

New Outside Micrometer Ratchet Thimble Micrometer

Catalog No. E4273-101/102



A new generation of micrometer.

The Ratchet Thimble outside micrometer employs a new constant measuring force device* that ensures consistent and reliable measurements – even for users inexperienced in operating a micrometer with only one hand.

* Patented: USA, China, Germany, UK, France
Patent pending: Japan

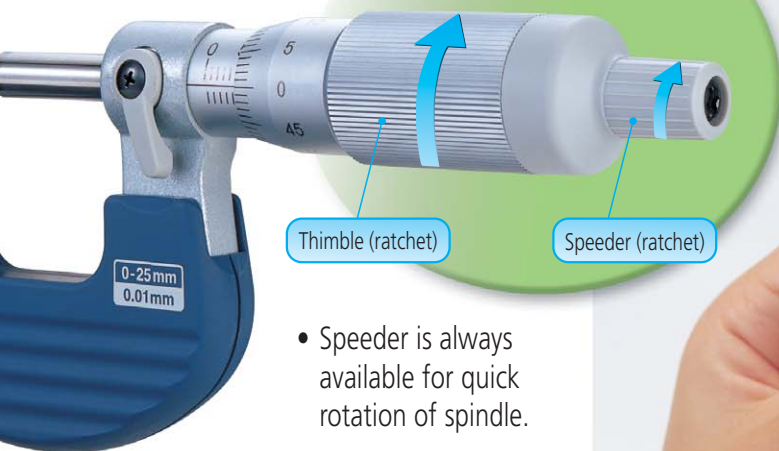
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101/102 Series Outside Micrometer Ratchet Thimble Micrometer

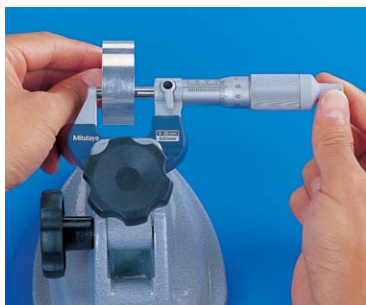
ONE-HANDED

New Style Ratchet Thimble with new mechanism

- Ratchet function works both from the thimble and the speeder, allowing easy one-handed operation.

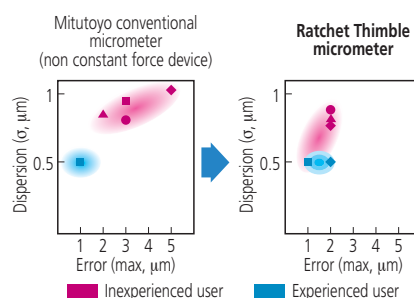


- Speeder is always available for quick rotation of spindle.
- Clearly audible ratchet operation for reassurance that measurement is being performed at constant, preset force.



One-handed Operation

- More accurate in one-handed operation: test results show inexperienced users measure significantly more accurately with the new micrometer.

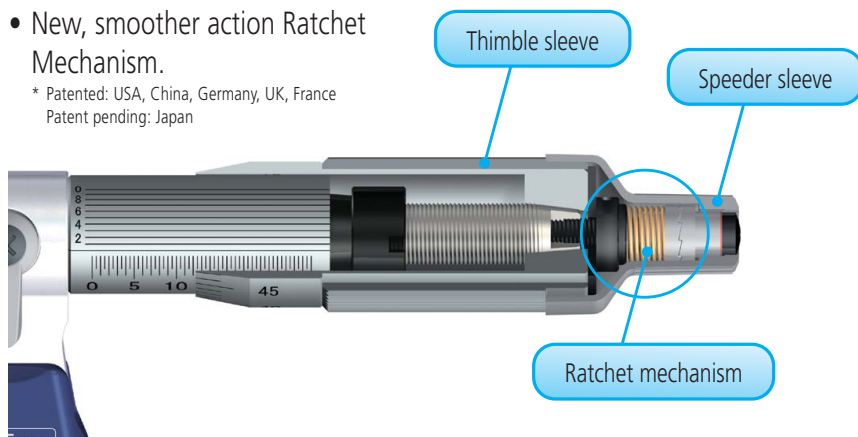


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OPERATION

- New, smoother action Ratchet Mechanism.

* Patented: USA, China, Germany, UK, France
Patent pending: Japan



Inspection certificate

- Every ratchet thimble micrometer is provided with a Certificate of Inspection* that shows the result of the quality control inspection conducted at time of shipping.

*This is not a calibration certificate.

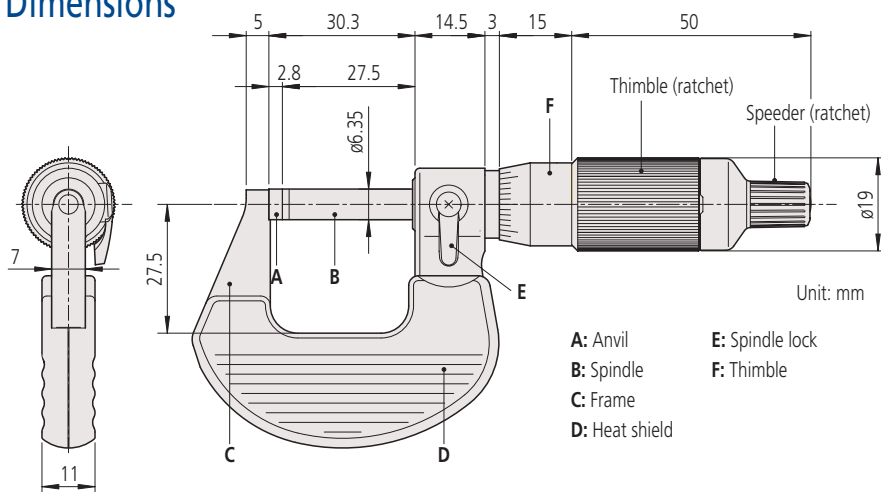


Mitutoyo		Issue No. / 発行No. 04H160B0	
CERTIFICATE OF INSPECTION / 検査成績書			
1. Item / 対象製品	Product name	Measuring range	0-25mm
	Model	Graduation	0.01mm
	Code No.	Serial No.	46151680
2. Result of Inspection / 検査結果	Inspection standard : Mitutoyo standard 1)	Standard temperature	20 °C
	Performance / 性能		[μ m]
Flatness of measuring face / 平面度		Permissible value / 許容値	Measured value / 実測値
Anvil / アンデル		0.6	0
Spindle / スピンドル		0.6	0
Parallelism of measuring faces / 平行度		2	1.0
			[μ m]
Measuring length / 測定長 (mm)	Permissible value / 許容値	Instrumental error / 器差	Uncertainty of measurement / 測定の不確かさ
0.0	± 2	0	U = 1.1 [k=2]
7.7		-1	
12.9		-1	
17.8		-2	
22.9		0	
25.0		-1	
1) Based on : JISB7502(1994), ISO3611(1978)			
Traceable to : NMI/AIST by JCSS No.0030,NIST via No.821/268634-03, No.821/262688-00 & 821/262133-99			
PTB via No.3785,PTB02, No.4340PT1003			
3. Judgment / 総合判定	Passed / 合格		
4. QC Manager	E. Otsuka / 大塚 英		
Mitutoyo Corporation			

Inspection certificate

- Measuring range:
0 - 25mm (0 - 1")
- Graduation:
0.01mm, 0.001mm, (.001", .0001")
- Instrument error:
±2μm
- Flatness of measuring faces:
0.6μm
- Parallelism of measuring faces:
2μm
- Measuring force:
5N - 10N

Dimensions



No. 101-711
0 - 1" / .001"



No. 101-717
0 - 1" / .0001"



No. 102-701
0-25mm / 0.01mm



No. 102-707
0-25mm / 0.001mm



No. 102-711
0 - 1" / .001"



No. 102-717
0 - 1" / .0001"



Coordinate Measuring Machines

Vision Measuring Systems

Surface, Form and Contour
Measurement

Optical Measuring

Sensor Systems

Hardness Measuring

Digital Scale and DRO Systems

Small Tool Instruments and
Data Management

Mitutoyo Scandinavia AB

Släntv. 6 • Box 712
SE-194 27 Upplands Väsby
Tel: 08-594 109 50
Fax: 08-590 924 10
info@mitutoyo.se
www.mitutoyo.se

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