streamlines installation and maintenance to reduce service time
- Unique connector design reduces wiring and space requirement because one master connector supplies power to all other slave connectors
- Detach the sensor without disturbing the fiber installation or output wiring for servicing



Pre-wired models

require three wiring connections for each sensor.

Shown: 15 wires plus extension connector wires.



The **E3X-DA-S** requires three wiring connections for the master sensor only. Each additional sensor in a group requires only one wiring connection.

Shown: **ONLY 7 WIRES** with no additional extension connectors.

Connectors

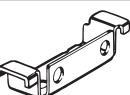
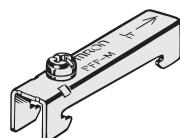
| Description | Appearance | Compatible amplifiers | Cable length | Conductors | Model |
|---|------------|--|--------------|------------|----------|
| Master connector (for first unit) | | E3X-DA6-S, E3X-DA8-S, E3X-DAG6-S, E3X-DAG8-S, E3X-DAB6-S, E3X-DAB8-S, E3X-DAC6-S, E3X-DAC8-S, E3X-NA6, E3X-NA8, E3X-SD6, E3X-SD8 | 2 m | 3 | E3X-CN11 |
| | | E3X-DA6TW-S, E3X-DA8TW-S, E3X-DA6RM-S, E3X-DA8RM-S, E3X-MDA6, E3X-MDA8, E3C-LDA6, E3C-LDA7, E3C-LDA8, E3C-LDA9 | 2 m | 4 | E3X-CN21 |
| Slave connector (for second and additional units) | | E3X-DA6-S, E3X-DA8-S, E3X-DAG6-S, E3X-DAG8-S, E3X-DAB6-S, E3X-DAB8-S, E3X-DAC6-S, E3X-DAC8-S, E3X-NA6, E3X-NA8, E3X-SD6, E3X-SD8 | 2 m | 1 | E3X-CN12 |
| | | E3X-DA6TW-S, E3X-DA8TW-S, E3X-DA6RM-S, E3X-DA8RM-S, E3X-MDA6, E3X-MDA8, E3C-LDA6, E3C-LDA7, E3C-LDA8, E3C-LDA9 | 2 m | 2 | E3X-CN22 |

M8 Connectors

Use these connectors with water-resistant E3X-NA14V and E3X-NA44V amplifiers only.

| Size | Cable specifications | Appearance | Cable type | | Model |
|------|----------------------|--------------------|------------|----------------------|-----------------|
| M8 | Standard cable | Straight connector | 2m | Four-conductor cable | XS3F-M421-402-A |
| | | | 5m | | XS3F-M421-405-A |
| | L-shaped connector | | 2m | | XS3F-M422-402-A |
| | | | 5m | | XS3F-M422-405-A |

Mounting Bracket and Track

| Description | Appearance | Dimensions H x W x D mm | Specification | Model |
|--------------------------|---|-------------------------|--|-----------|
| Surface mounting bracket |  | 7.3 H x 35 W x 12 D | 304 stainless steel; fits the DIN track holder | E39-L143 |
| Mounting track |  | 500 L x 35 H x 7.3 D | 0.5 m length | PFP-50N |
| |  | 1000 L x 35 H x 7.3 D | 1 m length | PFP-100N |
| |  | 1000 L x 35 H x 16.0 D | 1 m length | PFP-100N2 |
| End plate |  | 50 x 10 x 10 | Holds track-mounted devices in place | PFP-M |

Mobile Console

- Program and monitor the following amplifiers remotely with mobile console: E3X-DA-S, E3X-MDA, E3C-LDA
- Console includes 1.5 m cable for remote setup connection to the programming head
- Programming head track mounts flush against leftmost amplifier
- AC adapter powers console



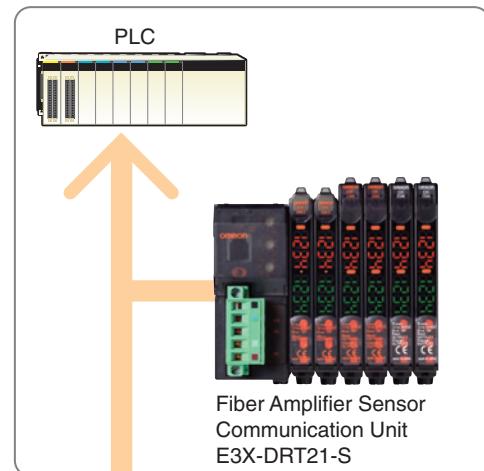
| Description | Appearance/ Dimensions | Model |
|--|--|-----------------|
| Mobile console kit Includes console, programming head, cable and AC adapter |  | E3X-MC11-SV2 |
| Mobile console (only) |  136 H x 52.8 W x 22 D mm | E3X-MC11-C1-SV2 |
| Programming head (only) Mounts on DIN rail |  51.3 H x 20 W x 30.3 D mm | E3X-MC11-H1 |
| Cable |  1.5 m length | E3X-Z12-1 |

Fiber Optic or Laser Optic Sensor Communication Unit

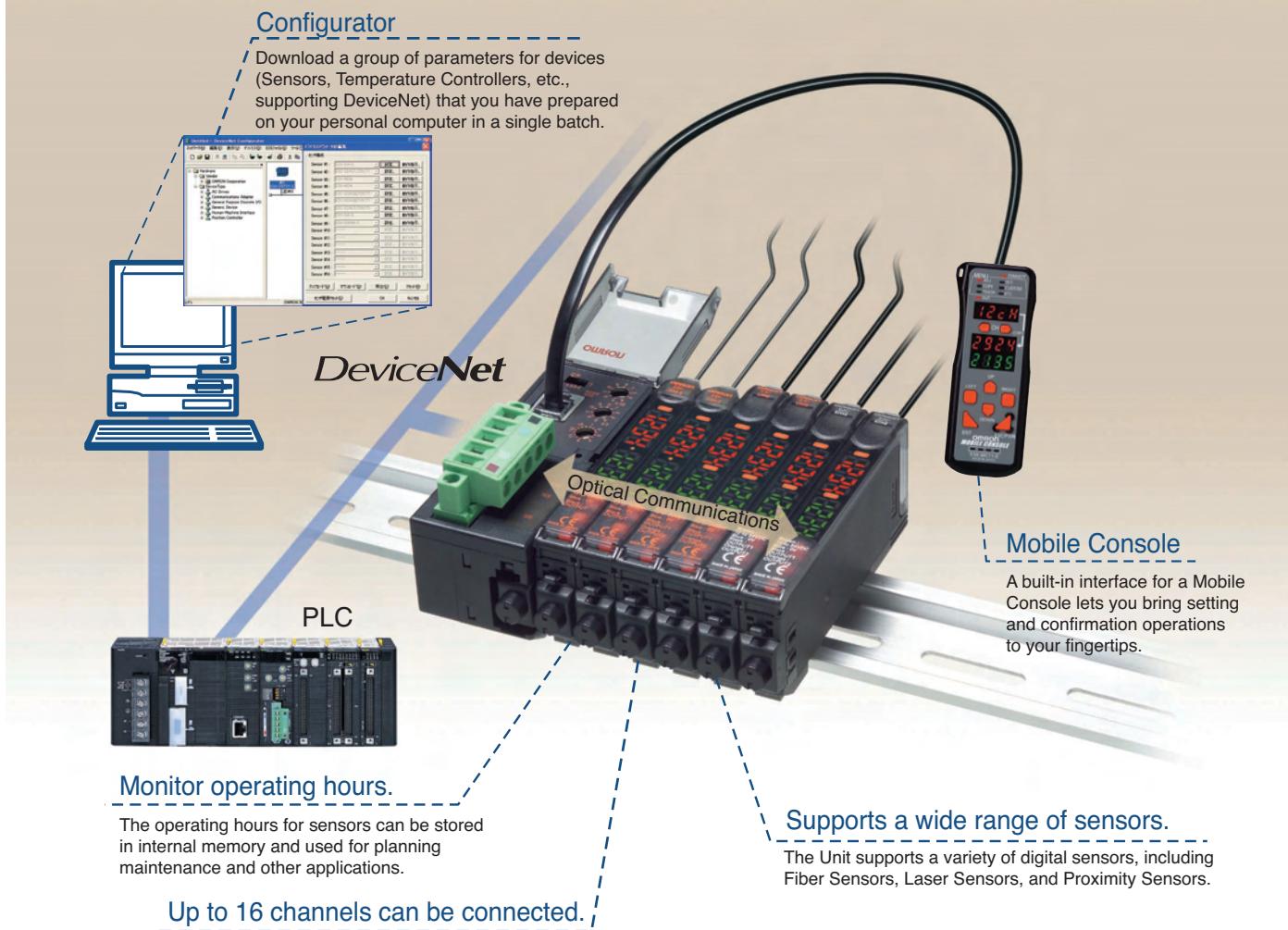
Supports Multi-vendor Networks

- ON/OFF signals and incident light levels can be sent to the host
- PLC without any need for programming (using the Remote I/O Communications Slave function).
- Threshold values and function settings can be read, written, or taught (using the Message Communications function).
- Device parameters prepared on a personal computer connected to the network can be downloaded in a batch operation (using the Configurator).

DeviceNet model



A Network That Expands Your World



■ Ordering Information

Fiber Amplifier Sensor Communication Unit

| Type | Model |
|-----------|------------|
| DeviceNet | EX-DRT21-S |

Wire-reducing Connector

| Type | Model |
|--------------------------|----------|
| Cordless Slave Connector | E3X-CN02 |

■ Ratings and Specifications

| Item | Description |
|---------------------------------|---|
| Communications Methods | DeviceNet communications |
| Communications functions | Remote I/O Communications Slave function |
| | Message Communications functions |
| | Configurator |
| Mobile Console connection | E3X-MC11-S-V2 can be connected |
| Power supply | Supplied from the DeviceNet communications connector (power is also supplied to all connected Sensors through Wire-reducing Connectors) |
| Maximum connectable Sensors | 13 or 16 (depending on the operation mode) |
| Connectable Sensors | E3X-DA-S Series or E3X-MDA Series Digital Fiber Sensor E3C-LDA Series Laser Photoelectric Sensor with Separate Digital Amplifier E2C-EDA High-resolution Digital Proximity Sensor with Separate Amplifier (use connector-type Amplifier Units and the E3X-CN02 Cordless Slave Connector) |
| Power supply voltage | 11 to 25 VDC |
| Current consumption (See note.) | 70 mA max. |
| Ambient operating temperature | -20 to 55°C |
| Ambient operating humidity | 35% to 85% (with no condensation) |
| Storage temperature | -30 to 70°C |
| Dimensions (mm) | 30 x 34.6 x 71.3 (W x H x D) |
| Weight (packed state) | Approx. 150 g |

Note: This does not include the current supplied to the Sensor.

Dimensions (Unit: mm)

Fiber Optic Amplifiers

Amplifier Units with Cables

E3X-SD11

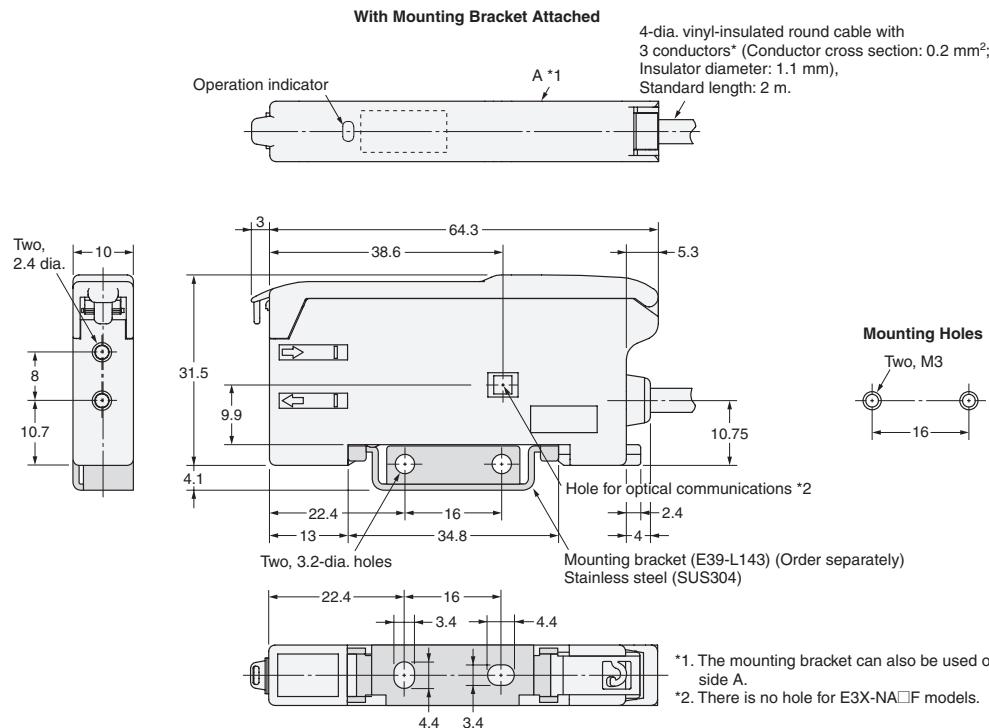
E3X-SD41

E3X-NA11

E3X-NA11F

E3X-NA41

E3X-NA41F



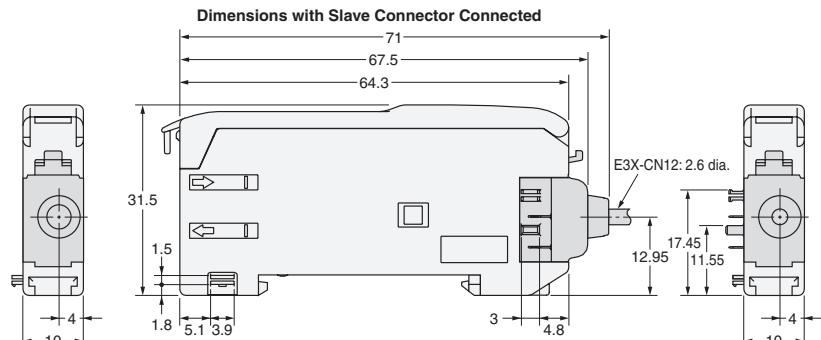
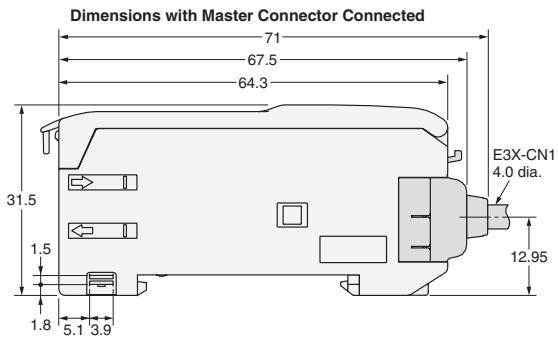
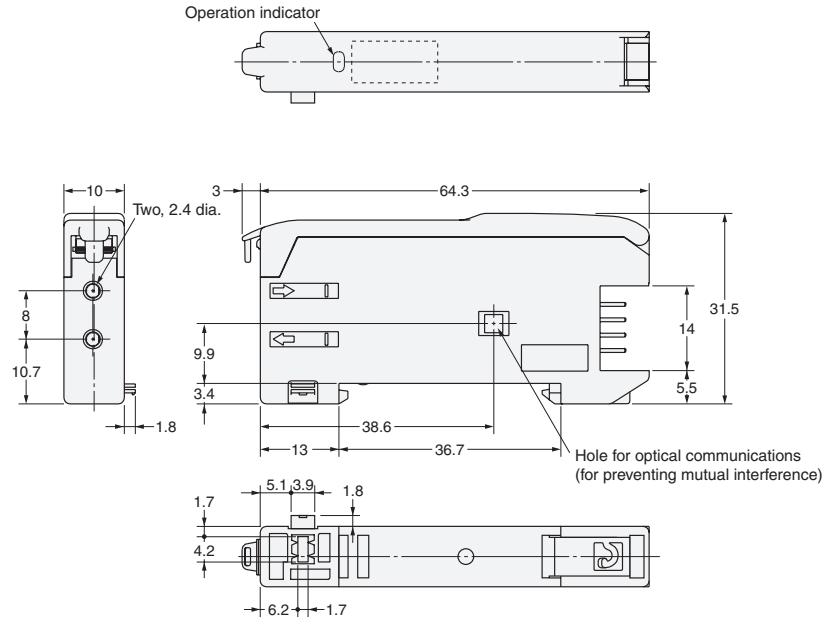
Amplifier Units with Connectors

E3X-SD6

E3X-SD8

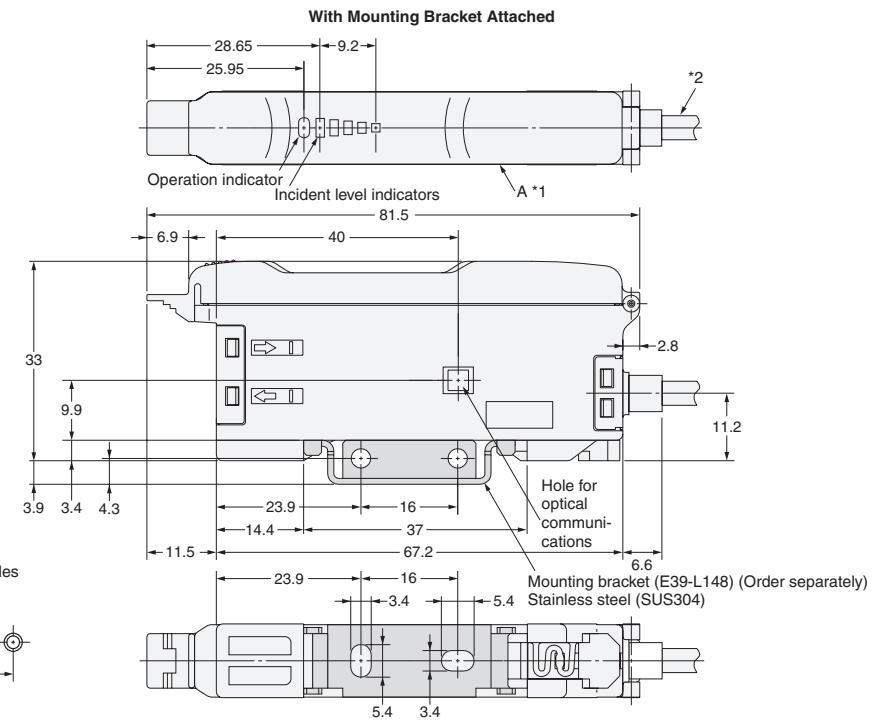
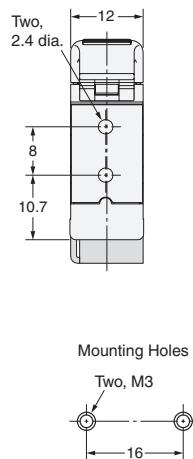
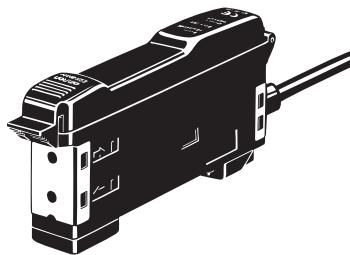
E3X-NA6

E3X-NA8



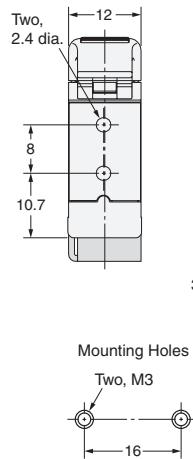
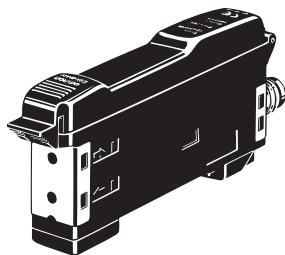
Amplifier Units with Cables, Water-resistant Models

E3X-NA11V
E3X-NA41V

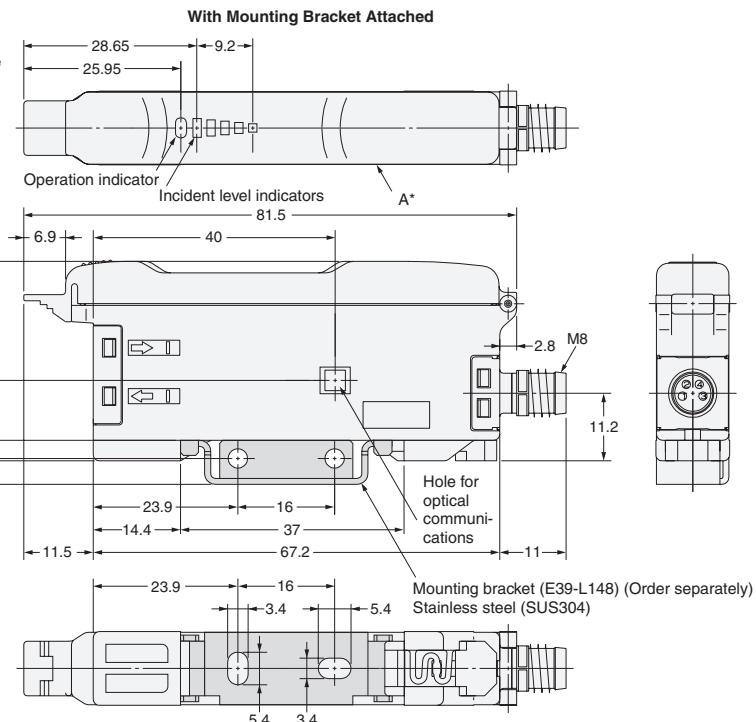


Amplifier Units with Connectors, Water-resistant Models

E3X-NA14V
E3X-NA44V



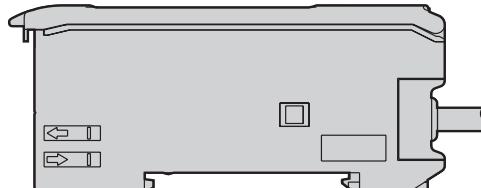
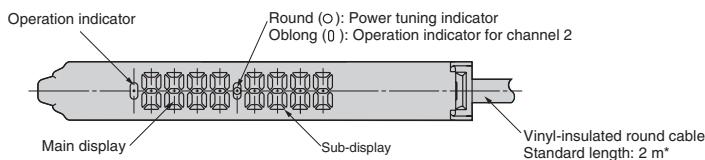
* The mounting bracket can also be used on this side A.



Dimensions (Unit: mm)

Amplifier Units with Cables

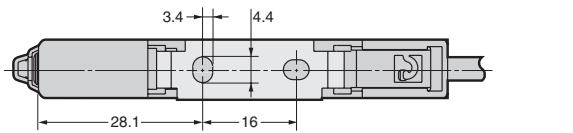
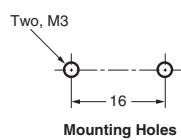
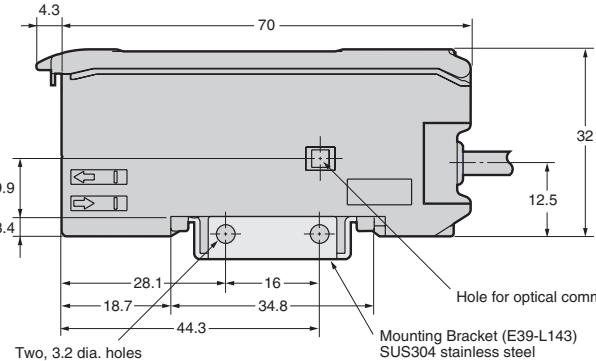
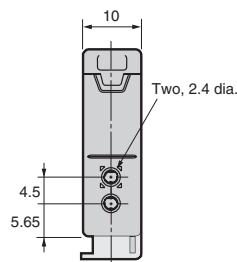
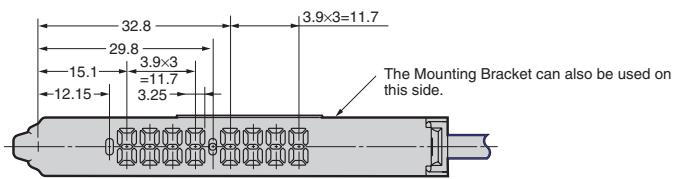
E3X-DA11-S
E3X-DA41-S
E3X-DAC11-S
E3X-DAC21-S
E3X-DAC41-S
E3X-DAC51-S
E3X-DAG11-S
E3X-DAG41-S
E3X-DAB11-S
E3X-DAB41-S
E3X-DA11RM-S
E3X-DA41RM-S
E3X-DA11TW-S
E3X-DA41TW-S
E3X-MDA11
E3X-MDA41



Cable Specifications

| | |
|---|---|
| E3X-DA11-S/DA41-S/DAG11-S/ DAG41-S/DAB11-S/DAB41-S/ DAC11-S/DAC41-S | A 4-dia., 3-conductor (conductor cross-sectional area: 0.2 mm ² ; insulation diameter: 1.1 mm) |
| E3X-DA11TW-S/DA41TW-S/ DA11RM-S/DA41RM-S | A 4-dia., 4-conductor (conductor cross-sectional area: 0.2 mm ² ; insulation diameter: 1.1 mm) |
| E3X-MDA11/-MDA41 | A 4-dia., 2-conductor (conductor cross-sectional area: 0.2 mm ² ; insulation diameter: 1.1 mm) |
| E3X-DAC21-S/-DAC51-S | A 4-dia., 5-conductor (conductor cross-sectional area: 0.2 mm ² ; insulation diameter: 1.1 mm) |

With Mounting Bracket Attached



Amplifier Units with Connectors

E3X-DA6-S

E3X-DA8-S

E3X-DAC6-S

E3X-DAC8-S

E3X-DAG6-S

E3X-DAG8-S

E3X-DAB6-S

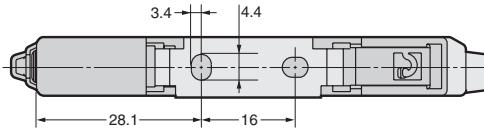
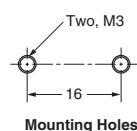
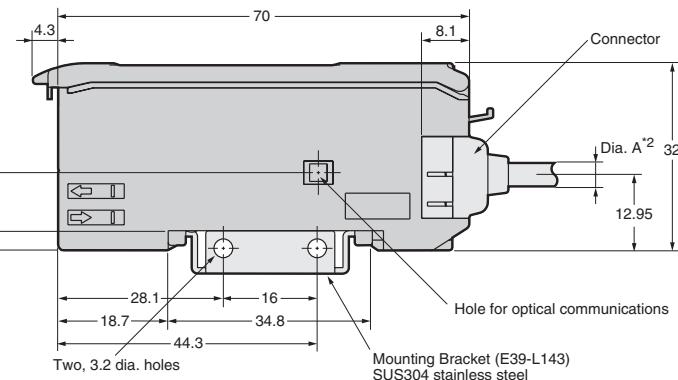
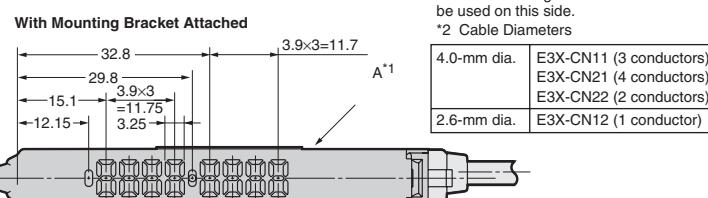
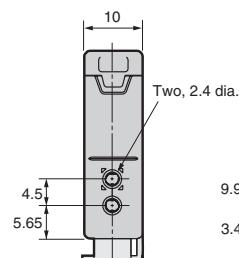
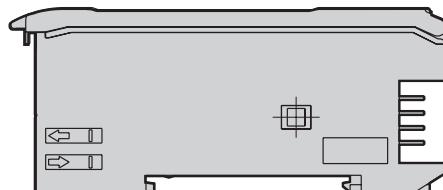
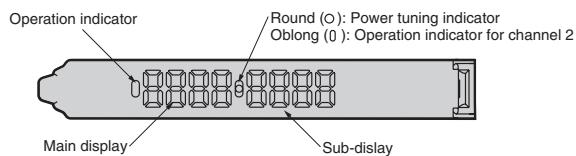
E3X-DAB8-S

E3X-DA6RM-S

E3X-DA8RM-S

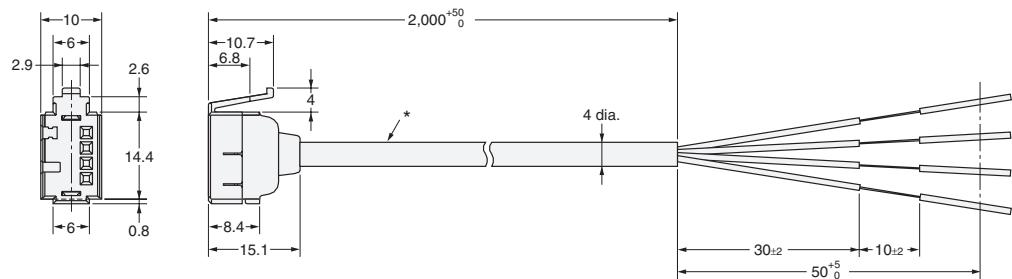
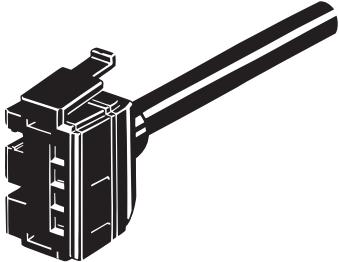
E3X-DA6TW-S

E3X-DA8TW-S



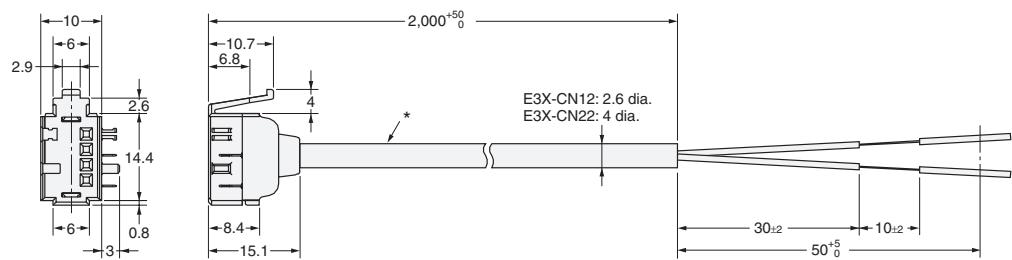
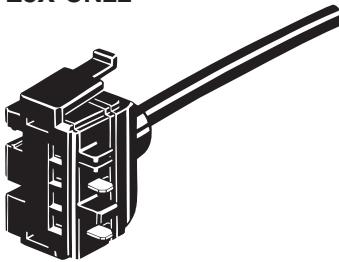
Dimensions (Unit: mm)

Master Connectors

E3X-CN11
E3X-CN21


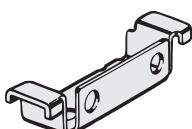
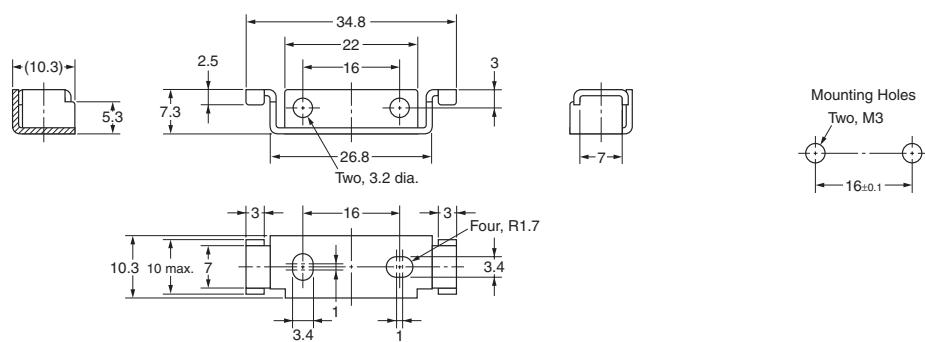
*E3C-CN11: A 4-dia., 3-conductor, vinyl-insulated round cable (conductor cross-sectional area: 0.2 mm²; insulation diameter: 1.1 mm) is used.
 *E3C-CN21: A 4-dia., 4-conductor, vinyl-insulated round cable (conductor cross-sectional area: 0.2 mm²; insulation diameter: 1.1 mm) is used.

Slave Connectors

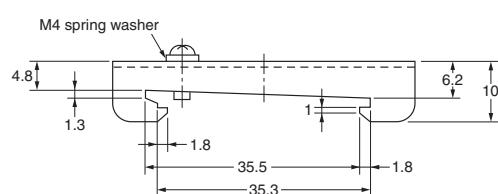
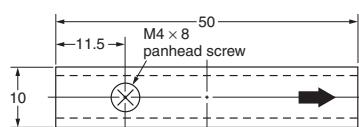
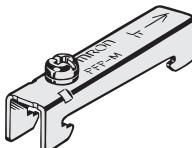
E3X-CN12
E3X-CN22


*E3C-CN12: A 2.6-dia., single-conductor, vinyl-insulated round cable (conductor cross-sectional area: 0.2 mm²; insulation diameter: 1.1 mm) is used.
 *E3C-CN22: A 4-dia., 2-conductor, vinyl-insulated round cable (conductor cross-sectional area: 0.2 mm²; insulation diameter: 1.1 mm) is used.

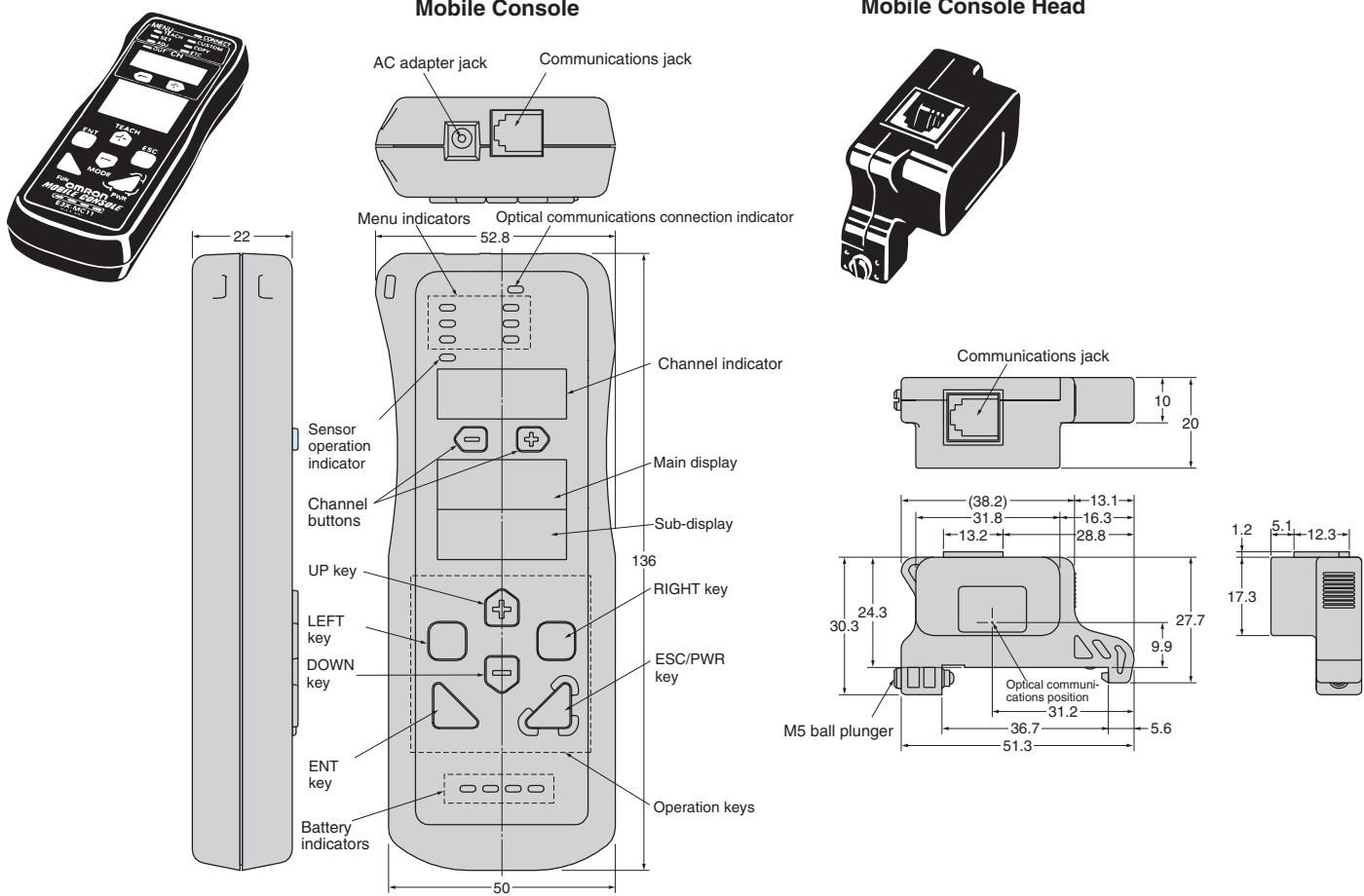
Mounting Brackets

E39-L143

 Material: Stainless steel
 (SUS304)


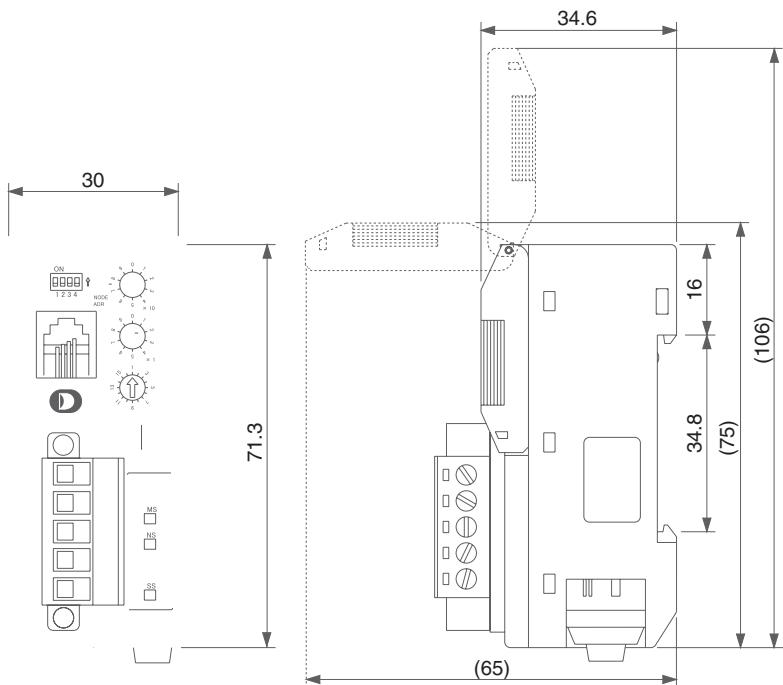
End Plates

PFP-M


Mobile Console E3X-MC11-SV2



DeviceNet Communication Unit E3X-DRT21-S



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