

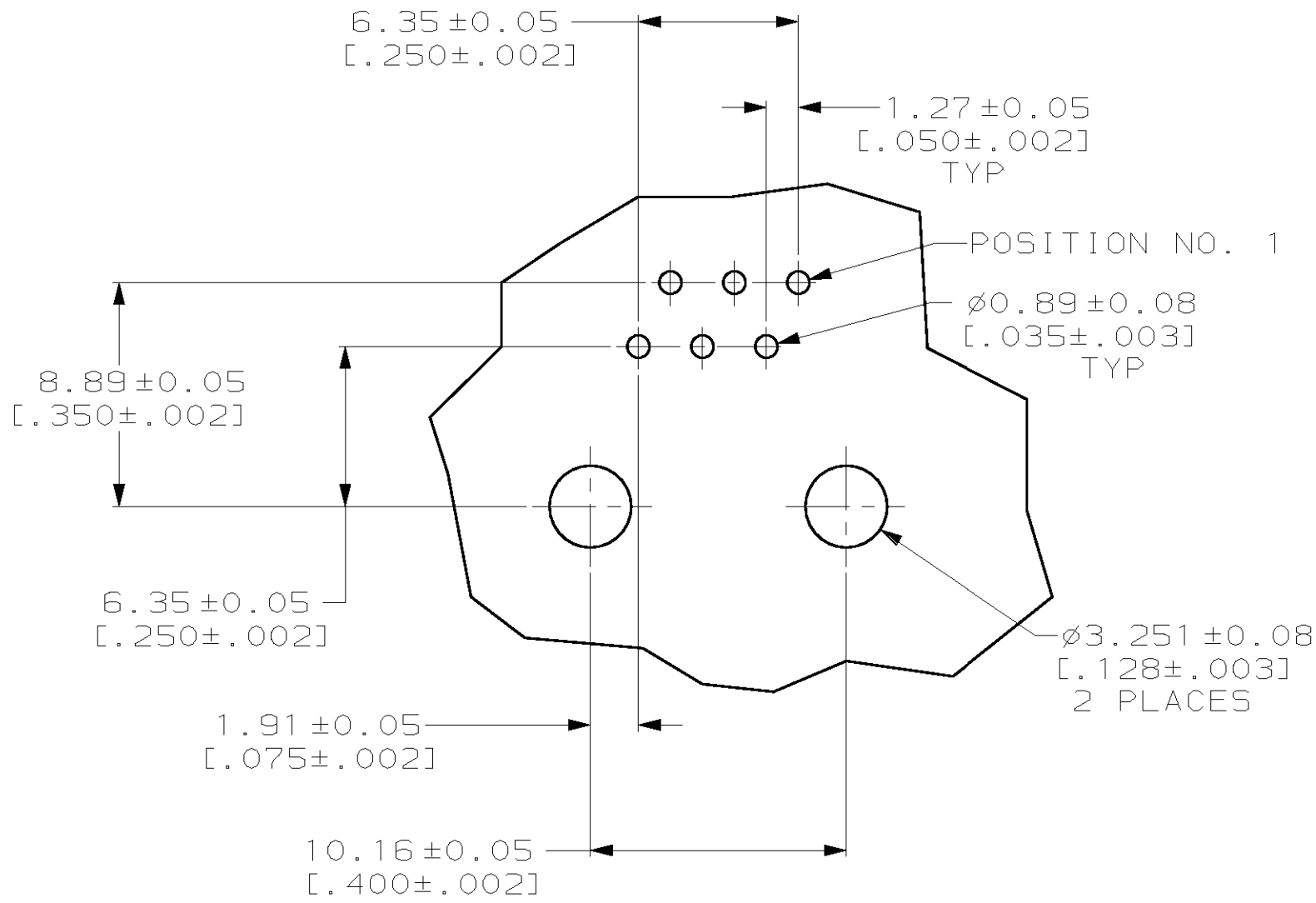
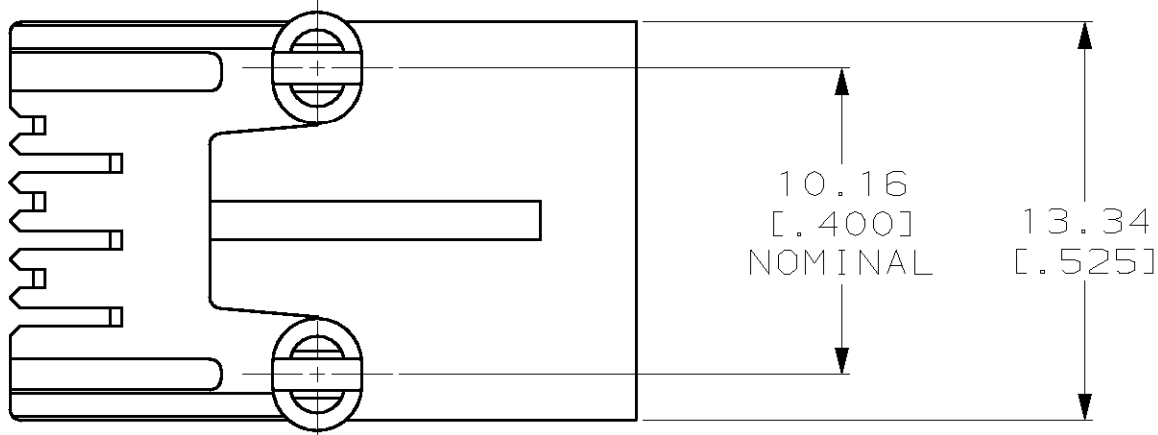
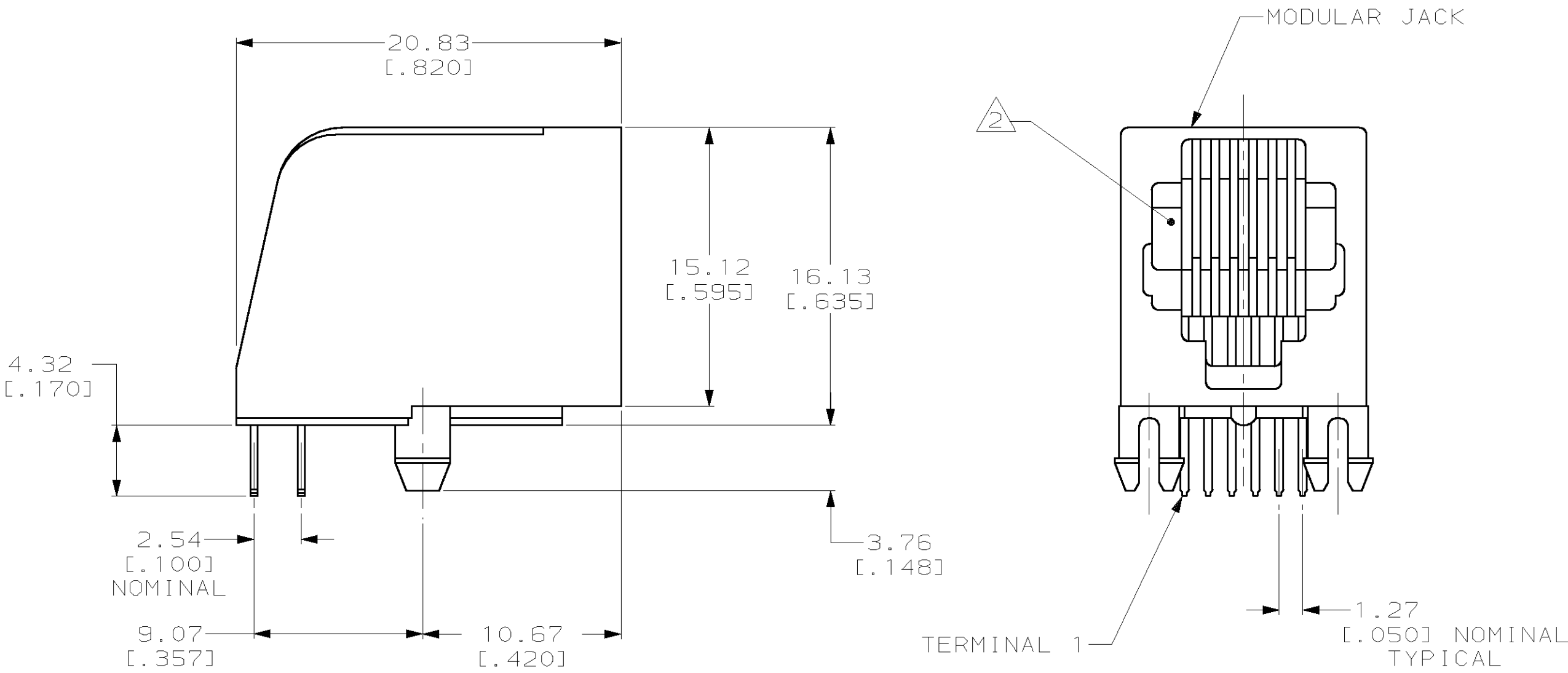
| LOC | DIST | REVISIONS |     |                                         |         |     |      |
|-----|------|-----------|-----|-----------------------------------------|---------|-----|------|
|     |      | #         | LYR | DESCRIPTION                             | DATE    | OWN | APVD |
| AA  | 22   |           | G   | ADDED: -4; NPR C95-57 & EC 0210-0345-95 | 5-26-95 | ST  | BF   |

D

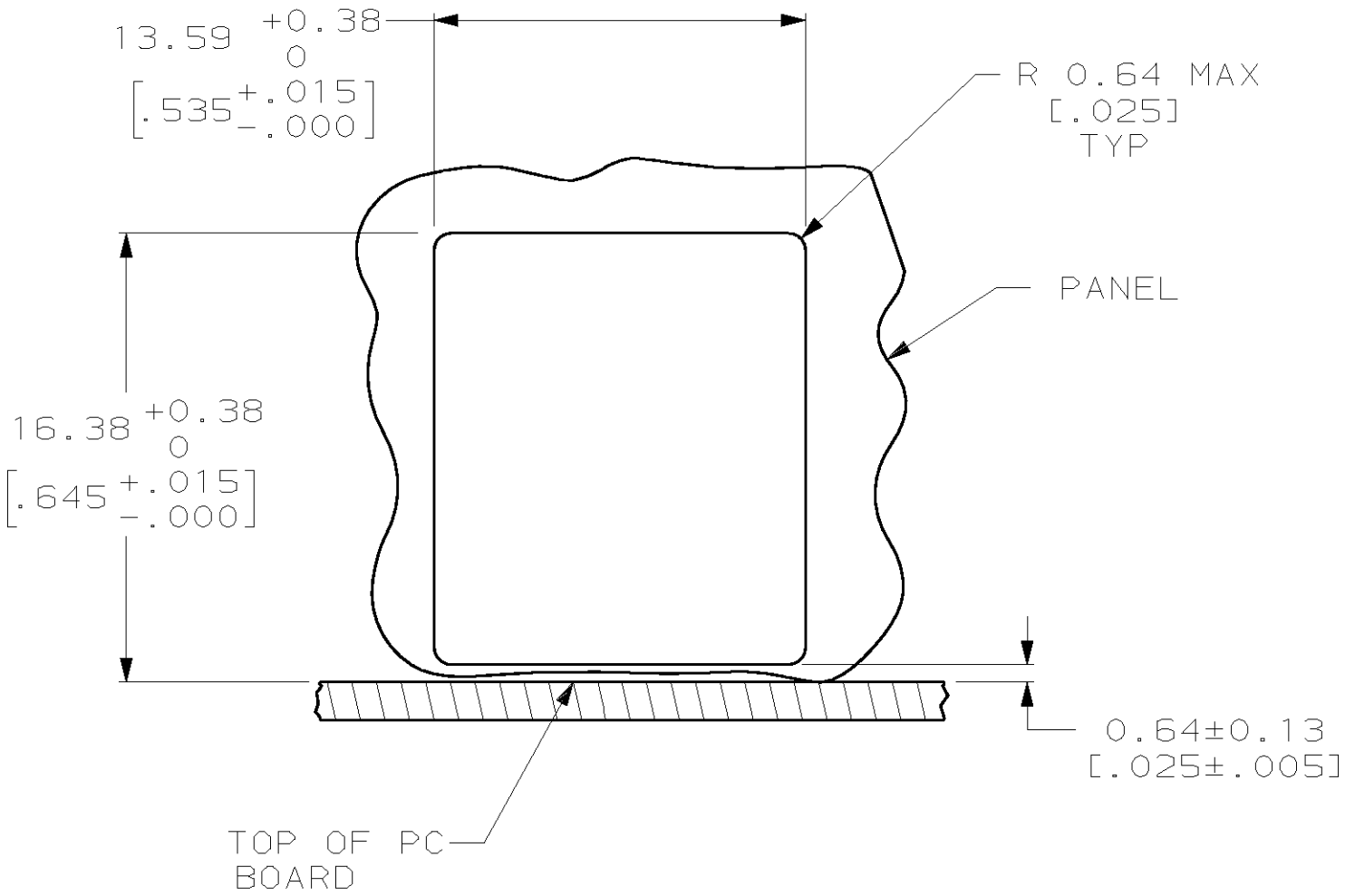
C

B

A



PRINTED CIRCUIT BOARD LAYOUT  
NONCOMPONENT SIDE SHOWN



PANEL CUTOUT

- 1 MATERIAL: HOUSING - PBT POLYESTER, BLACK  
TERMINAL - 0.35[.0138] THICK PH05-BRONZE  
PLATED WITH 1.27 $\mu$ m[.000050] MINIMUM THICK  
HARD GOLD IN LOCALIZED GOLD PLATE AREA  
AND 3.81 $\mu$ m[.000150] MINIMUM THICK TIN-  
LEAD IN SOLDER AREA OVER 1.27 $\mu$ m[.000050]  
MINIMUM THICK NICKEL UNDERPLATE.
- 2 CAVITY CONFORMS TO FCC RULES AND  
REGULATIONS PART 68 AND REA BULLETIN  
345-81, PE-76 SPECIFICATION FOR MODULAR  
TELEPHONE HARDWARE.
- 3 DIMENSIONS ARE MAXIMUM UNLESS OTHERWISE  
SPECIFIED.
- 4 TERMINALS LOCATED IN CENTER TWO POSITIONS  
ARE FOR 520470-4.

D

C

B

A

|                                        |  |                                                                                 |         |                                                                         |  |
|----------------------------------------|--|---------------------------------------------------------------------------------|---------|-------------------------------------------------------------------------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT. |  | DWN<br>S. TUCKER                                                                | 5-26-95 | <b>AMP</b> AMP Incorporated<br>Harrisburg, PA 17105-3608                |  |
|                                        |  | CHK<br>B. FOX                                                                   | 5-26-95 |                                                                         |  |
| DIMENSIONS:<br>mm [INCHES]             |  | APVD<br>J. TONEY                                                                | 5-26-95 | NAME<br>MODULAR JACK ASSEMBLY,<br>SIDE ENTRY, 6 POSITION,<br>FLANGELESS |  |
|                                        |  | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:                                       |         | PRODUCT SPEC<br>108-1163                                                |  |
|                                        |  | 0 PLC ±-<br>1 PLC ±-<br>2 PLC ±-<br>3 PLC ±-<br>4 PLC ±-<br>ANGLES ±-<br>FINISH |         | APPLICATION SPEC<br>114-2048                                            |  |
| MATERIAL                               |  | WEIGHT                                                                          |         | SIZE CAGE CODE DRAWING NO<br>A1 00779 520470                            |  |
| CUSTOMER DRAWING                       |  | SCALE 4:1                                                                       |         | SHEET 1 OF 1 REV G                                                      |  |