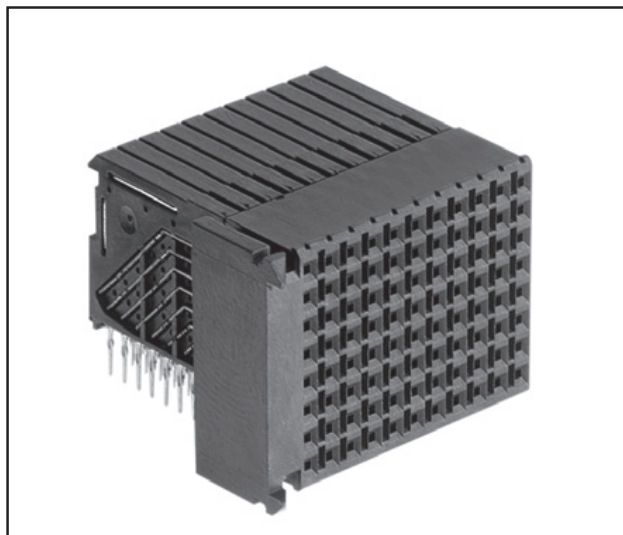


# 3M™ MetPak™ HSHM Press-Fit Socket

2 mm Type FL, 88 Signal Contacts, 8 Rows, Right Angle

HSHM Series



- Up to 5 Gb/s data rates
- Low crosstalk at high frequencies
- 50/100  $\Omega$  (single-ended /differential) impedance
- Modular/scalable format IEC 61076-4-101
- 101 mated lines per linear inch
- Dual beam contact construction for high reliability
- End-to-end stackable with 8 row 3M™ MetPak™ HM and HSHM sockets
- See the Regulatory Information Appendix (RIA) in the “RoHS compliance” section of [www.3mconnector.com](http://www.3mconnector.com) for compliance information

Date Modified: November 17, 2010

TS-2004-B  
Sheet 1 of 3

## Physical

**Insulation Material:** High Temperature Thermoplastic (LCP)

Flammability: UL 94V-0

**Contact Material:** Copper Alloy

Plating: See Ordering Information

## Performance

### Mechanical:

Normal Force (Nominal): 0.57 N [58 g] Signal, 0.74 N [75 g] Shield

Engagement Force (Nominal): 0.32 N [33 g] Signal, 0.22 N [22 g] Shield

Separation Force (Nominal): 0.20 N [20 g] Signal, 0.20 N [20 g] Shield

Wipe (Nominal, Shortest Contact): 2.67 mm [0.105 in] Signal, 1.57 mm [0.062 in] Shield

Mate/Unmate Cycles: 250

Application: This module is not suitable for stand-alone use. (Refer to IEC-61076-4-101)

### Electrical:

Data Rate: 5 Gb/s

Characteristic Impedance: 50  $\Omega$  Single-ended, 100  $\Omega$  Differential

Current Rating (Fully Loaded): 1 A @ 70° C Signal

Insulation Resistance:  $10^4$  M $\Omega$  @ 100 V<sub>DC</sub>

Withstanding Voltage: 750 V<sub>RMS</sub>

## Environmental

**Temperature Rating:** -55° C to 125° C

UL File No.: E68080

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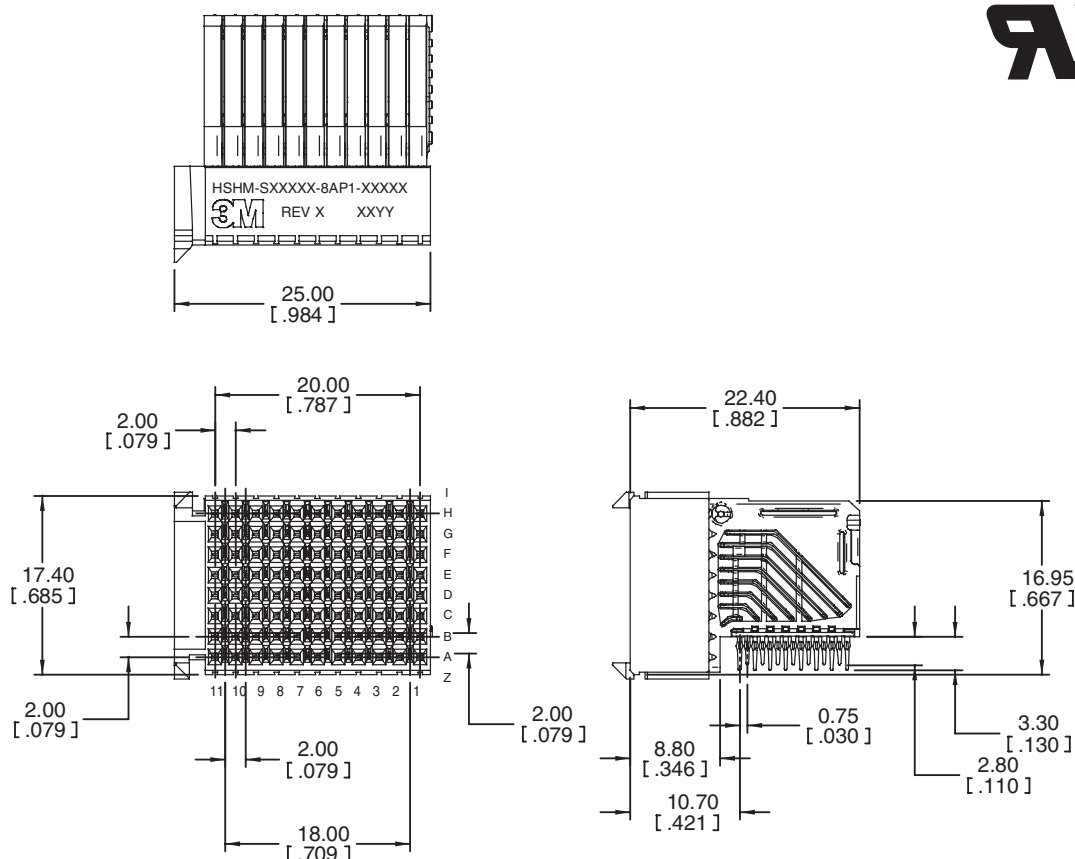
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mm (Inch)			
Tolerance Unless Noted			
	0	0.0	0.00
mm	±3	±0.3	±0.13

[ ] Dimensions for  
Reference Only

## Ordering Information

### HSHM-S088FLX - 8AP1- XXXXX

High Speed Option:

- 1 = Row differential applications  
4 = Coaxial and column differential applications

Plating  $\mu\text{m}$  [ $\mu\text{in}$ ]:

- TG30 = 0.76 [30] Min. Au Contact Area  
2.54 [100] Min. SnPb Terminal Area (RIA C2 & E2 apply)  
1.27 [50] Min. Ni All over  
Standard Option
- TG30L = 0.76 [30] Min. Au Contact Area, Lubricated  
2.54 [100] Min. SnPb Terminal Area (RIA C2 & E2 apply)  
1.27 [50] Min. Ni All over  
Typically higher make order quantities as compared to TG30.
- TG50 = 1.27 [50] Min. Au Contact Area, Lubricated  
2.54 [100] Min. SnPb Terminal Area (RIA C2 & E2 apply)  
1.27 [50] Min. Ni All over  
Non-Standard Option (Available with longer lead times and  
higher make order quantities, MOQ)

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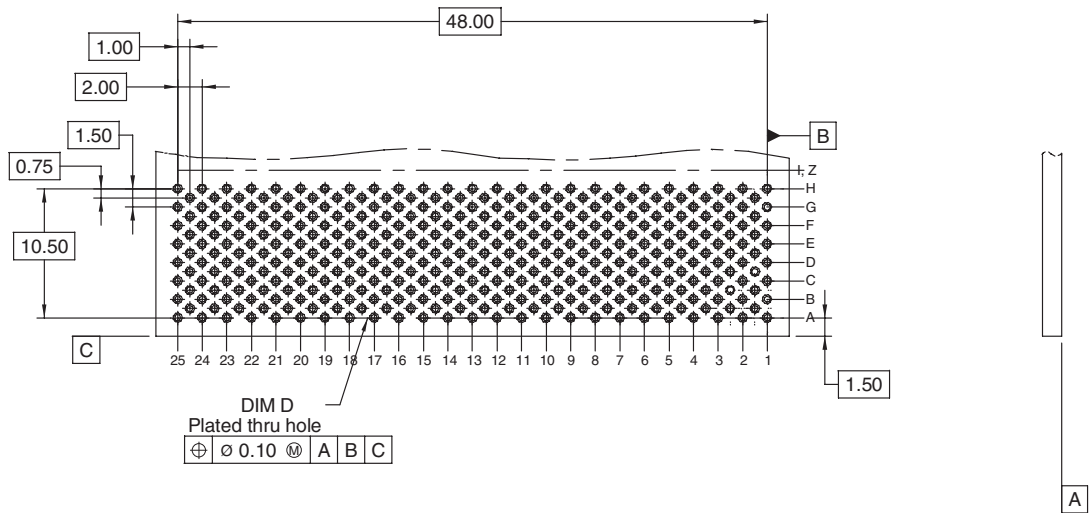
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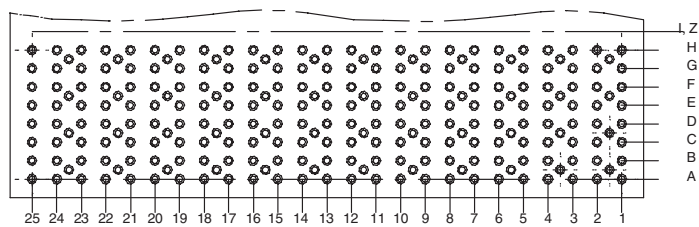
# 3M™ MetPak™ HSHM Press-Fit Socket

2 mm Type FL, 88 Signal Contacts, 8 Rows, Right Angle

HSHM Series



Recommended PCB hole mounting pattern for coaxial, column differential, and stripline applications



Recommended PCB hole mounting pattern for row differential applications (same geometry as above without the ground vias)

Hole Plating Table mm [in.]			
Finsihed Hole Dia. "D"	Cu. Thickness	SnPb Thickness	Drilled Hole Dia.
0.457 - 0.559 [.0180 - .0220]	0.025 - 0.045 [.0010 - .0018]	0.008 -0.018 [.0003 - .0007]	0.584 - 0.625 [.0230 - .0246]

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