

JOBBER DRILLS

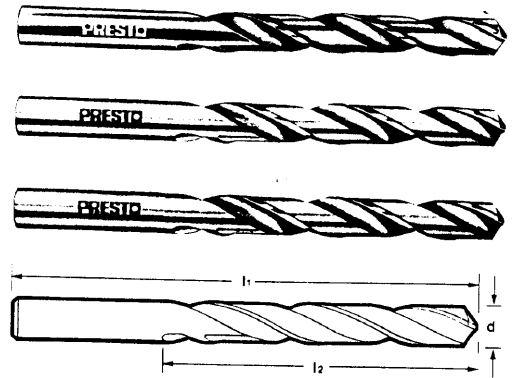
Straight Shank

Standard Helix

BS 328 DIN 338 ISO 235/1

	Range	Finish
01 000 HSS	1/16"-3/4" 1.55mm-25.00mm	P1 Blue P1 Blue
01 030 HSS	1/64"-3/4" 0.30mm-25.00mm	Bright Bright
01 005 HSS	3/64"-3/4" 1.00mm-20.00mm	TiN TiN

Point Angle 118° General Purpose



Dia	Flute Length	Overall Length	01000	01005
in	mm	mm	01030	Availability
d	L ₂	L ₁		

Dia	Flute Length	Overall Length	01000	01005
in	mm	mm	01030	Availability
d	L ₂	L ₁		

Dia	Flute Length	Overall Length	01000	01005
in	mm	mm	01030	Availability
d	L ₂	L ₁		

*0.30	4	19	•	-		1.80	22	46	•	•		3.95	43	75	•	•
*0.32	4	19	•	-		1.85	22	46	•	•		5/32	43	75	•	•
*0.35	4	19	•	-		1.90	22	46	•	•		4.00	43	75	•	•
*0.38	4	19	•	-		1.95	24	49	•	•		4.05	43	75	•	•
*1/64	5	20	•	-		2.00	24	49	•	•		4.10	43	75	•	•
*0.40	5	20	•	-		2.05	24	49	•	•		4.15	43	75	•	•
*0.42	5	20	•	-		2.10	24	49	•	•		4.20	43	75	•	•
*0.45	5	20	•	-		2.15	27	53	•	•		4.25	43	75	•	•
*0.48	5	20	•	-		2.20	27	53	•	•		4.30	47	80	•	•
*0.50	6	22	•	-		2.25	27	53	•	•		4.35	47	80	•	•
*0.52	6	22	•	-		2.30	27	53	•	•		11/64	47	80	•	•
*0.55	7	24	•	-		2.35	27	53	•	•		4.40	47	80	•	•
*0.58	7	24	•	-		2.40	30	57	•	•		4.45	47	80	•	•
*0.60	7	24	•	-		2.45	30	57	•	•		4.50	47	80	•	•
*0.62	8	26	•	-		2.50	30	57	•	•		4.55	47	80	•	•
*0.65	8	26	•	-		2.55	30	57	•	•		4.60	47	80	•	•
*0.68	9	28	•	-		2.60	30	57	•	•		4.65	47	80	•	•
*0.70	9	28	•	-		2.65	30	57	•	•		4.70	47	80	•	•
*0.72	9	28	•	-		2.70	33	61	•	•		4.75	47	80	•	•
*0.75	9	28	•	-		2.75	33	61	•	•		3/16	52	86	•	•
*0.78	10	30	•	-		2.80	33	61	•	•		4.80	52	86	•	•
*1/32	10	30	•	-		2.85	33	61	•	•		4.85	52	86	•	•
*0.80	10	30	•	-		2.90	33	61	•	•		4.90	52	86	•	•
*0.82	10	30	•	-		2.95	33	61	•	•		4.95	52	86	•	•
*0.85	10	30	•	-		3.00	33	61	•	•		5.00	52	86	•	•
*0.88	11	32	•	-		3.05	36	65	•	•		5.10	52	86	•	•
*0.90	11	32	•	-		3.10	36	65	•	•		5.15	52	86	•	•
*0.92	11	32	•	-		3.15	36	65	•	•		13/64	52	86	•	•
*0.95	11	32	•	-		3.20	36	65	•	•		5.20	52	86	•	•
*0.98	12	34	•	-		3.25	36	65	•	•		5.25	52	86	•	•
*1.00	12	34	•	•		3.30	36	65	•	•		5.30	52	86	•	•
*1.05	12	34	•	•		3.35	36	65	•	•		5.35	57	93	•	•
*1.10	14	36	•	•		3.40	39	70	•	•		5.40	57	93	•	•
*1.15	14	36	•	•		3.45	39	70	•	•		5.45	57	93	•	•
*3/64	16	38	•	•		3.50	39	70	•	•		5.50	57	93	•	•
*1.20	16	38	•	•		3.55	39	70	•	•		7/32	57	93	•	•
*1.25	16	38	•	•		3.60	39	70	•	•		5.60	57	93	•	•
*1.30	16	38	•	•		3.65	39	70	•	•		5.65	57	93	•	•
*1.35	18	40	•	•		3.70	39	70	•	•		5.70	57	93	•	•
*1.40	18	40	•	•		3.75	39	70	•	•		5.75	57	93	•	•
*1.45	18	40	•	•		3.80	43	75	•	•		5.80	57	93	•	•
*1.50	18	40	•	•		3.85	43	75	•	•		5.85	57	93	•	•
*1.55	20	43	•	•		3.90	43	75	•	•		5.90	57	93	•	•
*1/16	20	43	•	•								15/64	57	93	•	•
1.60	20	43	•	•								6.00	57	93	•	•
1.65	20	43	•	•								6.05	63	101	•	•
1.70	20	43	•	•								6.10	63	101	•	•
1.75	22	46	•	•								6.15	63	101	•	•

* Available Bright Finish Only

J O B B E R D R I L L S

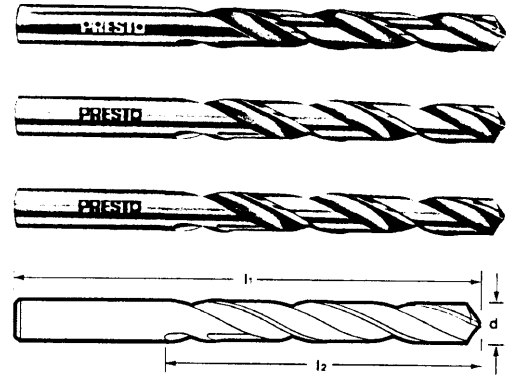
Straight Shank

Standard Helix

BS 328 DIN 338 ISO 235/1

	Range	Finish
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01 005 HSS	3/64"-3/4" 1.00mm-20.00mm	TiN TiN

Point Angle 118° General Purpose



Dia						Flute Length					Overall Length					01000					01005																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												
in		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm		mm	

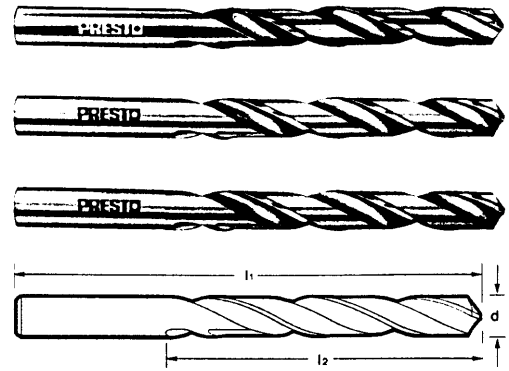
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Straight Shank

Standard Helix

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Point Angle 118° General Purpose

Dia	Flute	Overall	01000	01005
in	Length	Length	01030	
d	mm	mm	Availability	
	l_2	l_1		

	13.20	101	151	•	•
	13.25	108	160	•	•
	13.30	108	160	•	•
	13.40	108	160	•	•
17/32		108	160	•	•
	13.50	108	160	•	•
	13.60	108	160	•	•
	13.70	108	160	•	•
	13.75	108	160	•	•
	13.80	108	160	•	•
35/64		108	160	•	•
	13.90	108	160	•	•
	14.00	108	160	•	•
	14.25	114	169	•	•
9/16		114	169	•	•
	14.50	114	169	•	•
37/64		114	169	•	•
	14.75	114	169	•	•
	15.00	114	169	•	•
19/32		120	178	•	•
	15.25	120	178	•	•
39/64		120	178	•	•
	15.50	120	178	•	•
	15.75	120	178	•	•
5/8		120	178	•	•
	16.00	120	178	•	•
41/64		125	184	•	•
	16.50	125	184	•	•
21/32		125	184	•	•
	17.00	125	184	•	•
43/64		130	191	•	•
11/16		130	191	•	•
	17.50	130	191	•	•
	18.00	130	191	•	•
23/32		135	198	•	•
	18.50	135	198	•	•
	19.00	135	198	•	•
3/4		140	205	•	•
	19.50	140	205	•	•
25/32		140	205	•	•
	20.00	140	205	•	•
	21.00	145	213	•	-
	22.00	150	221	•	-
	23.00	155	229	•	-
	24.00	160	236	•	-
	25.00	160	236		