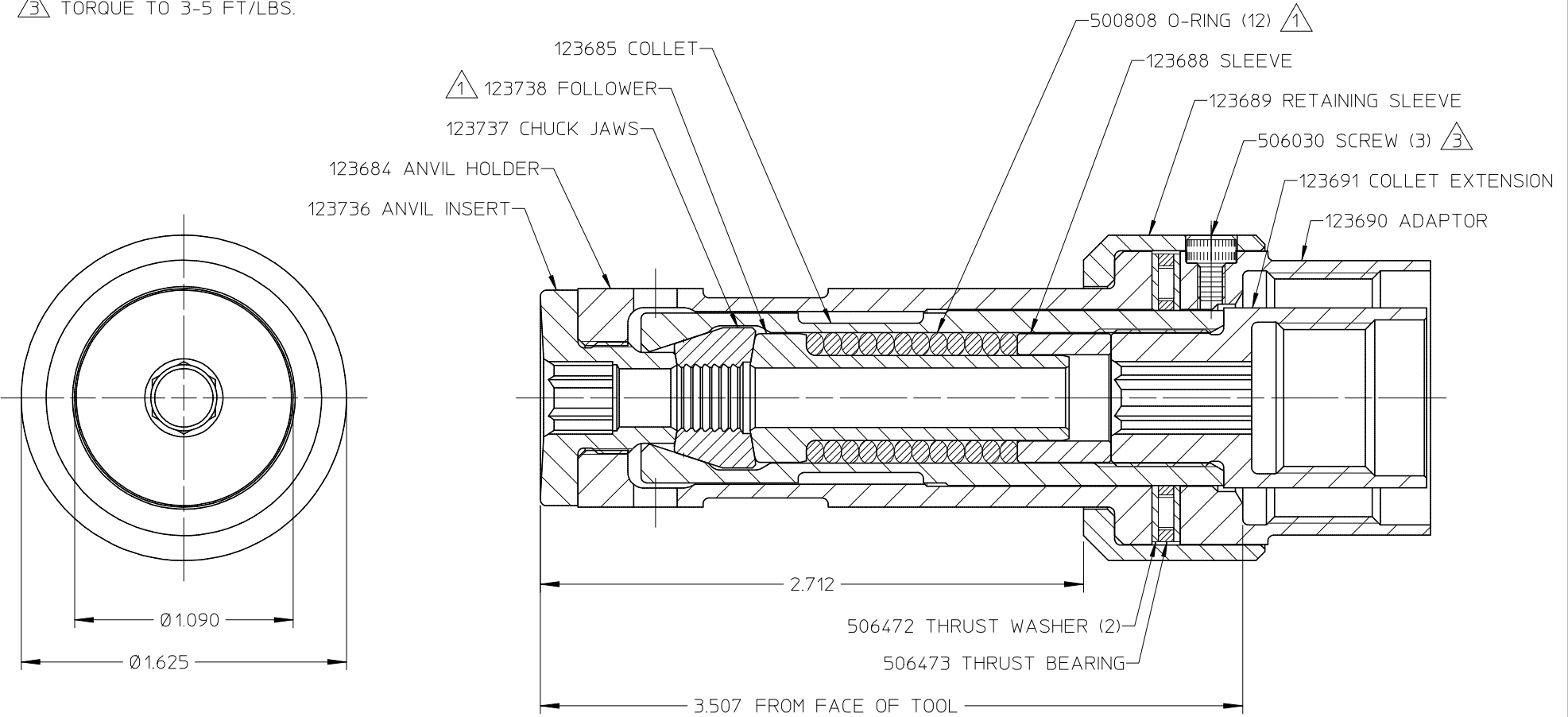


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REV	DESCRIPTION	DATE
A	RELEASE	

NOTES:

- 1 ASSEMBLE FOLLOWER AND O-RINGS PER HUCK SPEC. 42-491.
- 2 TORQUE ALL THREADED JOINTS TO 28-32 FT/LBS.
- 3 TORQUE TO 3-5 FT/LBS.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-				NOSE ASSEMBLY			
HEAT TREAT:	-	SPEC: -	.XX, .XXX	±	HUCKTAINER LP-12 - U.K. VERSION			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII		DET: T.L.	CK: -	DATE:08-23-93	SCALE: 2/1
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES		B 99-3439			
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES	±				
SURFACES TO BE ◎, //, ⊕, ⊥, & ∇ WITHIN		T.I.R.	FINAL ASSY: 245 STYLE					

FORM: KE104 REV B