

NOTES:

1. MATERIALS AND FINISHES:
BODY - BRASS, NICKEL PLATING
CONTACT - BeCu, GOLD PLATING
BULLET CONTACT - BRASS, GOLD PLATING
INSULATORS - PTFE, NATURAL
COUPLING NUT - BRASS, NICKEL PLATING
GASKET - SILICON RUBBER, RED
FERRULE - COPPER, NICKEL PLATING
HEAT SHRINK TUBING - CROSSLINKED POLYOLEFIN

2. ELECTRICAL:
A. IMPEDANCE: 50 OHM
B. FREQUENCY RANGE: DC - 6 GHz
C. DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS, MIN.

3. MECHANICAL:
A. DURABILITY: 500 CYCLES MIN.
B. TEMPERATURE RANGE: -65° C TO +165° C

4. PACKAGING:
A. QUANTITY: SINGLE PACK
B. MARKING: BAG TO BE MARKED
"AMPHENOL RF, 82-6553, AND DATE CODE"

5. RECOMMENDED CABLE ASSEMBLY INSTRUCTIONS:
A. TRIM CABLE AS SHOWN.
B. SLIDE HEAT SHRINK TUBING, FERRULE AND INSULATOR DISC ONTO CABLE.
C. SOLDER CABLE CENTER CONDUCTOR TO CONTACT.
D. INSERT CABLE WITH FOIL ENTERING CONNECTOR AND BRAID OVER KNURL.
E. CRIMP FERRULE OVER BRAID WITH 0.532" HEX DIE.
F. APPLY HEAT SHRINK TUBING OVER FERRULE.
G. HEAT SHRINK TUBING SHOULD FULLY (360 DEG) COVER THE BUMP ON BODY AND END WITHIN AREA "A"

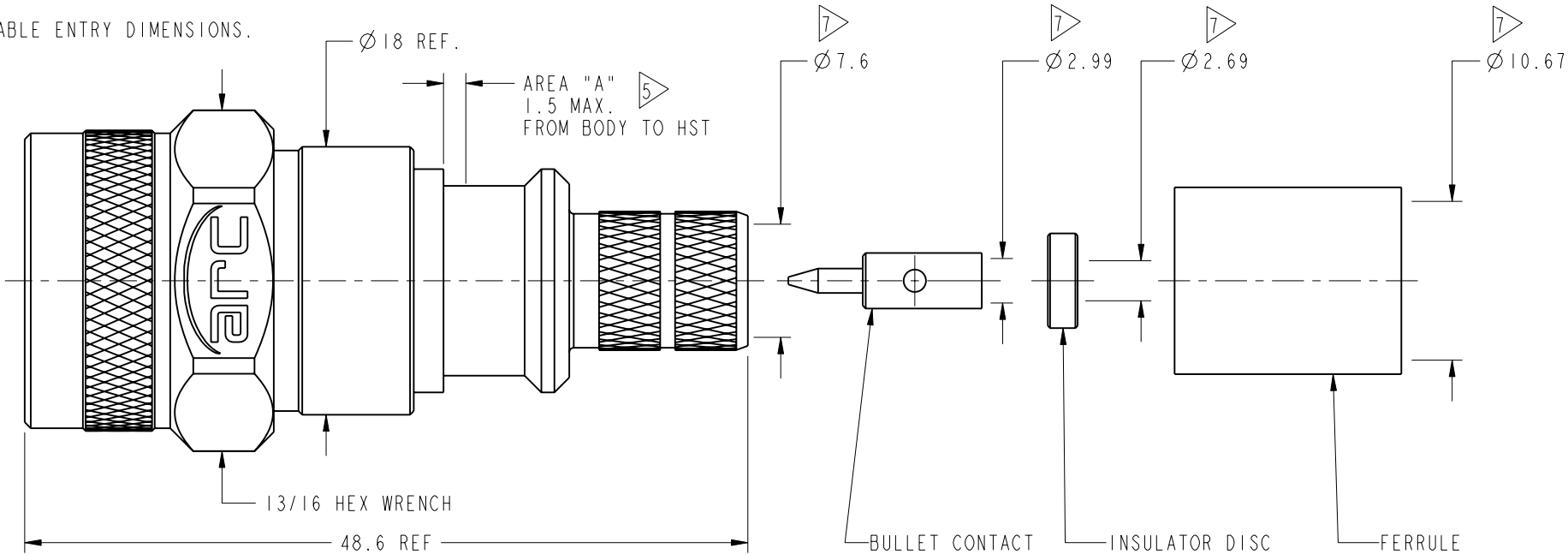
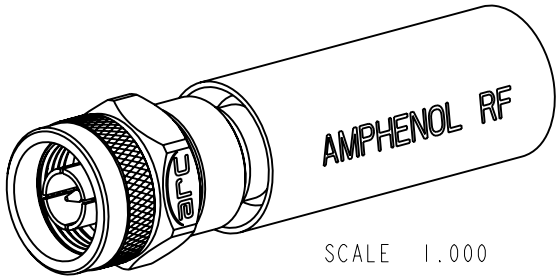
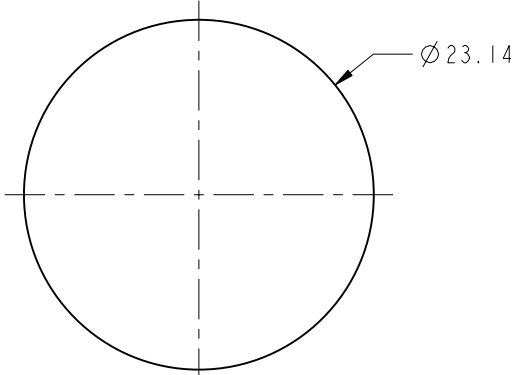
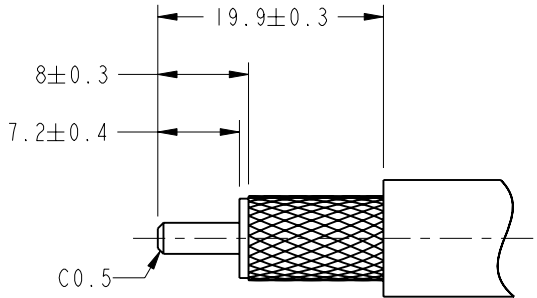
6. RECOMMENDED COUPLING TORQUE : 6-10 IN-LBS.

7. SHOW CABLE ENTRY DIMENSIONS.

THIRD ANGLE PROJ.

REVISIONS

REV	DESCRIPTION	DATE	ECO	APPR
A	RELEASE TO MFG	24-Sep-12	49140	DD
B	ADDED ARC LOGO TO COUPLING NUT & AMPHENOL RF TO HST RD-DMI3022001R3	1-Mar-13	49418	RM



INTERFACE PER
MIL-STD-348
SERIES:N PLUG

CUSTOMER OUTLINE DRAWING
ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN METRIC AND TOLERANCES ARE: <0.5mm 0.5 - 6mm 6 - 30mm 30 - 120mm ANGLES ± 0.05mm ±0.1mm ±0.2mm ± 0.3mm ±1°	MATERIAL	DRAWN R. MAO	DATE 27-Feb-13	TITLE N STR PLUG IP-67 FOR LMR-400 CABLE		Amphenol RF Danbury CT USA, Tainan, Taiwan, Shenzhen, China www.amphenolrf.com	
	SEE NOTES	ENGINEER D. DAVE	DATE 15-Sep-11				
		REFERENCE EAR # PTCIP67 82-6451 AND EAR3408 CONFIGURATION LEVEL:	APPROVED S. HSIEH			DATE 27-Feb-13	SCALE: 2.3:1.0
	NOTICE - These drawings, specifications, or other data (1) are, and remain the property of Amphenol corp. (2) must be returned upon request; and (3) are confidential and not to be disclosed to any person other than those to whom they are given by Amphenol Corp. the furnishing of these drawings, specifications, or other data by Amphenol Corp., or to any other person to anyone for any purpose is not to be regarded by implication or otherwise in any manner licensing, granting rights to permitting such holder or any other person to manufacture, use or sell any product, process or design, patented or otherwise, that may in any way be related to or disclosed by said drawings, specifications, or other data.	FINISH	CAD FILE	DWG SIZE B	REV B	DRAWING NO. 82-6553	
						ITEM NO. 82-6553	
					PART NO. 82-6553		