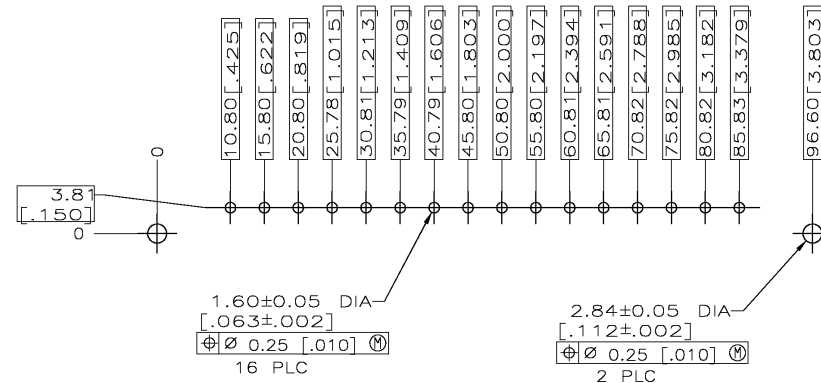
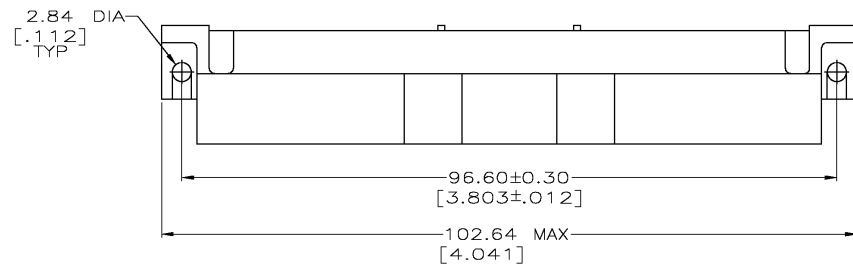
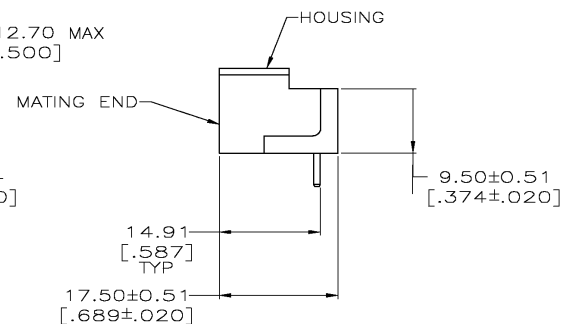
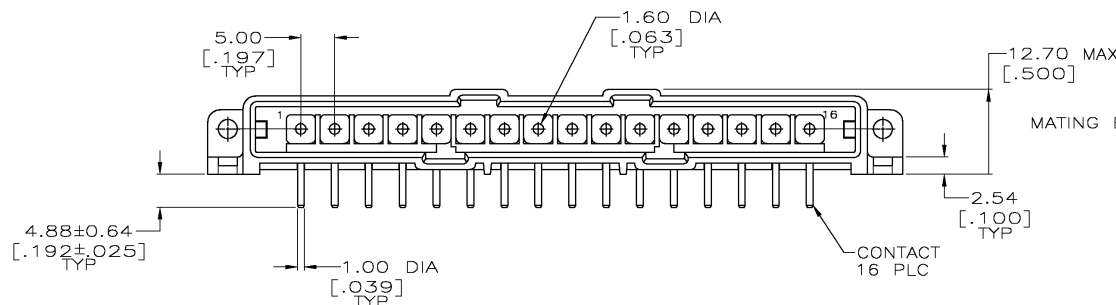




RECOMMENDED PC BOARD LAYOUT



- △ NYLON, RED, VYDYNE M-345 FR.
- △ BRASS PER ASTM B36.
- △ 3.81μm [.000150] MIN TIN-LEAD OVER 2.54μm [.000100] MIN COPPER OR 1.27μm [.000050] MIN NICKEL.
- △ 0.76μm [.000030] MIN GOLD FOR A LENGTH OF 5.08 [.200] MIN FROM MATING END, 3.81μm [.000150] MIN TIN-LEAD FOR A LENGTH OF 13.08 [.515] MIN FROM OPPOSITE END, BOTH OVER 1.27μm [.000050] MIN NICKEL.
- △ 0.76μm [.000030] MIN GOLD FOR A LENGTH OF 5.08 [.200] MIN FROM MATING END, 3.81μm [.000150] MIN TIN FOR A LENGTH OF 13.08 [.515] MIN FROM OPPOSITE END, BOTH OVER 1.27μm [.000050] MIN NICKEL.
- △ .000150 MIN LEAD FREE TIN OVER .000100 MIN COPPER, OR .000050 MIN NICKEL.

	6	207544-8
	5	207544-7
OBSOLETE	-	207544-6
	4	207544-3
	3	207544-1
FINISH		PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L SIPE 07/01/92	Tyco Electronics Corporation Harrisburg, Pa	
DIMENSIONS: INCHES		CHK R STONE 7-8-92	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD A TRAVIS 7-8-92	PRODUCT SPEC	
1 PLC ± -		APPLICATION SPEC		
2 PLC ± 0.25 [.010]		SIZE		
3 PLC ± -		CAGE CODE		
4 PLC ± -		DRAWING NO		
ANGLES ± -		RESTRICTED TO		
MATERIAL FINISH	HOUSING: 1	WEIGHT	A2 00779 ©-207544	
CONTACTS: SEE TBL		CUSTOMER DRAWING	SCALE 2:1 SHEET 1 OF 1 REV M	