

Contact insert - HC-BB 18-ESTC - 1687464

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HEAVYCON male insert, BB18 series, 18-pos., crimp connection

RoHS

Key Commercial Data

Packing unit	1 pc
Weight per Piece (excluding packing)	50.800 g
Custom tariff number	85366990
Country of origin	Romania

Technical data

General

Note	For HC-B10 housing, crimp contacts CK 2,5-ED (crimp contacts not included in scope of supply)
Connection method	Crimp connection
Degree of pollution	3
Overvoltage category	III
Number of positions	18+PE
Insertion/withdrawal cycles	≥ 500
Size	B10
Contact numbering	1 - 18
Conductor cross section	0.5 mm² ... 4 mm²
Connection cross section AWG	20 ... 12
Stripping length of the individual wire	7.5 mm
Minimum housing height	72 mm
Assembly instructions	- Housing heights of $h \geq 72$ mm are recommended when there is a high number of wires.

Contact insert - HC-BB 18-ESTC - 1687464

Technical data

General

Connection	Connectors may only be inserted when there is no load/the power is switched off. Crimp contacts removed using the removal tool (1662722)
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Ambient conditions

Ambient temperature (operation)	-40 °C ... 125 °C (including heating up of contacts)
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Material data

Contact material	Copper alloy
Contact surface material	Ag (alternatively Au)
Contact carrier material	PC

Electrical characteristics

Rated voltage (III/3)	500 V
Rated surge voltage	6 kV
Rated current	16 A

Standards and Regulations

Connection in acc. with standard	CSA
Flammability rating according to UL 94	V0

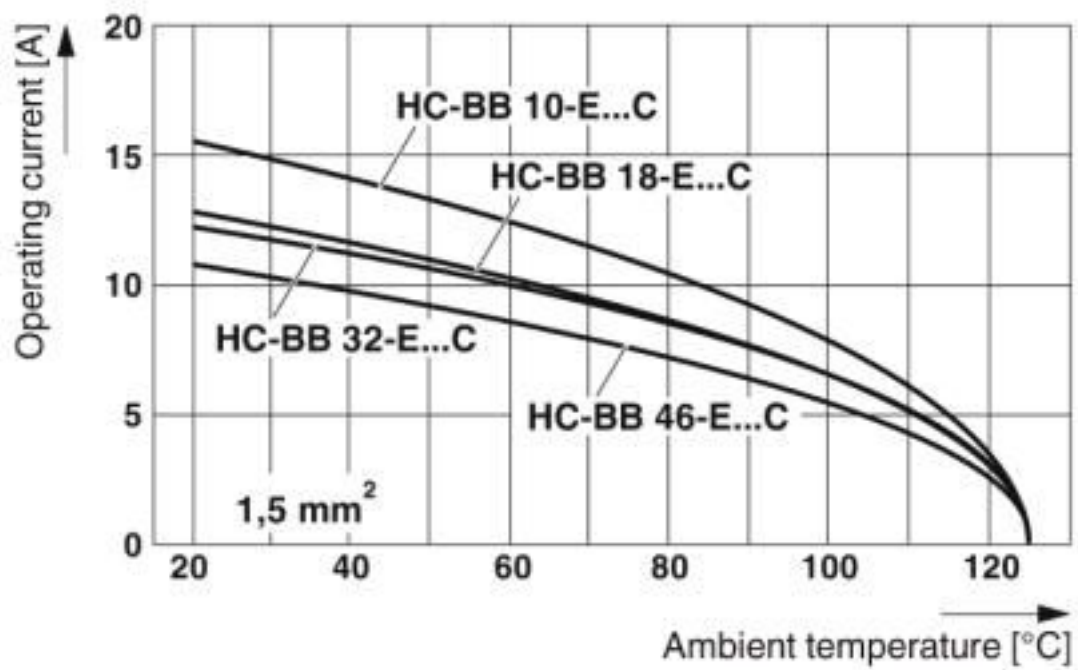
Environmental Product Compliance

China RoHS	Environmentally friendly use period: unlimited = EFUP-e
	No hazardous substances above threshold values

Drawings

Contact insert - HC-BB 18-ESTC - 1687464

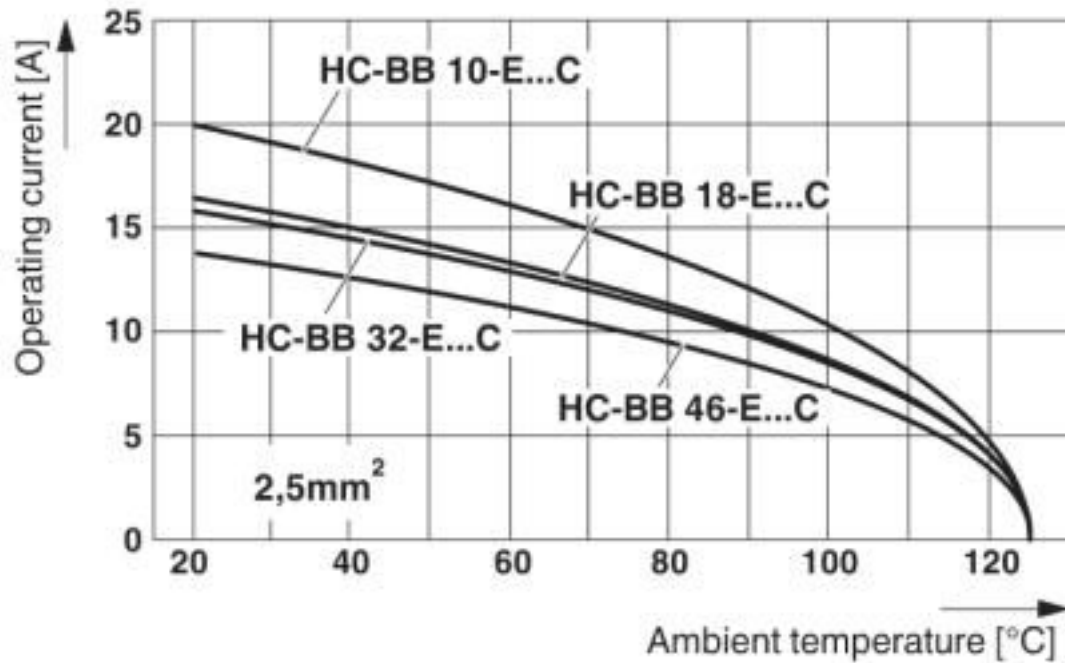
Diagram



Derating diagram: Conductor cross section 1.5 mm²

Contact insert - HC-BB 18-ESTC - 1687464

Diagram



Derating diagram: Conductor cross section 2.5 mm²

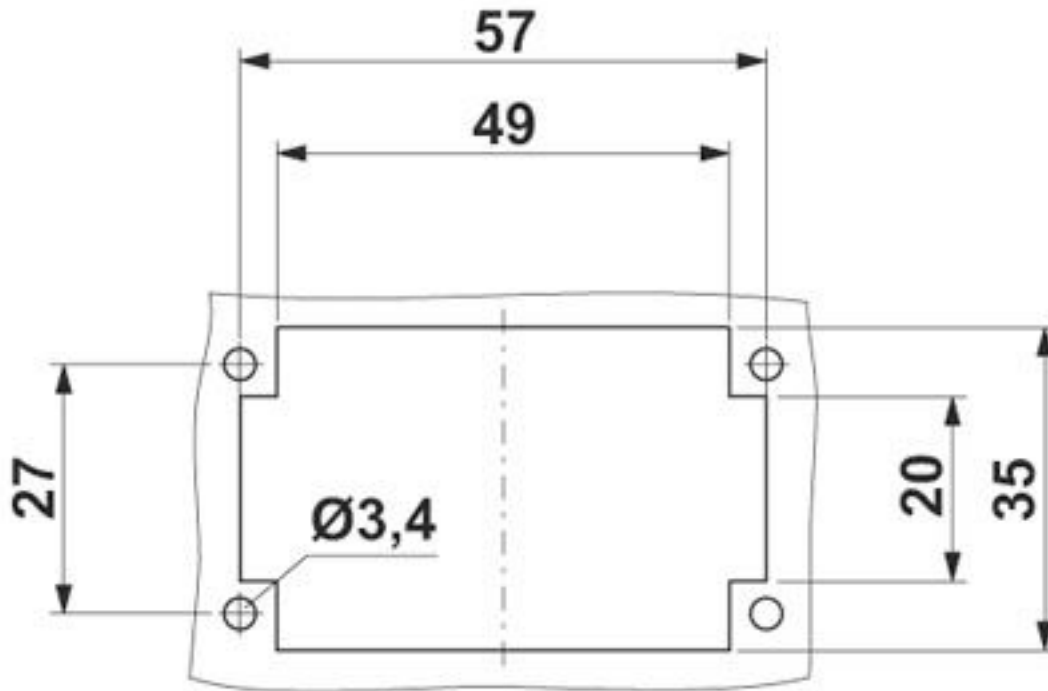
Dimensional drawing



Male insert

Contact insert - HC-BB 18-ESTC - 1687464

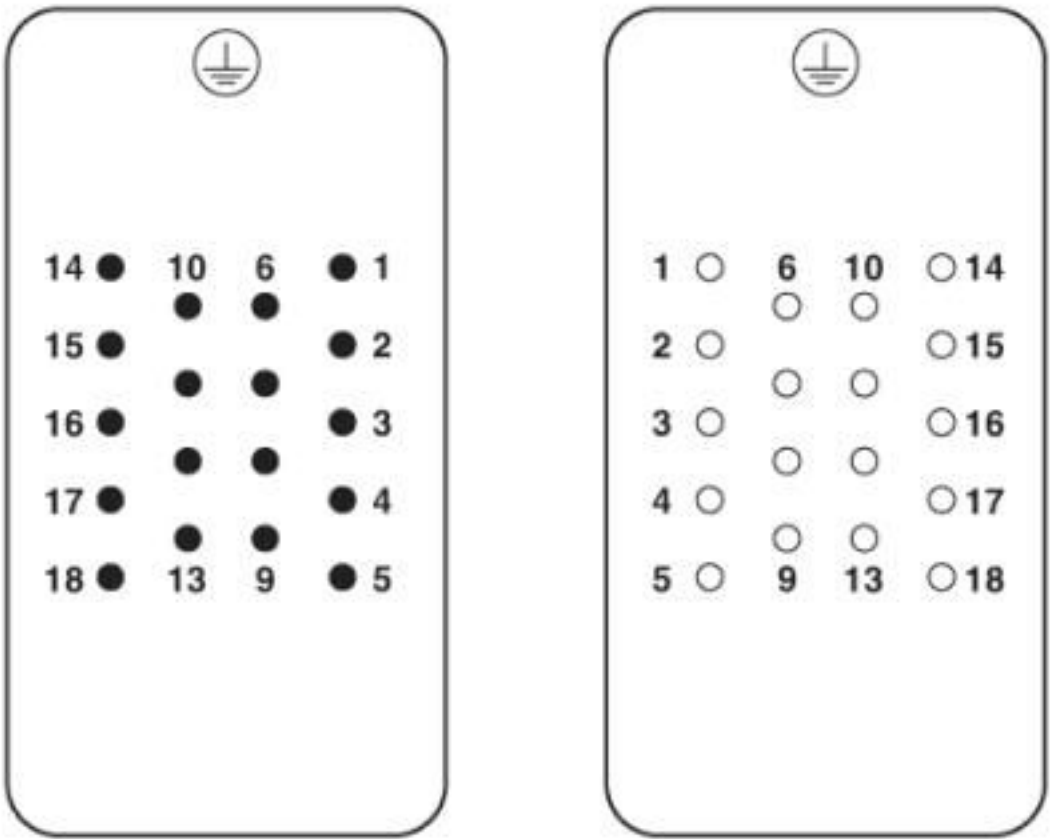
Dimensional drawing



Mounting cutout

Contact insert - HC-BB 18-ESTC - 1687464

Schematic diagram



Connector pin assignment: Left pin - right socket

Classifications

eCl@ss

eCl@ss 4.0	27140816
eCl@ss 4.1	27140816
eCl@ss 5.0	27143424
eCl@ss 5.1	27143424
eCl@ss 6.0	27261205
eCl@ss 7.0	27440207
eCl@ss 8.0	27440205
eCl@ss 9.0	27440205

ETIM

ETIM 2.0	EC000438
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Contact insert - HC-BB 18-ESTC - 1687464

Classifications

ETIM

ETIM 3.0	EC000438
ETIM 4.0	EC000438
ETIM 5.0	EC000438

UNSPSC

UNSPSC 6.01	30211923
UNSPSC 7.0901	39121522
UNSPSC 11	39121522
UNSPSC 12.01	39121522
UNSPSC 13.2	39121522

Accessories

Accessories

Adapter plate

Adapter plate - HC-B 24-ADP-B 10-GY - 1660436



HEAVYCON adapter plate, type B24 on B10, for panel cutouts of type B24, gray

Coding element

Coding element - HC-CBU - 1676860



Coding socket for coding up to 16 connectors

Coding bolt - HC-CB - 1772722



Coding pin, prevents mismatching of up to six connectors with an identical number of positions

Contact insert - HC-BB 18-ESTC - 1687464

Accessories

Coding element - HC-CST - 1676857



Coding peg for coding up to 16 connectors

Dummy socket - CK2,5-ED-BB - 1584693



Dummy socket for contact carrier with turned CK 2,5-ED... socket contacts. For HC-A../HC-BB../HC-M... series contact inserts.

Crimp contact

Crimp contact - CK2,5-ED-0,50ST AG - 1663572



Turned 2.5 crimp contact, individual male contact, core diameter 0.5 mm², silver-plated

Crimp contact - CK2,5-ED-0,75ST AG - 1663585



Turned 2.5 crimp contact, individual male contact, core diameter 0.75 mm², silver-plated

Crimp contact - CK2,5-ED-1,00ST AG - 1663598



Turned 2.5 crimp contact, individual male contact, core diameter 0.75 to 1.00 mm², silver-plated

Contact insert - HC-BB 18-ESTC - 1687464

Accessories

Crimp contact - CK2,5-ED-1,50ST AG - 1663608



Turned 2.5 crimp contact, individual male contact, core diameter 1.5 mm², silver-plated

Crimp contact - CK2,5-ED-2,50ST AG - 1663611



Turned 2.5 crimp contact, individual male contact, core diameter 2.5 mm², silver-plated

Crimp contact - CK2,5-ED-3,00ST AG - 1663624



Turned 2.5 crimp contact, individual male contact, core diameter 3.00 mm², silver-plated

Crimp contact - CK2,5-ED-4,00ST AG - 1663637



Turned 2.5 crimp contact, individual male contact, core diameter 4.00 mm², silver-plated

Crimp contact - CK2,5-ED-0,50ST AU - 1674804



Turned 2.5 crimp contact, individual male contact, core diameter 0.5 mm², gold-plated

Contact insert - HC-BB 18-ESTC - 1687464

Accessories

Crimp contact - CK2,5-ED-1,00ST AU - 1674781



Turned 2.5 crimp contact, individual male contact, core diameter 0.75 to 1.0 mm², gold-plated

Crimp contact - CK2,5-ED-1,50ST AU - 1674778



Turned 2.5 crimp contact, individual male contact, core diameter 1.5 mm², gold-plated

Crimp contact - CK2,5-ED-2,50ST AU - 1674817



Turned 2.5 crimp contact, individual male contact, core diameter 2.5 mm², gold-plated

Crimp contact - CK2,5-ED-4,00ST AU - 1674794



Turned 2.5 crimp contact, individual male contact, core diameter 4.00 mm², gold-plated

Crimping tool

Crimping pliers - CRIMPFOX-TC 4 - 1212113



Crimping pliers, for CK 1,6-ED..., CK 2,5-ED..., CK 4,0-ED... turned contacts, 4 marked die stations, unlockable pressure lock, lateral entry, incl. positioning tool

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Accessories

DIN rail mounting frame

DIN rail mounting frame - HC-SMR-B10 - 1687969



HEAVYCON DIN rail mounting frame, for contact inserts of type B10

Docking frame

Docking frames - HC-B 10-ANDOCK - 1586125



Docking frame for racks, for contact inserts of B10 type, with four M5 flat headed screws, rack balance x/y axis +/- 1.5 mm

Mounting material

Screw - HC-B-PES - 1604997



PE screw, for contact inserts HC-B / HC-BB / HC-DD / HC-D40 / HC-D64

PE multiplier - HC-B-3PE - 1644326



PE multiplier, for three PE connections, for HC-B (besides HC-B..E..ZZ) / HC-BB / HC-DD / HC-D40 / HC-D64 contact inserts

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Accessories

Strain relief clamp - HC-B-ZG - 1685327



Strain relief clamps contact inserts of series: B-, BB-, D 40, D 64, DD and HV, straight cable exit

Strain relief clamp - HC-B-ZS - 1685330



Strain relief clamps contact inserts of series: B-, BB-, D 40, D 64, DD and HV, lateral cable exit

Plug mounting plate

DIN rail mounting frame - HC-SMP 125-B10-AMQ - 1660960



HEAVYCON DIN rail mounting frame with panel mounting base with double locking latch, for contact inserts of type B10

Universal tools

Contact removal tool - UNIFOX RT-CK 2.5 - 1072067



Contact removal tool, for turned CK 2,5... contacts
