



1.2 PRODUCTS FOR PANEL PREPARATION AND WELD GRINDING

For all weld grinding and stock removal operations, Norton supplies a comprehensive range of products, designed for the most demanding industrial applications.

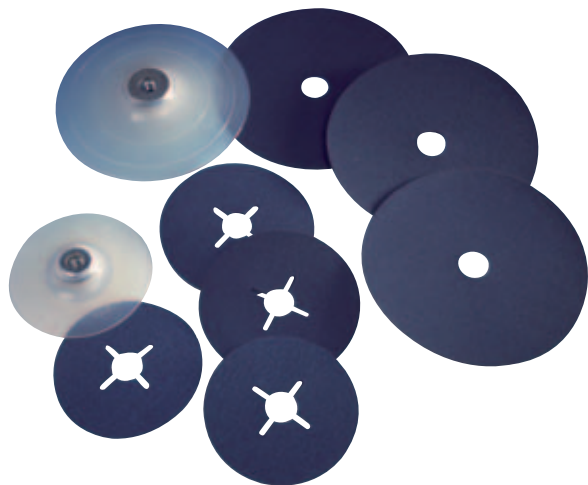
For the automotive market, we have selected three premium products:

- **F827, NorZon® fibre disc range**
- **F293, Premium Aluminium oxide fibre disc range**
- **R822, NorZon® heavy cloth Norgrip® discs**

F827 NorZon® fibre discs

The fibre disc F827 with premium NorZon® grain provides a fast cutting action, combined with a high stock removal and long lifetime.

Excellent product for fast removal of old paint and rust, smoothing down welding beads, light deburring and blending.



FEATURES	BENEFITS
NorZon® premium grain	Fast cutting capacity
0.8mm fibre backing	Strong yet flexible
Full resin bonding system	Extra long life
Active cooling agents	Cool cut
Available grit range P24 to P120	Coarse to fine sanding

Mounting:

For use on angle grinder with tightening nut in combination with a backing pad for fibre discs.

NorZon® fibre discs

Grit	100 x 22 mm	115 x 22 mm	127 x 22 mm	180 x 22 mm	
24	63642531831	69957360048	63642539619	63642539630	25
36	63642531833	63642539615	63642536483	63642539631	25
50	63642531834	69957360053	63642539620	63642539632	25
60	63642531845	63642539616	69957360057	63642539633	25
80	63642531835	63642539617	63642539622	63642539634	25
100			63642536484	69957360065	25
120			63642533056	63642539636	25

F293 Premium aluminium oxide fibre discs



F293 provides very good results for metal applications. The premium heat-treated grain is specially suited for the removals of old paint layers, welding and for panel preparation. Universal product for a variety of applications with an excellent price-performance ratio.

FEATURES	BENEFITS
Heat-treated aluminium oxide grain	Fast initial cut
0.8mm fibre backing	Strong yet flexible
Full resin bond system	Long life
Available grit range P24-P120	Universal product

Aluminium oxide fibre discs

Grit	100 x 16 mm	115 x 22 mm	127 x 22 mm	180 x 22 mm	
P24	63642531891	63642547861	63642547907	63642547913	25
P36	63642531890	63642535056	63642547906	63642547912	25
P50	63642531889	07660705216	63642547905	63642547911	25
P60	63642533101	63642536900	63642547904	63642547910	25
P80	63642531888	07660705214	63642547903	63642547909	25
P100	63642531887	07660705213	63642547902	63642547908	25
P120	63642531886	07660705212	63642547901	63642547884	25

Mounting:

For use on angle grinders with tightening nut in combination with a backing pad for fibre discs.

Backing pads

Suited for both F827 and F293
M14 Nut - Medium Hardness

Dimensions	Article N°	
100 x 22 mm	63642535412	5
115 x 22 mm	69957382825	5
125 x 22 mm	69957382826	5
180 x 22 mm	69957382827	5

