



High speed steel. Combined drills and countersink. Right hand cutting.

Metric

BS 328 Part 2 (1972). DIN 333.

Body ∅ (mm)	Pilot Drill ∅ (mm)	Overall Length (mm)	Order Code	Price Each
3.15	1.00	31.50	147-1929	
4.00	1.60	35.50	147-1930	
5.00	2.00	40.00	147-1931	
6.30	2.50	45.00	147-1932	
8.00	3.15	50.00	147-1933	
10.00	4.00	56.00	147-1935	
25.00	10.0	100.0	137-6178	

Fractional

BS 328 (1950)

505759

Size	Body ∅ (in)	Pilot Drill ∅ (in)	Overall Length (in)	Order Code	Price Each
BS1	1⁄8	3⁄64	1½	147-1936	
BS2	3⁄16	1⁄16	1¾	147-1937	
BS3	¼	3⁄32	2	147-1938	
BS4	5⁄16	1⁄8	2¼	147-1939	
BS5	7⁄16	3⁄16	2½	147-1940	
BS6	5⁄8	¼	3	147-1941	
BS7	¾	5⁄16	3½	137-6316	