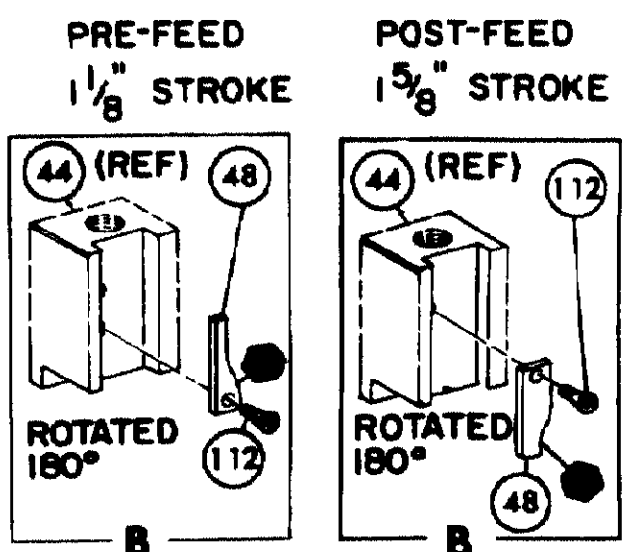
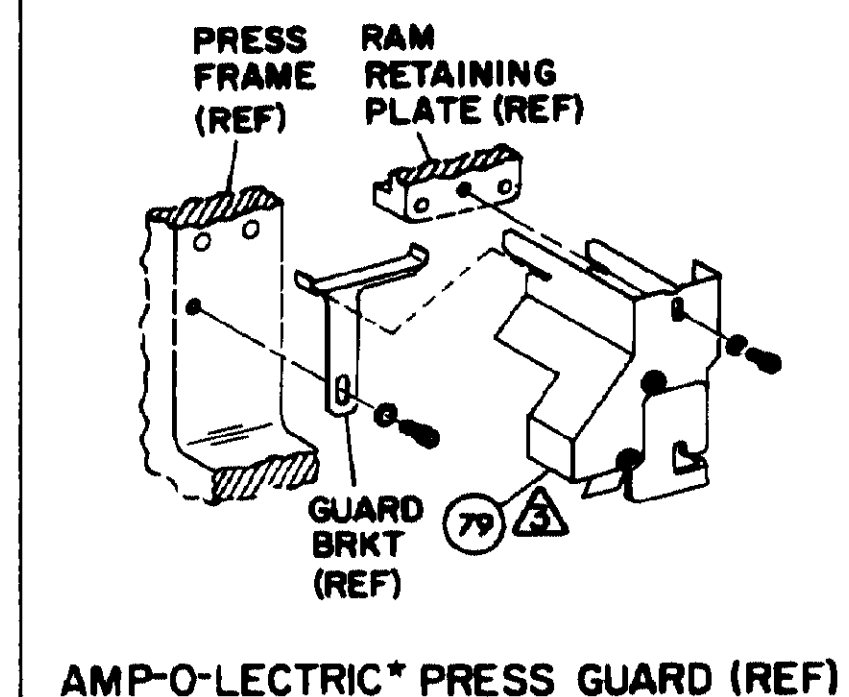
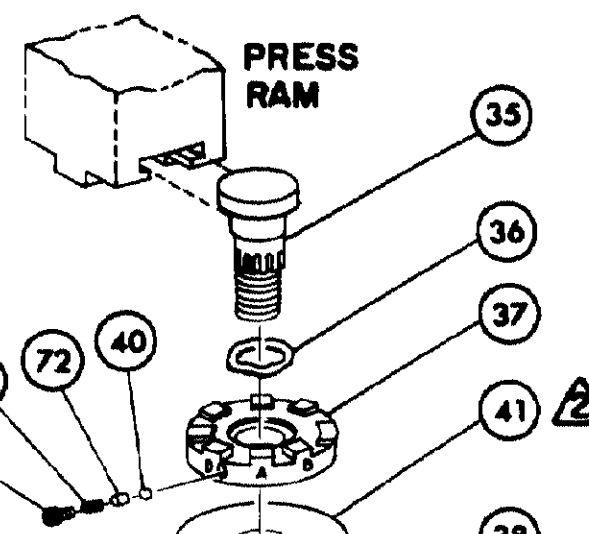
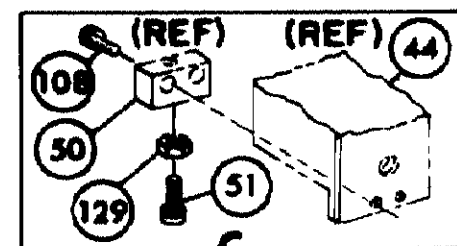
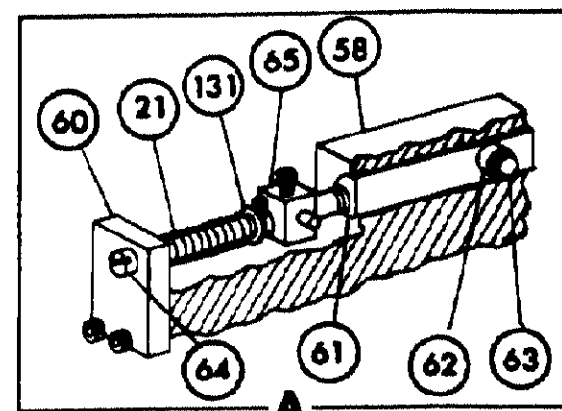




NOTES:

1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

2- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

3- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

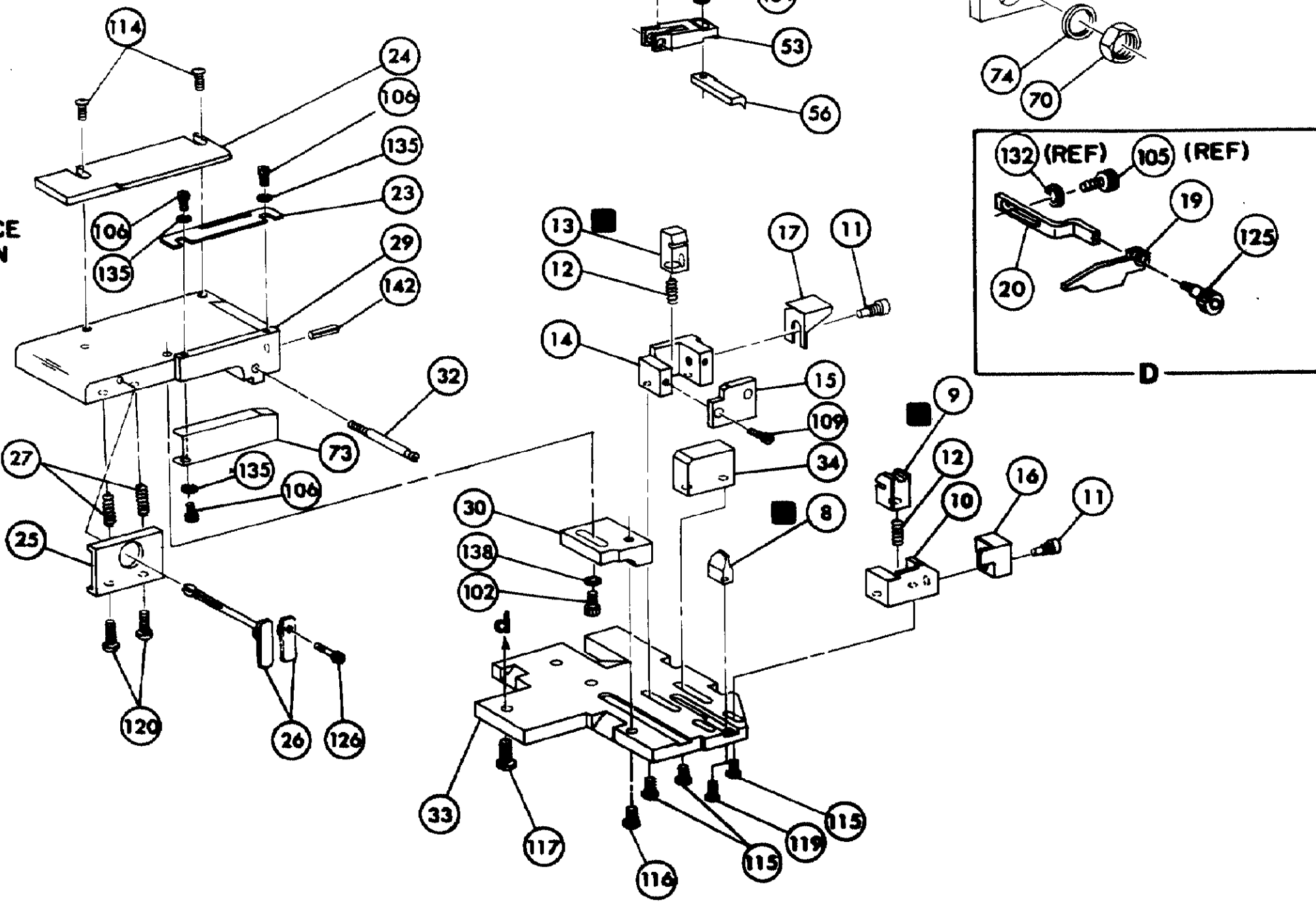
4. PARTS WITH QTY OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 4G.

KEY:

RECOMMENDED SPARE PARTS CUSTOMER RESPONSIBLE FOR REPLACEMENT.

LUBRICATE DAILY USING NO. 20 MACHINE OIL.

GREASE LIGHTLY



REF.	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	REF.	454220-1	CAP, HOUSING	59
REF.	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143	REF.	454485-1	HOUSING	58
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142	1	690542-2	PAWL, FEED	57
REF.	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	REF.	240624-1	PIN, FEED FINGER	56
REF.	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140	REF.	691499-1	SPRING, FEED FINGER	55
1	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139	REF.	690541-1	FINGER, FEED	54
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138	REF.	455679-1	LEVER, TERMINAL FEED ARM	53
REF.	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137	1	811242-2	BUMPER, HOLDDOWN	52
REF.	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136	1	690753-1	SPACER, TONKER	51
3	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	1	7-21002-9	BOLT, CRIMPER	50
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134	1	690602-5	CAM PRE FEED 1 1/8 STROKE	49
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133				48
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	132	1	459456-1	APPLICATOR, BASIC (SUB ASSY)	47
REF.	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131	1	690191-1	PLUG, NYLON	46
1	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130	1	455673-1	RAM	45
1	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	129	1	690125-1	WASHER, LAMINATED	44
REF.	21068-5	NUT, HEX MACH (6-32) FEED ADJ	128	1	690124-1	WASHER, RAM	43
			127			DISC, SPACER	42
			126	2	23241-6	BALL, STEEL	41
1	456567-1	SCR, SHLD (.187 DIA X .250 LG) DRAG LEVER	125	2	690170-1	SPRING, COMPRESSION	40
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	1	690142-1	DISC, INSULATION	39
			123	1	4-690141-1	DISC, WIRE	38
REF.	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	122	1	22480-5	WASHER, SPRING	37
			121	1	690212-1	POST, RAM	36
2	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	120	1	690786-3	SUPPORT, TERMINAL	35
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119	REF.	455675-1	PLATE, BASE	34
REF.	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118	1	690432-3	SCREW, ADJUSTMENT	33
REF.	1-24073-9	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	117				32
REF.	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116	REF.	455689-1	BLOCK, STRIP GUIDE ADJ	31
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115	1	455671-1	PLATE, STRIP GUIDE	30
2	2-21002-1	SCR, BUT HD SKT CAP (8-32 X .38) R STRIP GUIDE	114	1	1-455888-0	SPACER, FRONT SHEAR DEPRESSOR	29
			113	2	1-22284-0	SPRING, DRAG	28
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	112	1	690546-1	LEVER, DRAG RELEASE	27
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111	1	240792-1	DRAG, STOCK	26
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1	6-690440-0	GUIDE STRIP (REAR)	25
			109	1	690438-1	GUIDE, STRIP (FRONT)	24
2	2-21000-7	SCR, SKT HD CAP (8-32 X .50) DEPRESSOR	108				23
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	107	REF.	4-22284-9	SPRING, FEED RETURN	22
3	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106	1	458950-1	ARM, STRIPPER	21
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	105	1	458949-1	STRIPPER	20
REF.	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104				19
REF.	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103				18
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102	1	691667-1	HOLDER, TERMINAL	17
REF.	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101				16
REF.	455749-1	GUARD, WINDOW	79				15
1	1-465184-0	LUBRICATOR ASSY	78				14
REF.	852937-2	OIL, LUBRICATING	77				13
			76	1	5-22280-0	SPRING, SHEAR	12
			75	1	690461-1	STOP, SHEAR	11
			74	1	690459-1	HOLDER, SHEAR (FRONT)	10
REF.	458109-1	WASHER, SPECIAL	73	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	454877-3	PLATE, STRIP GUIDE COVER	72	1	3-690471-2	ANVIL	8
2	690603-1	SPRING, ASSIST	71				7
REF.	690517-1	SPACER	70				6
			69	1	455889-9	DEPRESSOR, SHEAR (REAR)	5
			68	1	2-238011-2	SPACER, TUBULAR, INS CRIMPER	4
			67	1	6-456134-3	CRIMPER, INSULATION	3
			66	1	455888-4	SPACER, CRIMPER	2
			65	1	456402-1	CRIMPER, WIRE	1
			64				
			63				
			62				
			61				
			60				
REF.	454398-2	ROD, FEED	59				
REF.	454178-1	GUIDE, FEED ROD	58				
QTY	PART NO	DESCRIPTION	ITEM NO	QTY	PART NO	DESCRIPTION	ITEM NO

REMARKS		NO	REV
TO APPLY TERMINAL			
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION	
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL	
ADDRESS	PURCHASE ORDER	CUSTOMER COPY	
CITY	ENG APP	FIELD ENG COPY	

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	STRIP LENGTH		
A	.028	24, 26 OR 28		531587	
B	NOT	USED		531598	
C	NOT	USED			
D	NOT	USED			
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.055	"F"	400	A1 8040	
INSUL	.090	"F"			
WIRE RANGE	INSULATION RANGE		PRESS NO		
28-24	.030-.060		565435-5		
REMARKS					
AMP-O-LECTRIC PRE-FEED					

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