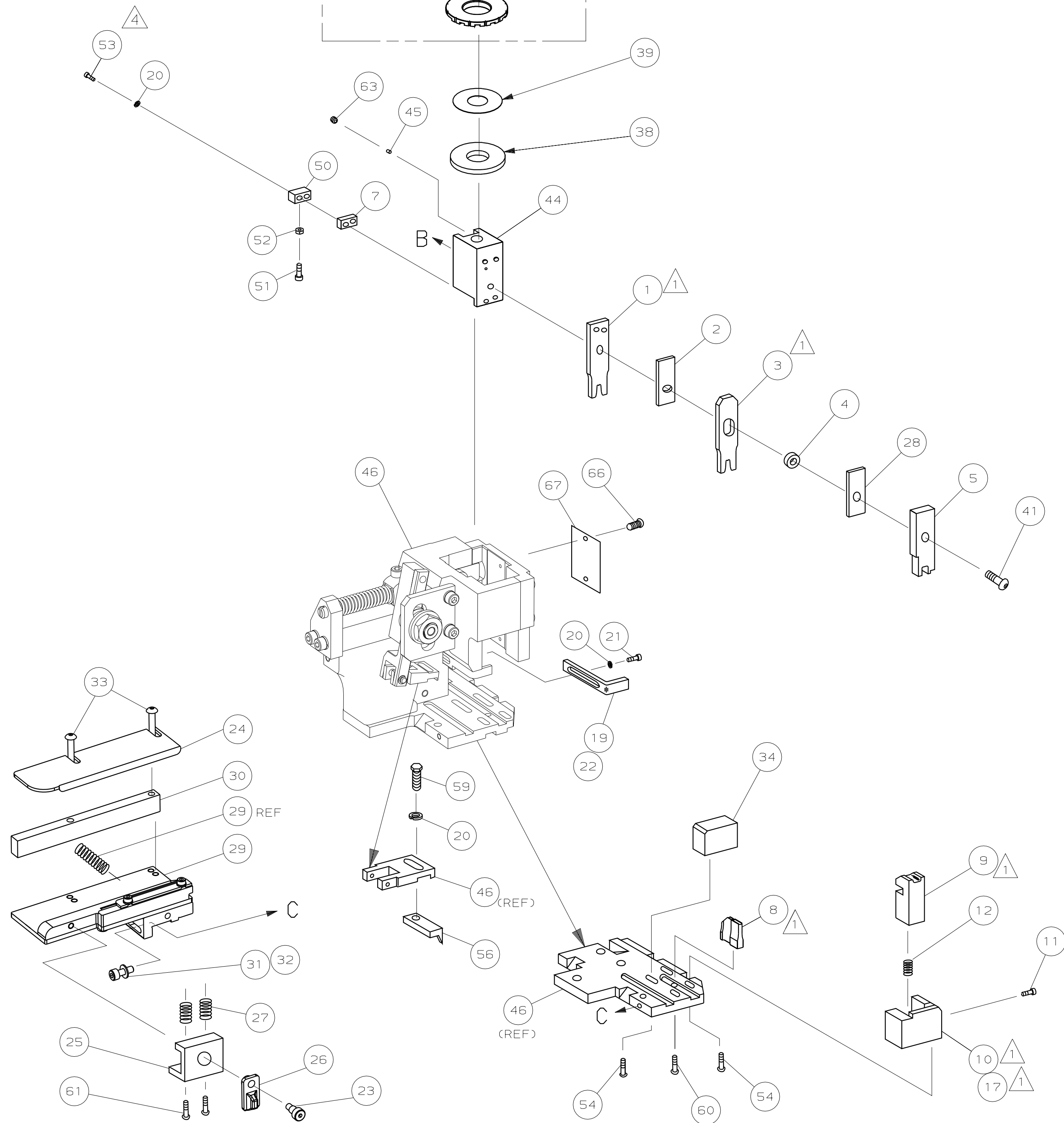


 1. RECOMMENDED SPARE PARTS.

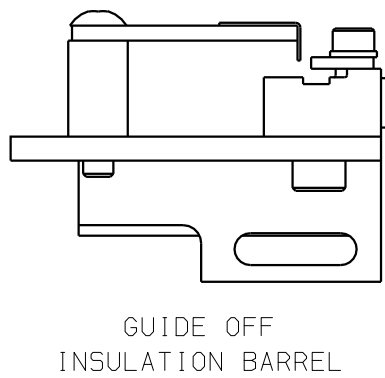
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

 4. CUT TO LENGTH ON ASSY.



* **WARNING:**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP
HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



DIMENSIONS: mm [INCHES]		MATERIAL		HT TR		FIN	
DO NOT SCALE PRINT.		-		-		-	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 190CT01		APP 190CT01		 AMP Incorporated Harrisburg, PA 17105-3508	
1 PLC DEC ± 0.5 [0.2 IN]		M CLIFFORD		F. BACKHURST			
1 PLC DEC $\pm$		CHK -		REL 15-11-01			
4 PLC DEC $\pm$				M. CLIFFORD			
ANGLES $\pm$		NAME		FINE ADJ SIDE FD HD-I APPL			
SURF TEXTURE: ✓				MACHINE REF HD-I APPL			
REMOVE BURRS, BREAK SHARP EDGES 0.38 MAX		SCALE -		D		DWG NO 1528057	
						SHEET 1 of 1	
						REV E	

	-	1	1	1	1	1	1	1528057	PRINT, APPLICATOR LOG SHEET	73
	-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	72
										71
										70
										69
	-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	68
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	67
										66
										65
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6 LW)RAM	64
										63
	-	2	2	2	2	2	2	2-18032-5	SCR,SET(M5X20)DRAG	62
	-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	61
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	60
										59
										58
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	57
										56
										55
	-	4	4	4	4	4	4	18024-8	SCR,BHC(M4X12)SHEAR HOLDER	54
	-	2	2	2	2	2	2	1-18023-3	SCR,SHC(M4X16)TERM H DWN	53
	-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
	-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
	-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
	-	1	1	1	1	1	1	1338660-1	RAM	44
										43
										42
	-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
										40
	-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
	-	1	1	1	1	1	1	469367-9	SPACER, FINE ADJUST	38
	-	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37
										36
										35
	-	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	34
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
	-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
	-	1	1	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
	-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
	-	1	1	1	1	1	1	1320928-1	GUIDE, STRIP (REAR)	24
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
	-	1	-	1	1	-	1	690472-2	STRIPPER	22
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
	-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
	-	-	1	-	-	1	-	690472-1	STRIPPER	19
	-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	18
										16
										15
										14
										13
	-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
	-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
	-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
	-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
	1	2	2	2	1	1	1	1333203-1	ANVIL	8
	-	1	1	1	1	1	1	1-240641-6	SPACER, DEPRESSOR (REAR)	7
										6
	-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
	-	1	1	1	1	1	1	1-238011-7	SPACER, BLOCK CRIMPER	4
	1	2	2	2	1	1	1	2-456134-9	CRIMPER, INSULATION	3
	-	1	1	1	1	1	1	455888-1	SPACER, CRIMPER	2
	1	2	2	2	1	1	1	3-456404-1	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO
◀ REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)										