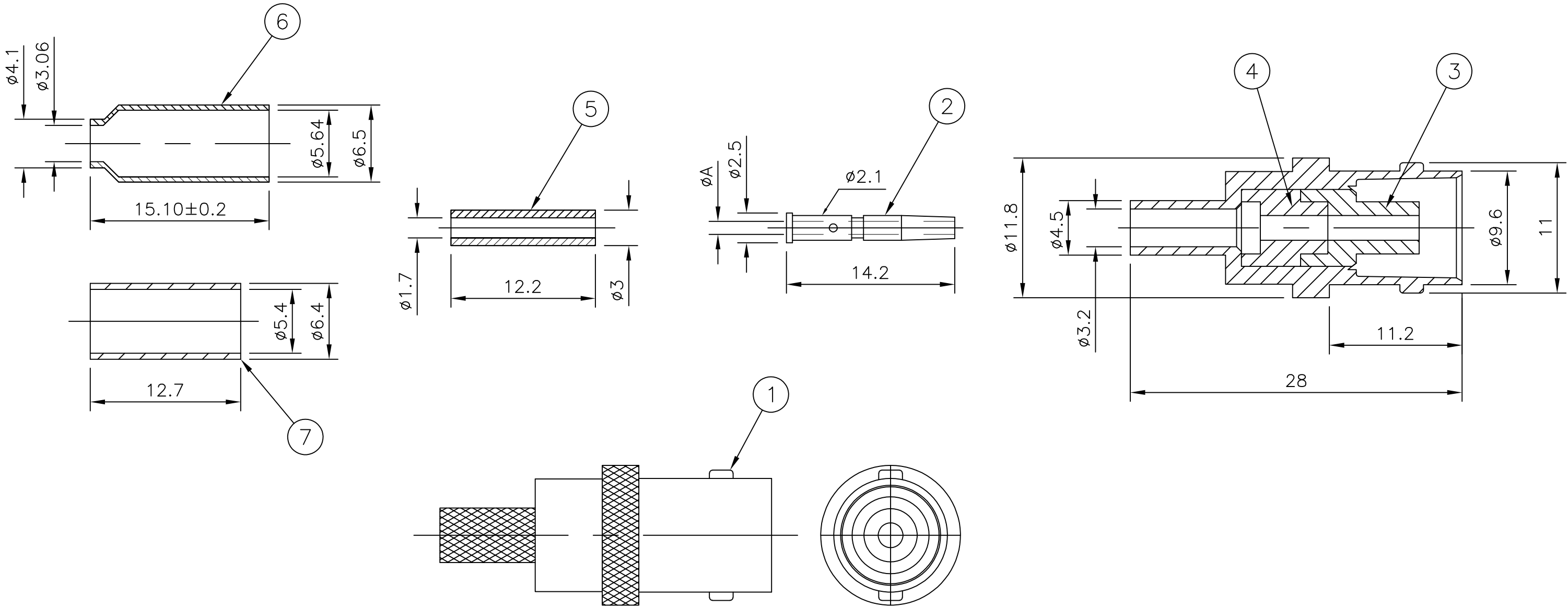


LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN APVD
E	B		C1	ECO-09-023525	20 OCT 09	RITA BOB
			D	ECO-12-014680	20Aug2012	TITAN MARTIN

- NOTES
- 1 IP PACK: 1PC/ONE BAG, 100PCS/INNER BOX, 1000PCS/OUTER BOX
- 2 BULK PACK: 100PCS/ONE BAG, 100PCS/INNER BOX, 1000PCS/OUTER BOX
- 3 Au PLATING OVER Ni PLATING OVER Cu PLATING
- 4 Ni PLATING OVER Cu PLATING
5. HAND TOOL: 9-1478240-0
6. DIE SET: SEE TABLE
7. FOR TECHNICAL DATA REFER TO YOUR LOCAL TYCO ELECTRONICS SALES OFFICE
8. ALL DIMENSIONS ARE NOMINAL FOR REFERENCE ONLY UNLESS OTHERWISE STATED

						1.1	9-1478242-0	RG58C/U, 141A/U, URM43, 76, BELDEN 9907, KX 15	5-1634511-3
						1.1	9-1478242-0	RG58C/U, 141A/U, URM43, 76, BELDEN 9907, KX 15	5-1634511-2
						0.57	9-1478242-0	RG174A/U, 188A/U, 316/U, URM95, KX 3B, KX 22A	5-1634511-1
						0.57	9-1478242-0	RG174A/U, 188A/U, 316/U, URM95, KX 3B, KX 22A	5-1634511-0
						A	DIE SET	CABLE GROUPS	PART NO.
DIMENSIONS									



				1	1	-	-	Obsolete	
				-	-	1	1	BRASS	⚠️ CRIMP SLEEVE 7
				-	-	1	1	BRASS	⚠️ CRIMP SLEEVE 6
				-	-	1	1	NYLON	PUSHER SLEEVE 5
				1	1	1	1	POLYMETHYLPENTENE	INSULATOR 4
				1	1	1	1	POLYMETHYLPENTENE	INSULATOR 3
				1	1	1	1	PHOSPHOR BRONZE	⚠️ CONTACT 2
				1	1	1	1	ZINC ALLOY	⚠️ BODY 1
				5	35	25	15	MATERIAL	DESCRIPTION ITEM
				⚠️	⚠️	⚠️	⚠️		

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	24 Feb 09	TE Connectivity			
		CHK	24 Feb 09				
		ANSON MA		NAME			
		APVD	24 Feb 09				
		BOB ZHAO		BNC STRAIGHT JACK CRIMP 50 OHM -			
		PRODUCT SPEC					
		108-112000		SIZE			
		APPLICATION SPEC					
		SEE SHEET 2		CAGE CODE			
		WEIGHT	-	DRAWING NO			
		CUSTOMER DRAWING		RESTRICTED TO			

4		3		2		1	
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION		JUNE , 2004.			
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LOC	DIST	REVISIONS					
E	B	P	LTR	DESCRIPTION		DATE	DWN
			-	SEE SHEET 1		-	-
COMPONENTS							
		MAIN BODY (ITEM 1,3, & 4)		CONTACT (ITEM 2)		PUSHER SLEEVE (ITEM 5)	
ASSEMBLY INSTRUCTION							
CABLES: RG58C/U, 141A/U, URM43, 76, BELDEN 9907, KX 15				CABLES: RG174A/U, 188A/U, 316/U, URM95, KX 3B, KX 22A			
STEP 1 1. SLIDE METAL CRIMP FERRULE OVER CABLE 				STEP 1 1. SLIDE METAL CRIMP FERRULE OVER CABLE 			
STEP 2 1. STRIP CABLE TO DIMENSIONS AS SHOWN 				STEP 2 1. STRIP CABLE TO DIMENSIONS AS SHOWN 			
STEP 3 1. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC. 2. CRIMP USING TOOL AS NOTES ON PAGE 1. 				STEP 3 1. SLIDE ITEM 10 PUSHER SLEEVE OVER DIELECTRIC BEFORE FITTING THE CONTACT. 2. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC. 3. CRIMP USING TOOL AS NOTES ON PAGE 1. 			
				RECOMMENDED CENTRE CONTACT A/F HEX 			
STEP 4 1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK. 2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE DIELECTRIC AND CABLE BRAID. 				STEP 4 1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK. 2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE PUSHER SLEEVE AND CABLE BRAID. 			
				RECOMMENDED CRIMP SLEEVE A/F HEX 			
STEP 5 1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE HOUSING BODY. 2. CRIMP USING TOOL AS NOTED ON PAGE 1. 3. CRIMP DIMENSION AS SHOWN. 				STEP 5 1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE BODY HOUSING. 2. CRIMP USING TOOL AS NOTED ON PAGE 1. 3. CRIMP DIMENSION AS SHOWN. 			
				RECOMMENDED CRIMP SLEEVE A/F HEX 			
THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN RITA ZUO 24 Feb 09			
DIMENSIONS: MM				CHK ANSON MA 24 Feb 09			
				APVD BOB ZHAO 24 Feb 09			
TOLERANCES UNLESS OTHERWISE SPECIFIED:				PRODUCT SPEC			
0 PLC ± 0.5				108-112000			
1 PLC ± 0.3				APPLICATION SPEC			
2 PLC ± 0.2				SHEET 2			
3 PLC ± -				WEIGHT -			
4 PLC ± -				SIZE A2			
ANGLES ± -				CAGE CODE 00779			
FINISH				DRAWING NO C=1634511			
SEE TABLE				RESTRICTED TO -			
SEE TABLE				SCALE NTS			
CUSTOMER DRAWING				SHEET 2 OF 2			
				REV D			