

PRODUCT NUMBER

XXXXX-YYYHPLF

LEAD FREE OPTION
SEE NOTE 1,13

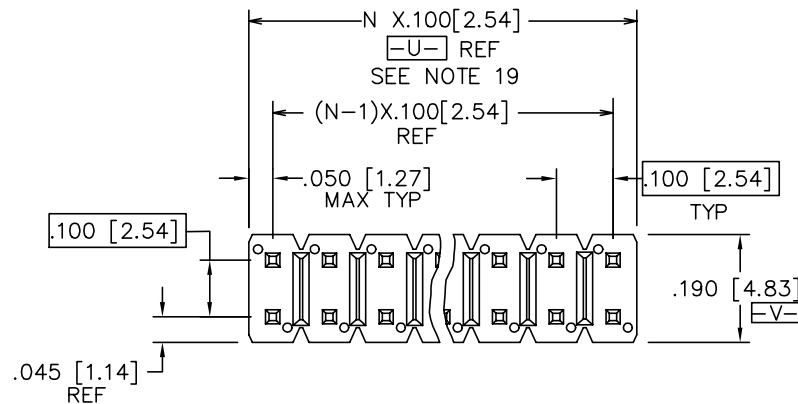
SPECIAL OPTIONS
SEE NOTE 1 OR 10

HIGH TEMPERATURE PLASTIC
SEE NOTE 1

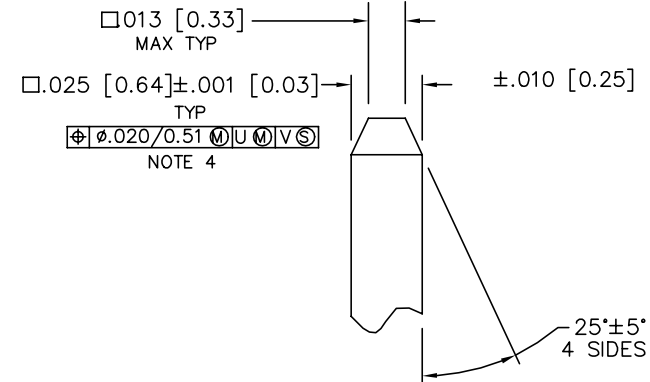
NO OF
POSITIONS
SEE NOTE 1

PIN PLATING
SEE SHEET 2

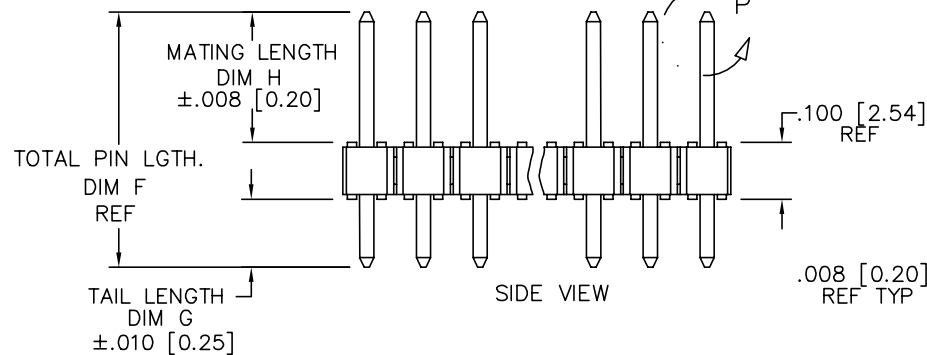
BASE PART NO.



TOP VIEW



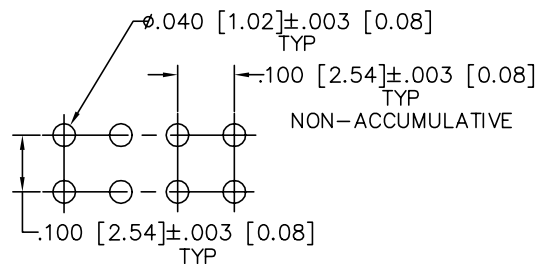
DETAIL P
SCALE 5:1
TYP BOTH ENDS



SIDE VIEW

END VIEW

NOTE 6



RECOMMENDED HOLE PATTERN

67996-X XX-XXX XXX LF

TAIL LENGTH (EXAMPLE BELOW)
3.0mm=030 12.8mm=128
(SEE NOTE 16 & 17)

MATING LENGTH (EXAMPLE BELOW)
5.0mm=050 25.5mm=255
(SEE NOTE 16 & 17)

TOTAL NUMBER OF POSITIONS
FROM 2 (2X1) THRU 72 (2X36) POS.

PIN PLATING (SEE NOTE 14)
1=0.76µm Au
4= PURE TIN
8=0.36µm Au

BASE PART NO.
DOUBLE ROW

mat'l. code				surface		tolerance		projection		product family			
NOTE 2 & 3				ISO 1302 ✓		ISO 406 ISO 1101				BERGSTIK			
ltr	ecn	no	dr	date		tolerances unless otherwise specified							
DF	N11-0180		J.Z	2011-05-31		angles	linear	.XX±.01/.X±.3		INCH/MM			
DG	ELX-N-13471		J.Z	2011-11-16				.XXX±.005/.XX±.13					
DH	ELX-N-16105		ZK	2013-10-22				.XXX±.0020/.XXX±.05					
						0°±2'				scale 2:1			
						dr		T.BREWBAKER		12/21/94			
						enr		T.HANNA		12/21/94			
						chr		J.MURPHY		12/21/94			
						appd		T.HANNA		12/21/94			
													
										dwg no			
										sheet 1 of 8			
										size			
										67996			
										A3			
										type			
										Product Customer Drawing			
sheet index		revision		DH	...	DH	...						
		sheet		1	...	8	...						

PIN PLATING CODES:	
XXXX-1YY	30u"/0.76u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-2YY	15u"/0.38u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-3YY	50u"/1.27u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-4YY	100u"/2.54u MIN Sn OVER 50u"/1.27u MIN Ni (SEE NOTE 15)
XXXX-4YYHLF	
XXXX-5YY	15u"/0.38u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-6YY	30u"/0.76u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-7YY	30u"/0.76u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-8YY	15u"/0.38u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-9YY	15u"/0.38u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-0YY	30u"/0.76u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni

NOTES

1. PART NUMBER OPTIONS:
PIN PLATING CODES (SEE ABOVE)

HIGH TEMPERATURE MATERIAL:

PART NUMBERS WITH AND WITHOUT "H" WILL BE SUPPLIED WITH HIGH TEMPERATURE PLASTIC.

NUMBER OF POSITIONS :

EVEN NUMBER OF POSITIONS FROM 2 (2X1) THROUGH 72 (2X36).
-X00H INDICATES BERGSTRIIP PRODUCT. SEE PAGE 3
FOR SPECIAL GEOMETRY OF THIS CONTINUOUS STRIP PRODUCT.
AUTOMATED REELS WILL CONTAIN 45,000 PINS.
SEE SPECIFIC PART NUMBERS FOR AVAILABILITY.

PACKAGING:

PACKAGED IN POLY BAGS.
EIGHT DIGIT PART NUMBERS FOLLOWED BY A "T" ARE PACKAGED
IN TUBES. SEE SPECIFIC PART NUMBERS FOR AVAILABILITY.
EIGHT DIGIT PART NUMBERS FOLLOWED BY A "G" ARE PACKAGED
IN GPAX FOR IBM ONLY. SEE SPECIFIC PART NUMBERS FOR AVAILABILITY.
PART NUMBERS FOLLOWED BY A "C" ARE PACKAGED IN TUBES
WITH A PICKUP CAP APPLIED.
EIGHT DIGIT PART NUMBERS FOLLOWED BY A "A" ARE PACKAGED 
IN TAPE/REEL WITH PICKUP CAP P/N 95730-003 APPLIED, PER BUS-14-345.

LEAD FREE:

ADD "HLF" SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE
OPTION, NOT AVAILABLE FOR -5YY,-5YYH, -6YY & -6YYH

2. BODY MATERIAL:

BODY MATERIAL : MANUFACTURER'S OPTION OF NYLON, PCT GLASS FIBER
REINFORCED OR MINERAL FILLED LCP FLAME RETARDENT PER UL-94V-0.
COLOR: BLACK

BERGSTRIIP™ PRODUCED WITH HIGH TEMPERATURE LCP
THERMOPLASTIC, FLAME RETARDENT PER UL-94V-0.
COLOR: BLACK

PART NUMBERS WITH "H" AND WITHOUT SUFFIX WILL WITHSTAND EXPOSURE
TO 260° C PEAK TEMPERATURE FOR 20 SECONDS IN
WAVE SOLDER, INFRA-RED OR VAPOR PHASE SOLDER PROCESS.

3. PIN MATERIAL: PHOS BRONZE.

4. MEASURED WITH PART IN RESTRAINED CONDITION.

5. TWO SIDES OF PIN TIPS NOT PLATED. TYPICAL BOTH ENDS.

6. 2LBS/0.9KG MIN PIN RETENTION IN EITHER DIRECTION.

7. MILITARY BERGSTIK HEADER
P/N XXXXX-XY-MIL
NOT AVAILABLE.

8. ±.010/0.25 TOL APPLIES TO ALL "G" TAILS EXCEPT
INDICATED PARTS ON TABLE WHERE +.010/0.25 -.000/0.00
APPLIES.

9. NOTCH CONFIGURATION WILL VARY PER VENDOR'S DISCRETION.

10. BERGSTRIIP™ PART NUMBERS FOLLOWED BY
BY A "B" ARE BULK PRICED.

11. TAIL LENGTH (DIM. G) TO BE ±.008/.020.

12. POSITIONS PER ROW 37 TO 50 CAN BE PRODUCED,
BUT FLATNESS AND CURVATURE MAY NOT BE
HELD AS CLOSE AS 36 POSITIONS.

13. THESE PRODUCTS MEETS EUROPEAN UNION DIRECTIVES AND OTHER
COUNTRY REGULATION AS DESCRIBED IN GS-22-008.

14. PLATING OPTIONS:
PERFORMANCE PLATING WILL BE EITHER GOLD OR GXT ON POST OR TAIL,
OPTIONALLY (78~295u"/2~7.5u) TIN ON TAIL.

15. "THIS PRODUCT HAS 100% TIN PLATING IN THE INTERFACE AND
HAS NOT BEEN TESTED FOR WHISKER GROWTH IN ALL INTERCONNECT
ENVIRONMENTS."

16. THE OAL DON'T EXCEED 34.5mm

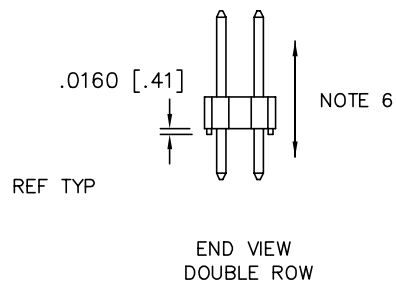
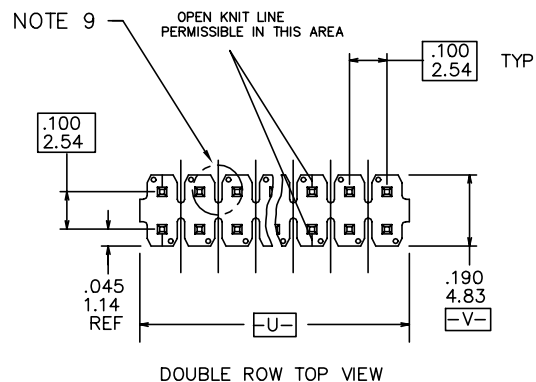
17. INCREMENTS BY 0.1mm IN LENGTHS ONLY

18. FOR SPECIAL PACKAGING REQUEST PLEASE CONTACT PRODUCT MANAGER FOR AVAILABILITY

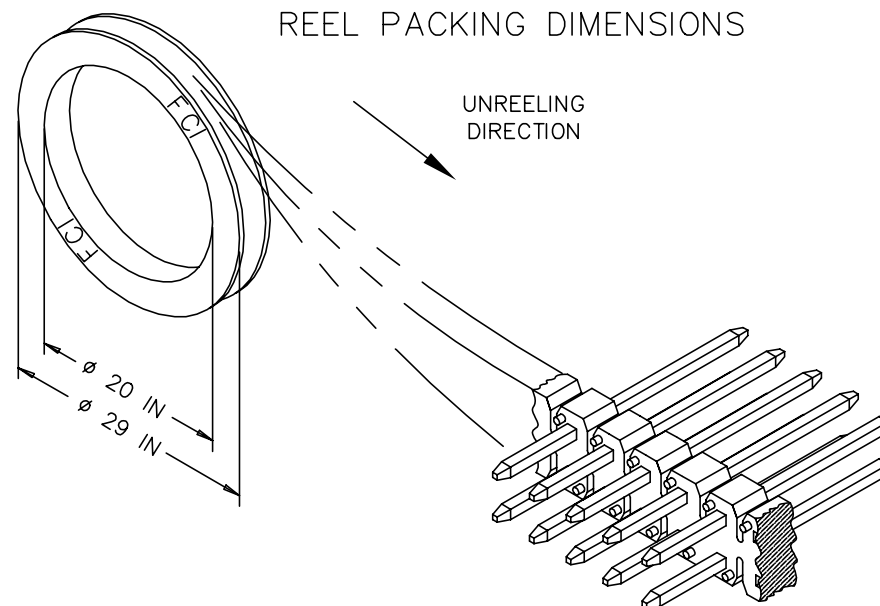
19. TO DETERMINE DIMENSIONS:
N=NUMBER OF POSITION PER ROW
EXAMPLE: 10 POS. N X .100/2.54

mat'l. code					surface		tolerance		projection		product family		
NOTE 2 & 3					ISO 1302 ✓		ISO 406 ISO 1101				BERGSTIK		
ltr	ecn	no	dr	date	tolerances unless otherwise specified								
DG					angles	linear	XXX±01/XX±3		INCH/MM		title		
							XXX±0.005/XXX±.13				BERGSTIK II HEADER D/R		
					0°±2°		XXX±.0020/XXX±.05		scale 2:1		.100/2.54cc STRAIGHT		
				dr	T.BREWBAKER		12/21/94				dwg no		
				enrg	T.HANNA		12/21/94				sheet 2 of 8		
				chr	J.MURPHY		12/21/94				67996		
				appd	T.HANNA		12/21/94				A3		
sheet index		revision sheet									type Product Customer Drawing		

BERGSTRIPTM HEADER



REEL PACKING DIMENSIONS



mat'l. code NOTE 2 & 3				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family BERGSTIK					
itr ecn no dr date				tolerances unless otherwise specified						title					
DH				angles		.XX±.01/.XX±.3		INCH/MM		BERGSTIK II HEADER D/R					
				linear		.XXX±.005/.XXX±.13		scale 2:1 		.100/2.54cc STRAIGHT					
				0°±2'		.XXXX±.0020/.XXX±.051									
				dr		T.BREWBAKER 12/21/94				dwg no		sheet 3 of 8		size	
				enr		T.HANNA 12/21/94						67996		A3	
				chr		J.MURPHY 12/21/94									
				app		T.HANNA 12/21/94									
sheet index		revision sheet													

1				2		3						4		5		6	
PRODUCT NUMBER	TOT. PIN	LGTH.	TAIL LENGTH		MATING LENGTH				NOTES	BERGSTRIPTM	LF						
	DIM F	DIM F	DIM G	DIM G	DIM H	DIM H	PACKAGING		AVAILABLE	OPTION							
	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC											
69132-XY	0.760	19.30	0.120	3.05	0.540	13.72	POLY BAGS/TUBES			NO	OB NOTE 1,13						
69133-XY	0.615	15.62	0.285	7.24	0.230	5.84	POLY BAGS			NO							
69157-XY	0.410	10.41	0.110	2.79	0.200	5.08	POLY BAGS			NO							
71217-XYH	1.000	25.40	0.450	11.43	0.450	11.43	POLY BAGS			NO							OB
71222-XYH	0.850	21.59	0.250	6.35	0.500	12.70	POLY BAGS			NO							OB
72273-XYH	0.725	18.42	0.110	2.79	0.515	13.08	POLY BAGS			NO							OB
72448-XYH	0.658	16.71	0.172	4.37	0.386	9.80	POLY BAGS			NO							OB
72455-XYH	0.598	15.19	0.180	4.57	0.318	8.08	POLY BAGS			NO							OB
72455-632HG	0.598	15.19	0.180	4.57	0.318	8.08	GPAX	NOTE 1		NO							OB
73503-XYH	0.420	10.67	0.120	3.05	0.200	5.08	POLY BAGS			NO							OB
73596-XYH	0.795	20.19	0.110	2.79	0.585	14.86	POLY BAGS			NO	OB						
74317-XYH	0.532	13.51	0.309	7.85	0.123	3.12	POLY BAGS	NOTE 11		NO	OB						
74318-XYH	0.592	15.04	0.369	9.37	0.123	3.12	POLY BAGS	NOTE 11		NO	OB						
74999-XYH	0.508	12.90	0.090	2.29	0.318	8.08	POLY BAGS			NO	OB						
78212-XY	0.710	18.03	0.350	8.89	0.260	6.60	POLY BAGS			NO	OB						
78233-XY	0.568	14.43	0.150	3.81	0.318	8.08	POLY BAGS			NO							
78269-XY	0.385	9.78	0.095	2.41	0.190	4.83	POLY BAGS			NO	OB						
78286-XY	0.500	12.70	0.160	4.06	0.240	6.10	POLY BAGS/TUBES			NO	OB						
78932-XY	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE							NOTE 1,13					
78933-XY	0.695	17.65	0.285	7.24	0.310	7.87	POLY BAGS			NO	OB						
78988-XY	0.540	13.72	0.135	3.43	0.305	7.75	POLY BAGS			NO	OB						
78989-XY	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE												
78990-XY	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE												
78991-XY	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE												
78992-XY	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE												
78993-XY	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE												
78994-XY	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE												

mat'l. code				surface		tolerance		projection		product family		
NOTE 2 & 3				ISO 1302		ISO 406		FIRST ANGLE		BERGSTIK		
ltr	ecn	no	dr	date	tolerances unless otherwise specified				INCH/MM		title	
DH					linear		XX±01/XX±3		scale 2:1		BERGSTIK II HEADER D/R	
					0'±2"		XXX±0.005/XXX±.13				.100/2.54cc STRAIGHT	
							XXX±0020/XXX±.051				dwg no	
					dr		T.BREWBAKER		12/21/94		sheet 5 of 8	
					enr		T.HANNA		12/21/94		size	
					chr		J.MURPHY		12/21/94		A3	
					app		T.HANNA		12/21/94		type	
sheet index	revision		sheet								Product Customer Drawing	

[illegible]

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Authorized Distributor

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