

# NOTES:

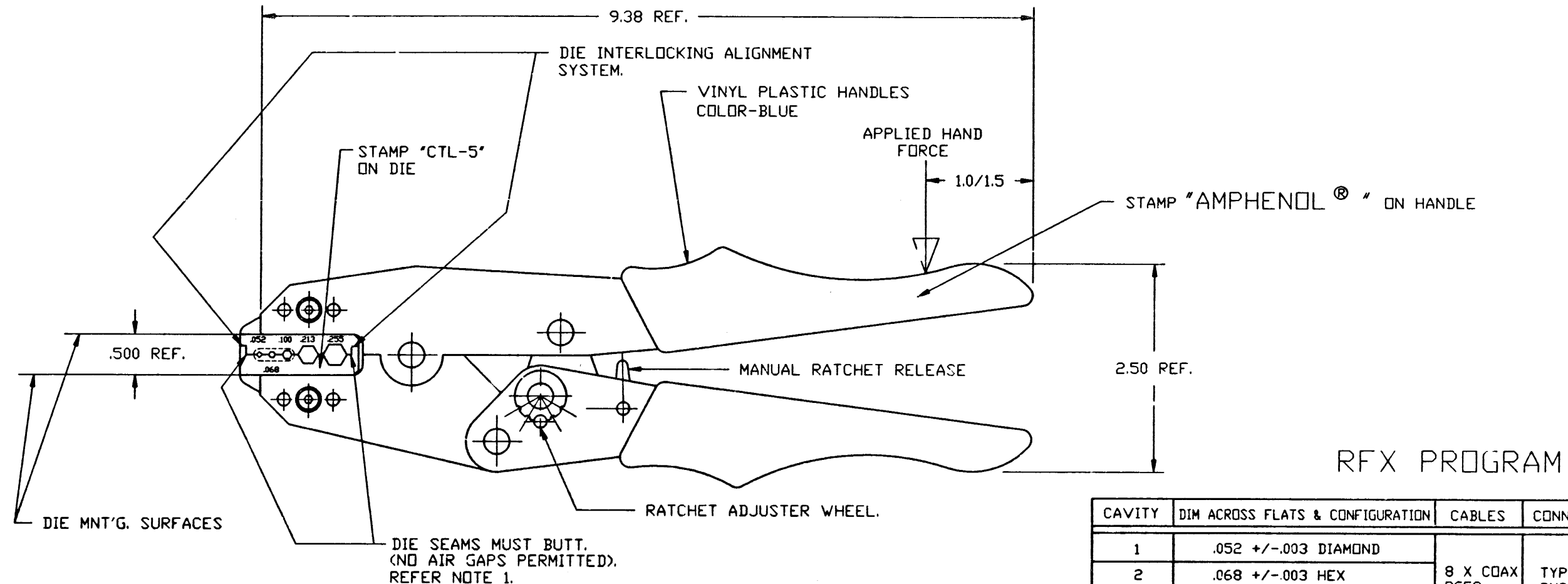
## 1. INITIAL TOOL SETTING REQUIRMENTS:

- WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).
- NOTE: LABEL 999-397 MUST BE AFFIXED TO TOOL CONTAINER BOX.
- DO NOT SCALE THIS DRAWING.
- REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS .005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.
- UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

CTL-5

## REVISIONS

DRAWING NO.	REV	DESCRIPTION	DATE	ECO	APPR
THIRD ANGLE PROJ.	A	OFFICIAL ENG. RELEASE TO MFG.	9/27/91	38504	JM/DR
	C	REDRAWN WAS 'C'; ADD CONFIGURATION TO TABLE; ADD NOTES 3, 4 & 5.	29 JUL 91	40132	CPM/RW



RFX PROGRAM

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:  
2 PLACE DECIMAL ±.015 (0,381 mm) 3 PLACE DECIMAL ±.005 (0,127 mm) ANGLES ± 1°

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MATERIAL  
AS PURCHASED

REFERENCE  
EAR 962687-0

DRAWN  
J. MULVEY  
DATE  
9/23/91

ENGINEER  
D. ROYCE  
DATE  
9/26/91

APPROVED  
DATE

CAD FILE  
F:\DEPT611\TOOLS\CTL-5

TITLE  
5 CAVITY QUICK CRIMP  
TOOL .052 DIAMOND  
.068/.100/.213/.255  
HEX

**Amphenol**  
Amphenol Corporation  
RF/Microwave Operations  
Danbury, Conn. U.S.A. 06810

SCALE: .75:1 SHEET OF  
ISSUE  
C

CODE ID 74868 DWG SIZE B DRAWING NO. CTL-5

# Mouser Electronics

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