



BS 328  
**Flute geometry**  
Right hand helix  
**Point angle**  
120° with a 60° Included Countersink  
**Surface treatment**  
Bright  
**Range**  
BS1 ( 1/8) - BS7 ( 3/4)  
**Application**  
For producing centre holes in components which require machining between centres.

380228

| Size | Body diam.<br>(in) | Pilot drill diam.<br>(in) | Overall length<br>(in) | Order code    | Price each |
|------|--------------------|---------------------------|------------------------|---------------|------------|
| BS1  | 1⁄8                | 3⁄64                      | 1⁄2                    | 138-9463      |            |
| BS2  | 3⁄16               | 1⁄8                       | 1 1⁄4                  | 138-9465      |            |
| BS3  | 1⁄4                | 9⁄32                      | 2                      | 138-9466      |            |
| BS4  | 5⁄16               | 1⁄8                       | 2 1⁄4                  | 138-9467      |            |
| BS5  | 7⁄16               | 3⁄16                      | 2 1⁄2                  | No Order Code |            |
| BS5A | 1⁄2                | 7⁄32                      | 2 3⁄4                  | No Order Code |            |
| BS6  | 5⁄8                | 1⁄4                       | 3                      | No Order Code |            |
| BS7  | 3⁄4                | 5⁄16                      | 3 1⁄2                  | No Order Code |            |