

DO NOT
SCALE FROM
THIS PRINT

TSM-1XX-XX-XXX-SV-XX-XXX-XX

No OF POSITIONS
-02 THRU -50

LEAD STYLE
SEE TABLE 1

PLATING SPECIFICATION

OPTION #3

-P: PICK & PLACE PAD (SEE FIG. 3)
[USE PPP-07] (4 POS MINIMUM
OR -02 & -03 POS WITH -TR)
(SEE NOTE 7)
-TR: TAPE & REEL (SEE NOTE 7)
(-02 THRU -22 POS)

OPTION #2

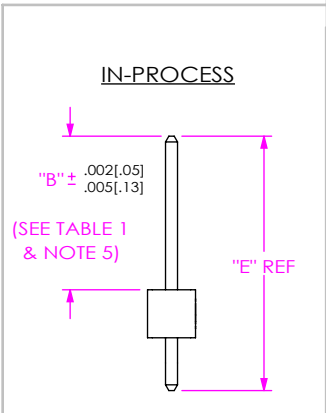
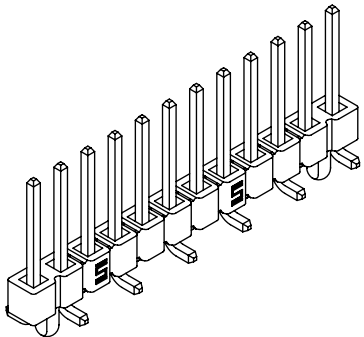
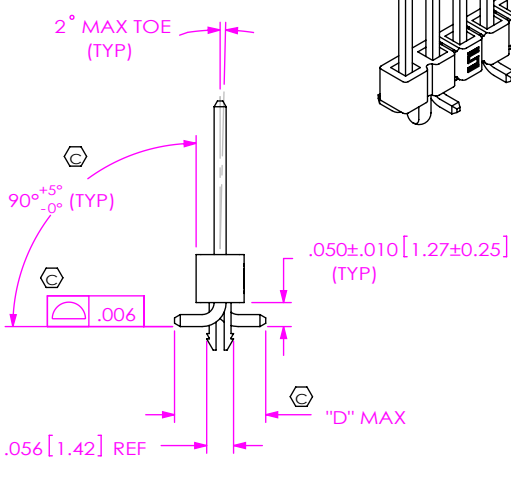
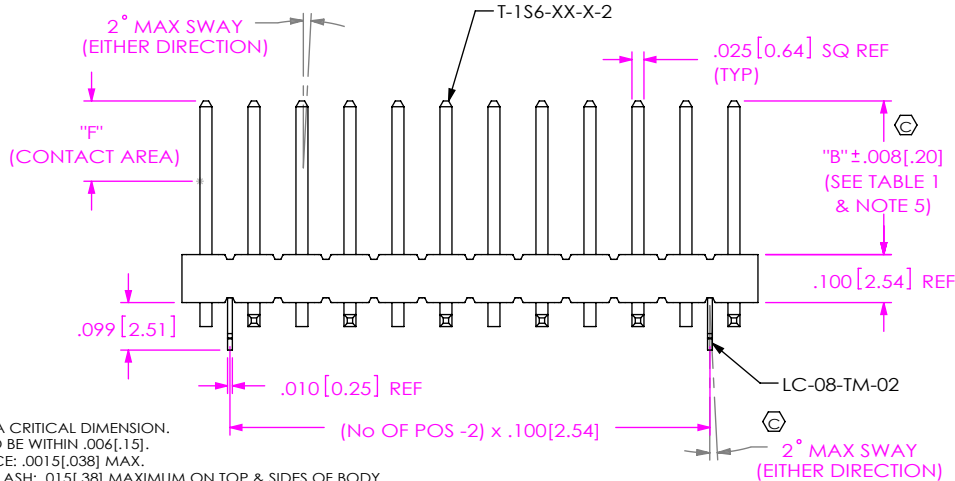
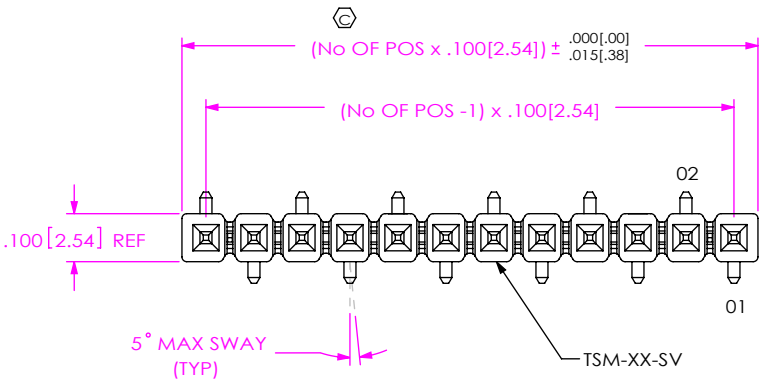
POLARIZED POSITION: SPECIFY PIN OMITTED

OPTION #1

-LC: LOCKING CLIP (SEE FIG. 1) (SEE NOTE 8)
[USE LC-08-TM-02] (-02 THRU -36 POS: 2 PER STRIP,
-02 POS: 1 PER STRIP)
-A: ALIGNMENT PIN (SEE FIG. 2)

ROW SPECIFICATION

-SV: SINGLE VERTICAL (USE TSM-XX-SV-XX)



NOTES:

1. REPRESENTS A CRITICAL DIMENSION.
2. COPLANARITY TO BE WITHIN .006[.15].
3. BURR ALLOWANCE: .0015[.038] MAX.
4. MAXIMUM CUT FLASH: .015[.38] MAXIMUM ON TOP & SIDES OF BODY AND .030[.76] MAXIMUM ON SURFACE MOUNT SIDE OF BODY.
5. POST HEIGHT VARIATION BETWEEN ANY TWO PINS: .005[.13] MAXIMUM.
6. MAXIMUM ALLOWABLE BOW: .002[.05] INCH/INCH AFTER ASSEMBLY.
7. LEADS MAY NOT BE VISIBLE FOR CUSTOMER VISUAL INSPECTION WITH -P OPTION ON SMALLER POSITIONS PARTS.
8. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
9. -01 LEAD STYLE ONLY, MATES WITH SSW, SSQ, BCS, SSM, ESW, ESQ.
10. MINIMUM PUSHOUT FORCE: 2LB. [8.90 N]

TABLE 1

STYLE	"B"	"C"	"D" MAX	"E"	"F"	TERMINAL
-01	.230[5.84]	.280[7.11]	.208[5.28]	.445[11.30]	.165[4.19]	T-1S6-16-X-2
-02	.320[8.13]	.370[9.40]	.205[5.20]	.530[13.46]	.165[4.19]	T-1S6-08-X-2
-03	.420[10.67]	.470[11.94]	.205[5.20]	.630[16.00]	.165[4.19]	T-1S6-15-X-2
-04	.120[3.05]	.270[6.86]	.208[5.28]	.335[8.51]	.050[1.27]	T-1S6-21-X-2
-05	.075[1.91]	.270[6.86]	.223[5.66]	.300[7.62]	.050[1.27]	T-1S6-18-X-2

FIG 1

TSM-112-02-XXX-SV-LC SHOWN

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS .XX: ±.01 [.3]
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]
ANGLES 2°

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MATERIAL: DO NOT SCALE DRAWING
INSULATOR:
LCP, UL 94 VO
COLOR: BLACK

TERMINAL: PHOS BRONZE

F:\DWG\MISC\MKTG\TSM-1XX-XX-XXX-SV-XX-XXX-XX-MKT.SLDDRW



520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
SINGLE ROW .100 SMT ASSEMBLY

DWG. NO.
TSM-1XX-XX-XXX-SV-XX-XXX-XX

BY: DEAN P 8/21/2002 SHEET 1 OF 2

FIG 3

-P: PICK & PLACE PAD OPTION
4 POSITION MINIMUM
[PLACE PAD ON CENTERLINE AS SHOWN]

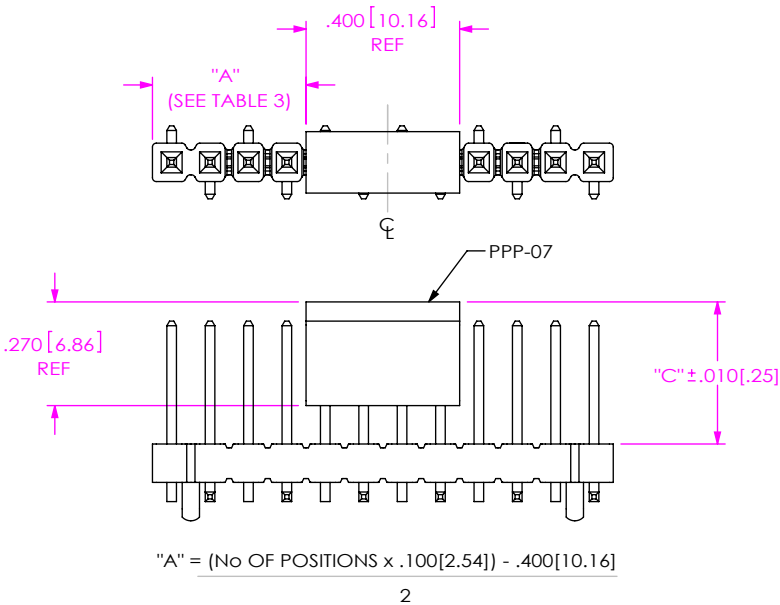


TABLE 3: PICK & PLACE PAD ALIGNMENT	
POSITION	TOLERANCE
-02 THRU -04	"A" +/-.010
-05 THRU -50	"A" +/-.020

FIG 2

-A: ALIGNMENT PIN OPTION
TSM-112-02-X-SV-A SHOWN
[DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1]

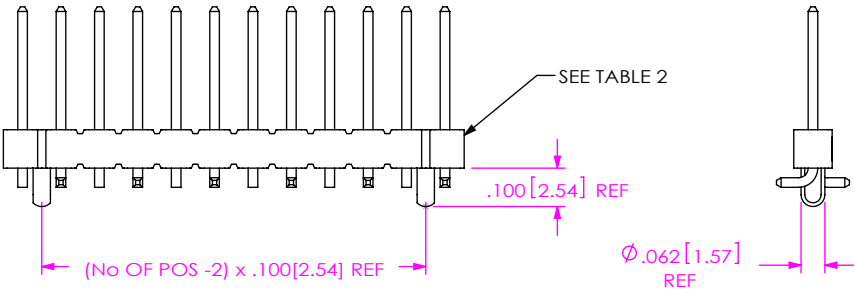


TABLE 2: ALIGNMENT PIN BODY	
POSITION	USE BODY
-3	TSM-03-SV-A
-02 & -04 THRU -50	TSM-XX-SV-X

PACKAGING TABLE

STYLE	OPTION	TUBE	PLUG
-01	----	PT-1-24-02-29 (SEE NOTE 3)	TP-24
-02, -04, -05	----	PT-1-24-02-29 (SEE NOTE 3)	TP-24
-01, -02, -04, -05	-LC, -A	PT-1-24-02-29 (SEE NOTE 3)	TP-24
-01, -04, -05	-P	PT-1-24-05-29	TP-03
-01, -04, -05	-LC-P, -A-P	PT-1-24-05-29	TP-03
-02	-P	PT-1-24-13-29	TP-03
-02	-LC-P, -A-P	PT-1-24-13-29	TP-03
-03	----	PT-1-24-10-29 (SEE NOTE 3)	TP-24
-03	-LC, -A	PT-1-24-10-29 (SEE NOTE 3)	TP-24
-03	-P	PT-1-24-14-29	TP-09
-03	-LC-P, -A-P	PT-1-24-14-29	TP-09

- NOTES:
1. LOAD PARTS POSITION 1 FIRST IN SAME DIRECTION AS ARROW.
 2. NOTE DELETED
 3. PACKAGE POSITIONS -04 THRU -36.
 4. POLARIZED 4 POSITION PARTS WITHOUT PADS ARE TO BE LAYER PACKAGED OR PACKAGED IN TAPE AND REEL.

FIG 4

TUBE PACKAGING

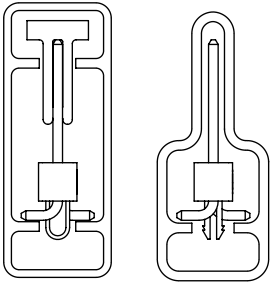
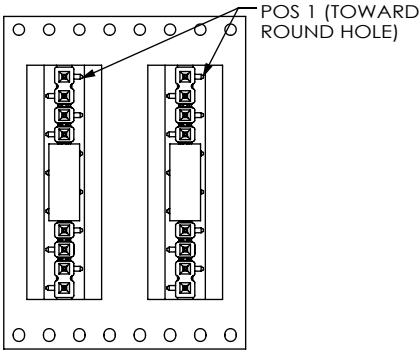
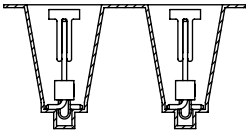


FIG 5

-TR: TAPE & REEL PACKAGNG OPTION



USER DIRECTION OF UN-REELING
POCKET NOT DETAILED



F:\DWG\MISC\MKTG\TSM-1XX-XX-XXX-SV-XX-XXX-XX-MKT.SLDDRW

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DO NOT SCALE DRAWING SHEET SCALE: 2:1	
samtec 520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail: info@SAMTEC.com code 55322	
DESCRIPTION: SINGLE ROW .100 SMT ASSEMBLY DWG. NO. TSM-1XX-XX-XXX-SV-XX-XXX-XX BY: DEAN P 8/21/2002 SHEET 2 OF 2	