

PRODUCT NUMBER
98424-X52-XX-XXXLF

PLATING
S = 0.38µm GOLD/GXT
ON CONTACT AREA
2µm MIN MATTE
TIN ON TAIL
G = 0.76µm GOLD/GXT
ON CONTACT AREA
2µm MIN MATTE TIN ON TAIL
F = GOLD FLASH
ON CONTACT AREA
2µm MIN MATTE TIN ON TAIL
T = 2.0-6.0µm FULL MATTE TIN
1.27µm Ni MIN UNDERLAYER

RoHS COMPATIBLE, SEE NOTE 8
POLARIZATION (SEE NOTE 7)
PACKAGING OPTIONAL LETTER (SEE NOTE 5)
TOTAL NB OF POSITIONS, 04 TO 50
COLOR OPTION NOTE 1

NOTES:

- MATERIAL HOUSING: HIGH TEMP. THERMOPLASTIC UL-94VO
- = STANDARD COLOR CREAM
B = OPTIONAL COLOR BLACK
- MATERIAL TERMINAL: COPPER ALLOY
- TO DETERMINE DIMENSIONS:
N = NUMBER OF POSITIONS PER ROW
- 7N MIN. PIN RETENTION IN EITHER DIRECTION.
- PACKAGING:
= STANDARD PACKAGING IN POLYBAGS
- = POLYBAGS PACKAGING WHEN POLARISATION FEATURE APPLICABLE
U = TUBE AVAILABLE FROM 08 TO 50 POS
A = TAPE AND REEL WITH PICK UP CAP INSTALLED IN THE CENTER OF THE PRODUCT FOR PICK AND PLACE, SEE TA884 FOR AVAILABILITY.
K = TAPE AND REEL WITHOUT PICK UP CAP
C = TAPE AND REEL WITH SPECIAL LARGE CAP, ONLY FOR 98424-Y52-06CLF FOR ALL SPECIAL PACKAGING, FCI TO BE CONTACTED
UV = TUBE WITHOUT PICK UP CAP FOR CUSTOMER DEDICATED PART
AV = TAPE & REEL WITH PICK UP CAP FOR CUSTOMER DEDICATED PART
KV = TAPE & REEL WITHOUT PICK UP CAP FOR CUSTOMER DEDICATED PART

6. DIM "C" = (N x 2) + 1.4
EXAMPLE: N = 7
DIM "C" = (7 x 2) + 1.4 = 15.4 mm

7. FOR POLARIZATION, SPECIFIED PIN
EXAMPLE : A03 = ROW A, POSITION 03 TO OMIT PIN
OMIT FROM PRODUCT NUMBER IF THIS FEATURE IS NOT APPLICABLE

8. RoHS COMPATIBLE PRODUCT SPECIFICATIONS

a - PLATING:

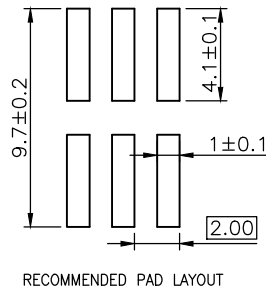
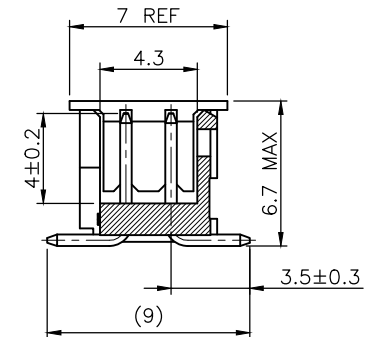
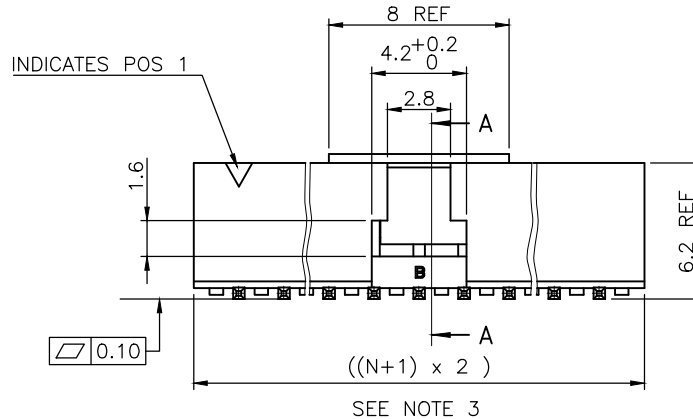
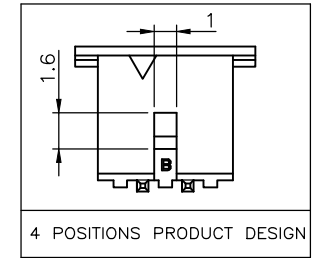
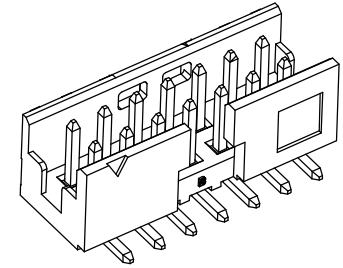
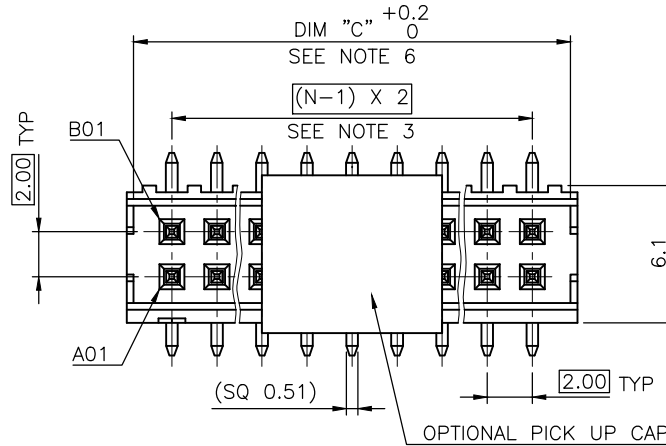
- "LF" MEANS THE PRODUCT IS LEAD-FREE,
2µm MINIMUM MATTE TIN OVER 1.27µm
MINIMUM NICKEL UNDERPLATE.

b - MANUFACTURING PROCESS COMPATIBILITY

- THE HOUSING WILL WITHSTAND EXPOSURE TO
260°C PEAK TEMPERATURE FOR 30 SECONDES
MAX IN A CONVECTION, INFRA-RED OR VAPOR
PHASE OR REFLOW OVEN.

c - LABELLING:

- MEETS PACKAGING SPECS AS PER GS-14-920
- THIS PRODUCT MEETS EUROPEAN DIRECTIVES
AND OTHER COUNTRY REGULATIONS AS DISCRIBED
IN GS-47-0004.



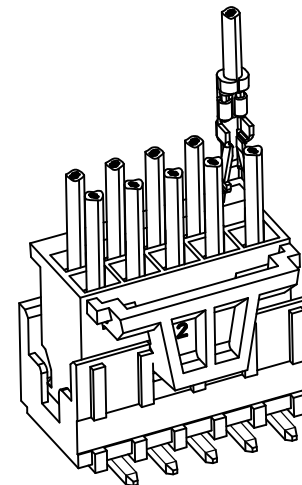
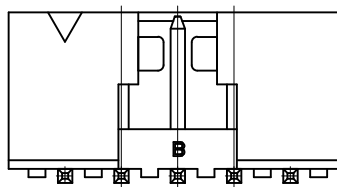
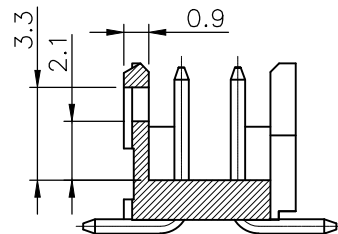
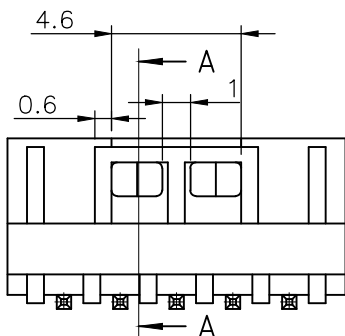
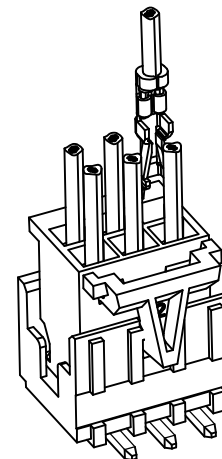
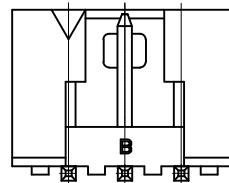
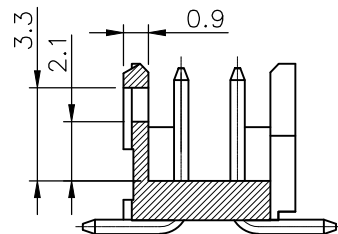
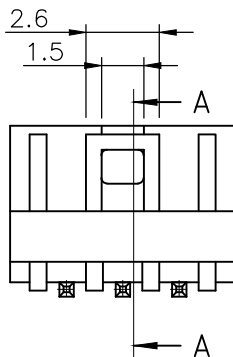
mat'l. code SEE NOTES				surface ISO 1302 ✓	tolerance ISO 406 ISO 101	projection 101	product family MINITEK	
ltr	ecn	no	dr	date	tolerances unless otherwise specified		title	
N	F10	0007	JCO	10.01.28	angles	X.X ±0.3	SHR HEADER 2.00 VERTICAL SMT	
P	F11	0071	JCO	11.06.17	linear	X.XX ±0.13		
R	B	18975	LMU	14.10.01		X.XXX ±0.05	scale 1:1	
S	B	19190	LMU	14.10.24	dr	L.MULIN 04.09.27	FCI	
T	B	19797	AMA	14.12.16	engr	J.COMPAGNON 04.09.27		
U	B	19988	LMU	15.01.13	chr			
					appd	JMC 04.09.27		
sheet index	revision sheet	U 1	A 2				dwg no	sheet 1 of 2 size
							98424	A3
							type	CUSTOMER Drawing



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2x3 POS AND 2x4 POS CONFIGURATION
NO LATCHING AVAILABLE FOR 2x2 POS



2x5 POS UP TO 2x25 POS CONFIGURATION

LATCHING FEATURES WHEN USED IN COMBINATION
WITH ACTIVE LATCH HOUSING 10073599

mat'l. code SEE NOTES				surface ISO 1302 ✓		tolerance ISO 406 ISO		projection 101 		product family MINITEK			
ltr	ecn no	dr	date	tolerances unless otherwise specified						title			
A	F08-0113	LMU	08.01.17	angles	linear	X.X ±0.3		 mm	SHR HEADER 2.00 VERTICAL SMT				
						X.XX ±0.13							
						X.XXX ±0.05							
								scale 1:1					
				dr	L.MULIN	07.11.06							
				engr	J.COMPAGNON	07.11.06							
				chr									
				appd	JM.C	07.11.06							
sheet index		revision sheet							dwg no		sheet 2 of -		size
									98424				A.
									type		CUSTOMER Drawing		