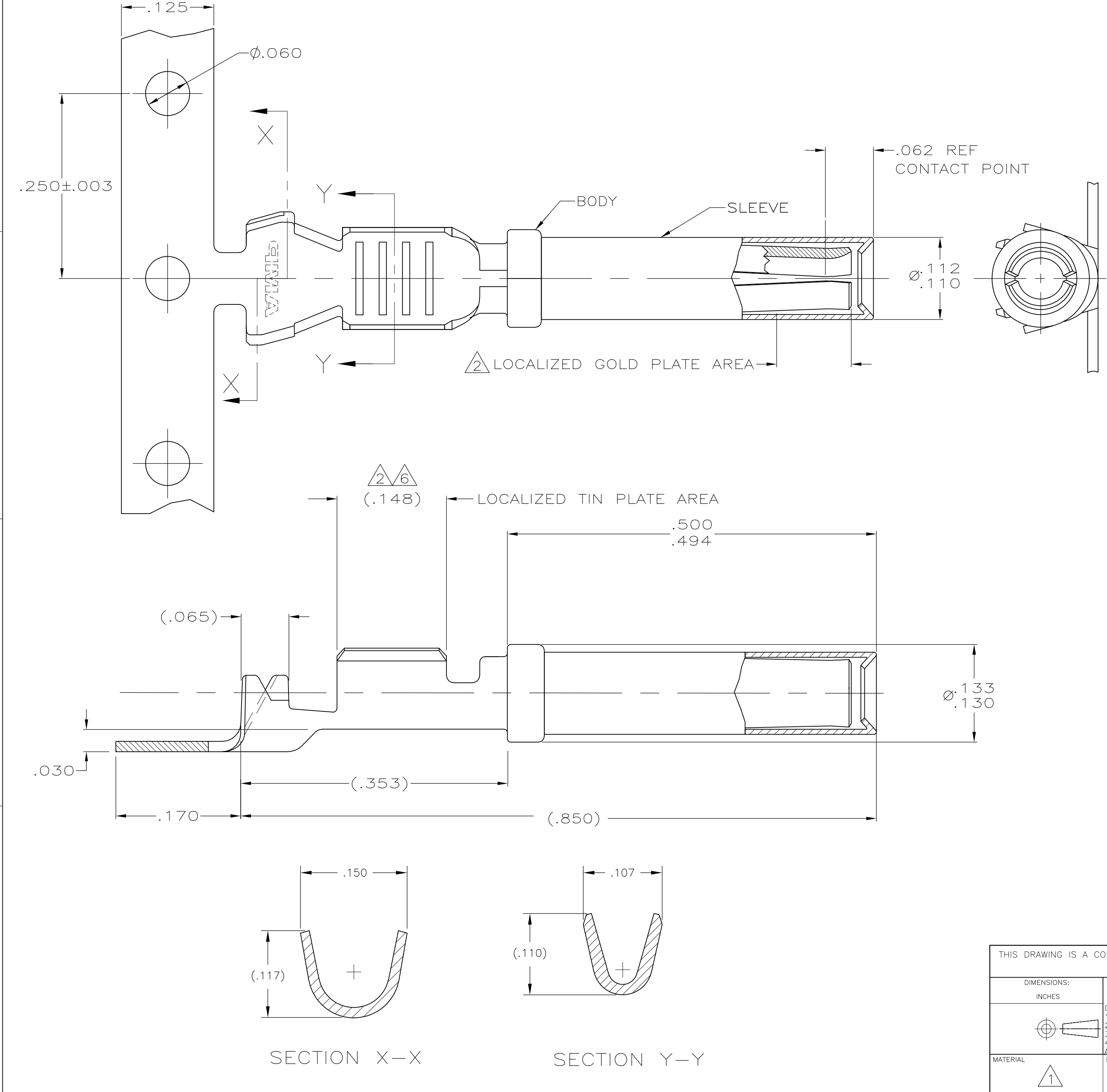


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GE	00		B	REVISED PER ECO-09-007254	26MAR2009	DD	MT



- 1 MATERIAL:
BODY: .014 THK. COPPER ALLOY.
SLEEVE: .007 THK. STAINLESS STEEL.
- 2 FINISH:
BODY: .000030 MIN SELECT GOLD IN LOCALIZED GOLD PLATE AREA, AND .000100-.000200 TIN IN LOCALIZED TIN PLATE AREA.
ALL OVER: .000040-.000080 THK. NICKEL.
SLEEVE: PASSIVATE PER 112-230-2, METHOD 1.
3. CONTACT TO BE LUBED WITH LUBRICANT PER TYCO ELECTRONICS P/N 22014-4.
4. WIRE RANGE: 20-18 AWG WITH INSULATION DIAMETERS OF .050 - .107 INCHES.
5. SLEEVE MUST WITHSTAND PULL OFF FORCE IN DIRECTION PARALLEL TO CENTER OF TERMINAL OF 10 LBS MINIMUM.
- 6 MATERIAL:
BODY: .000100 - .000200 TIN IN LOCALIZED TIN PLATE AREA.
ALL OVER: .000040 - .000080 THK NICKEL.
SLEEVE: PASSIVATE PER 112-230-2, METHOD 1.

6	1924464-2
2	1924464-1
FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN <u>DL DRUMMOND</u> 27AUG2007		 Tyco Electronics Corporation Harrisburg, PA 17105-3608			
		CHK <u>MP TRULL</u> 27AUG2007					
DIMENSIONS: INCHES		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		APVD <u>MP TRULL</u> 27AUG2007		NAME	
		0 PLC ± -		PRODUCT SPEC		ASSEMBLY, SOCKET	
		1 PLC ± -		—			
		2 PLC ± .02		APPLICATION SPEC			
		3 PLC ± .005		—			
		4 PLC ± -		—			
ANGLES ± -		FINISH		WEIGHT —		SIZE A2	
MATERIAL 		SEE TABLE		CUSTOMER DRAWING		CAGE CODE 00779	
						DRAWING NO C-1924464	
						RESTRICTED TO —	
						SCALE 10:1	
						SHEET 1 of 1	
						REV B	