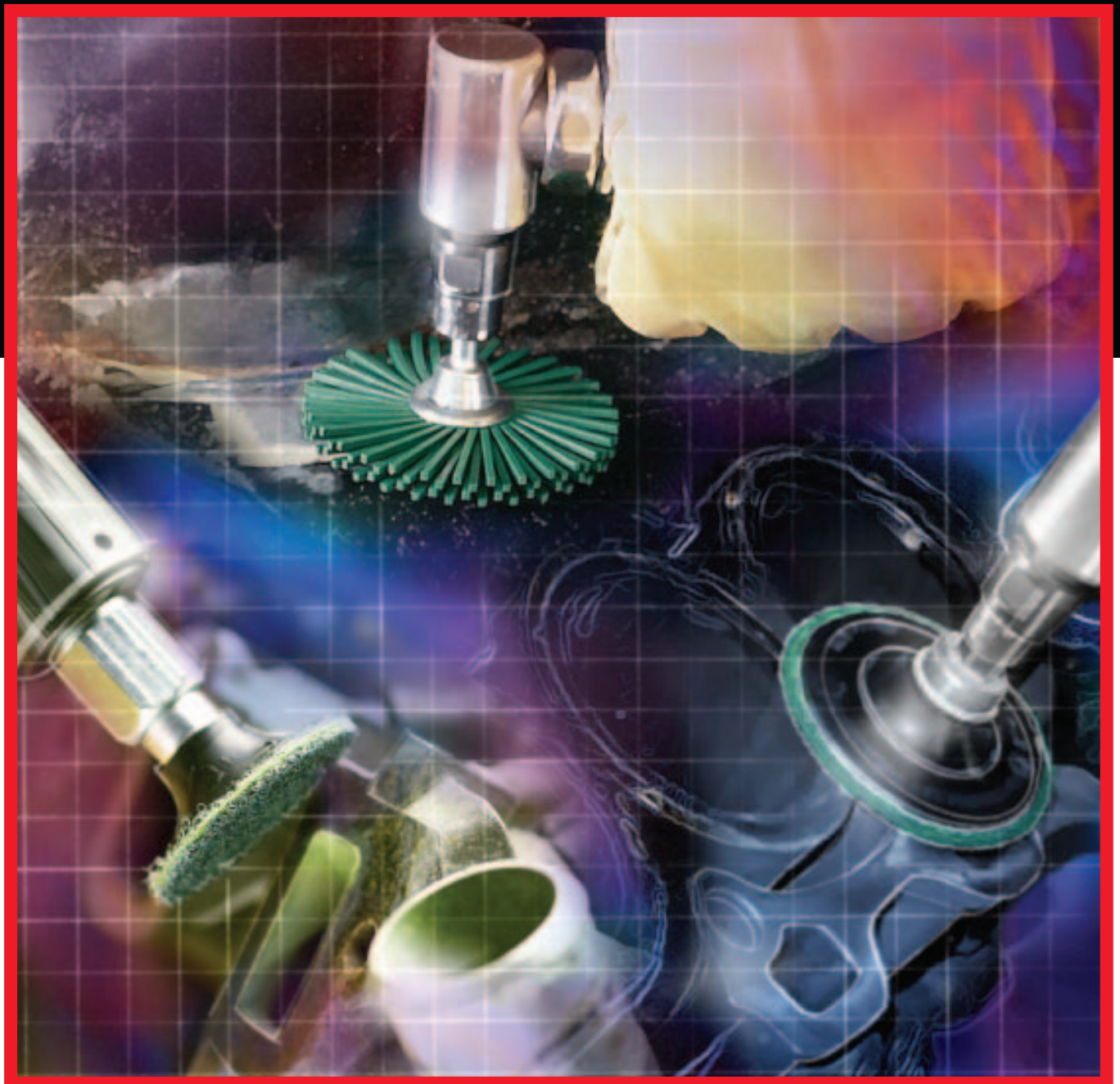




Mechanical Abrasives The Total Solution for the Professional





3M™ Professional Shop Roll 304D

- Ideal for general and finishing applications
- Superior high strength yet extremely flexible J weight cloth backing. Identified by its red color, this backing combines aggressive cut with the conformability necessary for strapping and other operations requiring flexibility.
- Can be used by hand, on jitterbug sanders (coarse grade), or on forked spindles on air tools or drills
- Excellent resistance to mineral shelling means it can be torn into very thin strips
- Great for crank and can applications and planing heads and engine blocks

PART NUMBER	SIZE	GRADE
051131-05106-5	1' x 20 yd	P80
051131-05105-8	1' x 20 yd	P120J
051131-05104-1	1' x 20 yd	P150J
051131-05103-4	1' x 20 yd	P180J
051131-05102-7	1' x 20 yd	P240J
051131-05101-0	1' x 20 yd	P320J
051131-05100-3	1' x 20 yd	P400J
051131-05113-3	1-1/2" x 20 yd	P100J
051131-05112-6	1-1/2" x 20 yd	P120J
051131-05111-9	1-1/2" x 20 yd	P150J
051131-05110-2	1-1/2" x 20 yd	P180J
051131-05109-6	1-1/2" x 20 yd	P240J
051131-05108-9	1-1/2" x 20 yd	P320J
051131-05107-2	1-1/2" x 20 yd	P400J
051144-45121-0	3M™ Forked Spindle	Dia. x Length: 1/4" x 3"



3M™ Wetordry™ Fabricut™ Rolls

- Made from a flexible, synthetic open mesh screen-type backing.
- Coated on both side with tough aluminum oxide mineral.
- Ideal for cleaning rusted or corroded surfaces.
- Can be used with or around water, oil, or axle grease without loading.

PART NUMBER	GRADE	ROLLS/CASE
1-1/2" x 25 yards		
051144-05071-0	180	5
051144-05072-7	120	5
051144-05073-4	80	5



3M™ Radial Bristle Discs

- 3" diameter x 3/8" center hole
- Unique bristle pattern reaches tight or awkward areas such as grooves and along 90° angles.
- Flexible bristles conform to the part and cleans without removing base material.
- Helps to reduce damage and rework.
- Higher cut rate than wire brushes for faster, more uniform finish.
- Applications include: Removal of adhesive, paint, oxidation and other coatings.
Clean and prepare surfaces before and after welding. Remove gasket materials from recessed areas. Remove O-ring residue.

PART NUMBER	SIZE	GRADE	DISCS/BOX	BOXES/CASE
051131-07542	3"	50	10	4
051131-07543	3"	80	10	4
051131-07544	3"	120	10	4

3M™ 990 Mandrel

- Designed for use with the 3" x 3/8" Radial Bristle Discs (PNs 07542, 07543, 07544).
- Allows stacking of one to four discs.

PART NUMBER	DESCRIPTION	COMMENTS
048011-15012-3	3M™ Mandrel 990	for making a brush 1/8" - 1/2" wide
048011-16847-0	3M™ Mandrel 991	for making a brush 3/4" - 1" wide



3M™ Roloc™ Brake Rotor Surfacing Discs

- A premium 120 grit 3M™ Roloc™ disc designed to create a non-directional scratch pattern on brake rotor surfaces after turning.
- Starter Pack includes nine 3" 3M™ Roloc™ Brake Surfacing Discs and one 3M™ Roloc™ Disc Pad
- Refill Pack includes twelve 3M™ Roloc™ Brake Surfacing Discs.

PART NUMBER	DESCRIPTION	ROLLS PER CASE
051131-01410	Starter Pack	12
051131-01411	Refill Pack	12



3M™ Roloc™ Bristle Discs

- Super tough plastic bristle brush, embedded with abrasive.
- Wears as it cleans, continually exposing fresh abrasive.
- The ideal tool to replace scrapers, wire wheels and chemical gasket stripper.
- Eliminates the danger of loose wires flying back at operator.
- Safer for parts and the environment than hazardous chemical strippers.
- Maximum operating speeds (M.O.S.) allow for use on both die grinders and pistol grip grinders.
- 1" Disc MOS =30,000 RPM
- 2" Disc MOS =25,000 RPM
- 3" Disc MOS =18,000 RPM
- Use green on steel parts and yellow or white on aluminum parts for quick and safe removal.
- Bristles ride over surface cleaning contaminants without gouging surface.
- Use with 3M™ Roloc™ Disc Pad Assemblies (PNs 05538, 05539 and 05540)

PART NUMBER	SIZE	GRADE	COLOR	MOS	QTY/BOX	QTY/CASE
051131-07524	2"	50	Green	25,000	10	40
051131-07525	2"	80	Yellow	25,000	10	40
051131-07526	3"	50	Green	18,000	10	40
051131-07527	3"	80	Yellow	18,000	10	40
051131-07528	2"	120	White	25,000	10	40
051131-07529	3"	120	White	18,000	10	40
051131-07530	1"	50	Green	30,000	10	40
051131-07531	1"	80	Yellow	30,000	10	40
051131-07532	1"	120	Yellow	30,000	10	40



3M™ Roloc™ Disc Pad Assembly

- Hard rubber backup pad.
- Provides firm support for Scotch-Brite® Roloc™ Surface Conditioning Discs and 3M™ Roloc™ Bristle Discs.
- Pad assemblies come complete with a 2" steel shaft and adaptor.

PART NUMBER	DIAMETER	SHAFT	QTY/CASE
051131-05539	2"	1/4" Diameter	10
051131-05540	3"	1/4" Diameter	10
051131-05538	1"	1/4" Diameter	10



Scotch-Brite® Roloc™ Surface Conditioning Discs

- Quick 1/2 turn on, 1/2 turn off
- Use with 3M™ Roloc™ Disc Pad Assembly (PNs 05539-05541)
- Used to quickly remove cut cork or paper gaskets and form-in-place gasketing materials prior to the assembling of power train components

PART NUMBER	COLOR	SIZE/GRADE	DISCS/BOX	BOXES/CASE
For Steel Parts				
051131-07480	Brown	2" Coarse	25	4
051131-07485	Brown	3" Coarse	25	4
051131-07481	Maroon	2" Medium	25	4
051131-07486	Maroon	3" Medium	25	4



Scotch-Brite® Clean & Strip Disc Black

- Open mesh disc made from a tough, abrasive impregnated material.
- Perfect alternative to wire brushes for tough cleanup jobs on almost any type of surface.
- Disc is used with 3M™ Wheel Mandrel (PN07491).

PART NUMBER	SIZE	DISCS/CASE	BAGS/CASE
051131-07460	4" x 1/4"	10	3
051131-07461	3"	10	
051131-07466	4" x 1/2"	10	



Scotch-Brite® Roloc™ Gasket Removal Discs

- Designed specifically for use on metal automotive engine and drive train parts where a less aggressive disc is needed.
- Contains no hard abrasive grit-leaves a smooth metal finish with no stock removal or rounding of sharp edges.
- Does not remove metal from the surface of engine parts.
- Does not contaminate inner engine parts with loose abrasive.

PART NUMBER	SIZE	COLOR	MOS	QTY/BOX
051131-07474	2"	Green	25,000	10
051131-07475	3"	Green	18,000	10

3M™ Roloc™ + Holder

- Allows use of Scotch-Brite® Molding Adhesive and Stripe Removal Discs (PNs 07501-07502) on your tool.
- The 1/4" shank fits into any recommended standard tool.
- Quick and easy to use.
- A simple twist and the disc is attached and ready to use.

PART NUMBER	SIZE	QUANT. PER CASE
051131-07500	1" diameter x 1/4" shank	1

3M™ Wheel Mandrel

- For use with Scotch-Brite® Clean & Strip Disc (PN07460).
- Mandrel size is 2" long with 1/4" shank.
- Packed 1 per bag

PART NUMBER	EACH PER CASE
048011-07491	1



Scotch-Brite™ Scuff Sponges

- Designed to be used on a variety of primers, paints, clear coat finishes and blending areas.
- Designed to be used in hard to reach areas.
- Can be used wet or dry.
- Three grades cover a wide variety of applications, from aggressive parts cleaning to cleaning leather and vinyl.

PART NUMBER	DESCRIPTION	COLOR	FINISH	QTY/BAG	QTY/CASE
051131-07439-2	Type T Scuff Sponge	White	Buff	10	30
051131-07442-2	Ultra Fine Scuff Sponge	Gray	Fine	10	30
051131-07441-5	Gen.Purpose Scuff Sponge	Maroon	Medium	10	30



3M™ Green Corps™ Roloc™ Disc 264F

- The versatility of 3M™ Roloc™ product with the premium quality of 3M™ Green Corps™ product
- Handy quick change tool for disc grinding which fits any standard 1/4" drill or air tool.
- Quick 1/2 turn on, 1/2 turn off speeds disc changing and cuts down time.
- The grit of any disc can be determined by the color of the plastic holding button:
 - Grade 50 - green
 - Grade 36 - brown
 - Grade 24 - black

PART NUMBER	SIZE	GRADE	QTY/BOX	QTY/CASE
051131-01398-8	2"	24	25	250
051131-01397-1	2"	36	25	250
051131-01396-4	2"	50	25	250
051131-01408-4	3"	24	25	250
051131-01407-7	3"	36	25	250
051131-01406-0	3"	50	25	250





Automotive Aftermarket Division

3M Center, Building 223-6N-01
St. Paul, MN 55144-1000
www.3M.com/automotive



Recycled Paper
40% - Pre-consumer
10% - Post-consumer

' 3M 2004 60-4400-9940-0

3M, Roloc, Scotch-Brite, Wetordry, Fabricut,
Green Corps are trademarks of 3M

Fax On Demand (For Five or Fewer
Material Safety Data Sheets) 1-800-305-04519
Internet: www.3M.com/automotive

