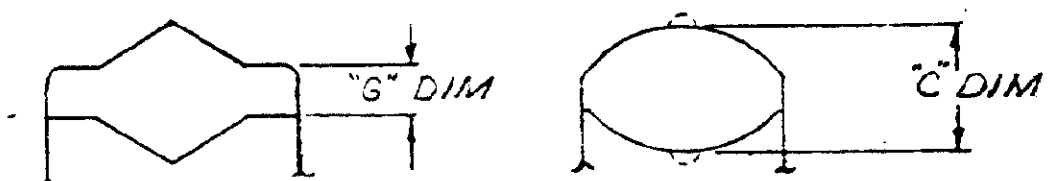


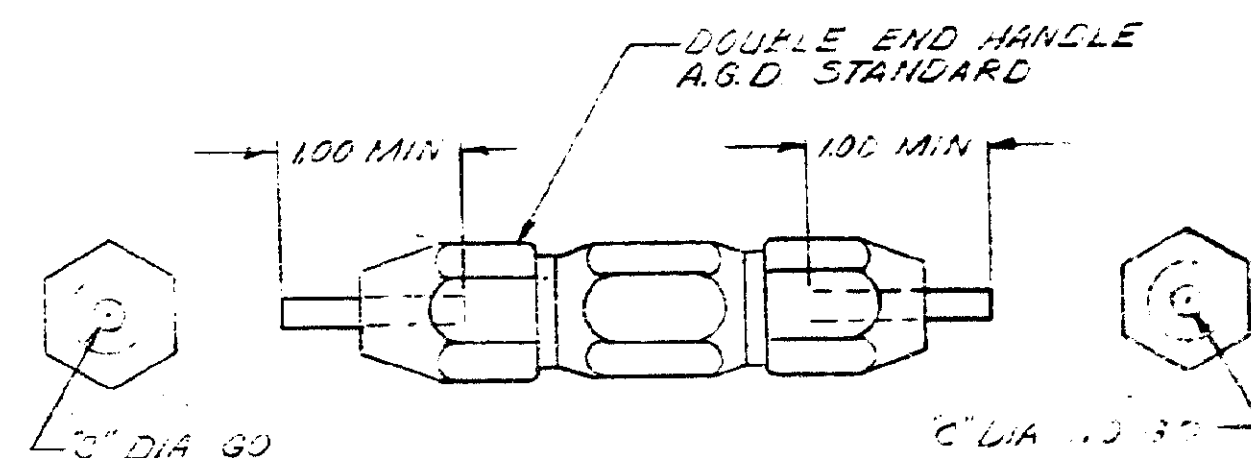
PLUG GAGE DIMENSIONS APPLY WHEN TOOL IS
BOTTOMED BUT NOT UNDER PRESSURE.

NUMBER 69877

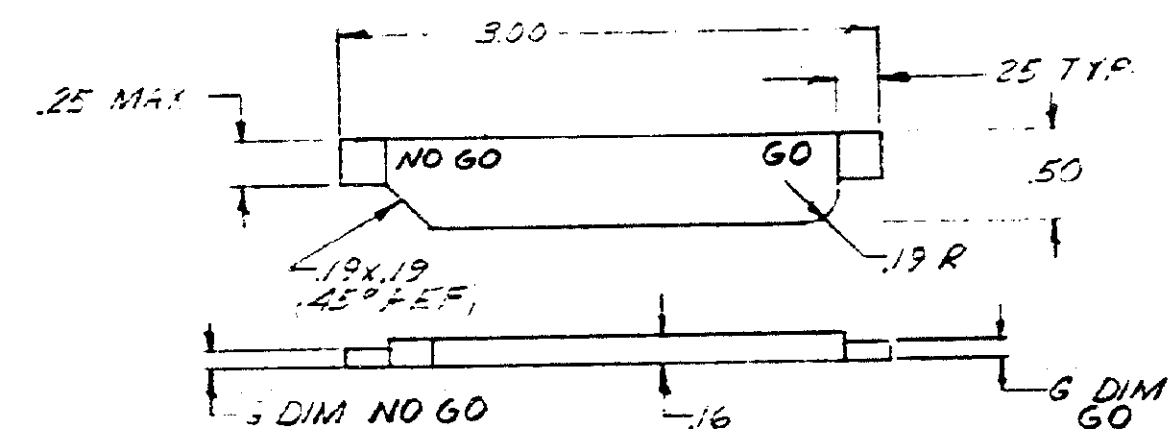


ENLARGED VIEW OF CRIMPS

G DIM AT POS 1		G DIM	
GO	NO GO	GO	NO GO
.030	.050	.063	.069



SUGGESTED PLUG GAGE FOR C
DIM BARREL CRIMP



SUGGESTED PLUG GAGE FOR G DIM
INSULATION CRIMP

COLOR CODED:
YELLOW

TAPE

SUPERSEDED BY 15-2423

1	307275-1	SADDLE	9
1	2-59577-7	SCREW (10-32 UNF-3A X .390 LONG)	8
1	59781-7	SCREW-SPECIAL	7
1	1-59319-5	ANVIL-INSULATION	6
1	2-59615-0	ANVIL	5
2	1-21046-3	RING-RETAINING	4
1	59782-2	INDENTER	3
1	307285-3	INDENTER-INSULATION	2
1	59781-4	SCREW-SPECIAL	1

REQUIRED PER ASSEMBLY	NUMBER	NAME	REMARKS	ITEM NO.
© 1969 BY AMP INCORPORATED. ALL RIGHTS RESERVED. AMP PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING. DE B. Shonfeld 11-25-69 DATE 12-1-69 WIRE - RANGE - INSULATION 26-22 + + TOLERANCE EXCEPT AS NOTED = .015 ± .005 SCALE 4-1 NAME J. J. J. J. DATE 12-1-69				
MATERIAL AND FINISH		AMP INCORPORATED HARRISBURG, PENNA. USED ON 69875 C PIDG 69877 DIE ASSEMBLY MOD B		
DESCRIPTION				

SUPD BY 15 2423 - 02-1-72
REVISED - 02-1-69
REVISION RECORD ECN DATE