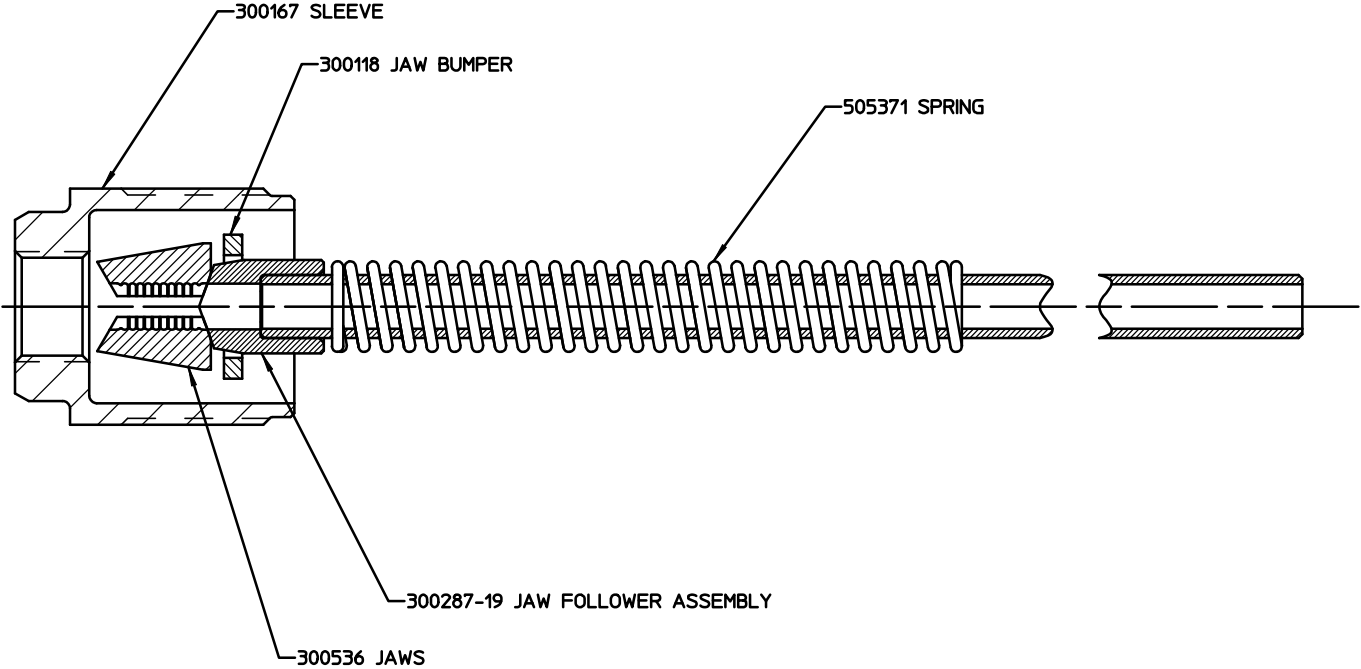


REV	DESCRIPTION	DATE
A	RELEASE, FORMERLY EBBERT# 15541-H300-358A	05/18/04
B	REVISED AND REDRAWN	12/05/03



FORM KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.					
MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401		
HARDNESS:	-	RAW OR STOCKED STATE			PULLING HEAD ASSEMBLY		
HEAT TREAT TO:	-	SPEC:	.XX, .XXX ±	.01, .005			
SURFACE TREAT:	-	SPEC:	INT. COR. RADII	.005-.015			
SURFACE FINISH NOT TO EXCEED: 125 Ra			BREAK EDGES	.005-.015	DET: CHR	CK:	DATE: 12/05/03 SCALE: 2/1
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT			ANGLES ±	3°	FOC	B	PH2F1LH
SURFACES TO BE ○, //, ✱, ⊥, & ☐ WITHIN .005 T.I.R.			FINAL ASSY:		FAC.		