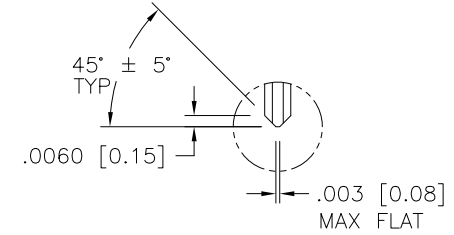
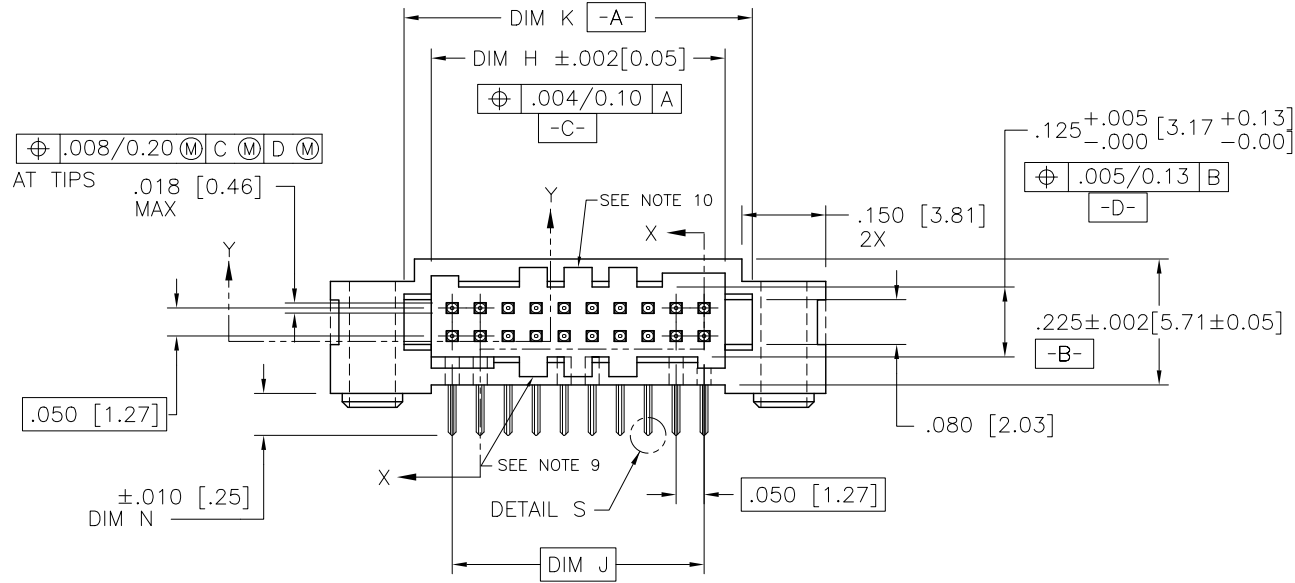
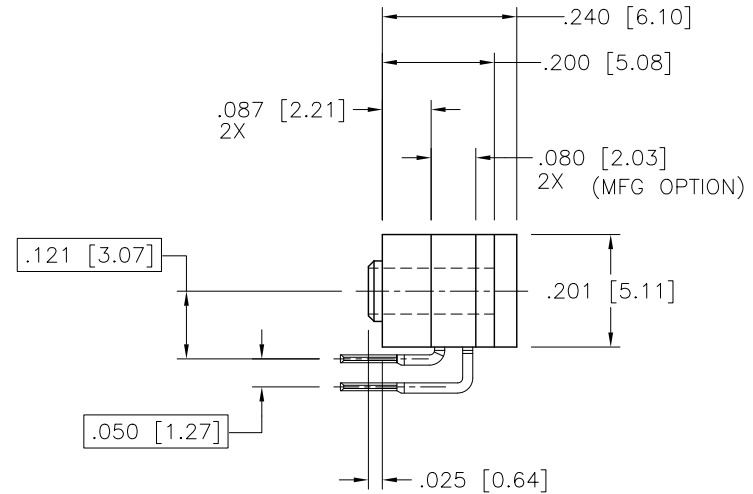
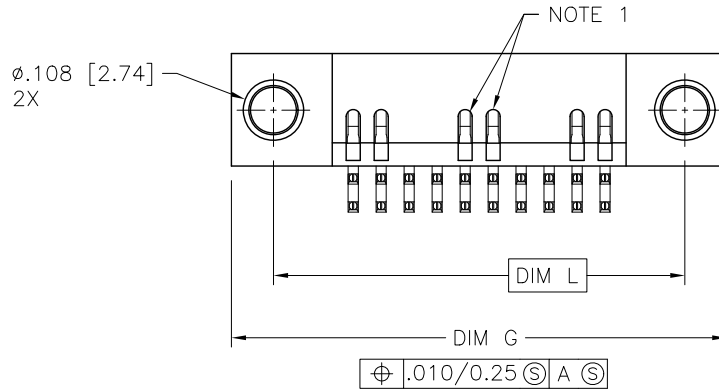


PRODUCT NUMBER
SEE TABLE



DETAIL S
SCALE 10/1



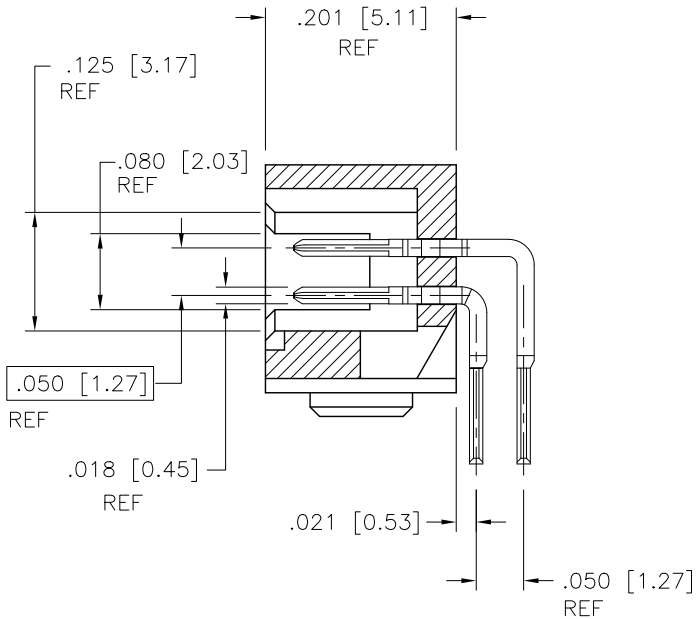
mat'l. code -				surface ISO 1302 ☒		tolerance ISO 406 ISO 1101		projection 	product family RIBCAGE		
ltr	ecn	no	dr	date	tolerances unless otherwise specified				title RIBCAGE HORIZONTAL HEADER ASSEMBLY		
H	M05-0123	MHT	6/07/05		angles	linear	.XX $\pm$.01/0.3				
J	M05-0196	MHT	9/13/05				.XXX $\pm$.005/0.13	INCH/MM	dwg no 95780		
K	M06-0225	ERE	06/12/06		0' $\pm$ x'		.XXXX $\pm$.0020/0.051	scale 3:1			
L	M06-0370	MHT	9/26/06	dr	M. CORNMANN	6/6/95			sheet 1 of 4 size A3		
M	M09-0058	MHT	4/02/09	engr	D. WHITING	6/6/95					
N	N10-0122	YO	5/11/10	chr	D. WHITING	6/6/95					
P	ELX-N-009981	YO	1/30/12	appd	D. WHITING	6/6/95					
sheet	revision	P	P	P	P				type Product Customer Drawing		
index	sheet	1	2	3	4						



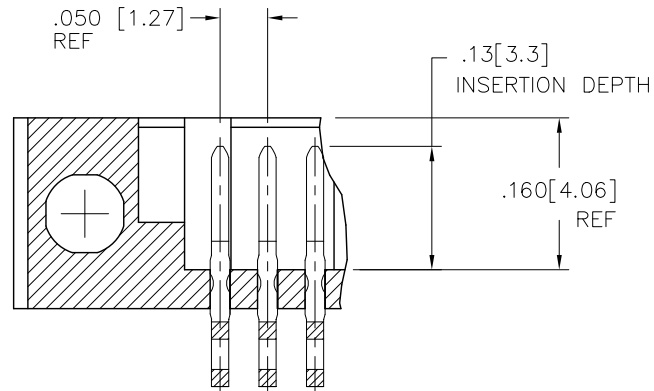
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PRODUCT NUMBER
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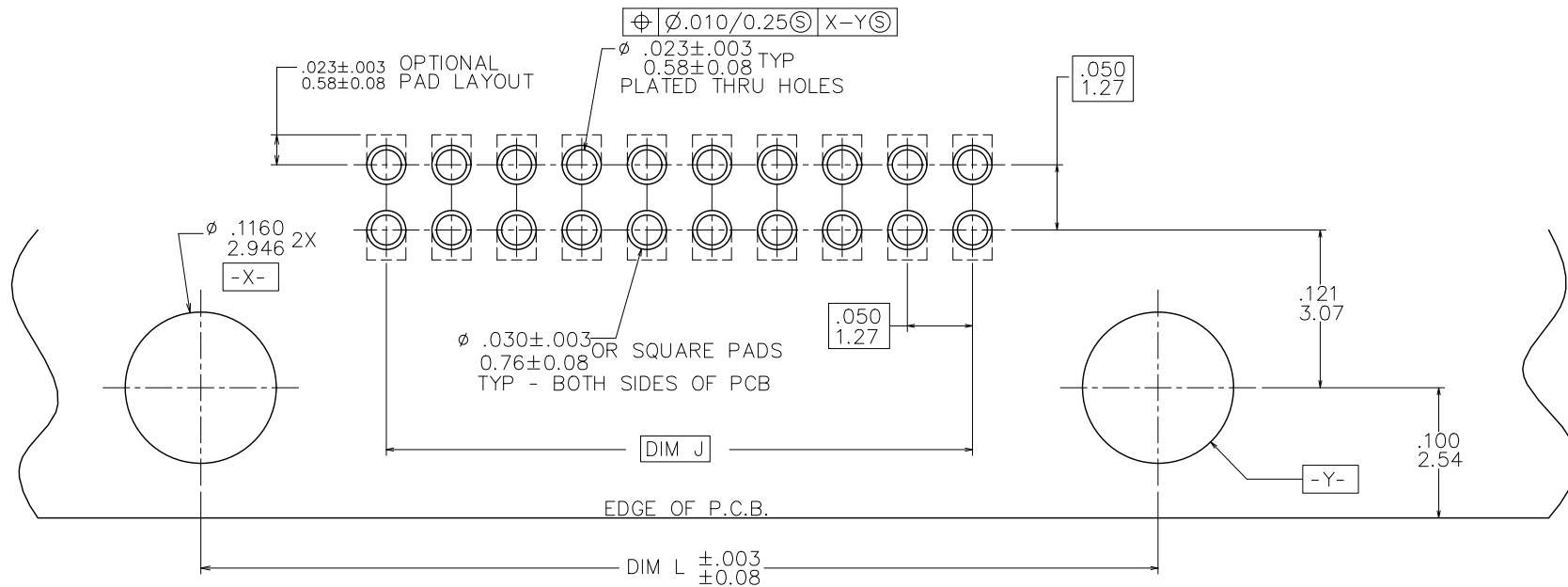
SECTION X-X



SECTION Y-Y

mat'l. code —					surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family RIBCAGE				
ltr	ec	no	dr	date	tolerances unless otherwise specified				INCH/MM	title					
P					angles	linear	.XX±.01/0.3			RIBCAGE HORIZONTAL					
							.XXX±.005/0.13			HEADER ASSEMBLY					
					0氣x?		.XXX±.0020/0.051			scale 3:1					
					dr	M. CORNMAN	6/6/95			dwg no		sheet 2 of 4	size		
					enr	D. WHITING	6/6/95			95780		A3			
					chr	D. WHITING	6/6/95			type Product Customer Drawing					
					appd	D. WHITING	6/6/95								
sheet index		revision sheet													

PRODUCT NUMBER
SEE TABLE



RECOMMENDED P.C.B. LAYOUT
SCALE 20/1

NOTES:

- HOUSING MATERIAL:
GLASS FILLED THERMOPLASTIC FLAME RETARDANT PER UL 94V-0.
COLOR: NATURAL.
- TERMINAL PLATING:
30u"/.76u MIN HARD GOLD OR GXT OVER 50u"/1.27u Ni ON CONTACT ZONES.
200u"/5.08u MIN Sn OVER 50u"/1.27u Ni IN SOLDERING ZONES.
- CORING IN CENTER TO BE PRESENT ON PARTS THAT ARE 2X40 OR LARGER.
- SUGGESTED FASTENERS:
#2 HI-LO THREAD 1/4" PANHEAD.
FASTECH INC.
(516) 242-5699
OR;
#1 CAPHEAD SCREW (3/8" LONG) AND NUT FOR (.062/1.57 BOARD).
- 87402 AND 93120 ARE THE SAME. PLEASE ORDER AS 87402.
- ADD "LF" SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE OPTION.
- THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
- THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 15 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.5mm MINIMUM THICK CIRCUIT BOARD. SEE APPLICATION NOTES/PROCEDURES IF THEY ARE AVAILABLE.
- MOLDING FLOW RESTRICTOR QUANTITY AND LOCATION IS MANUFACTURING OPTION.
- VACUUM CAP SLOT REQUIRED ON ALL SIZES, SLOT MAY BE LOCATED ON OPPOSITE SIDE FOR 2 X 5.
- PRODUCT SPEC PER BUS-12-087.

mat'l. code				surface	tolerance	projection	product family
-				ISO 1302 ✓	ISO 406 ISO 1101	ISO 1101	RIBCAGE
ltr	ecn	no	dr	date	tolerances unless otherwise specified	INCH/MM	title
P					angles linear .XX±.01/0.3	scale 3:1	RIBCAGE HORIZONTAL HEADER ASSEMBLY
					0.005±.005/0.13		
					.xxxx±.0020/0.05		
			dr	M. CORNMANN	6/6/95		dwg no
			enr	D. WHITING	6/6/95		sheet 4 of 4
			chr	D. WHITING	6/6/95		size
			appd	D. WHITING	6/6/95		A3
sheet index				revision			type
				sheet			Product Customer Drawing